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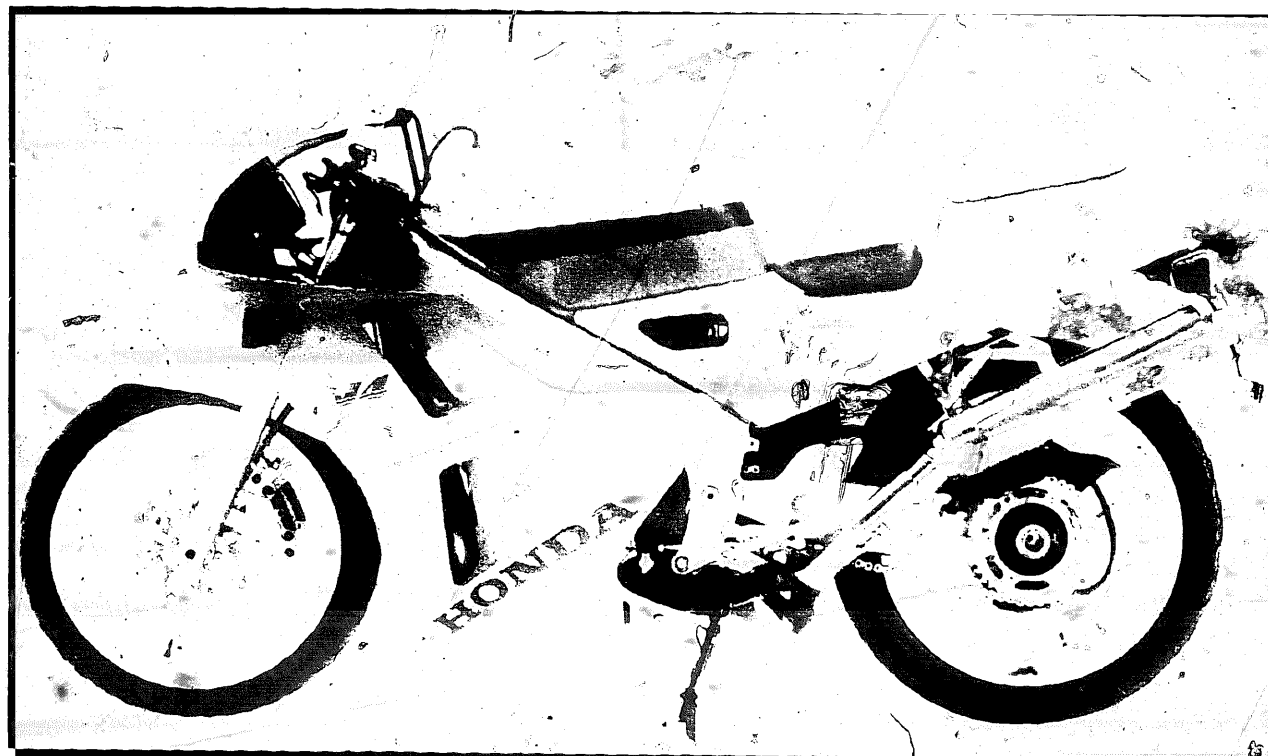
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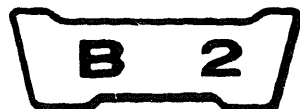
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VFR100RIII-E



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INSTRUCTION FOR USE OF PARTS CATALOGUE

This parts catalogue is compiled all service parts and flat rate time (F.R.T.) for models VFR400RIII_L and VFR400RIII_M.

I. How to order parts

1. Information required

Replacement parts orders must contain both the **part number** and the **stamped number (s)** as described below. This is because any changes and modifications of parts are registered at HONDA with the pertinent parts and stamped numbers.

Numbers needed:

- (a) Carburetor parts: Part number and
Stamped carburetor identification number
- (b) Engine parts: Part number and
Stamped engine number
- (c) Frame parts: Part number and
Stamped frame number

2. Revisions

When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover.

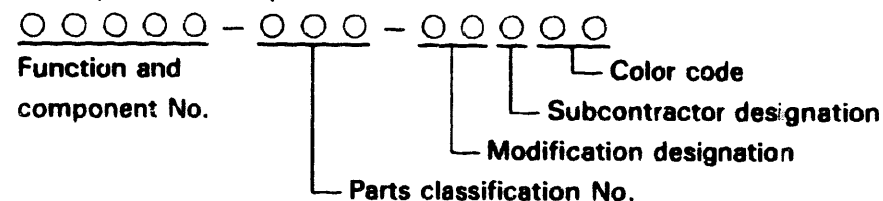
We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your HONDA distributor.

The asterisk (*) in front of "Ref. No." indicates that the part No. is added or changed against the previous edition.

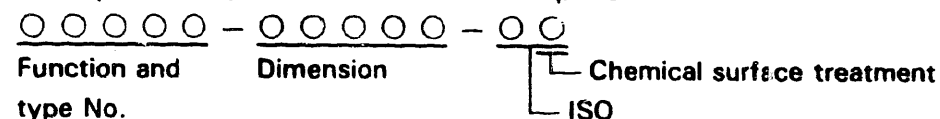
II. How to read this parts catalogue

1. Make-up of the part number

(Example) General parts



(Example) Bolts, nuts and other standard parts



2. Color codes

The color code at the end of the part number indicates the color. Codes below 2A in alphabetical order (such as ZA, ZB, ZC, etc.) do not indicate the color directly, but reference must be made to the HONDA code given in the "Description" column of this parts catalogue.

Color code	Color description
HONDA code	
NH1	Black
NH1L	Black
NH196	Ross white
NH236M	Sparkle frost silver metallic
NH249	Mat works gray
PB200	Dekar blue
R112L	Factory red
R134	Fighting red
YR147M	Max brown metallic

3. Abbreviations

The following abbreviations are used in this parts catalogue.

ASSY.	Assembly	L.E.D.	Light emitted diode
COMP.	Complete	MPH.	Miles per hour
R.	Right	L (100L)	Link (100Links)
L.	Left	A.C.	Alternating current
STD.	Standard	D.C.	Direct current
MM.	Millimeter	IN.	Inlet
G.	Gram	EX.	Exhaust
T (22T)	Tooth (22Teeth)	FR.	Front
A.	Ampere	RR.	Rear
V.	Volt	HEX.	Hexagonal
W.	Watt	A.M.	Attaching mark
WL.	With labelling	T.M.	Transcript mark
WOL.	Without labelling	C.D.I.	Capacitive discharge ignition
KPH.	Kilometers per hour		

4. Dimensions

All dimensions are given in millimeters (mm) except in the case of steel balls, tires and tire tubes.

Parts	Example	Interpretation
Bolt (Screw)	6 x 12	6mm diameter, 12mm length
Pir.	8 x 14	8mm diameter, 14mm length
O-Ring	9.5 x 1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14 x 24 x 5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5 x 130	5mm inside diameter, 130mm length

5. Supersedence of parts

Part numbers given under the part name in the "Description" column indicate that the part number has been superseded by that part number. HONDA may make such supersedence without notice.

6. Assemblies

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

7. Required quantity

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in () represent optional parts.

Part whose required number is "N", is part whose required number can be selected at need.

8. Part modifications and applicable serial numbers

In cases where a part has been modified, the serial number of the first vehicle (or frame, engine, carburetor) bearing the modification is listed in the "Serial No." column.

9. Illustration





Illustration of parts given in parts catalogue diagrams are provided for convenience in identifying parts and may differ from the actual configuration of parts.

* (),) appended to the title number of this text means that the same title number continues from the previous page.

10. Models, area codes and applicable serial numbers

Models, area codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Parts with area codes are exclusive for models destined for countries designated. If no area codes are listed, parts are for common use.

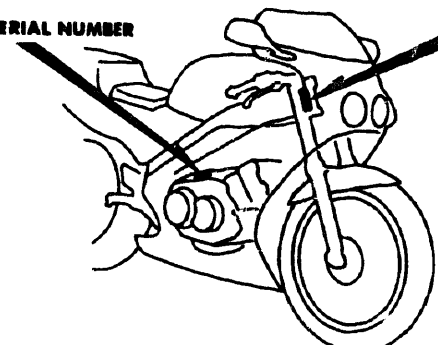
Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
VFR400RIIIL	AR	Austria	NC13E-2100009~	NC30-2000009~	VDE3C 
	E	England	NC13E-2100007~	NC30-2000006~	VDE3B 
VFR400RIIIM	AR	Austria	NC13E-2200006~	NC30-2100006~	VDE3G 
	E	England	NC13E-2200001~	NC30-2100001~	VDE3F 
	F	France	These types are not yet produced.		
	G	Germany			

* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

VDE3B  KC 7

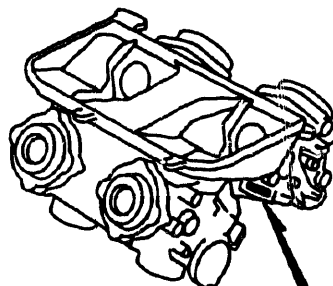
11. Location of stamped serial number

ENGINE SERIAL NUMBER



DMR8-B

FRAME SERIAL NUMBER



DMR8-C

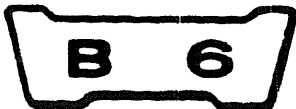
CARBURETOR IDENTIFICATION NUMBER

12. Selection table for lock or blank key

Refer to the following selection table to select the lock or blank key.

Type	Key No.
TYPE 1	A** , B**
TYPE 2	C** , D**

*: 0, 1, 2, 3, 4, 5, 6, 7, 8 or 9

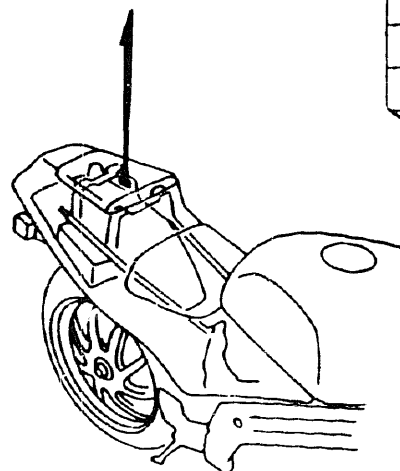


13. Color label

- When ordering parts, check the model name, main color, and code by observing the COLOR LABEL on the vehicle.
- When ordering a colored part, use the Color Chart in the INSTRUCTION FOR USE OF PARTS CATALOGUE.

VFR400RIII (L)
COLOR NH-196
CODE NH196K

MODEL			VFR400RIII (L)			
COLOR			Ross white NH-196	Applicable model		Applicat address No
CODE			NH196H	Initial applicable model	Final applicable model	
No.	Name of colored parts	Basic part No.				
1	BRIDGE COMP., FORK TOP	53300-MR8-000	ZA			68
2	CASE COMP., L. BOTTOM	51521-MR8-003	ZA			6
3	CASE COMP., R. BOTTOM	51421-MR8-003	ZA			
4	COVER ASSY	57711-MR8-000	ZA			



DMR8-A

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14. Color chart

- When ordering a colored part, refer to the chart below and use a part number consisting of the relevant basic part number to which has been added a part color code.
(e.g. If a COVER ASSY., R. SIDE whose main color is ross white is required → 83611-MR8-000ZA)
- Stripes and labels other than caution labels are included in parts whose part name end in WL.
- Stripes and labels are not included in parts whose part name end in WOL.

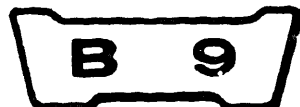
VFR400RIII L NC30-2000006~

No.	MODEL		VFR400RIII L			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE		NH196K	Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.				
1	BRIDGE COMP., FORK TOP	53300-MR8-000	ZA			G8
2	CASE COMP., L. BOTTOM	51521-MR8-003	ZA			G12
3	CASE COMP., R. BOTTOM	51421-MR8-003	ZA			G11
4	COVER ASSY., L. SIDE (WL)	83711-MR8-000	ZA			H8
5	COVER ASSY., R. SIDE (WL)	83611-MR8-000	ZA			H8
6	COWL ASSY., FR. UPPER	64202-MR8-600	ZA			I14
7	COWL ASSY., L. LOWER (WL)	64361-MR8-600	ZA			I14
8	COWL ASSY., R. LOWER (WL)	64351-MR8-600	ZA			I14
9	COWL SET A, RR. (WL)	77205-MR8-600	ZA			H7
10	COWL, INNER HALF	64270-MR8-000	ZA			I14
11	COWL, RR. (B)	77210-MR8-600	ZA			H7
12	FENDER COMP., FR.	61100-MR8-000	ZB			G10
13	FORK ASSY., L. FR	51500-MR8-601	ZA			G11
14	FORK ASSY., R. FR.	51400-MR8-601	ZA			G11
15	LABEL, COLOR	87565-MR8-600	ZA			J1
16	LABEL, FUEL	87586-MR6-670	ZA			J1
17	LID ASSY., L. COWL SIDE (WL)	64366-MR8-600	ZA			I15
18	LID ASSY., R. COWL SIDE (WL)	64356-MR8-600	ZA			I14
19	MARK A, UPPER COWL	64226-MR8-300	ZA			J2
20	MARK B, RR. COWL	77226-MR8-300	ZA			J2

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VFR400RIII: NC30-2000006~

No.	MODEL		VFR400RIII (L)			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE			Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.	NH196K			
21	MARK, DRIVE CAUTION	87560-ME9-670	ZA			J1
22	MARK, L. FUEL TANK	17532-MR8-300	ZA			J2
23	MARK, L. LOWER COWL	64274-MR8-300	ZA			J2
24	MARK, L. SIDE COWL	77231-MR8-300	ZA			J3
25	MARK, R. FUEL TANK	17531-MR8-300	ZA			J2
26	MARK, R. LOWER COWL	64273-MR8-300	ZA			J2
27	MARK, R. SIDE COWL	77230-MR8-300	ZA			J3
28	MIRROR, L. BACK	88120-MR8-600	ZA			I16
29	MIRROR, R. BACK	88110-MR8-600	ZA			I15
30	PLATE, SIDE COVER	83604-KV3-770	ZC			H7
31	PLATE, SIDE COVER	83604-MR8-000	ZA			H7
32	SEAT COMP., MAIN	77100-MR8-003	ZA			H7
33	SEAT COMP., PILLION	77150-MR8-003	ZA			H7
34	STRIPE, FUEL TANK	17508-MR8-300	ZA			J2
35	STRIPE, L. LOWER COWL	64272-MR8-300	ZA			J2
36	STRIPE, L. SIDE COWL (A)	77217-MR8-300	ZA			J2
37	STRIPE, L. SIDE COWL (D)	77222-MR8-300	ZA			J2
38	STRIPE, R. LOWER COWL	64271-MR8-300	ZA			J2
39	STRIPE, R. SIDE COWL (A)	77216-MR8-300	ZA			J2
40	STRIPE, R. SIDE COWL (D)	77221-MR8-300	ZA			J2
41	TANK ASSY., FUEL (WL)	17506-MR8-010	ZA			H5
42	WHEEL SET, FR.	44650-MR8-305	ZA			G15
43	WHEEL SET, RR.	42650-MR8-305	ZA			H3



VFR400RIIM NC30-2100001 ~ ----AR, E

VFR400RIIM These types are not yet produced.----F, G

No.	MODEL		VFR400RIII M			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE			Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.	NH196H			
1	BRIDGE COMP., FORK TOP	53300-MR8-000	ZA			G8
2	CASE COMP., L. BOTTOM	51521-MR8-003	ZB			G12
3	CASE COMP., R. BOTTOM	51421-MR8-003	ZB			G11
4	COVER ASSY., L. SIDE (WL)	83711-MR8-780	ZA			H8
5	COVER ASSY., R. SIDE (WL)	83611-MR8-780	ZA			H8
6	COWL ASSY., FR. UPPER (WL)	64202-MR8-740	ZA			I14
7	COWL ASSY., L. LOWER (WL)	64361-MR8-740	ZA			I14
8	COWL ASSY., R. LOWER (WL)	64351-MR8-740	ZA			I14
9	COWL SET A, RR. (WL)	77205-MR8-600	ZA			H7
10	COWL, INNER HALF	64270-MR8-000	ZA			I14
11	COWL, RR. (B)	77210-MR8-600	ZA			H7
12	FENDER COMP., FR.	61100-MR8-000	ZB			G10
13	FORK ASSY., L. FR.	51500-MR8-601	ZB			G12
14	FORK ASSY., R. FR.	51400-MR8-601	ZB			G11
15	LABEL, COLOR	87565-MR8-740	ZA			J1
16	LABEL, FUEL	87586-MR6-670	ZA			J1
17	LID ASSY., L. COWL SIDE (WL)	64366-MR8-740	ZA			I15
18	LID ASSY., R. COWL SIDE (WL)	64356-MR8-740	ZA			I14
19	MARK A, UPPER COWL	64226-MR8-780	ZA			J4
20	MARK B, RR. COWL	77226-MR8-300	ZA			J5

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VFR400RIIIM NC30-2100001 ~-----AR, E

VFR400RIIIM These types are not yet produced.-----F, G

No.	MODEL		VFR400RIII M			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE		NH196H	Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.				
21	MARK B, UPPER COWL	64217-MR8-780	ZA			J4
22	MARK, DRIVE CAUTION	87560-ME9-670	ZA			J1
23	MARK, L. COWL LID (A)	64222-MR8-780	ZA			J4
24	MARK, L. COWL LID (B)	64229-MR8-780	ZA			J4
25	MARK, L. FUEL TANK	17532-MR8-780	ZA			J4
26	MARK, L. LOWER COWL (A)	64272-MR8-780	ZA			J4
27	MARK, L. LOWER COWL (B)	64274-MR8-780	ZA			J4
28	MARK, L. SIDE COVER	77220-MR8-780	ZA			J5
29	MARK, R. COWL LID (A)	64221-MR8-780	ZA			J4
30	MARK, R. COWL LID (B)	64228-MR8-780	ZA			J4
31	MARK, R. FUEL TANK	17531-MR8-780	ZA			J4
32	MARK, R. LOWER COWL (A)	64271-MR8-780	ZA			J4
33	MARK, R. LOWER COWL (B)	64273-MR8-780	ZA			J4
34	MARK, R. SIDE COVER	77219-MR8-780	ZA			J5
35	MIRROR, L. BACK	88120-MR8-600	ZA			I16
36	MIRROR, R. BACK	88110-MR8-600	ZA			I15
37	PLATE, SIDE COVER	83603-MR8-780	ZA			H7
38	PLATE, SIDE COVER	83604-MR8-780	ZA			H7
39	SEAT COMP., MAIN	77100-MR8-003	ZA			H7
40	SEAT COMP., PILLION	77150-MR8-003	ZA			H7

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VFR400RIII M NC30-2100001 ~-----AR, E

VFR400RIII M These types are not yet produced.-----F, G

No.	MODEL		VFR400RIII M			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE		NH196H	Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.				
41	STRIPE, L. COWL LID (A)	64231-MR8-780	ZA			J4
42	STRIPE, L. COWL LID (B)	64233-MR8-780	ZA			J4
43	STRIPE, L. SIDE COVER (A)	77217-MR8-780	ZA			J5
44	STRIPE, L. SIDE COVER (B)	77222-MR8-780	ZA			J5
45	STRIPE, R. COWL LID (A)	64230-MR8-780	ZA			J4
46	STRIPE, R. COWL LID (B)	64232-MR8-780	ZA			J4
47	STRIPE, R. SIDE COVER (A)	77216-MR8-780	ZA			J4
48	STRIPE, R. SIDE COVER (B)	77221-MR8-780	ZA			J5
49	TANK ASSY., FUEL (WL)	17520-MR8-780	ZA			H5
50	WHEEL SET, FR.	44650-MR8-305	ZA			G15
51	WHEEL SET, RR.	42650-MR8-305	ZA			H3

III. How to use the flat rate time (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labor time allowed for replacement of parts covered by the warranty during the period the warranty is in effect. The F.R.T. for those parts which are not listed herein should be determined from the operation closely related to the replacement of that part.

The F.R.T. is based on the following servicing conditions

- A liberal allowance is added to the net servicing time.
- Standard times specified are based on the condition that the necessary servicing tools listed in the service manual (motorcycle) which describes the HONDA service policy are available close at hand and the work performed by a mechanic with normal skill.
- Time required for inspection and operational test following the servicing is included in the F.R.T.

2. Method of computing

The job times are listed in tenth of an hour to simplify computation.

(Example) 0.3 = 18 minutes
5.6 = 5 hours and 36 minutes

CONVERSION CHART			
Hours	Minutes	Hours	Minutes
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

3. Computing the F.R.T.

When several jobs are performed at the same time, make the calculation in the following manner.

a. Jobs of non duplicated nature

The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced.

(Example) Replacement of cylinder head and clutch spring.

Service item	F.R.T.
Cylinder head	6.2
Clutch spring	1.1

The F.R.T. for the job is: $6.2 + 1.1 = 7.3$

b. Jobs of duplicated nature

Take the F.R.T. for the last part to be replaced.

(Example) Replacement of piston and cylinder head gasket.

Service item	F.R.T.
Cylinder head gasket	4.2
Piston	* 8.9

The F.R.T. for the job is: 8.9

c. Jobs of partially related nature

Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation.

(Example) Replacement of mainshaft and crankshaft assembly.

Service item	F.R.T.
Mainshaft	* 7.1
Crankshaft	* 10.3
Crankcase disassembly	* 6.8

The F.R.T. for the job is: $(7.1 + 10.3) - 6.8 = 10.6$

Crankcase disassembly is the duplicated operations.

● The F.R.T. shown with (*) includes engine removal and installation.

4. Operations other than replacing parts**a. Removal and installation**

No.	Service item	F.R.T.
1	Engine	4.1
2	Cylinder head	4.2
3	Carburetor	1.0
4	Radiator	0.7

b. Adjustment, measurement and cleaning**Engine**

No.	Service item	F.R.T.
1	Spark plug-adjustment and cleaning	0.5
2	Tappet adjustment	2.6
3	Carburetor idle-adjustment	0.1
4	Engine oil-inspection (excluding oil change)	0.1
5	Compression-pressure measurement	0.7
6	Battery-checking of electrolyte level and gravity	0.3
7	Carburetor-float level measurement	1.4
8	Oil strainer cleaning	1.3
9	Throttle operation-adjustment	0.1
10	Carburetor synchronization-adjustment	0.7
11	Exterior of radiator corecleaning	0.4

Frame

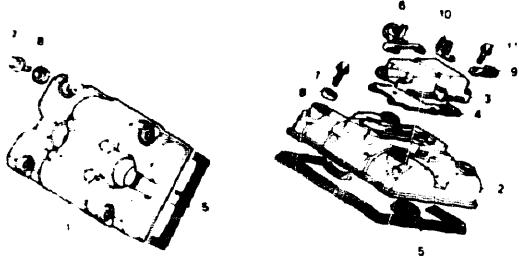
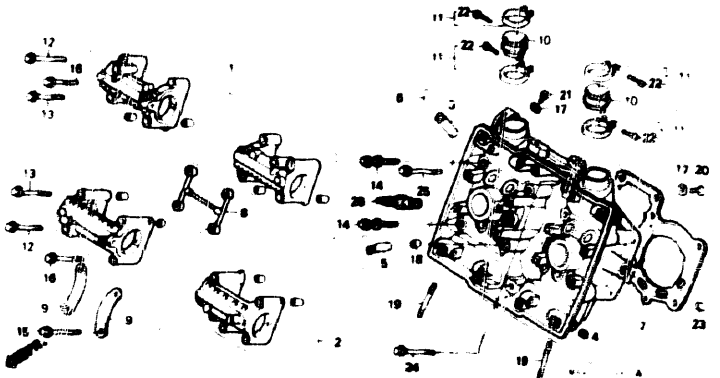

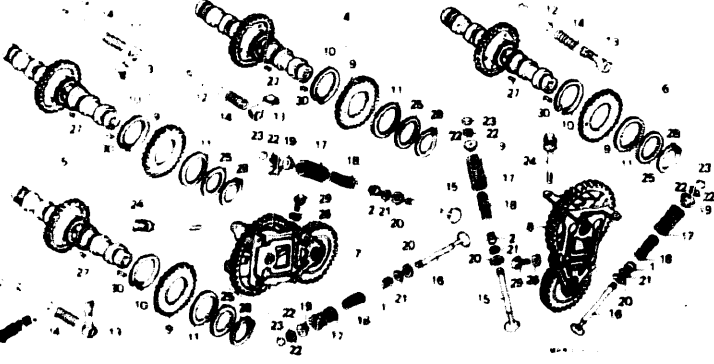
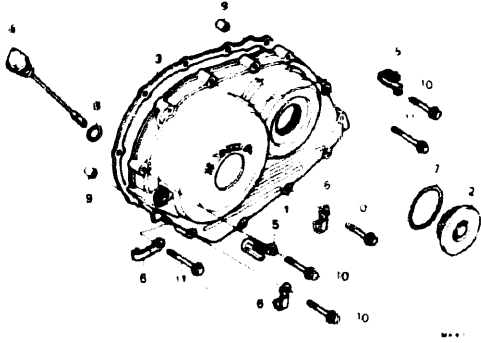
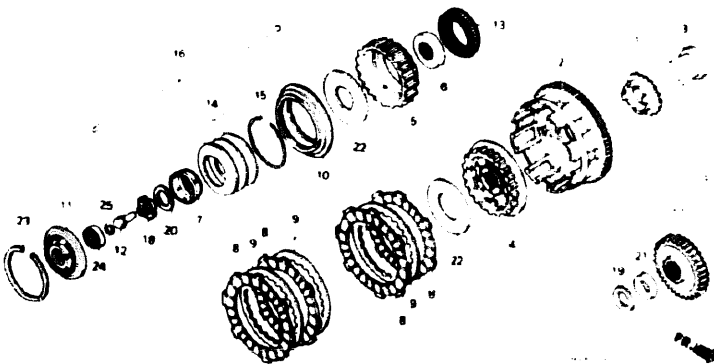
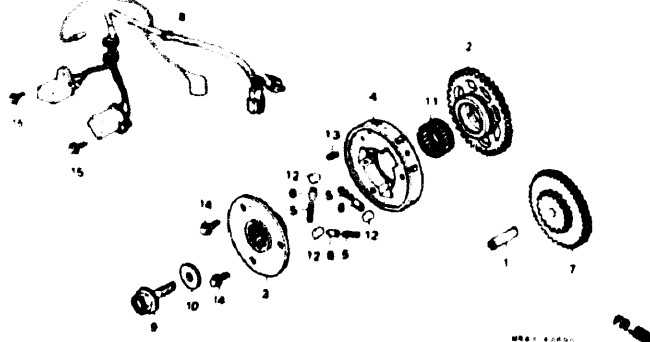
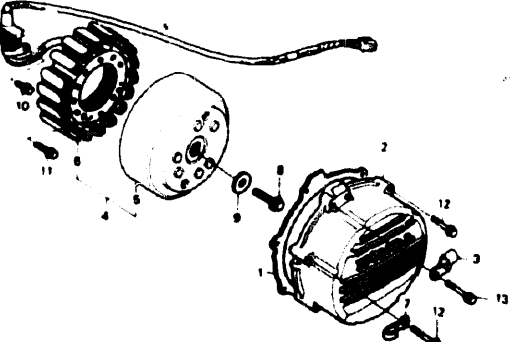

No.	Service item	F.R.T.
1	Front brake-air bleeding	0.2
2	Rear brake-air bleeding	0.2
3	Brake-operation test	0.1
4	Headlight-aimings	0.2
5	Front wheel balance	0.9
6	Rear wheel balance	0.7

c. Overhaul

No.	Service item	F.R.T.
1	Carburetor	3.0

● This parts catalogue is compiled as of May 1, 1991.

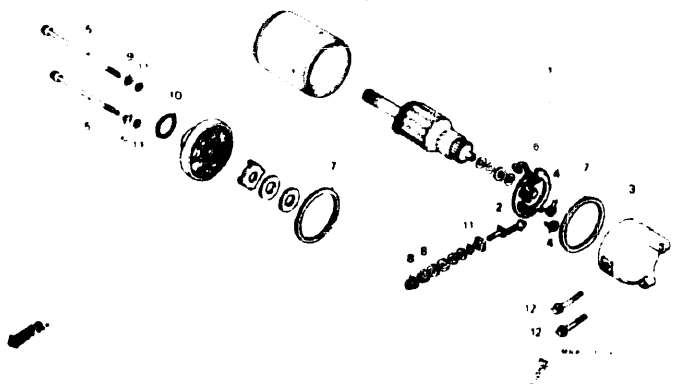
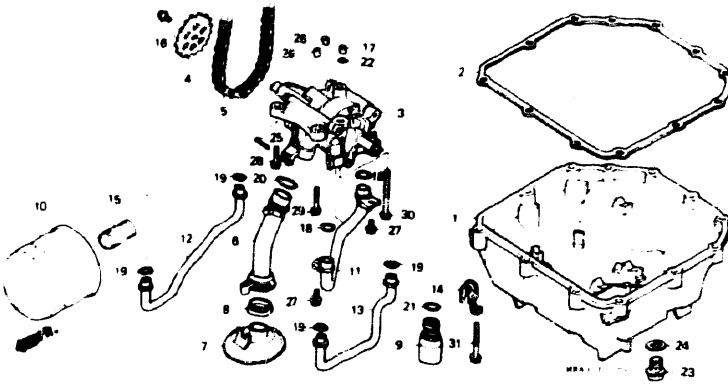
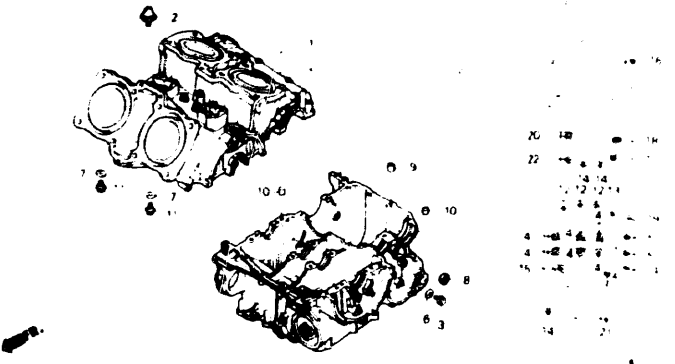

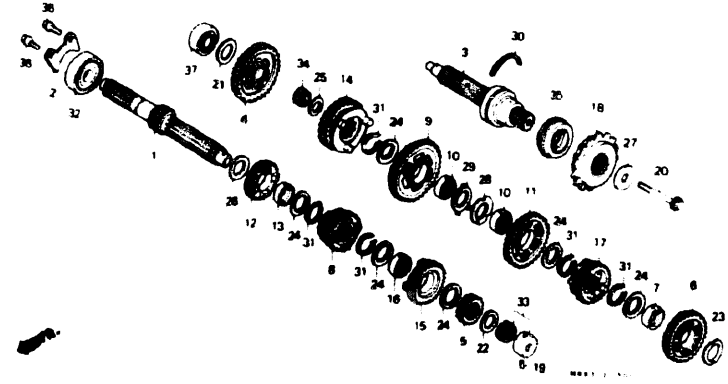
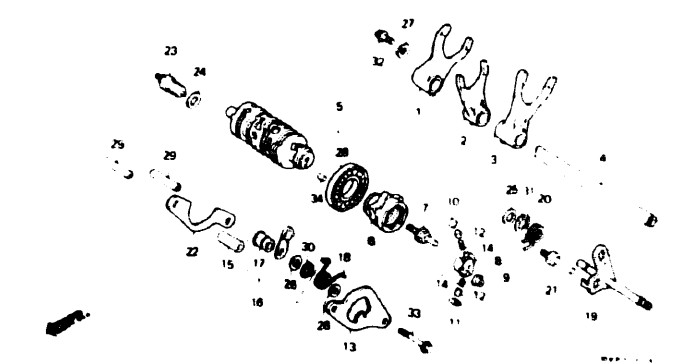
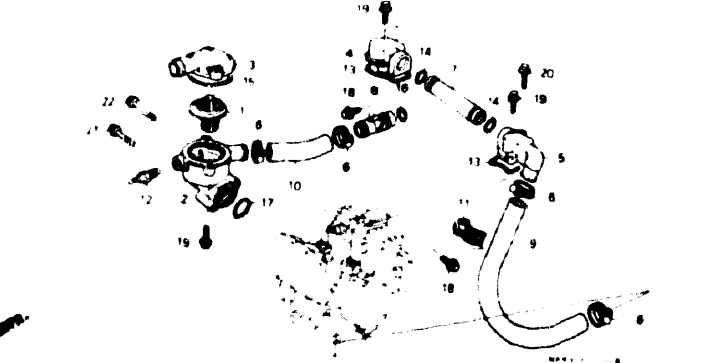
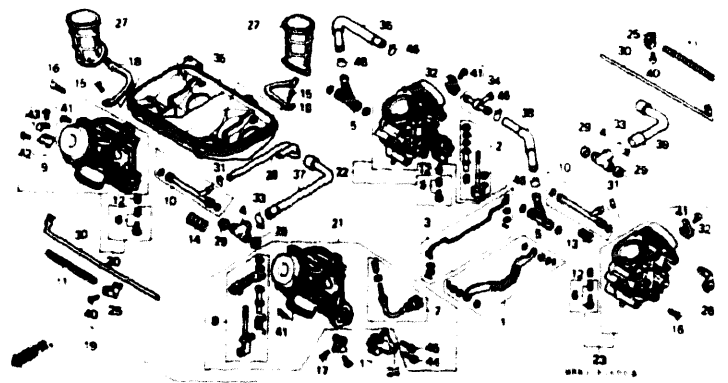
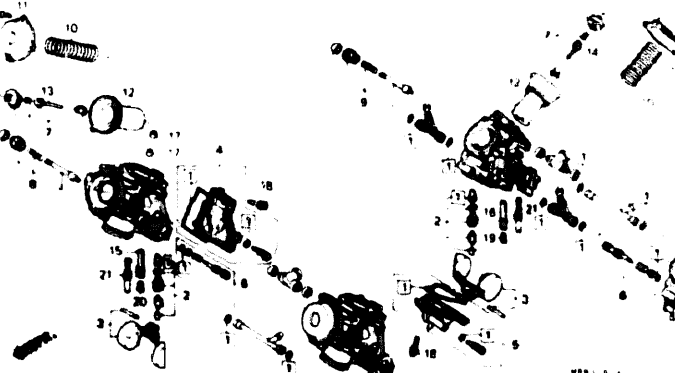
● Ref. No. on the index illustration may be different from that in the text.

E-1 D1	E-2 D2	E-2-1 D4
		
E-3 D6	E-4 D12	E-5 D13
		
E-6 D14	E-7 D15	E-8 D16
		

B 15

ENGINE GROUP

● Ref. No. on the index illustration may be different from that in the text.

E-9	E2	E-10	E3	E-11	E5
					
E-12	E6	E-13	E7	E-14	E9
					
E-15	E11	E-16	E12	E-16-1	E15
					

B 16

ENGINE GROUP

● Ref. No. on the index illustration may be different from that in the text.

EOP-1	EOP-2	

C 1

FRAME GROUP

● Ref. No. on the index illustration may be different from that in the text.

<p>F-1 G1</p>	<p>F-2 G2</p>	<p>F-3 G4</p>
<p>F-4 G6</p>	<p>F-5 G8</p>	<p>F-6 G9</p>
<p>F-7 G10</p>	<p>F-8 G11</p>	<p>F-9 G13</p>

C 2

FRAME GROUP

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F-10

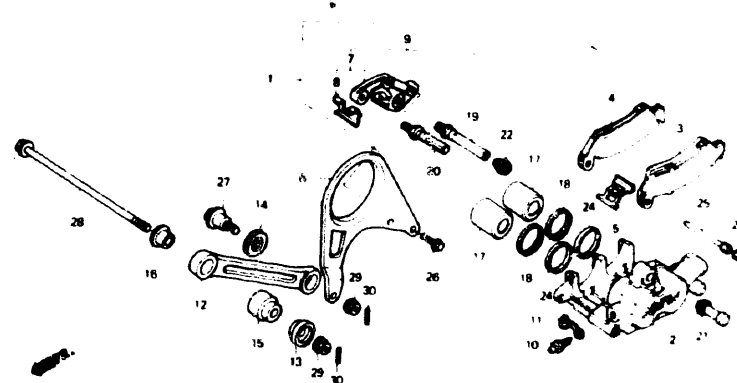
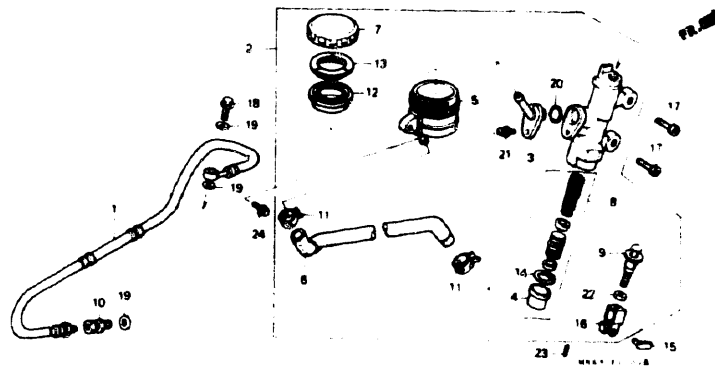
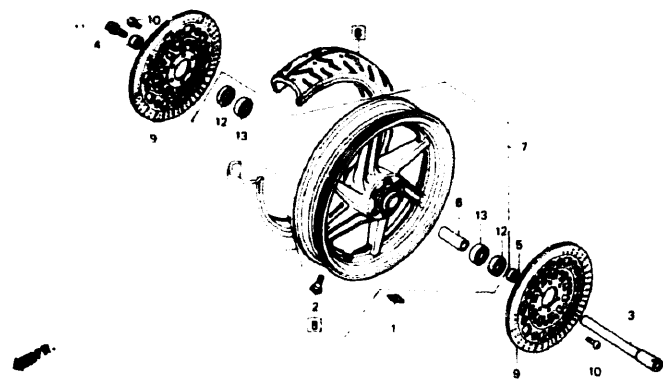
G15

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G16

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H1



F-13

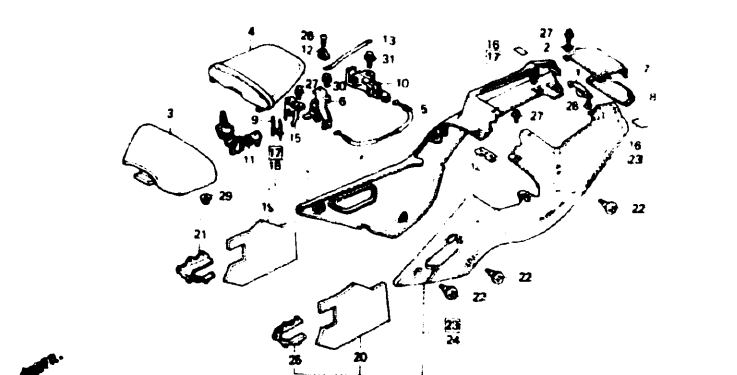
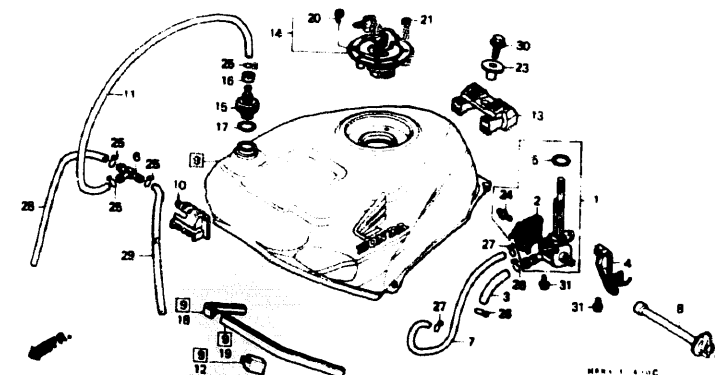
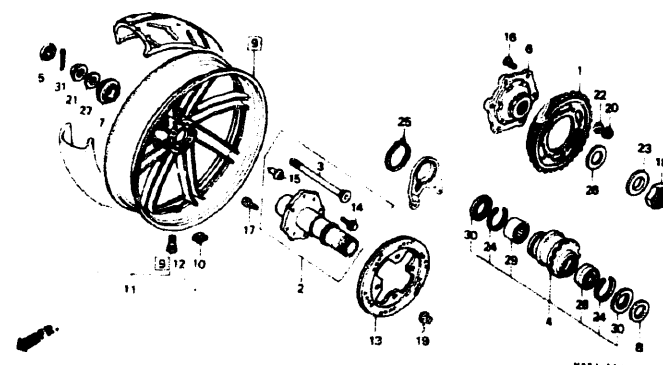
H3

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H5

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H7



F-16

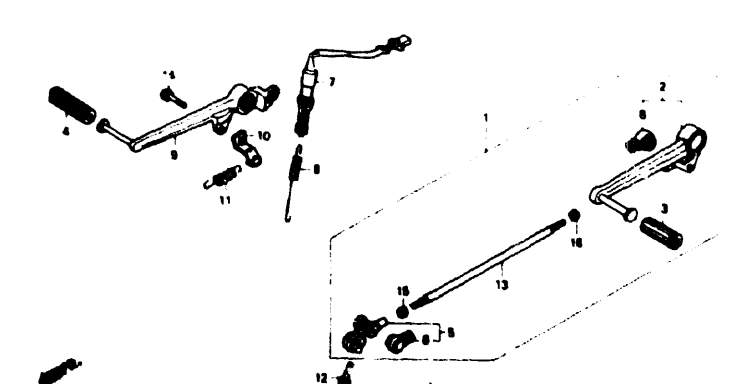
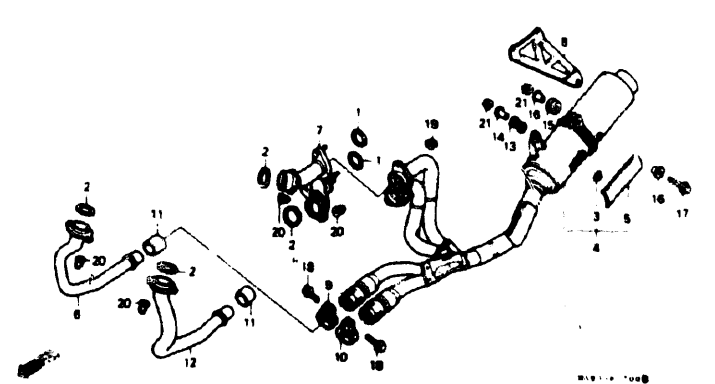
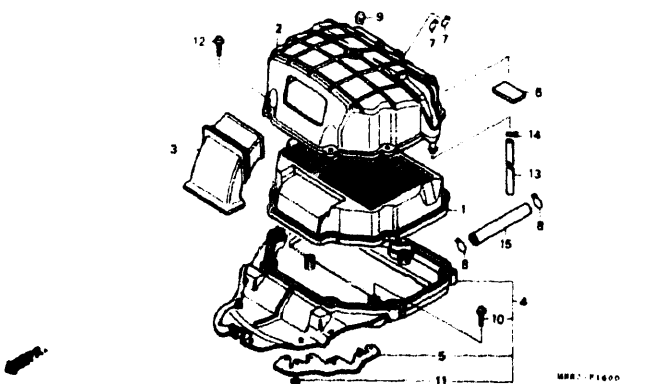
H9

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H1

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H11



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F-19

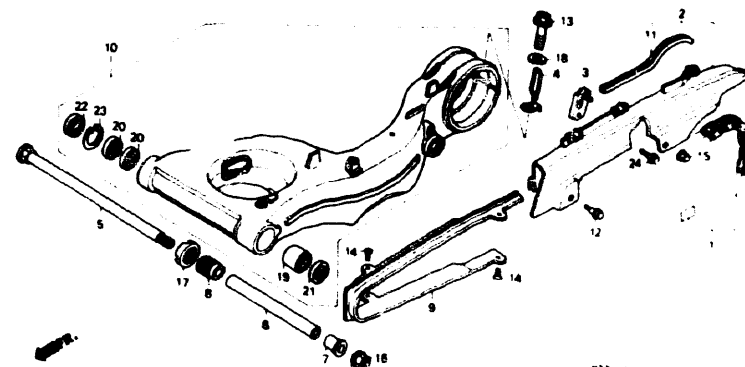
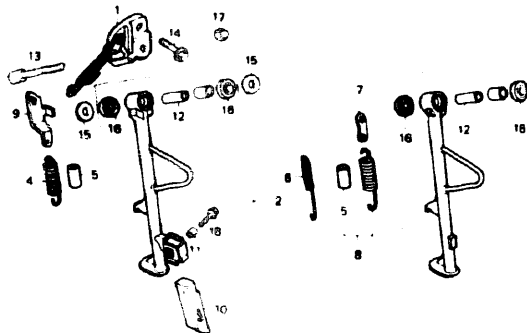
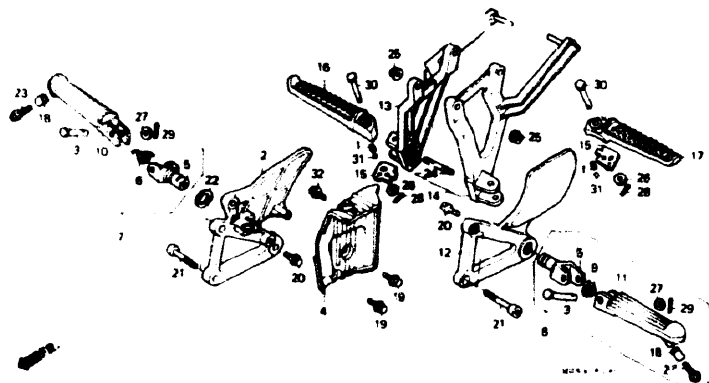
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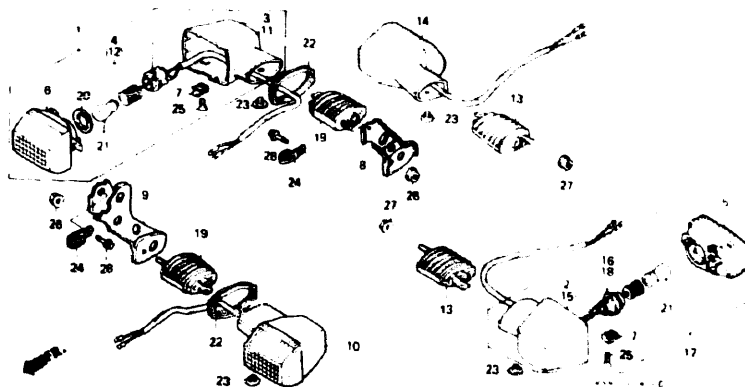
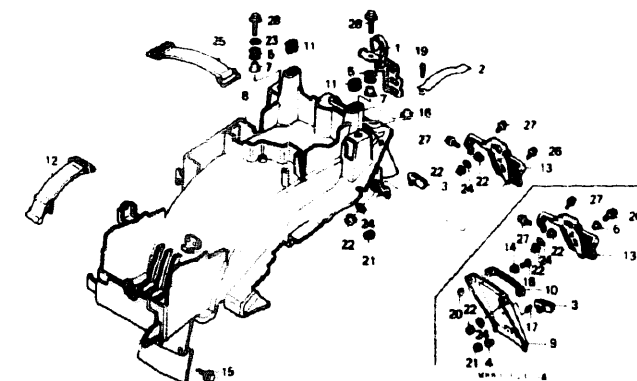
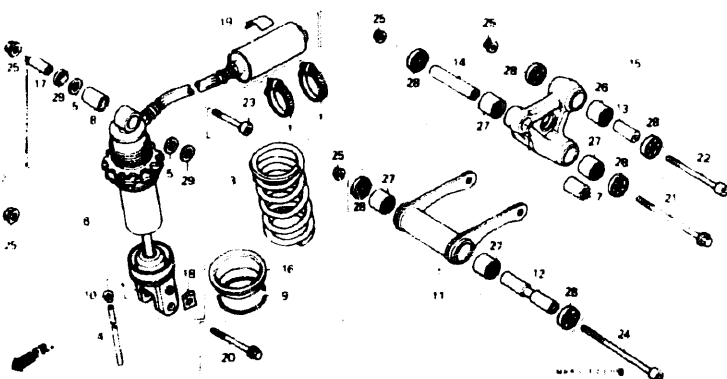
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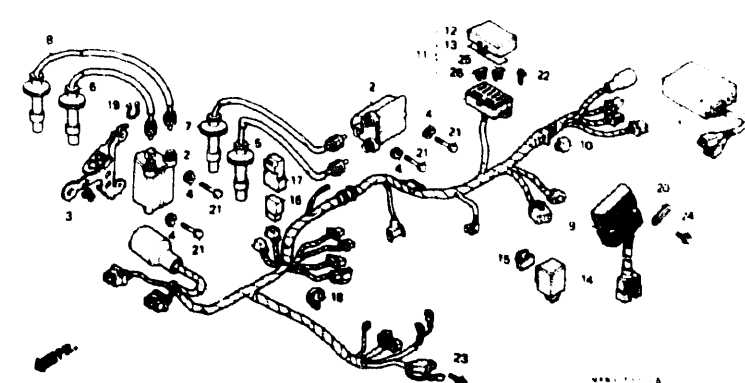
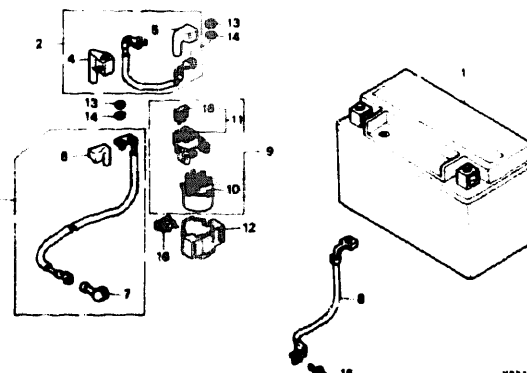
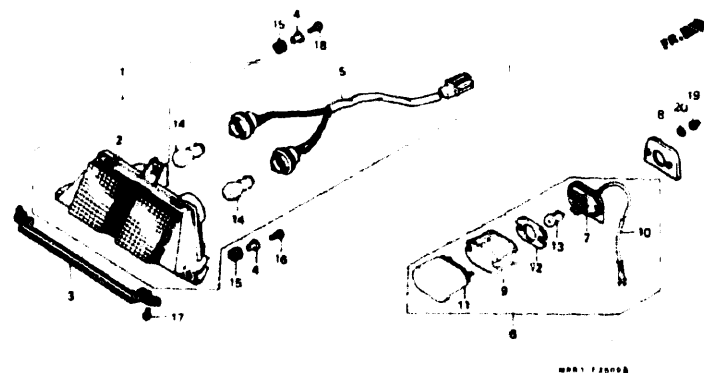
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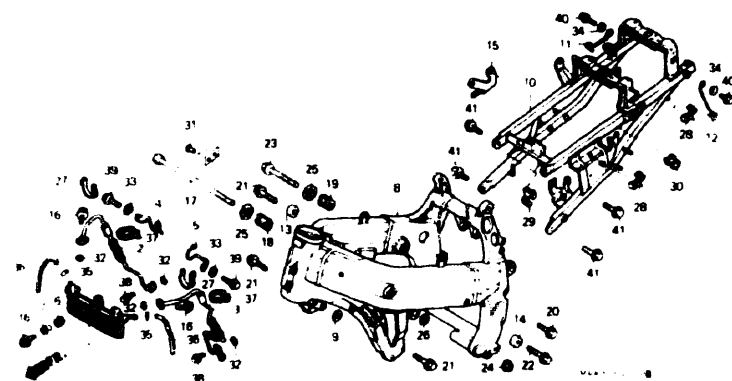
C 4

FRAME GROUP

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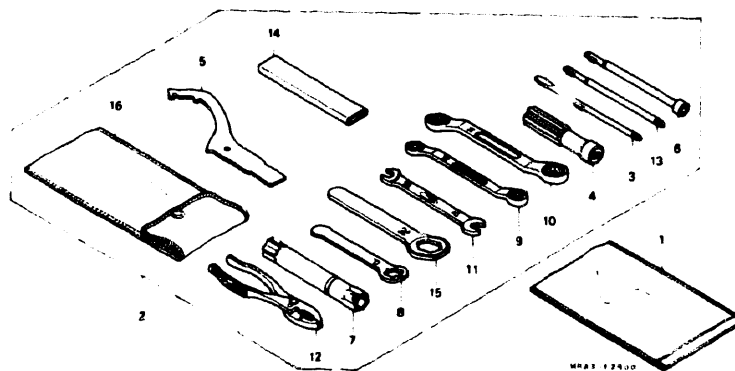
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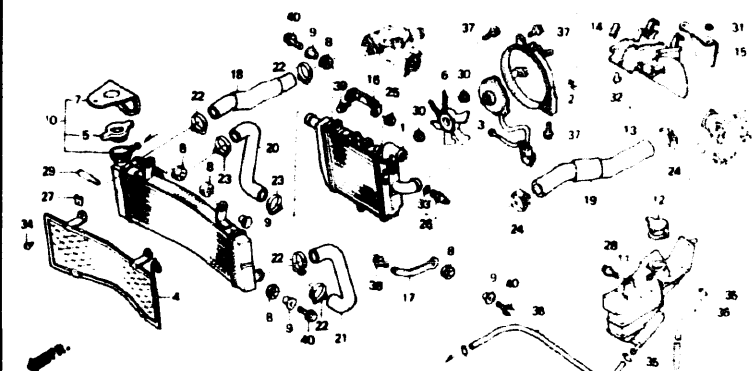
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111



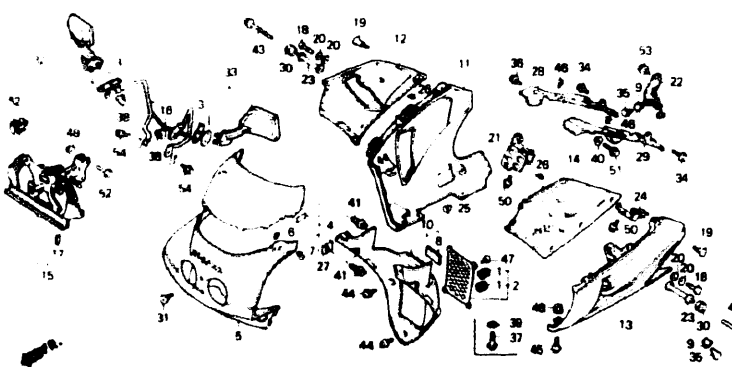
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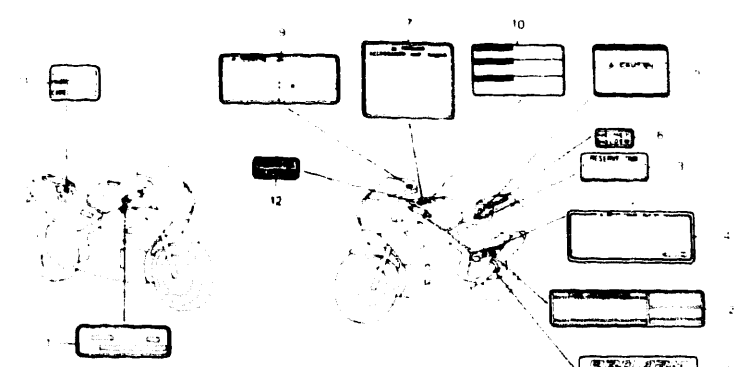
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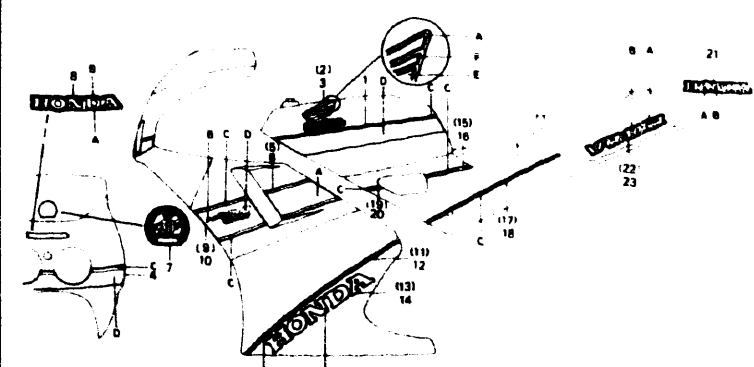
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J1



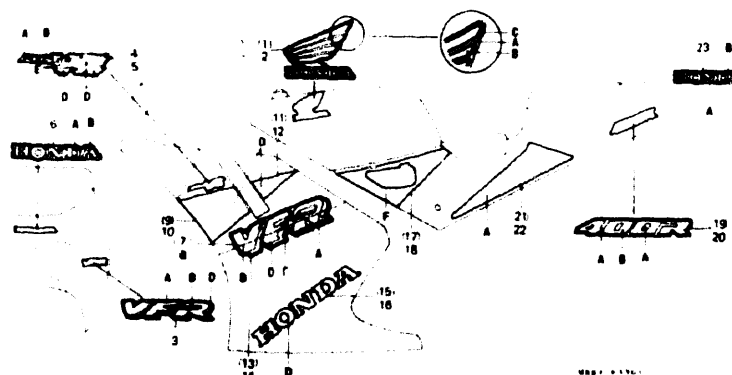
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J2



F-33-1

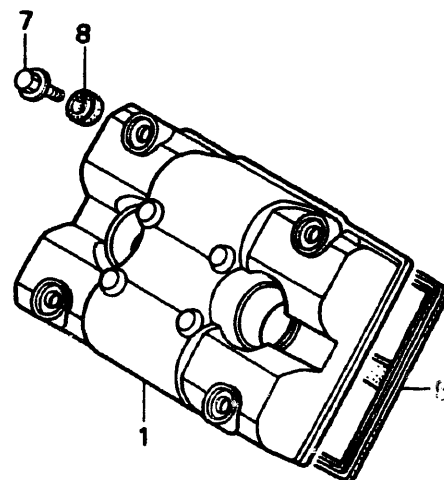
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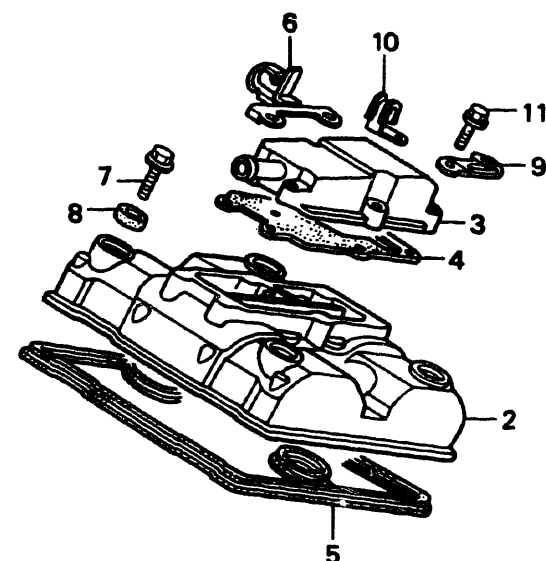
D 1

E-1

Cylinder head cover



FR.



MR83-E0100

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	3L 3M		
COVER, FR. CYLINDER HEAD.....	1.1	1	12311-MR8-000	COVER, FR. CYLINDER HEAD.....	1	1		
COVER, RR. CYLINDER HEAD.....	0.6	2	12321-MR8-000	COVER, RR. CYLINDER HEAD.....	1	1		
.COVER, BREATHER		3	12331-MR8-000	COVER, BREATHER.....	1	1		
GASKET, CYLINDER HEAD COVER....	0.5	4	12332-MLO-721	GASKET, BREATHER COVER.....	1	1		
(FR.CYLINDER SIDE 1.1)		5	12391-MR8-000	GASKET, CYLINDER HEAD COVER...	2	2		
		6	32905-MR8-000	CORD HOLDER, CYLINDER HEAD....	1	1		
		7	90002-MLO-000	BOLT, HEAD COVER.....	8	8		
		8	90543-MLO-720	RUBBER, MOUNTING.....	8	8		
		9	91413-679-000	CLIP, 2X70.....	1	1		
		10	91450-MR8-000	CLAMP, HIGH TENSION CORD.....	1	1		
		11	96001-06025-07	BOLT, FLANGE, 6X25.....	6	6		

1991.05.01

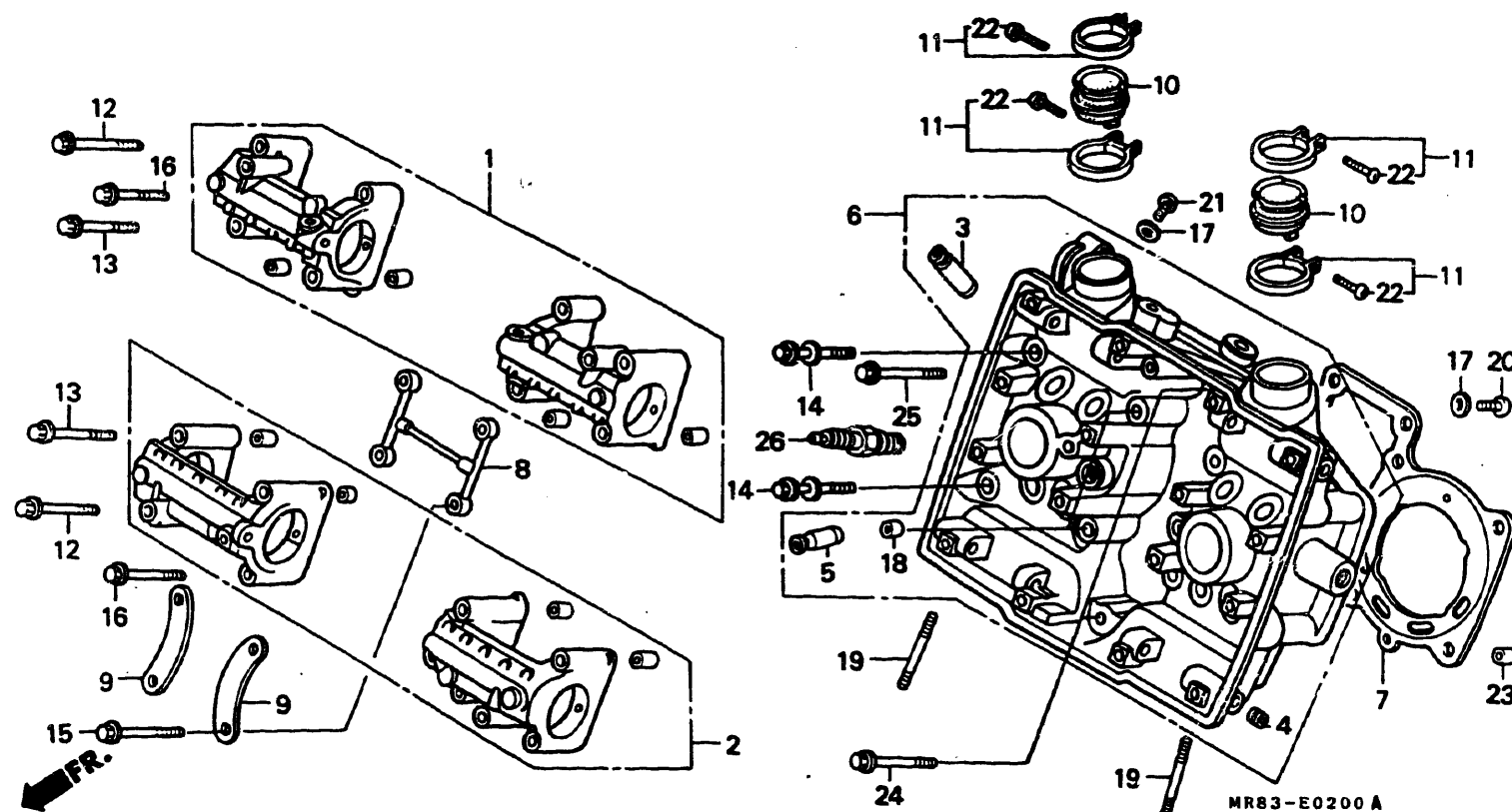
E

D1

D 2

E - 2

Cylinder head (Front)

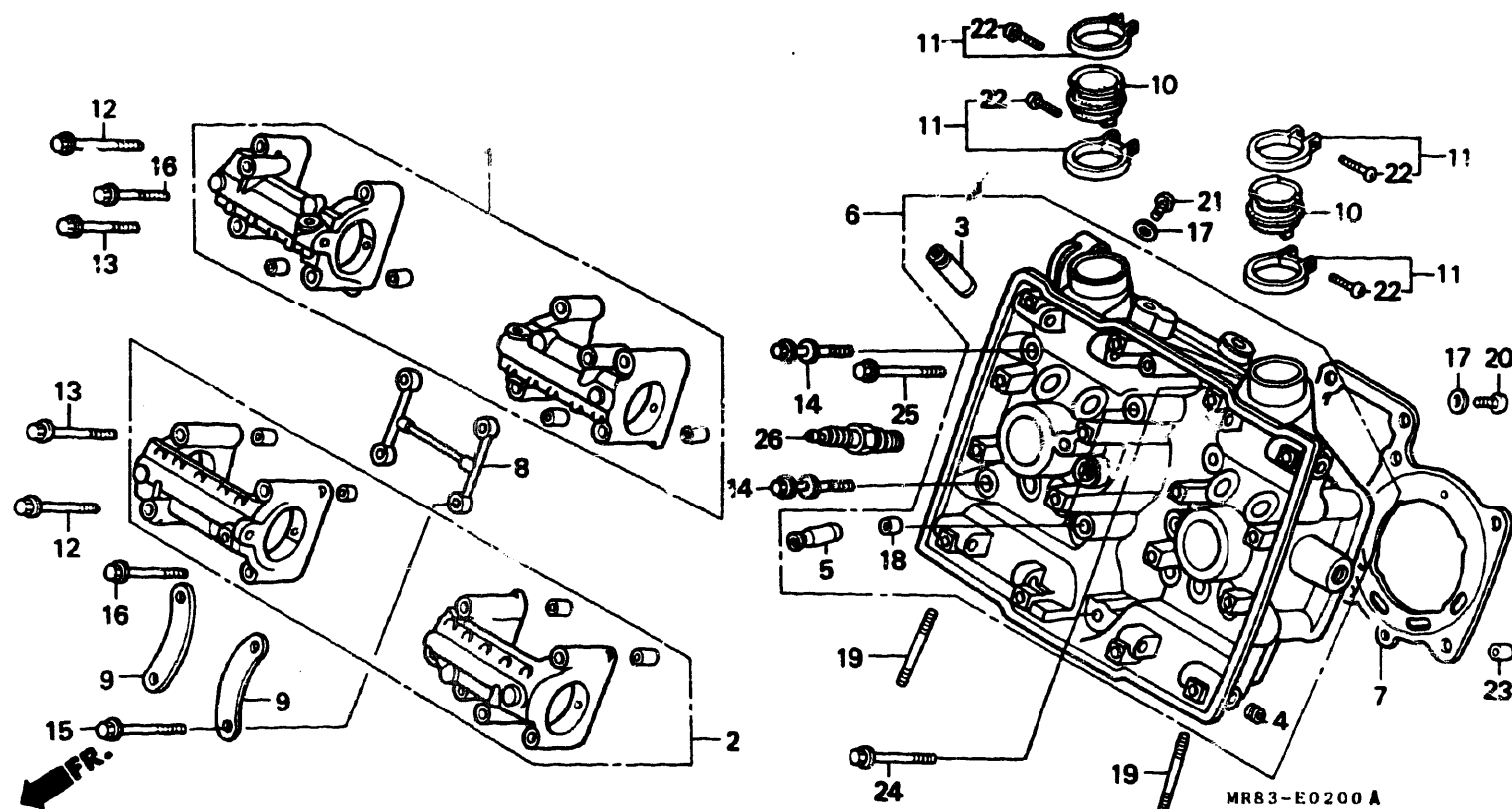


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L 3H	Serial No.	Area code
HOLDER SET, CAMSHAFT..... (ADD 0.4 FOR EACH.)	1.8	1	12011-MR8-305	HOLDER SET, CAMSHAFT (AB).....	1	1	
GUIDE, VALVE..... (INC. REAMING) (ADD 0.3 FOR EACH.) (EXC. VALVE REFACING) - (ADD MORE 0.2 IF PERFORMED.)	5.0	2	12012-MR8-305	HOLDER SET, CAMSHAFT (CD).....	1	1	
HEAD COMP., FR. CYLINDER.....	6.2	3	12204-MLO-305	GUIDE, VALVE (O.S.).....	4	4	
GASKET, CYLINDER HEAD.....	4.2	4	12205-MR8-300	PLUG, SEALING SPECIAL.....	4	4	
PIPE COMP., OIL PATH.....	1.1	5	12206-MLO-305	GUIDE, EX. VALVE (O.S.).....	4	4	
INSULATOR, CARBURETOR..... (ADD 0.1 FOR EACH.)	0.8	6	12210-MR8-000	HEAD COMP., FR. CYLINDER.....	1	1	
PLUG, SPARK..... (ADD 0.1 FOR EACH.)	0.3	7	12251-MR8-601	GASKET, CYLINDER HEAD.....	1	1	
		8	15330-MLO-000	PIPE COMP., OIL PATH.....	1	1	
		9	15331-MR8-000	PLATE, OIL PATH PIPE.....	2	2	
		10	16211-MLO-720	INSULATOR, CARBURETOR.....	2	2	
		11	16219-KE7-010	BAND, INSULATOR.....	4	4	
		12	90001-MR8-000	BOLT, SPECIAL, 6X64.....	4	4	
		13	90004-ML7-000	BOLT, FLANGE, 6X60.....	4	4	
		* 14	90011-MR8-003	BOLT, FLANGE, 8X83.....	4	4	
		15	90018-MA6-000	BOLT, FLANGE, 6X77.....	4	4	
		16	90102-KE5-000	BOLT, FLANGE, 6X40.....	4	4	
		17	90452-323-000	WASHER, THRUST, 5MM.....	2	2	
		18	90702-MJ4-000	PIN, DOWEL, 10X10.....	2	2	
		19	92900-06020-0E	BOLT 2, STUD, 6X20.....	4	4	
		20	93500-05006-0G	SCREW, PAN, 5X6.....	1	1	
		21	93500-05020-0G	SCREW, PAN, 5X20.....	1	1	
		22	93516-05025-0G	SCREW, PAN, 5X25.....	4	4	
		23	94301-10160	PIN, DOWEL, 10X16.....	2	2	
		24	95701-06045-08	BOLT, FLANGE, 6X45.....	2	2	
		25	95701-06060-08	BOLT, FLANGE, 6X60.....	1	1	
		1991.05.01		E	02		

D 3

E - 2

Cylinder head (Front)

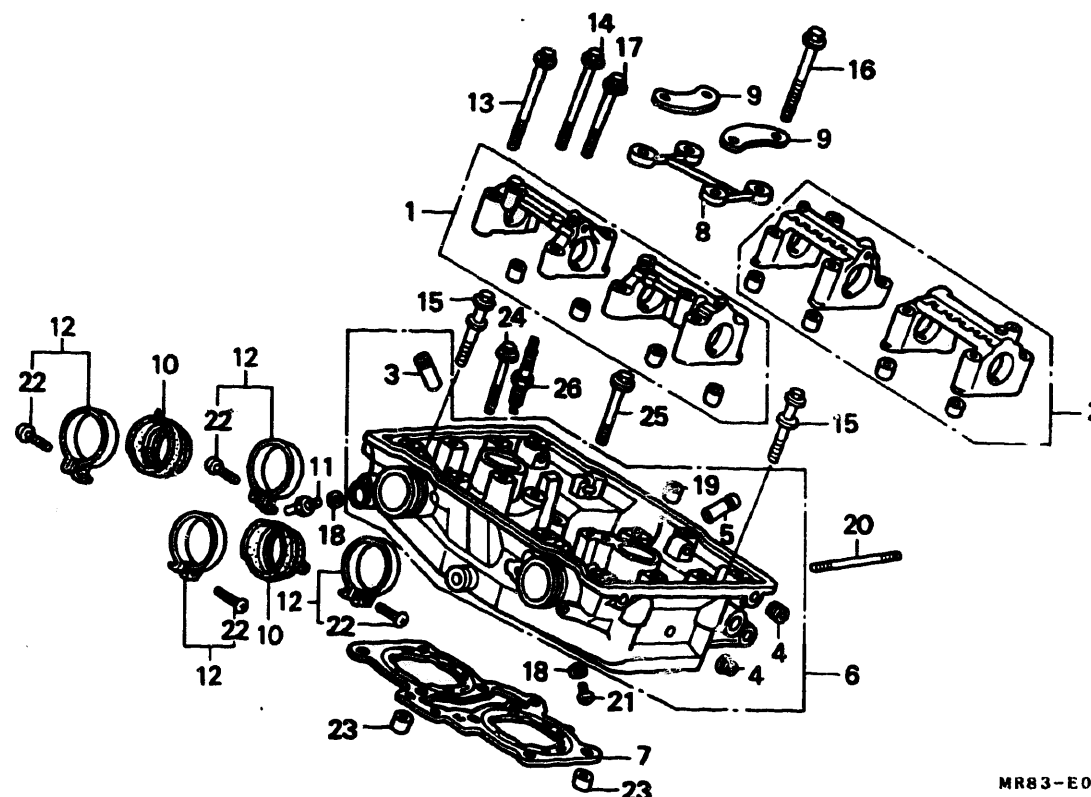


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. N. VFR100R % 3M	Serial No.	Area code
		26	98049-58716	PLUG, SPARK (ER8EH NGK).....	(2)(2)		
			98049-58726	PLUG, SPARK (Y24FER ND).....	(2)(2)		
			98049-59716	PLUG, SPARK (ER9EH NGK).....	2 2		
			98049-59726	PLUG, SPARK (Y27FER ND).....	2 2		
			98049-60716	PLUG, SPARK (ER10EH NGK).....	(2)(2)		
			98049-60726	PLUG, SPARK (Y31FER ND).....	(2)(2)		

D 4

E - 2 - 1

Cylinder head (Rear)



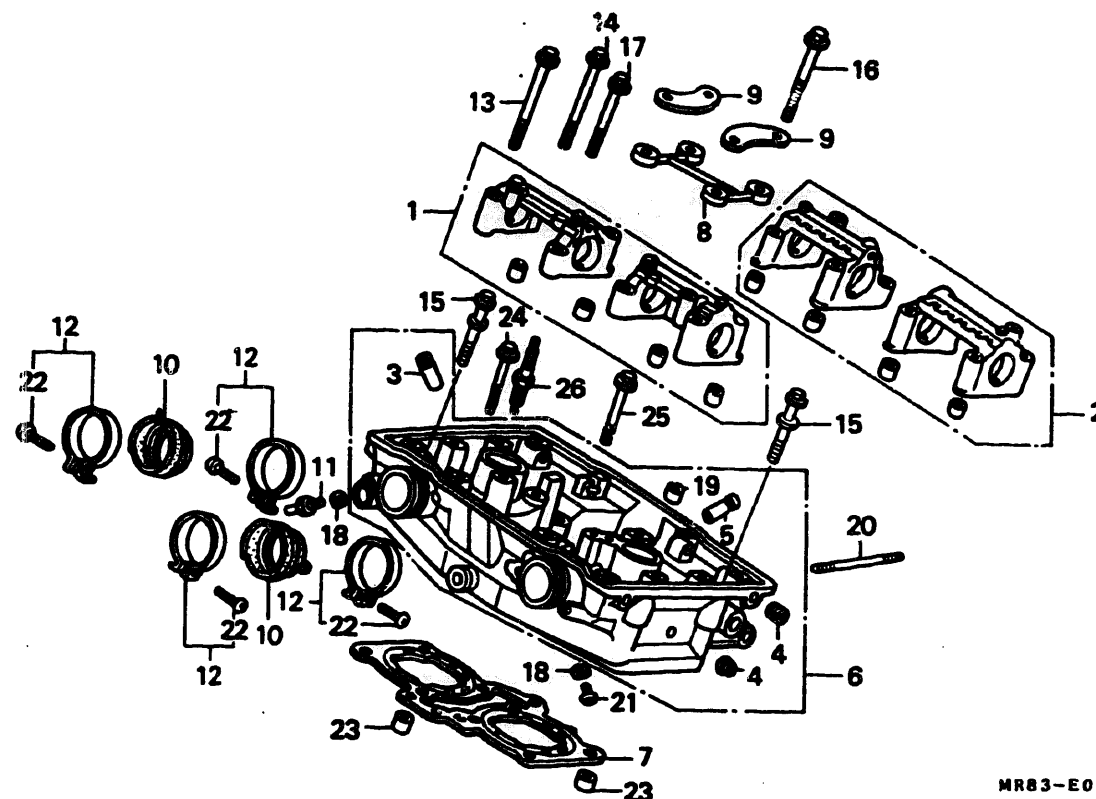
MR83-E0201 A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R JL JM	Serial No.	Area code
HOLDER SET, CAMSHAFT.....	1.3	1	12011-MR8-305	HOLDER SET, CAMSHAFT (AB).....	1 1		
(ADD 0.4 FOR EACH.)		2	12012-MR8-305	HOLDER SET, CAMSHAFT (CD).....	1 1		
GUIDE, VALVE.....	5.5	3	12204-MLO-305	GUIDE, VALVE (O.S.).....	4 4		
(INC. REAMING)		4	12205-MR8-300	PLUG, SEALING SPECIAL.....	4 4		
(ADD 0.3 FOR EACH.)		5	12206-MLO-305	GUIDE, EX. VALVE (O.S.).....	4 4		
(EXC. VALVE REFACING)							
(ADD MORE 0.2 IF PERFORMED.)		6	12220-MR8-000	HEAD COMP., RR. CYLINDER.....	1 1		
HEAD COMP., RR. CYLINDER.....	6.7	7	12251-MR8-601	GASKET, CYLINDER HEAD.....	1 1		
GASKET, CYLINDER HEAD.....	4.7	8	15330-MLO-000	PIPE COMP., OIL PATH.....	1 1		
PIPE COMP., OIL PATH.....	0.5	9	15331-MR8-000	PLATE, OIL PATH PIPE.....	2 2		
INSULATOR, CARBURETOR.....	0.8	10	16211-MLO-720	INSULATOR, CARBURETOR.....	2 2		
(ADD 0.1 FOR EACH.)							
PLUG, SPARK.....	0.1	11	16214-MBO-000	JOINT, BOOST.....	1 1		
		12	16219-KE7-010	BAND, INSULATOR.....	4 4		
		13	90001-MR8-000	BOLT, SPECIAL, 6X64.....	4 4		
		14	90004-ML7-000	BOLT, FLANGE, 6X60.....	4 4		
		* 15	90011-MR8-003	BOLT, FLANGE, 8X83.....	4 4		
		16	90018-MA6-000	BOLT, FLANGE, 6X77.....	4 4		
		17	90102-KE5-000	BOLT, FLANGE, 6X40.....	4 4		
		18	90452-323-000	WASHER, THRUST, 5MM.....	2 2		
		19	90702-MJ4-000	PIN, DOWEL, 10X10.....	2 2		
		20	92900-06020-0E	BOLT 2, STUD, 6X20.....	4 4		
		21	93500-05006-0G	SCREW, PAN, 5X6.....	1 1		
		22	93516-05025-0G	SCREW, PAN, 5X25.....	4 4		
		23	94301-10160	PIN, DOWEL, 10X16.....	2 2		
		24	95701-06045-08	BOLT, FLANGE, 6X45.....	2 2		
		25	95701-06060-08	BOLT, FLANGE, 6X60.....	1 1		
			1991.05.01	E	D4		

D 5

E-2-1

Cylinder head (Rear)



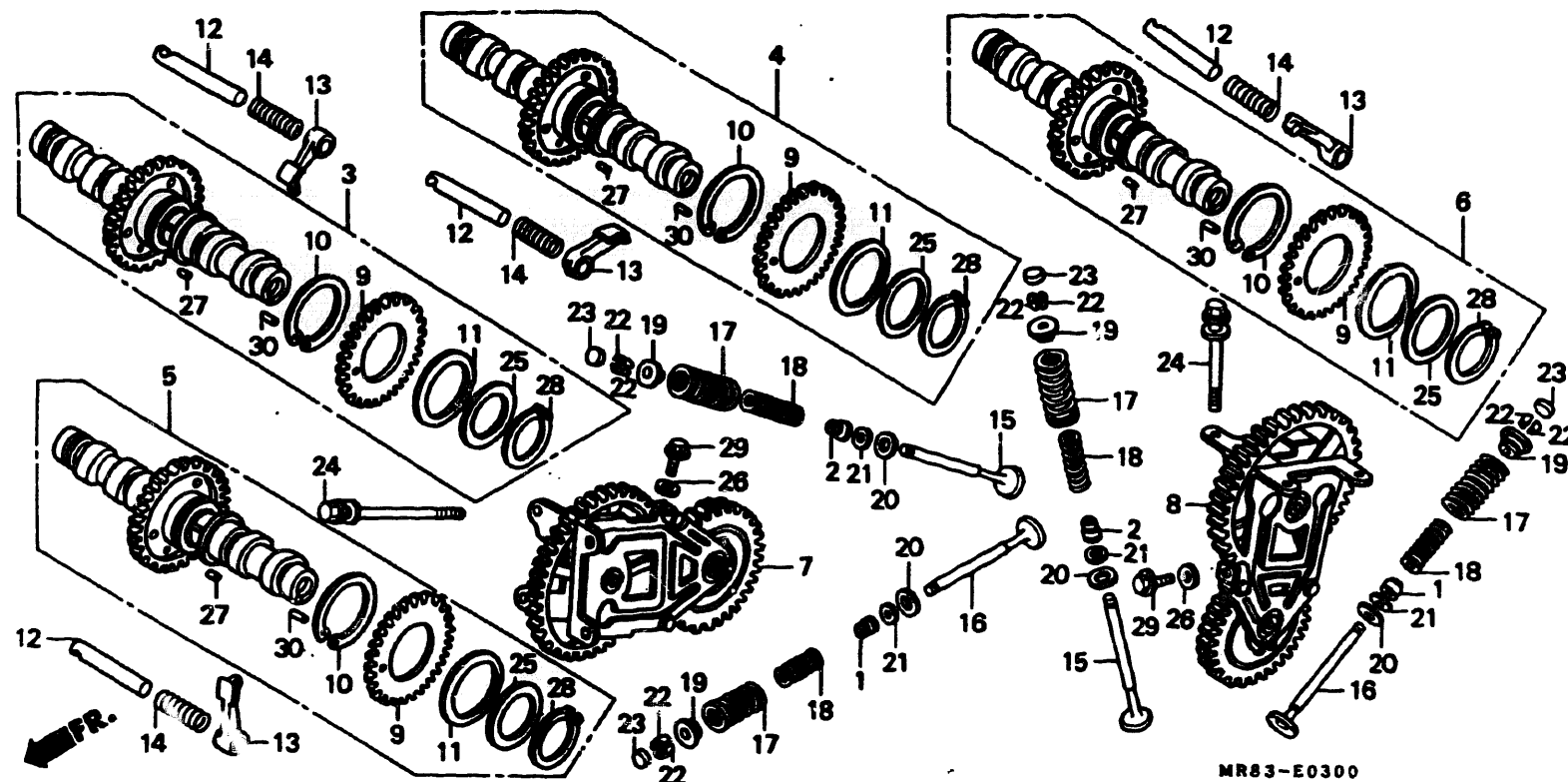
MR83-E0201A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 1L 1M	Serial No.	Area code
		26	98049-58716	PLUG, SPARK (ER8EH NGK).....	(2) (2)		
			98049-58726	PLUG, SPARK (Y24FER ND).....	(2) (2)		
			98049-59716	PLUG, SPARK (ER9EH NGK).....	2 2		
			98049-59726	PLUG, SPARK (Y27FER ND).....	2 2		
			98049-60716	PLUG, SPARK (ER10EH NGK).....	(2) (2)		
			98049-60726	PLUG, SPARK (Y31FER ND).....	(2) (2)		



E - 3

Camshaft Valve



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 1L 1M	Serial No.	Area code
CAMSHAFT COMP., RR.....	1.4	1	12208-MLO-721	SEAL, EX. VALVE STEM (ARAI)...	8 8		
(FR.CYLINDER SIDE 1.9)		2	12209-MLO-722	SEAL, VALVE STEM (ARAI).....	8 8		
(ADD 0.4 FOR EACH.)		3	14110-MR8-000	CAMSHAFT COMP., FR. IN.....	1 1		
GEAR TRAIN COMP., FR.....	2.4	4	14120-MR8-000	CAMSHAFT COMP., RR. IN.....	1 1		
GEAR TRAIN COMP., RR.....	1.8	5	14130-MR8-000	CAMSHAFT COMP., FR. EX.....	1 1		
GEAR, CAMSHAFT.....	0.9						
(FR.CYLINDER SIDE 1.5)		6	14140-MR8-000	CAMSHAFT COMP., RR. EX.....	1 1		
(ADD 0.3 FOR EACH.)		7	14410-MR8-000	GEAR TRAIN COMP., FR.....	1 1		
ARM, VALVE ROCKER.....	1.1	8	14420-MR8-000	GEAR TRAIN COMP., RR.....	1 1		
(FR.CYLINDER SIDE 1.6)		9	14446-MR8-300	GEAR, CAMSHAFT (B).....	4 4		
(ADD 0.1 FOR EACH.)		10	14447-MR8-003	SPRING, CAM GEAR (A).....	4 4		
VALVE.....	4.6						
(RR.CYLINDER SIDE 5.1)		11	14448-MR8-003	SPRING, CAMSHAFT GEAR (B).....	4 4		
(ADD 0.2 FOR EACH.)		12	14451-MR8-000	SHAFT, ROCKER ARM.....	8 8		
(INC. REFACING)		13	14611-MR8-000	ARM, VALVE ROCKER.....	16 16		
(EXC. VALVE GUIDE REPLACEMENT)		14	14642-MR8-000	SPRING, ROCKER ARM SIDE.....	8 8		
SPRING, VALVE INNER.....	4.4	15	14711-MR8-000	VALVE, IN.....	8 8		
(RR.CYLINDER SIDE 4.9)							
(ADD 0.1 FOR EACH.)		16	14721-MR8-000	VALVE, EX.....	8 8		
(INC. RELATIVE PART)		17	14751-MR8-003	SPRING, VALVE OUTER.....	16 16		
			14751-MR8-004	SPRING, VALVE OUTER.....	16 16		
		18	14761-MR8-003	SPRING, VALVE INNER.....	16 16		
			14761-MR8-004	SPRING, VALVE INNER.....	16 16		
		19	14771-MR8-000	RETAINER, VALVE SPRING.....	16 16		
		20	14775-MR8-000	SEAT, VALVE SPRING OUTER.....	16 16		
		21	14777-MR8-000	SEAT, VALVE SPRING INNER.....	16 16		
		22	14781-MLO-720	COTTER, VALVE.....	32 32		
		23	14901-KT7-000	SHIM, TAPPET (1.200).....	16 16		

1991.05.01

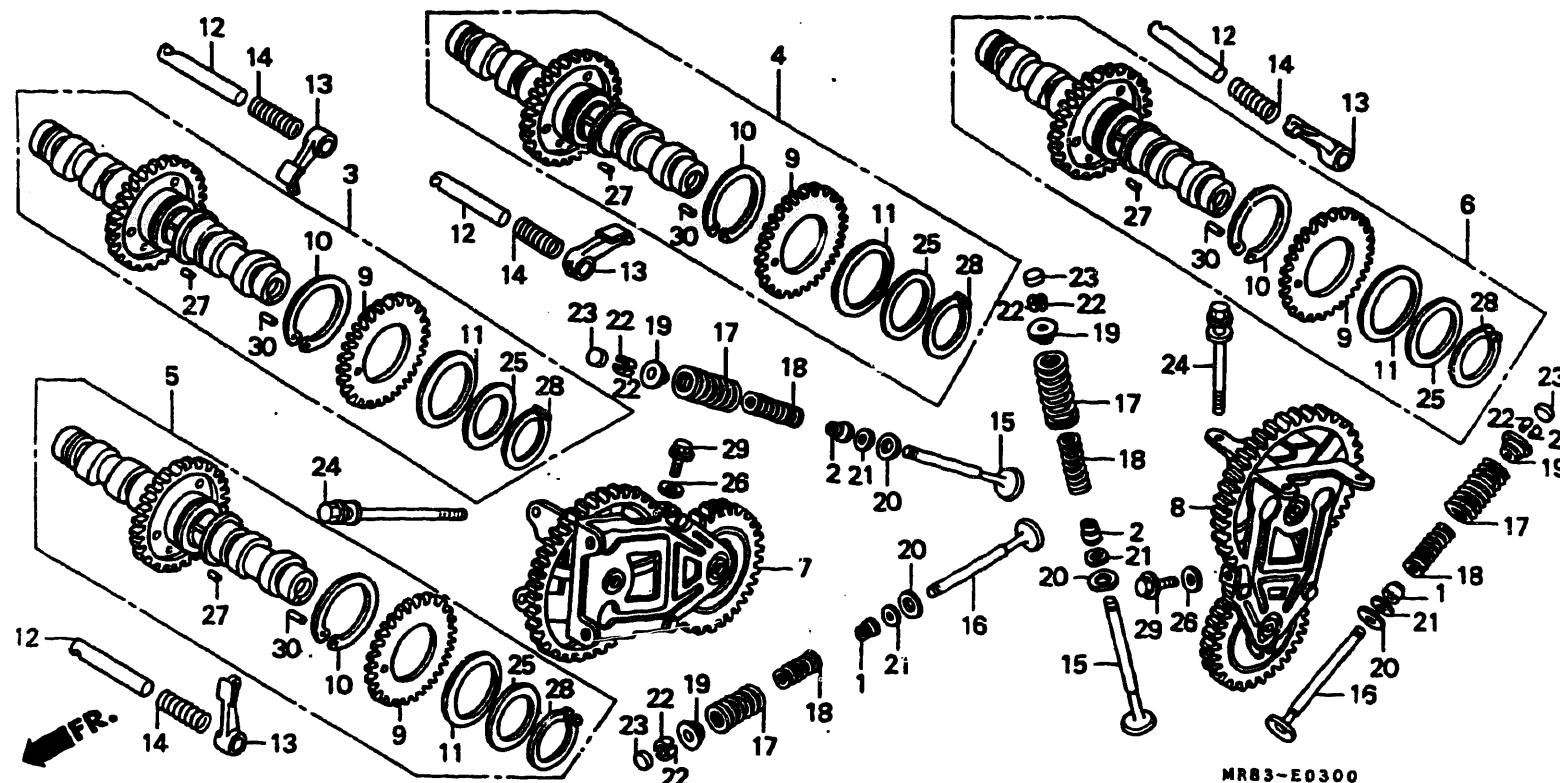
E

D6

D 7

E - 3

Camshaft • Valve

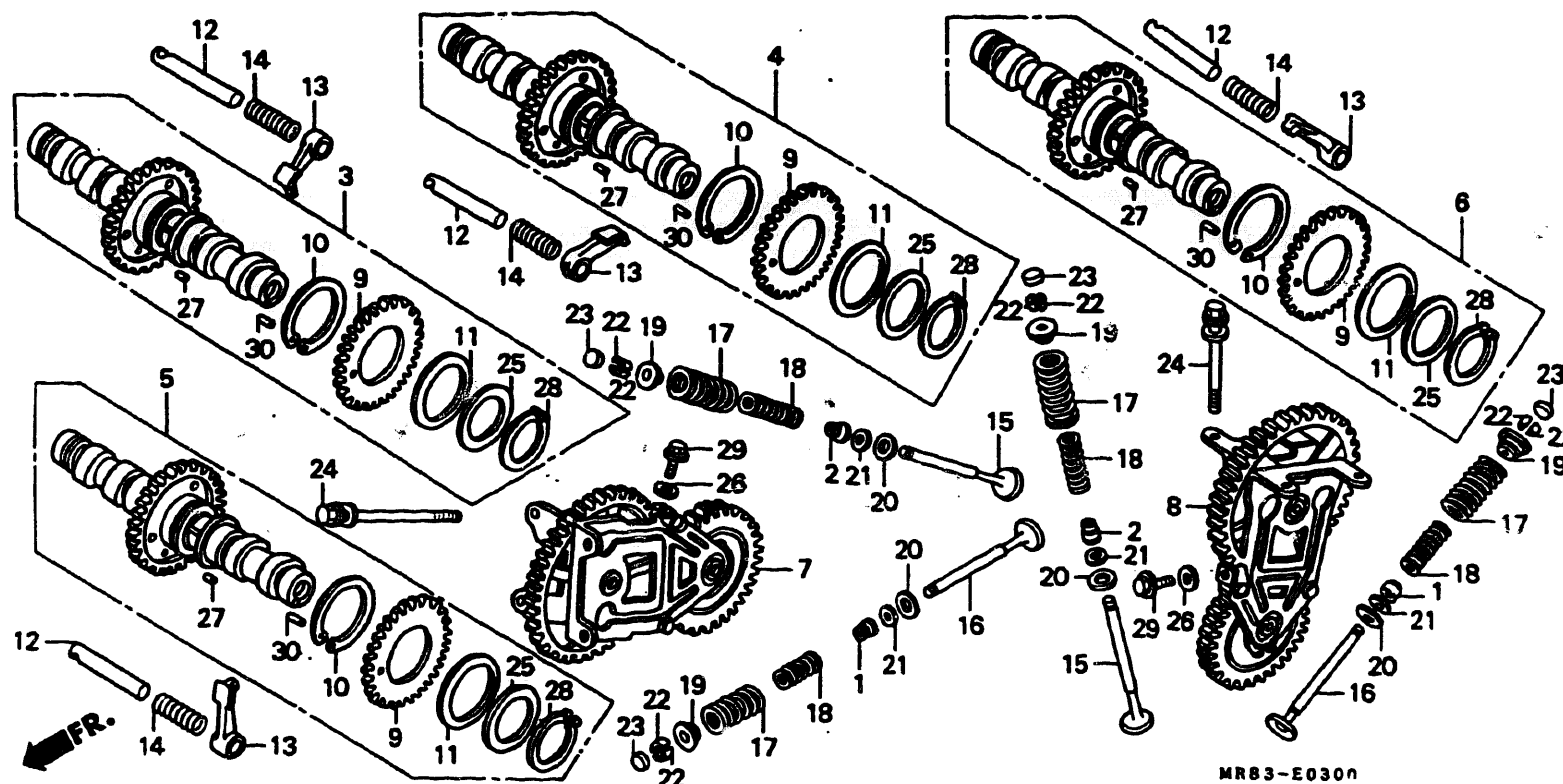


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R JL JM	Serial No.	Area code
		23)	14901-KT7-003	SHIM, TAPPET (1.200).....	- 16		
			14902-KT7-000	SHIM, TAPPET (1.225).....	16 16		
			14902-KT7-003	SHIM, TAPPET (1.225).....	- 16		
			14903-KT7-000	SHIM, TAPPET (1.250).....	16 16		
			14903-KT7-003	SHIM, TAPPET (1.250).....	- 16		
			14904-KT7-000	SHIM, TAPPET (1.275).....	16 16		
			14904-KT7-003	SHIM, TAPPET (1.275).....	- 16		
			14905-KT7-000	SHIM, TAPPET (1.300).....	16 16		
			14905-KT7-003	SHIM, TAPPET (1.300).....	- 16		
			14906-KT7-000	SHIM, TAPPET (1.325).....	16 16		
			14906-KT7-003	SHIM, TAPPET (1.325).....	- 16		
			14907-KT7-000	SHIM, TAPPET (1.350).....	16 16		
			14907-KT7-003	SHIM, TAPPET (1.350).....	- 16		
			14908-KT7-000	SHIM, TAPPET (1.375).....	16 16		
			14908-KT7-003	SHIM, TAPPET (1.375).....	- 16		
			14909-KT7-000	SHIM, TAPPET (1.400).....	16 16		
			14909-KT7-003	SHIM, TAPPET (1.400).....	- 16		
			14910-KT7-000	SHIM, TAPPET (1.425).....	16 16		
			14910-KT7-003	SHIM, TAPPET (1.425).....	- 16		
			14911-KT7-000	SHIM, TAPPET (1.450).....	16 16		
			14911-KT7-003	SHIM, TAPPET (1.450).....	- 16		
			14912-KT7-000	SHIM, TAPPET (1.475).....	16 16		
			14912-KT7-003	SHIM, TAPPET (1.475).....	- 16		
			14913-KT7-000	SHIM, TAPPET (1.500).....	16 16		
			14913-KT7-003	SHIM, TAPPET (1.500).....	- 16		
			14914-KT7-000	SHIM, TAPPET (1.525).....	16 16		
			14914-KT7-003	SHIM, TAPPET (1.525).....	- 16		
			14915-KT7-000	SHIM, TAPPET (1.550).....	16 16		
			14915-KT7-003	SHIM, TAPPET (1.550).....	- 16		
			1991.05.01	E	07		

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Camshaft • Valve

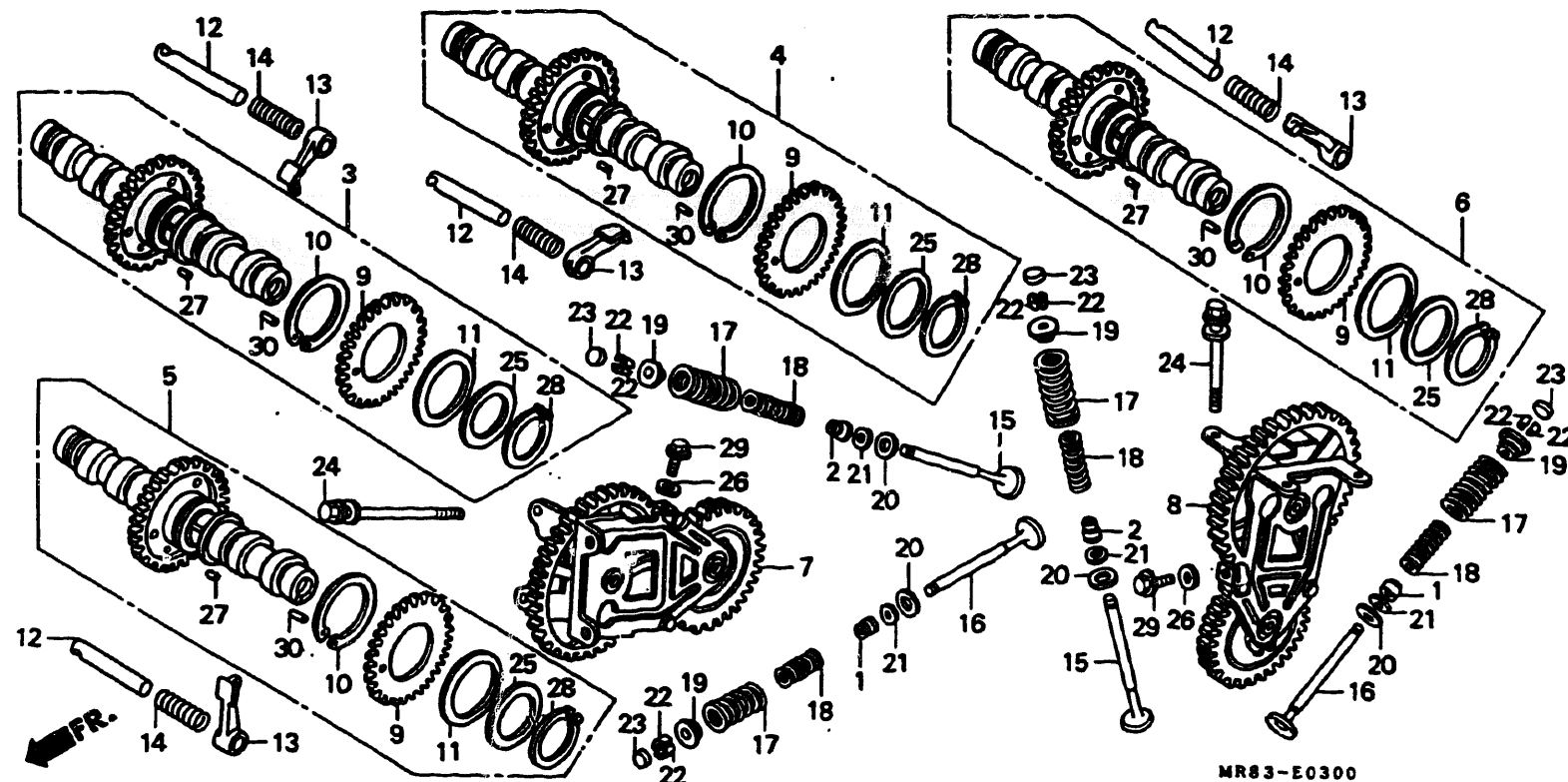


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R JL JM	Serial No.	Area code
		23)	14916-KT7-000	SHIM, TAPPET (1.575).....	16 16		
			14916-KT7-003	SHIM, TAPPET (1.575).....	- 16		
			14917-KT7-000	SHIM, TAPPET (1.600).....	16 16		
			14917-KT7-003	SHIM, TAPPET (1.600).....	- 16		
			14918-KT7-000	SHIM, TAPPET (1.625).....	16 16		
			14918-KT7-003	SHIM, TAPPET (1.625).....	- 16		
			14919-KT7-000	SHIM, TAPPET (1.650).....	16 16		
			14919-KT7-003	SHIM, TAPPET (1.650).....	- 16		
			14920-KT7-000	SHIM, TAPPET (1.675).....	16 16		
			14920-KT7-003	SHIM, TAPPET (1.675).....	- 16		
			14921-KT7-000	SHIM, TAPPET (1.700).....	16 16		
			14921-KT7-003	SHIM, TAPPET (1.700).....	- 16		
			14922-KT7-000	SHIM, TAPPET (1.725).....	16 16		
			14922-KT7-003	SHIM, TAPPET (1.725).....	- 16		
			14923-KT7-000	SHIM, TAPPET (1.750).....	16 16		
			14923-KT7-003	SHIM, TAPPET (1.750).....	- 16		
			14924-KT7-000	SHIM, TAPPET (1.775).....	16 16		
			14924-KT7-003	SHIM, TAPPET (1.775).....	- 16		
			14925-KT7-000	SHIM, TAPPET (1.800).....	16 16		
			14925-KT7-003	SHIM, TAPPET (1.800).....	- 16		
			14926-KT7-000	SHIM, TAPPET (1.825).....	16 16		
			14926-KT7-003	SHIM, TAPPET (1.825).....	- 16		
			14927-KT7-000	SHIM, TAPPET (1.850).....	16 16		
			14927-KT7-003	SHIM, TAPPET (1.850).....	- 16		
			14928-KT7-000	SHIM, TAPPET (1.875).....	16 16		
			14928-KT7-003	SHIM, TAPPET (1.875).....	- 16		
			14929-KT7-000	SHIM, TAPPET (1.900).....	16 16		
			14929-KT7-003	SHIM, TAPPET (1.900).....	- 16		
			14930-KT7-000	SHIM, TAPPET (1.925).....	16 16		
			1991.05.01	E	D8		

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Camshaft Valve



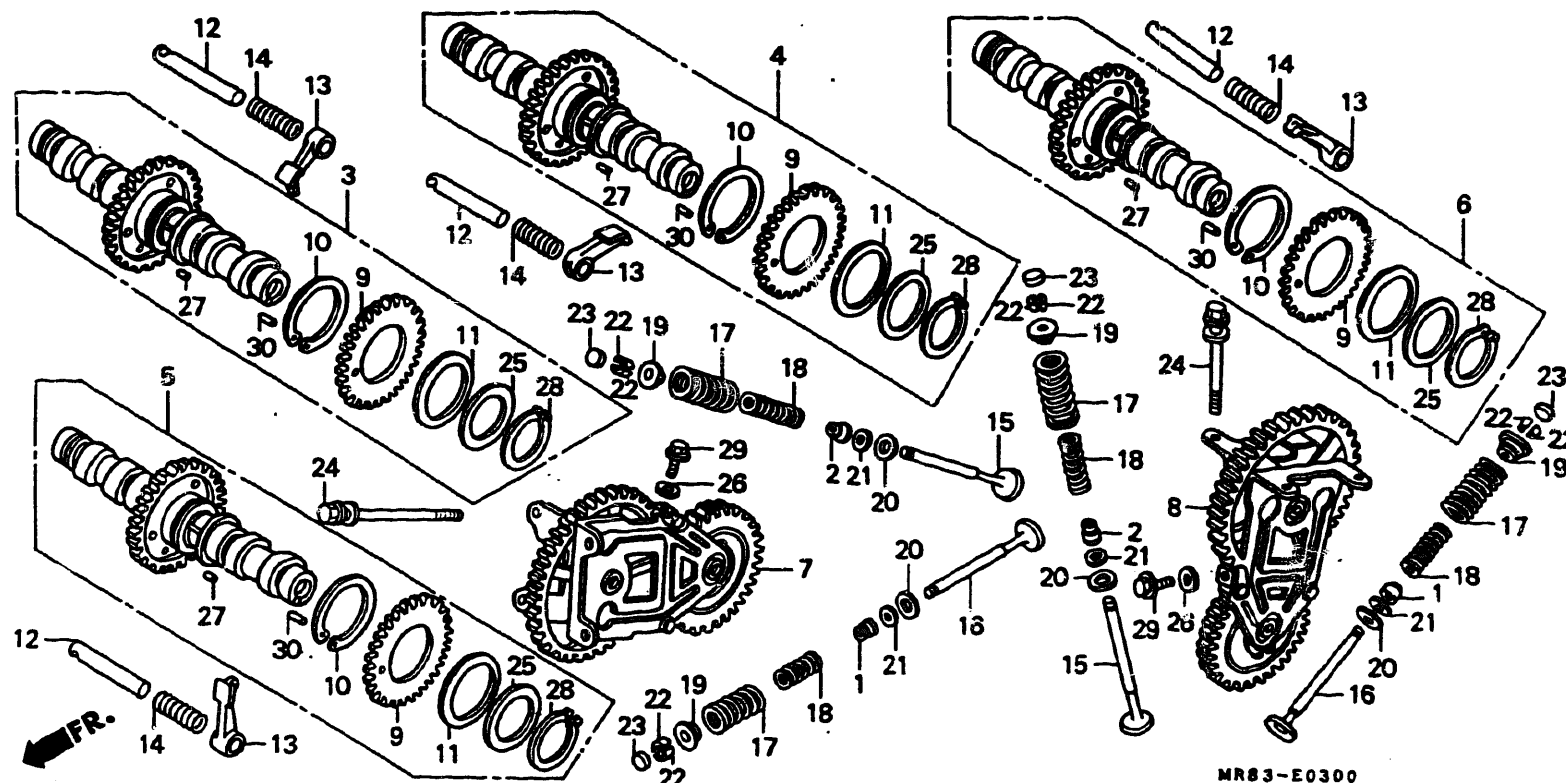
MR83-E0300

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L JM	Serial No.	Area code
		23)	14930-KT7-003	SHIM, TAPPET (1.925).....	- 16		
			14931-KT7-000	SHIM, TAPPET (1.950).....	16 16		
			14931-KT7-003	SHIM, TAPPET (1.950).....	- 16		
			14932-KT7-000	SHIM, TAPPET (1.975).....	16 16		
			14932-KT7-003	SHIM, TAPPET (1.975).....	- 16		
			14933-KT7-000	SHIM, TAPPET (2.000).....	16 16		
			14933-KT7-003	SHIM, TAPPET (2.000).....	- 16		
			14934-KT7-000	SHIM, TAPPET (2.025).....	16 16		
			14934-KT7-003	SHIM, TAPPET (2.025).....	- 16		
			14935-KT7-000	SHIM, TAPPET (2.050).....	16 16		
			14935-KT7-003	SHIM, TAPPET (2.050).....	- 16		
			14936-KT7-000	SHIM, TAPPET (2.075).....	16 16		
			14936-KT7-003	SHIM, TAPPET (2.075).....	- 16		
			14937-KT7-000	SHIM, TAPPET (2.100).....	16 16		
			14937-KT7-003	SHIM, TAPPET (2.100).....	- 16		
			14938-KT7-000	SHIM, TAPPET (2.125).....	16 16		
			14938-KT7-003	SHIM, TAPPET (2.125).....	- 16		
			14939-KT7-000	SHIM, TAPPET (2.150).....	16 16		
			14939-KT7-003	SHIM, TAPPET (2.150).....	- 16		
			14940-KT7-000	SHIM, TAPPET (2.175).....	16 16		
			14940-KT7-003	SHIM, TAPPET (2.175).....	- 16		
			14941-KT7-000	SHIM, TAPPET (2.200).....	16 16		
			14941-KT7-003	SHIM, TAPPET (2.200).....	- 16		
			14942-KT7-000	SHIM, TAPPET (2.225).....	16 16		
			14942-KT7-003	SHIM, TAPPET (2.225).....	- 16		
			14943-KT7-000	SHIM, TAPPET (2.250).....	16 16		
			14943-KT7-003	SHIM, TAPPET (2.250).....	- 16		
			14944-KT7-000	SHIM, TAPPET (2.275).....	16 16		
			14944-KT7-003	SHIM, TAPPET (2.275).....	- 16		
			1991.05.01	E	09		

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Camshaft • Valve



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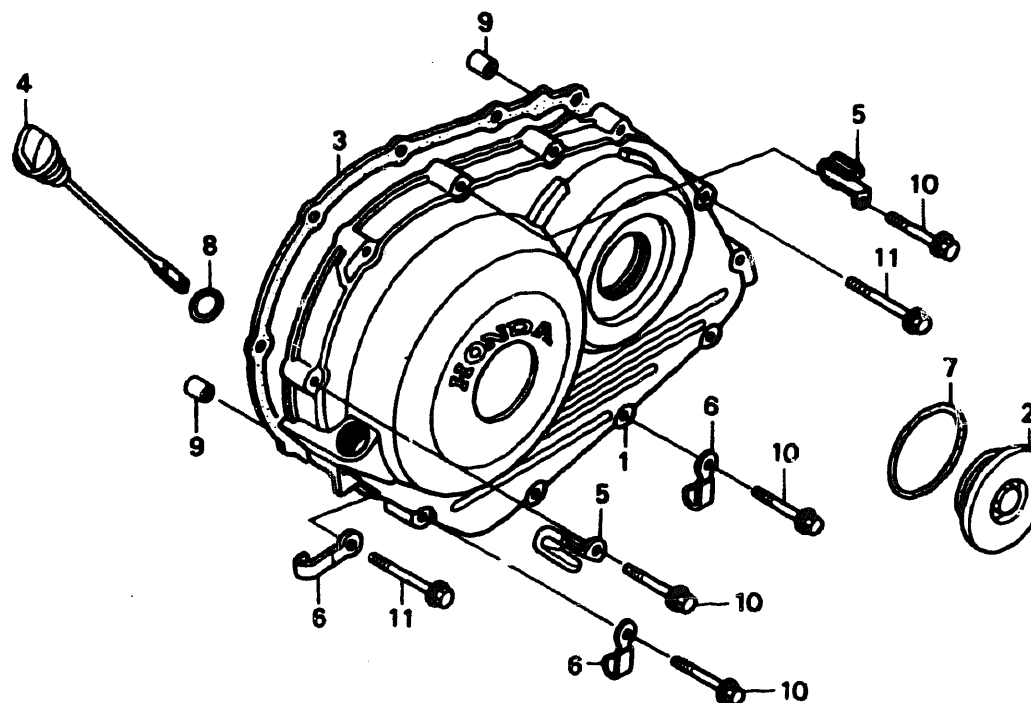
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R JL JN	Serial No.	Area code
		23)	14959-KT7-003	SHIM, TAPPET (2.650).....	- 16		
			14960-KT7-000	SHIM, TAPPET (2.675).....	16 16		
			14960-KT7-003	SHIM, TAPPET (2.675).....	- 16		
			14961-KT7-000	SHIM, TAPPET (2.700).....	16 16		
			14961-KT7-003	SHIM, TAPPET (2.700).....	- 16		
			14962-KT7-000	SHIM, TAPPET (2.725).....	16 16		
			14962-KT7-003	SHIM, TAPPET (2.725).....	- 16		
			14963-KT7-000	SHIM, TAPPET (2.750).....	16 16		
			14963-KT7-003	SHIM, TAPPET (2.750).....	- 16		
			14964-KT7-000	SHIM, TAPPET (2.775).....	16 16		
			14964-KT7-003	SHIM, TAPPET (2.775).....	- 16		
			14965-KT7-000	SHIM, TAPPET (2.800).....	16 16		
			14965-KT7-003	SHIM, TAPPET (2.800).....	- 16		
			14966-MR8-000	SHIM, TAPPET (2.825).....	16 16		
			14966-KT7-003	SHIM, TAPPET (2.825).....	- 16		
			14967-MR8-000	SHIM, TAPPET (2.850).....	16 16		
			14967-KT7-003	SHIM, TAPPET (2.850).....	- 16		
			14968-MR8-000	SHIM, TAPPET (2.875).....	16 16		
			14968-KT7-003	SHIM, TAPPET (2.875).....	- 16		
			14969-MR8-000	SHIM, TAPPET (2.900).....	16 16		
			14969-KT7-003	SHIM, TAPPET (2.900).....	- 16		
		24	90011-MR8-003	BOLT, FLANGE, 8X83.....	8 8		
		25	90402-MR8-000	WASHER, 42X53X2.....	4 4		
		26	90441-706-000	WASHER, SEALING, 6MM.....	2 2		
		27	94303-03050	PIN, DOWEL, 3X5.....	4 4		
		28	94510-42000	CIRCLIP, EXTERNAL, 42MM.....	4 4		
		29	95701-06022-07	BOLT, FLANGE, 6X22.....	2 2		
		30	96220-30085	ROLLER, 3X8.5.....	4 4		
			1991.05.01	E	D11		

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Right crankcase cover



MR83-E0400B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	3L 3M		
COVER, R.....	0.9	1	11331-MR8-000	COVER, R.....	1	1		
.GASKET, R. COVER		2	11332-ML7-000	CAP, 45MM.....	1	1		
		3	11394-MLO-000	GASKET, R. COVER.....	1	1		
		4	15650-MR8-000	GAUGE, OIL LEVEL.....	1	1		
		5	30302-ML7-000	CLAMP, PULSER CORD.....	2	2		
		6	35211-443-760	CLAMP, SWITCH CORD.....	3	3		
		7	91301-ML7-003	O-RING, 48.1X3.6 (ARAI).....	1	1		
		8	91302-KE8-003	O-RING, 18X3 (ARAI).....	1	1		
		9	94301-08140	PIN, DOWEL, 8X14.....	2	2		
		10	96001-06032-07	BOLT, FLANGE, 6X32.....	10	10		
		11	96001-06040-07	BOLT, FLANGE, 6X40.....	2	2		

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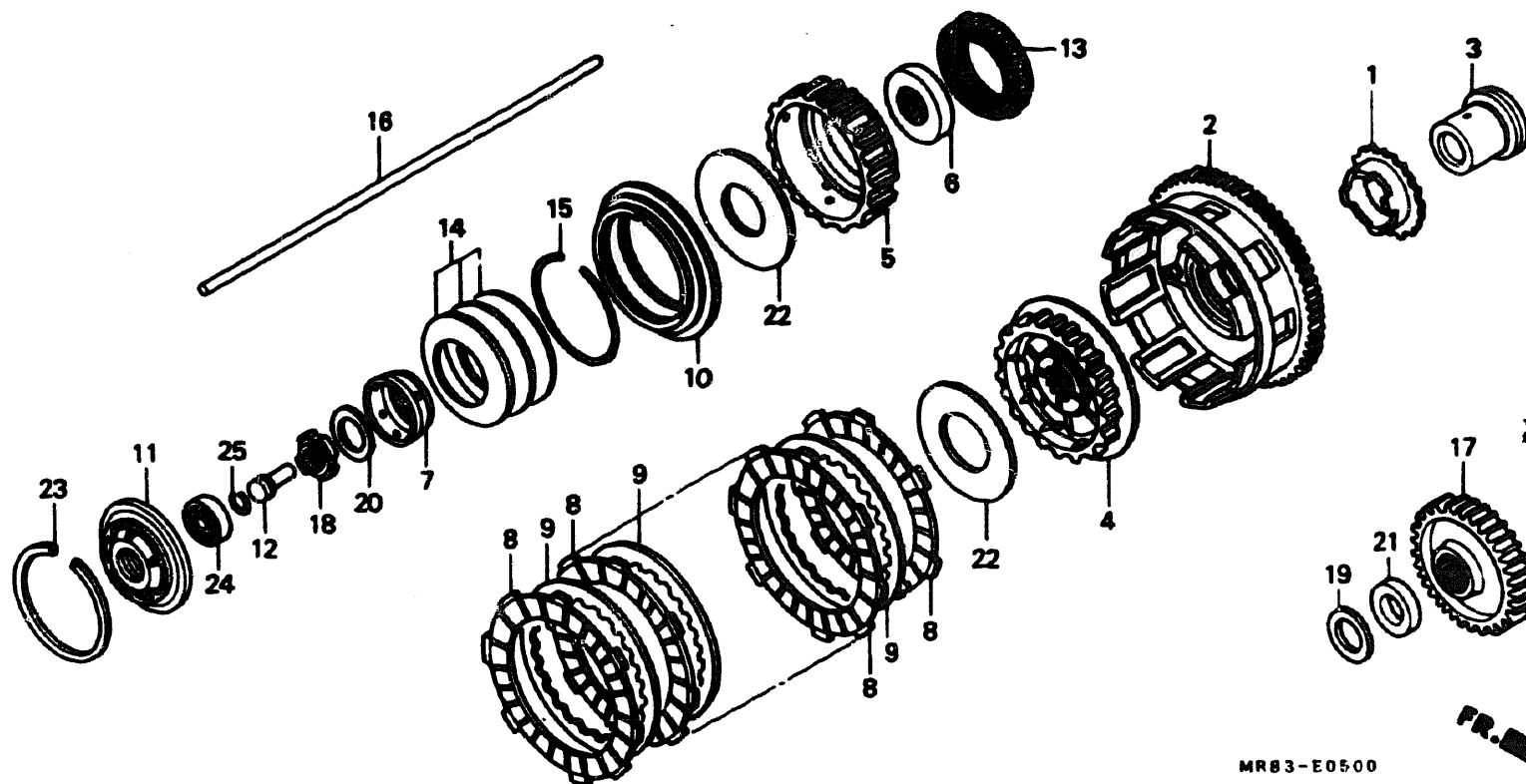
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Clutch

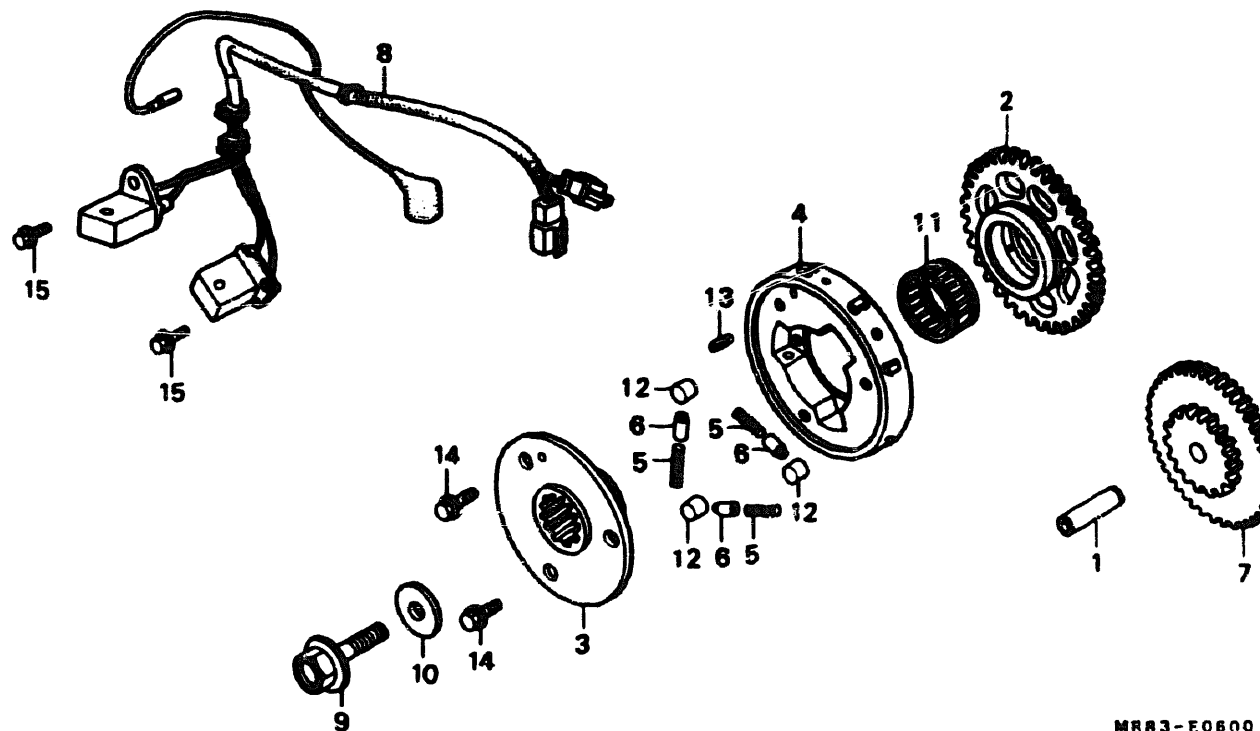


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L JH	Serial No.	Area code
SPROCKET, OIL PUMP DRIVE.....	1.3	1	15131-MLO-000	SPROCKET, OIL PUMP DRIVE.....	1 1		
OUTER COMP., CLUTCH		2	22100-MLO-010	OUTER COMP., CLUTCH.....	1 1		
CENTER, CLUTCH.....	1.1	3	22116-MJ8-000	GUIDE, CLUTCH OUTER.....	1 1		
CENTER B, CLUTCH		4	22120-MR8-010	CENTER, CLUTCH.....	1 1		
DISK, CLUTCH FRICTION (INC. RELATIVE PART) (ONE OR ALL)		5	22131-MR8-010	CENTER B, CLUTCH.....	1 1		
CLUTCH, ONE WAY		6	22141-MR8-000	INNER, ONE WAY CLUTCH.....	1 1		
SPRING SET, CLUTCH		7	22151-MR8-000	PLATE, SPRING SETTING.....	1 1		
GEAR, PRIMARY DRIVE		8	22201-MR8-000	DISK, CLUTCH FRICTION.....	10 10		
PLATE, CLUTCH LIFTER.....	1.0	9	22321-KE8-000	PLATE, CLUTCH.....	9 9		
ROD COMP., CLUTCH LIFTER.....	0.4	10	22351-MR8-013	PLATE, CLUTCH PRESSURE.....	1 1		
		11	22352-MR8-003	PLATE, CLUTCH LIFTER.....	1 1		
		12	22366-MR8-000	PIECE, CLUTCH JOINT.....	1 1		
		13	22425-MR8-003	CLUTCH, ONE WAY.....	1 1		
		14	22440-MR8-000	SPRING SET, CLUTCH.....	1 1		
		15	22446-MR8-000	SEAT, CLUTCH SPRING.....	1 1		
		16	22850-MR8-000	ROD COMP., CLUTCH LIFTER.....	1 1		
		17	23103-MLO-010	GEAR, PRIMARY DRIVE (34T)....	1 1		
		18	90231-ML4-610	NUT, LOCK, 20MM.....	1 1		
		19	90402-KE8-000	WASHER, THRUST, 20MM.....	1 1		
		20	90432-121-000	WASHER, LOCK.....	1 1		
		21	90452-KE8-000	COLLAR, 20.2X6.5.....	1 1		
		22	90461-MR8-000	WASHER, 36X66X1.6.....	2 2		
		23	90601-MR8-003	CIRCLIP, INTERNAL, 77MM.....	1 1		
		24	91008-KE8-003	BEARING, RADIAL BALL, 6903....	1 1		
		25	94601-15000	CLIP, PISTON PIN, 15MM.....	1 1		
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Pulse generator



MR83-E0600

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFRIBR 3L JM	Serial No.	Area code
GEAR COMP., STARTING CLUTCH....	1.1	1	13111-122-000	PIN, PISTON, 10X33.....	1 1		
ROLLER, 10.2X11.5 (INC. RELATIVE PART) (ONE OR ALL)		2	28110-MJ8-000	GEAR COMP., STARTING CLUTCH (44T)	1 1		
OUTER COMP., STARTER CLUTCH....	1.2	3	28115-MR8-000	FLANGE, STARTING CLUTCH.....	1 1		
GENERATOR ASSY., PULSE		4	28120-MR8-000	OUTER COMP., STARTER CLUTCH...	1 1		
GEAR COMP., STARTER REDUCTION..	1.0	5	28125-426-000	SPRING, STARTING CLUTCH ROLLER	3 3		
		6	28126-323-000	CAP, STARTING CLUTCH ROLLER SPRING	3 3		
		7	28130-MR8-000	GEAR COMP., STARTER REDUCTION.	1 1		
		8	30300-MR8-003	GENERATOR ASSY., PULSE.....	1 1		
		9	90014-MLO-000	BOLT, UBS, 10X35.....	1 1		
		10	90405-MLO-000	WASHER, 10X25X4.....	1 1		
		11	91022-MR8-003	BEARING, NEEDLE, 26X30X17 (TOYO)	1 1		
		12	91101-377-000	ROLLER, 10.2X11.5.....	3 3		
		13	94305-40122	PIN, SPRING, 4X12.....	1 1		
		14	95701-08014-08	BOLT, FLANGE, 8X14.....	3 3		
		15	96001-06014-00	BOLT, FLANGE, 6X14.....	2 2		

1991.05.01

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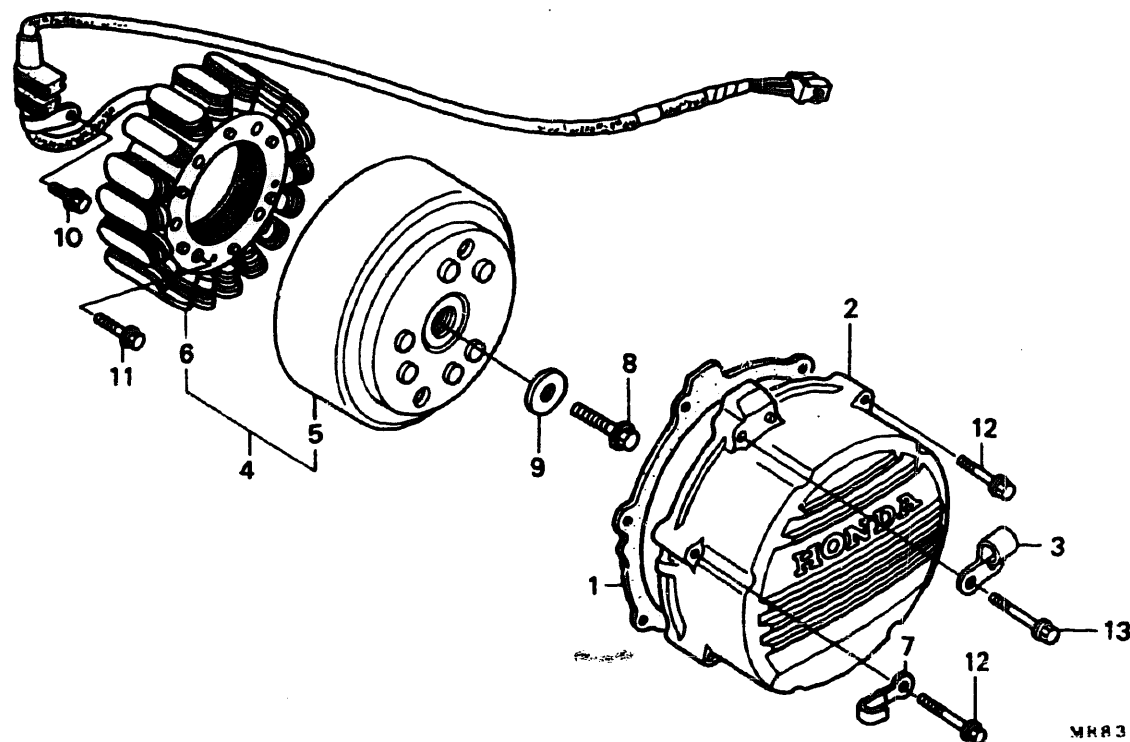
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Generator

FR.



MHR3-E0700A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L 3M	Serial No.	Area code
GASKET, A.C. GENERATOR COVER...	0.7	1	11636-MLO-000	GASKET, A.C. GENERATOR COVER..	1 1		
.COVER, A.C. GENERATOR		2	11641-MR8-300	COVER, A.C. GENERATOR.....	1 1		
GENERATOR ASSY., FLYWHEEL TYPE		3	22821-MR8-000	RECEIVER, CLUTCH CABLE.....	1 1		
A.C..	1.0	4	31100-MR8-601	GENERATOR ASSY., FLYWHEEL TYPE			
.STATOR COMP.				A.C. (ND)	1 1		
FLYWHEEL COMP.....	0.9	5	31110-MR8-601	FLYWHEEL COMP. (ND).....	1 1		
		6	31120-MR8-781	STATOR COMP. (ND).....	1 1		
		7	35211-443-760	CLAMP, SWITCH CORD.....	1 1		
		8	90014-MLO-000	BOLT, UBS, 10X35.....	1 1		
		9	90405-MLO-000	WASHER, 10X25X4.....	1 1		
		10	96001-06012-00	BOLT, FLANGE, 6X12	1 1		
		11	96001-06028-00	BOLT, FLANGE, 6X28.....	4 4		
		12	96001-06028-07	BOLT, FLANGE, 6X28.....	5 5		
		13	96001-06032-07	BOLT, FLANGE, 6X32.....	1 1		

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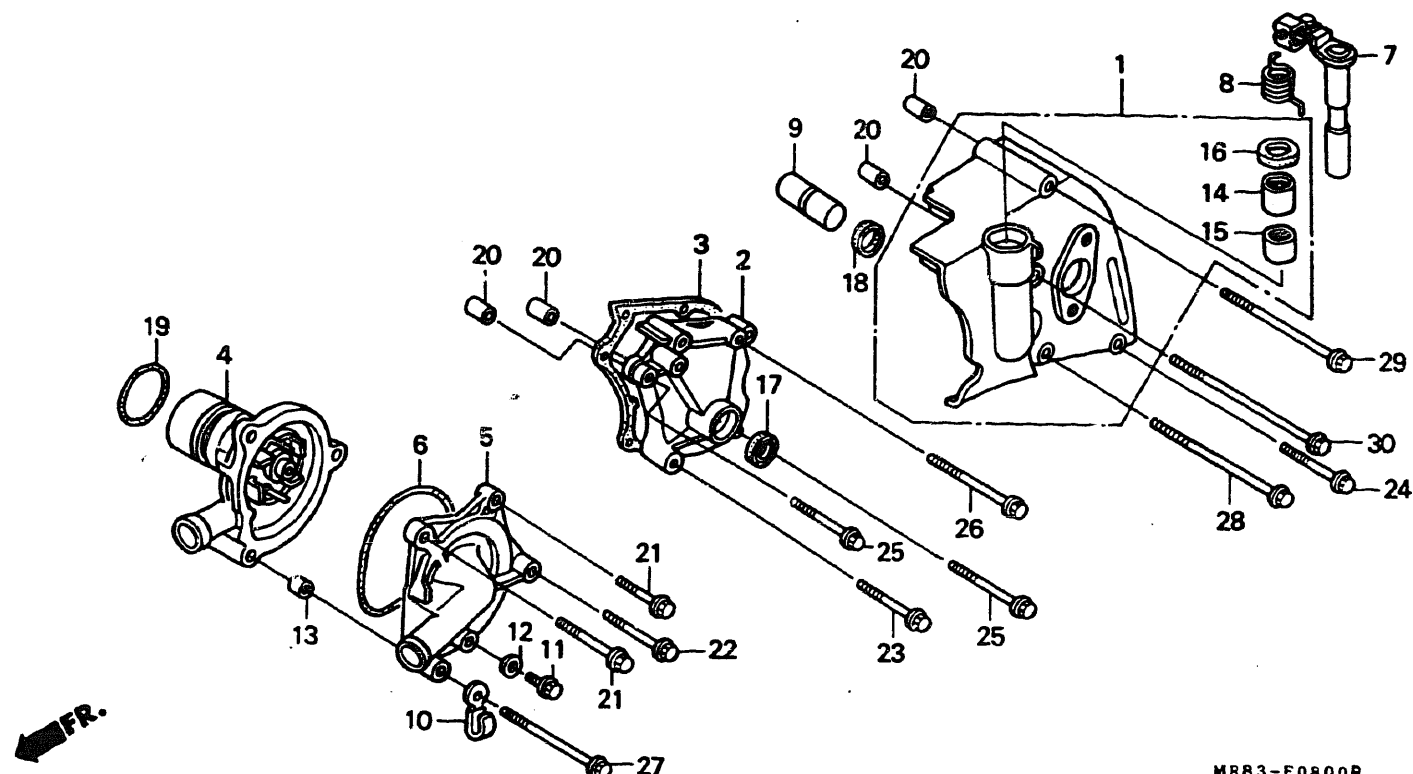
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Left cover-Water pump



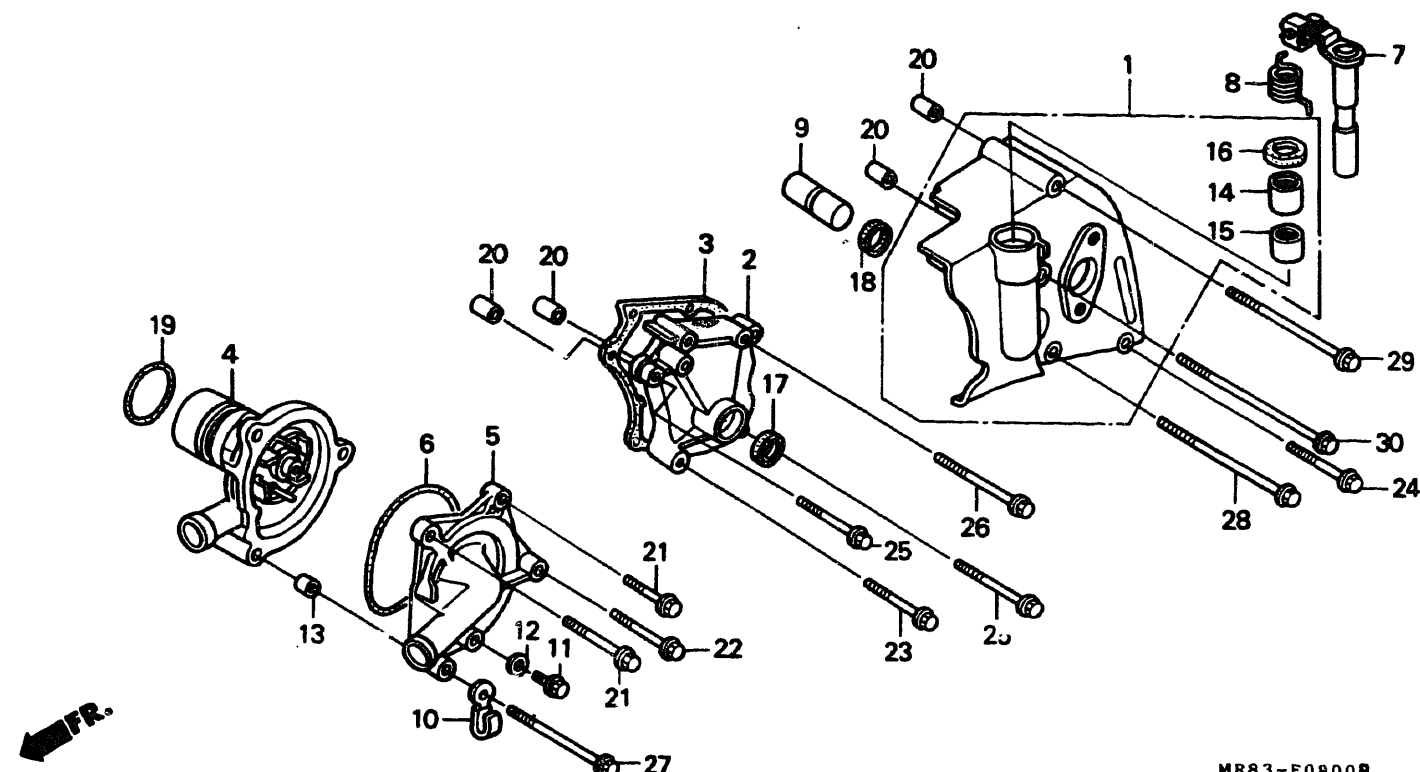
MR83-E08008

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L 3H	Serial No.	Area code
COVER COMP., L.....	0.3	1	11340-MR8-600	COVER COMP., L.....	1 1		
LEVER COMP., CLUTCH		2	11631-MR8-000	COVER, CHANGE.....	1 1		
COVER, CHANGE.....	1.3	3	11632-ML7-000	GASKET, GEARSHIFT COVER.....	1 1		
GASKET, GEARSHIFT COVER.....	1.2	4	19200-MLO-720	PUMP COMP., WATER.....	1 1		
PUMP COMP., WATER.....	0.8	5	19221-MR8-000	COVER, WATER PUMP.....	1 1		
COVER, WATER PUMP.....	0.6	6	19226-KE7-000	GASKET, WATER PUMP COVER.....	1 1		
GASKET, WATER PUMP COVER.....	0.5	7	22710-MLO-780	LEVER COMP., CLUTCH.....	1 1		
		8	22815-MLO-780	SPRING, CLUTCH LEVER.....	1 1		
		9	22852-MLO-780	PIECE, CLUTCH LIFTER ROD.....	1 1		
		10	35211-443-760	CLAMP, SWITCH CORD.....	1 1		
		11	90001-GHB-610	BOLT, FLANGE, 6X12.....	1 1		
		12	90473-ML7-000	WASHER, SEALING, 6.5MM.....	1 1		
		13	90501-MLO-000	PIN, DOWEL, 8X14.....	1 1		
		14	91001-GG2-003	BEARING, NEEDLE, 12X18X12.....	1 1		
		15	91053-719-005	BEARING, NEEDLE, 12X16X10 (KOYO)	1 1		
		16	91201-427-003	OIL SEAL, 12X20X6.....	1 1		
		17	91204-KE8-003	OIL SEAL, 13X22X5.....	1 1		
		18	91301-MLO-781	X-RING, 10.5X6.5.....	1 1		
		19	91302-MBO-013	O-RING, 32.95X2.62 (ARAI).....	1 1		
		20	94301-08140	PIN, DOWEL, 8X14.....	4 4		
		21	96001-06025-00	BOLT, FLANGE, 6X25.....	2 2		
		22	96001-06032-00	BOLT, FLANGE, 6X32.....	1 1		
		23	96001-06032-07	BOLT, FLANGE, 6X32.....	1 1		
		24	96001-06035-07	BOLT, FLANGE, 6X35.....	1 1		
			1991.05.01	E			
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Left cover - Water pump



MR83-E0800B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L 3M	Serial No.	Area code
		25	96001-06040-07	BOLT, FLANGE, 6X40.....	2 2		
		26	96001-06050-07	BOLT, FLANGE, 6X50.....	1 1		
		27	96001-06065-00	BOLT, FLANGE, 6X65.....	1 1		
		28	96001-06070-07	BOLT, FLANGE, 6X70.....	1 1		
		29	96001-06080-07	BOLT, FLANGE, 6X80.....	1 1		
		30	96001-06110-07	BOLT, FLANGE, 6X110.....	1 1		

1991.05.01

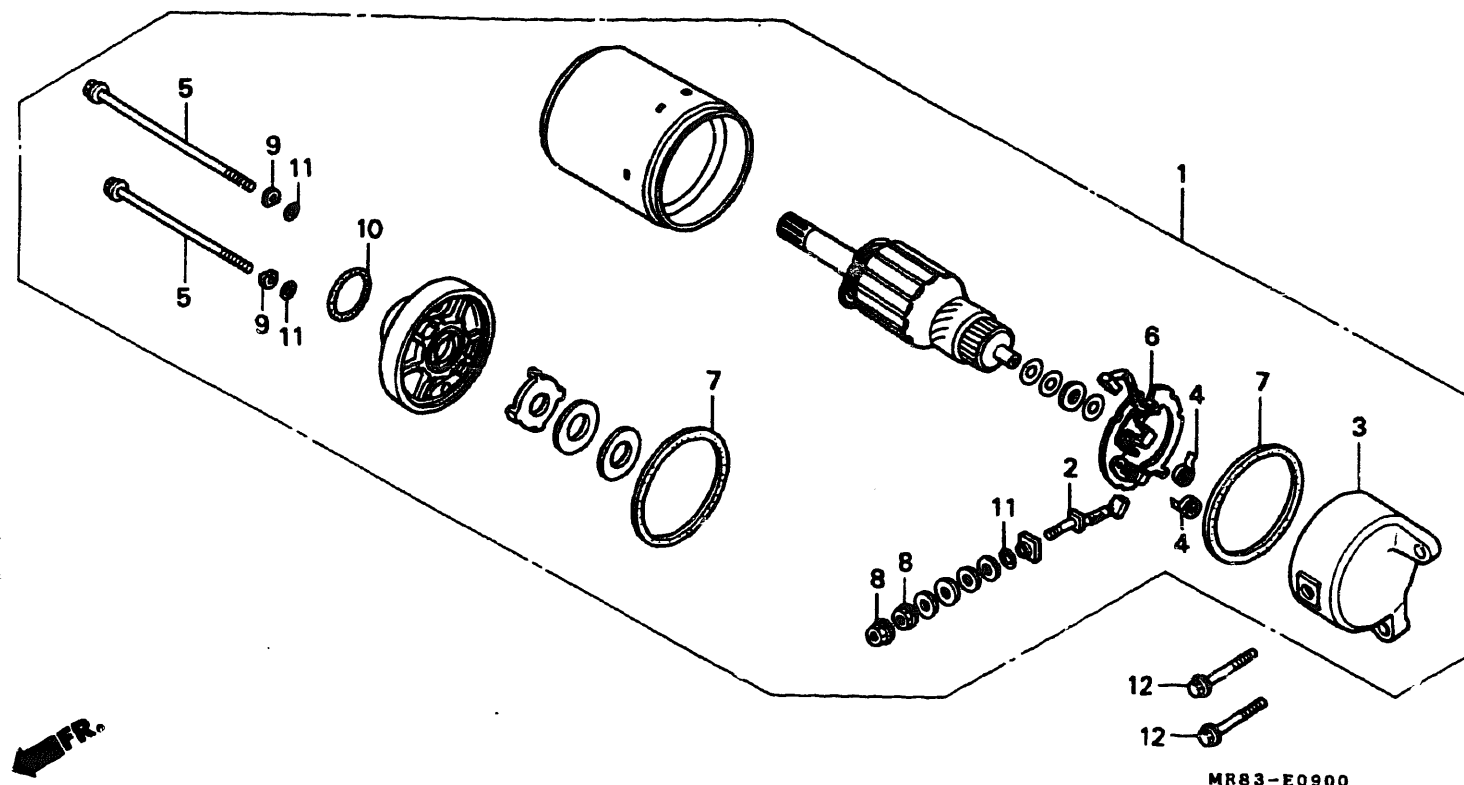
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E1

E 2

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Starting motor

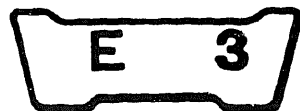


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R JL JM	Serial No.	Area code
MOTOR ASSY., STARTER.....	0.7	1	31200-MR8-008	MOTOR ASSY., STARTER.....	1	-	
BRUSH SET, TERMINAL.....	1.0		31200-MR8-018	MOTOR ASSY., STARTER.....	-	1	
.BRACKET, RR.		2	31201-KS5-901	BRUSH SET, TERMINAL.....	1	1	
.HOLDER SET, BRUSH		3	31202-MR8-008	BRACKET, RR.....	1	1	
		4	31204-KS5-901	SPRING, CARBON BRUSH.....	2	2	
		5	31205-MN4-008	BOLT, SETTING.....	2	2	
		6	31206-KW1-901	HOLDER SET, BRUSH.....	1	1	
		7	31207-KS5-901	RING.....	2	2	
		8	90071-MB0-000	NUT-WASHER, 6MM.....	2	2	
		9	90122-MN4-008	WASHER, STEEL PLATE.....	2	2	
		10	91309-425-003	O-RING, 24.4X3.1 (ARAI).....	1	1	
		11	91320-MB0-000	O-RING.....	3	3	
		12	96001-06025-07	BOLT, FLANGE, 6X25.....	2	2	

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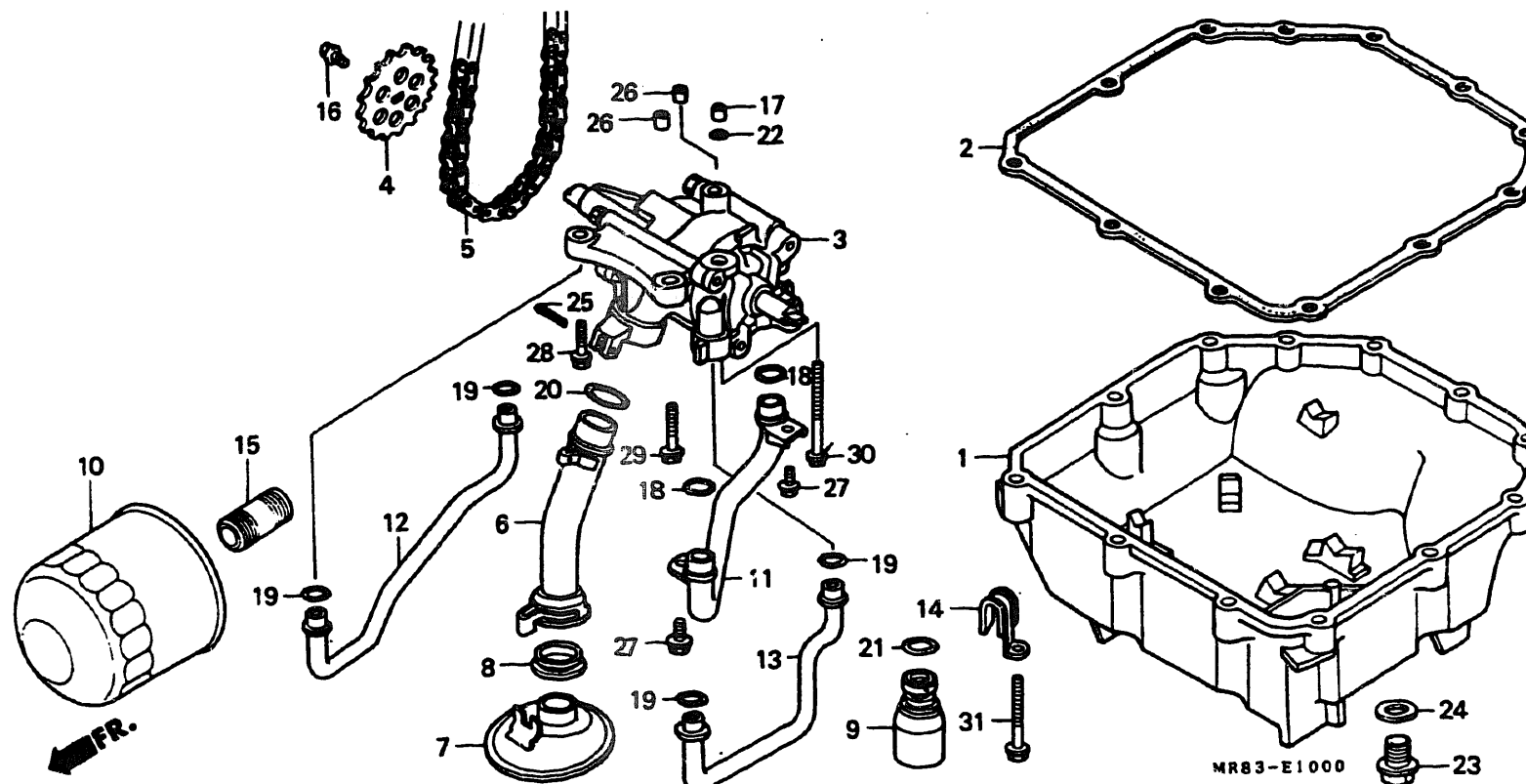
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E2



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Oil filter·Oil pump

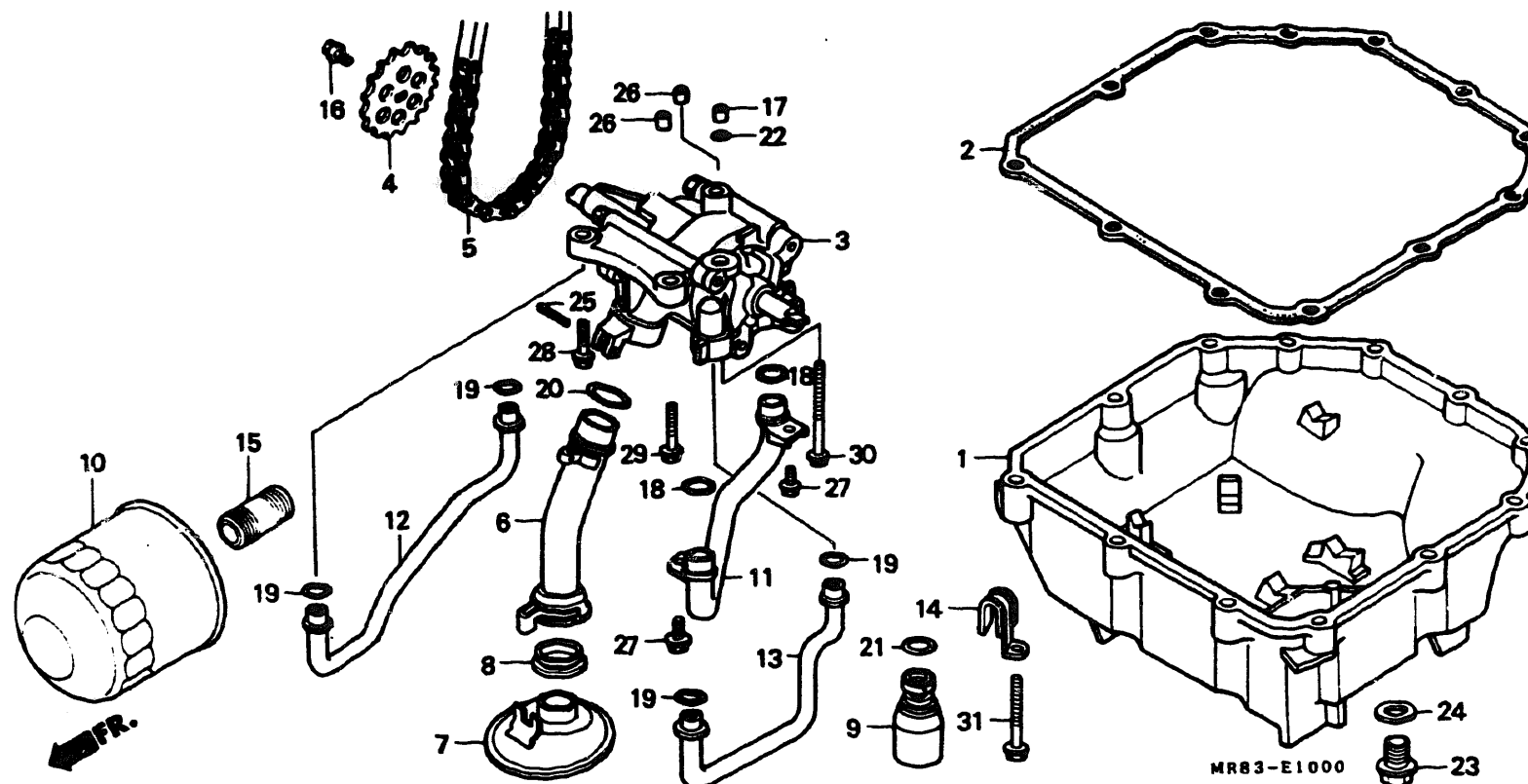


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 1L 3H	Serial No.	Area code
PAN, OIL.....	1.3	1	11210-MLO-721	PAN, OIL.....	1 1		
.GASKET, OIL PAN		2	11315-MLO-000	GASKET, OIL PAN.....	1 1		
.CHAIN, OIL PUMP		3	15100-MLO-720	PUMP ASSY., OIL.....	1 1		
.STRAINER COMP., OIL		4	15134-KE8-010	SPROCKET, OIL PUMP DRIVEN			
PUMP ASSY., OIL.....	2.5			(21T)	1 1		
SPROCKET, OIL PUMP DRIVEN.....	1.1	5	15140-MLO-003	CHAIN, OIL PUMP (DAIDO)			
VALVE ASSY., RELIEF.....	1.6			(25H-50)	1 1		
CARTRIDGE, OIL FILTER.....	0.4						
PIPE COMP., OIL.....	1.4	6	15151-MLO-000	PIPE, OIL STRAINER.....	1 1		
.PIPE B, OIL		7	15153-MLO-000	STRAINER COMP., OIL.....	1 1		
		8	15154-425-000	GASKET, OIL STRAINER.....	1 1		
		9	15220-MR8-000	VALVE ASSY., RELIEF.....	1 1		
		10	15410-MM9-003	CARTRIDGE, OIL FILTER (TOYO)...	1 1		
		11	15510-MLO-000	PIPE COMP., OIL.....	1 1		
		12	15521-MLO-700	PIPE B, OIL.....	1 1		
		13	15531-MLO-700	PIPE C, OIL.....	1 1		
		14	30302-ML7-000	CLAMP, PULSER CORD.....	1 1		
		15	90019-MB0-000	BOSS, OIL FILTER.....	1 1		
		16	90021-MM5-000	BOLT-WASHER, 6X12.....	1 1		
		17	90701-MLO-000	PIN, KNOCK, 8X8.....	1 1		
		18	91309-MB0-003	O-RING, 14.6X3.7 (ARAI).....	2 2		
		19	91309-ML7-003	O-RING, 9.6X2.6 (ARAI).....	4 4		
		20	91311-MB0-003	O-RING, 18.5X2.4 (ARAI).....	1 1		
		21	91313-MB0-003	O-RING, 14.7X2.2 (ARAI).....	1 1		
		22	91313-393-003	O-RING, 7.8X2.2 (ARAI).....	1 1		
		23	92800-12000	BOLT, DRAIN PLUG, 12MM.....	1 1		
1991.05.01				E	E3		

E 4

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Oil filter•Oil pump



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	3L 3M		
		24	94109-12000	WASHER, DRAIN PLUG, 12MM.....	1	1		
		25	94201-20250	PIN, SPLIT, 2.0X25.....	1	1		
		26	94301-08140	PIN, DOWEL, 8X14.....	2	2		
		27	95701-06014-00	BOLT, FLANGE, 6X14.....	2	2		
		28	95701-06025-00	BOLT, FLANGE, 6X25.....	1	1		
		29	95701-06032-00	BOLT, FLANGE, 6X32.....	1	1		
		30	95701-06080-00	BOLT, FLANGE, 6X80.....	1	1		
		31	96001-06028-00	BOLT, FLANGE, 6X28.....	12	12		

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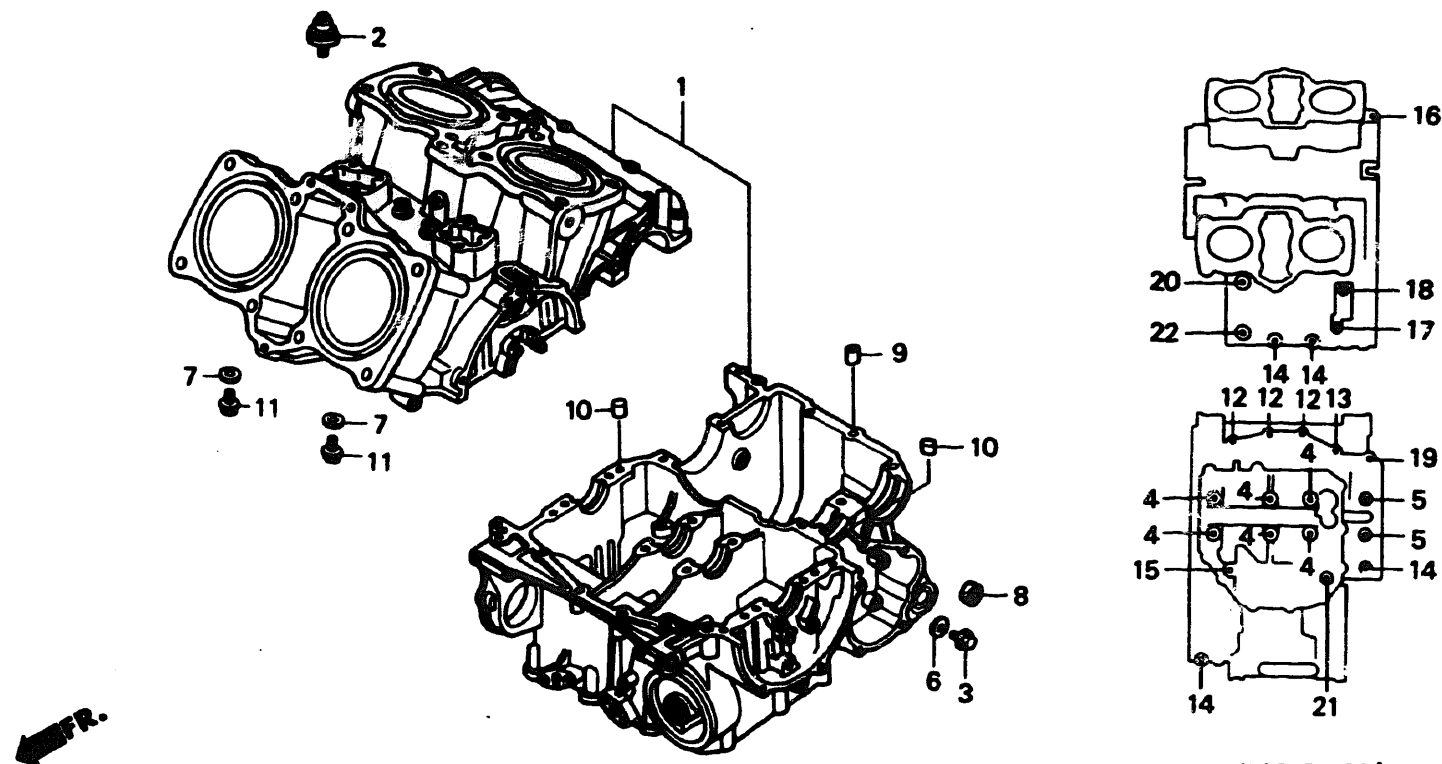
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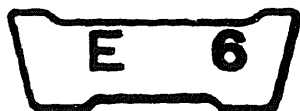
E-11

Crankcase set



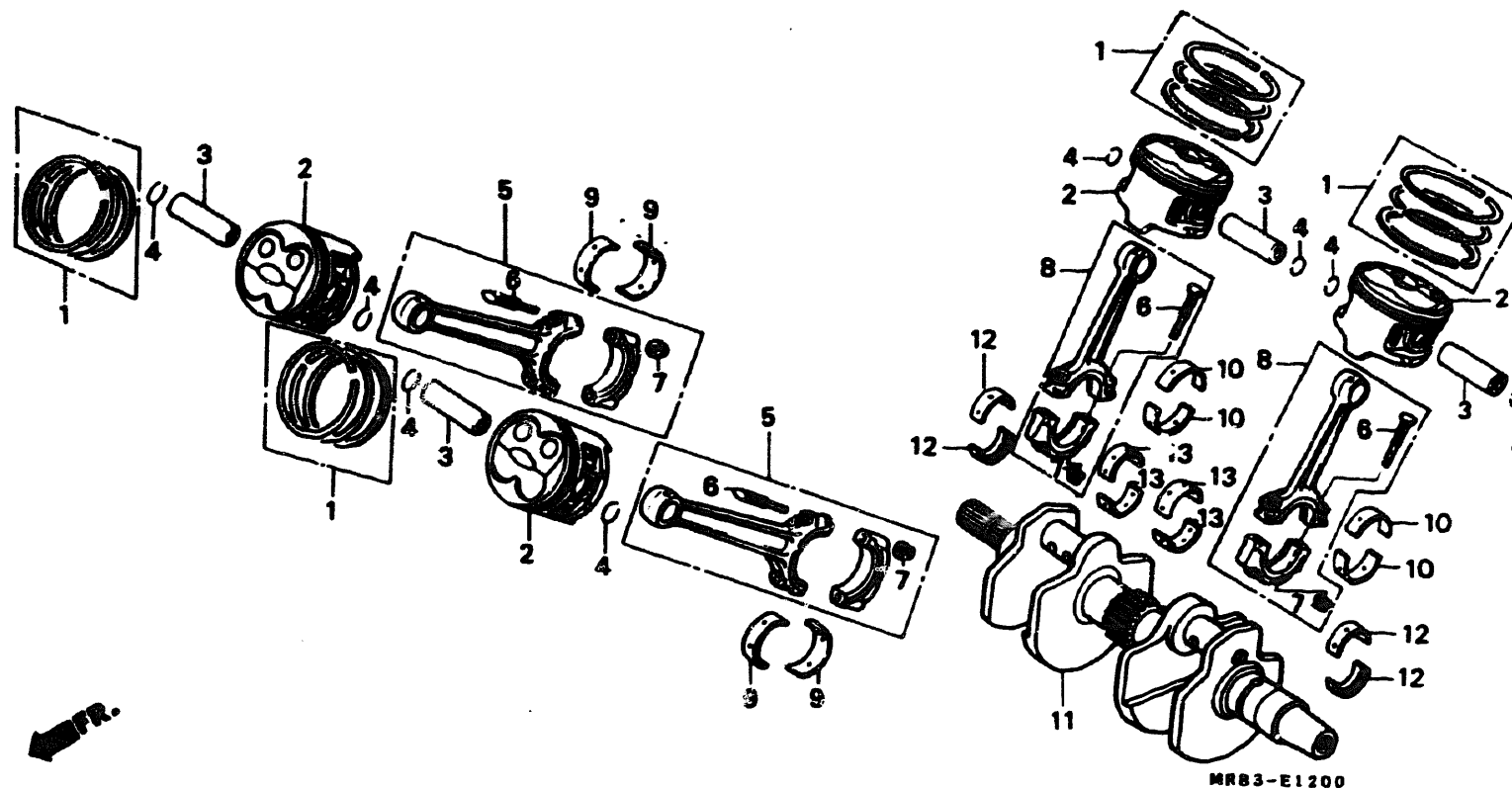
MR83-E1100A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R JL IM	Serial No.	Area code
CRANKCASE SET.....*11.8		1	11000-MR8-600	CRANKCASE SET.....	1	1	
SWITCH ASSY., OIL PRESSURE..... 0.5		2	35500-MJ4-014	SWITCH ASSY., OIL PRESSURE	1	-	
			35500-MJ4-024	SWITCH ASSY., OIL PRESSURE	-	1	
		3	90007-371-004	BOLT, FLANGE, 10X12.....	1	1	
		4	90015-MLO-000	BOLT, UBS, 8X75.....	6	6	
		5	90016-MLO-000	BOLT, UBS, 8X95.....	2	2	
		6	90443-MBO-000	WASHER, SEALING, 10MM.....	1	1	
		7	90463-ML7-000	WASHER, SEALING, 6.5MM.....	2	2	
		8	91204-MBO-013	OIL SEAL, 8X25X8 (ARAI).....	1	1	
		9	94301-08140	PIN, DOWEL, 8X14.....	1	1	
		10	94302-08140	PIN B, DOWEL, 8X14.....	2	2	
		11	95701-06012-07	BOLT, FLANGE, 6X12.....	2	2	
		12	95701-06032-07	BOLT, FLANGE, 6X32.....	3	3	
		13	95701-06035-07	BOLT, FLANGE, 6X35.....	1	1	
		14	95701-06045-07	BOLT, FLANGE, 6X45.....	4	4	
		15	95701-06050-00	BOLT, FLANGE, 6X50.....	1	1	
		16	95701-06050-07	BOLT, FLANGE, 6X50.....	1	1	
		17	95701-06065-07	BOLT, FLANGE, 6X65.....	1	1	
		18	95701-06080-07	BOLT, FLANGE, 6X80.....	1	1	
		19	95701-08045-07	BOLT, FLANGE, 8X45.....	1	1	
		20	95701-08070-07	BOLT, FLANGE, 8X70.....	1	1	
		21	95701-08075-00	BOLT, FLANGE, 8X75.....	1	1	
		22	95701-10080-07	BOLT, FLANGE, 10X80.....	1	1	
			1991.05.01	E	E5		



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Crankshaft-Piston



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR#R 1L 1M	Serial No.	Area code
RING SET, PISTON.....	*8.9	1	13011-MR8-000	RING SET, PISTON.....	4 4		
(ADD 0.2 FOR EACH.)		2	13101-MR8-010	PISTON.....	4 4		
(WHEN SERVICING COMP., UNIT,		3	13111-MR8-000	PIN, PISTON.....	4 4		
F.R.T. IS 10.0)		4	13112-MLO-720	CLIP, PISTON PIN, 14MM.....	8 8		
.PISTON		5	13210-MLO-020	ROD ASSY., FR. CONNECTING.....	2 2		
(ADD 0.2 FOR EACH.)		6	13213-MLO-000	BOLT, CONNECTING ROD.....	8 8		
(WHEN SERVICING COMP., UNIT,		7	13215-KM3-000	NUT, CONNECTING ROD.....	8 8		
F.R.T. IS 10.0)		8	13220-MLO-020	ROD ASSY., RR. CONNECTING.....	2 2		
.BEARING, CRANKSHAFT		9	13224-MLO-003	BEARING A, FR. CONNECTING ROD			
(ONE OR ALL)				(BROWN)	4 4		
PIN, PISTON.....	*8.8		13225-MLO-003	BEARING B, FR. CONNECTING ROD			
ROD ASSY., CONNECTING.....	*9.1			(GREEN)	4 4		
(ADD 0.4 FOR EACH.)			13226-MLO-003	BEARING C, FR. CONNECTING ROD			
(WHEN SERVICING COMP., UNIT,				(YELLOW)	4 4		
F.R.T. IS 10.8)		10	13234-MLO-003	BEARING A, RR. CONNECTING ROD			
BEARING, CONNECTING ROD.....	*8.0			(BROWN)	4 4		
(ADD 0.3 FOR EACH.)			13235-MLO-003	BEARING B, RR. CONNECTING ROD			
CRANKSHAFT COMP.....	*10.3			(GREEN)	4 4		
			13236-MLO-003	BEARING C, RR. CONNECTING ROD			
				(YELLOW)	4 4		
		11	13310-MR8-000	CRANKSHAFT COMP.....	1 1		
		12	13314-KE7-013	BEARING A, CRANKSHAFT (BROWN).	4 4		
			13315-KE7-013	BEARING B, CRANKSHAFT (GREEN).	4 4		
			13316-KE7-013	BEARING C, CRANKSHAFT (YELLOW)	4 4		
		13	13323-MLO-721	BEARING A, CRANKSHAFT (BROWN).	4 4		
			13324-MLO-721	BEARING B, CRANKSHAFT (GREEN).	4 4		
			13325-MLO-721	BEARING C, CRANKSHAFT (YELLOW)	4 4		

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Connecting rod bearing selection

(Oil clearance 28 ~ 52 μm)

Connecting rod ID 338		1		2	
		FR	RR	FR	RR
Crankpin OD 308	A	0 ~ -0.008	C (YELLOW)	B (GREEN)	B (GREEN)
	B	-0.008 ~ -0.016	B (GREEN)	A (BROWN)	A (BROWN)

Crankshaft bearing selection

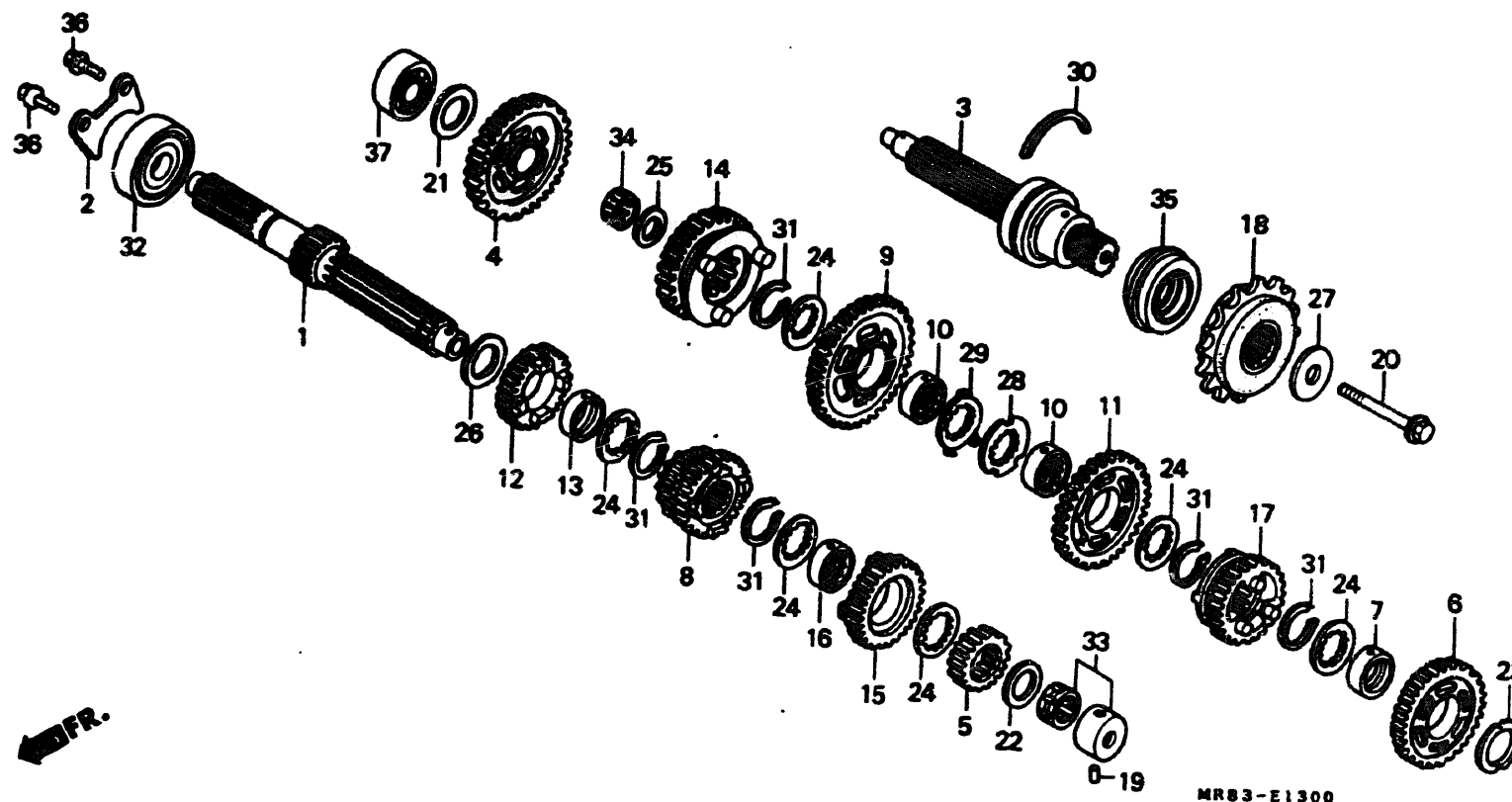
(Oil clearance 25 ~ 49 μm)

Crankshaft OD 308		1	2
		FR	RR
Crankcase ID 338	A	+0.010 ~ +0.002	B (GREEN)
	B	+0.008 ~ +0.016	A (BROWN)

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Transmission



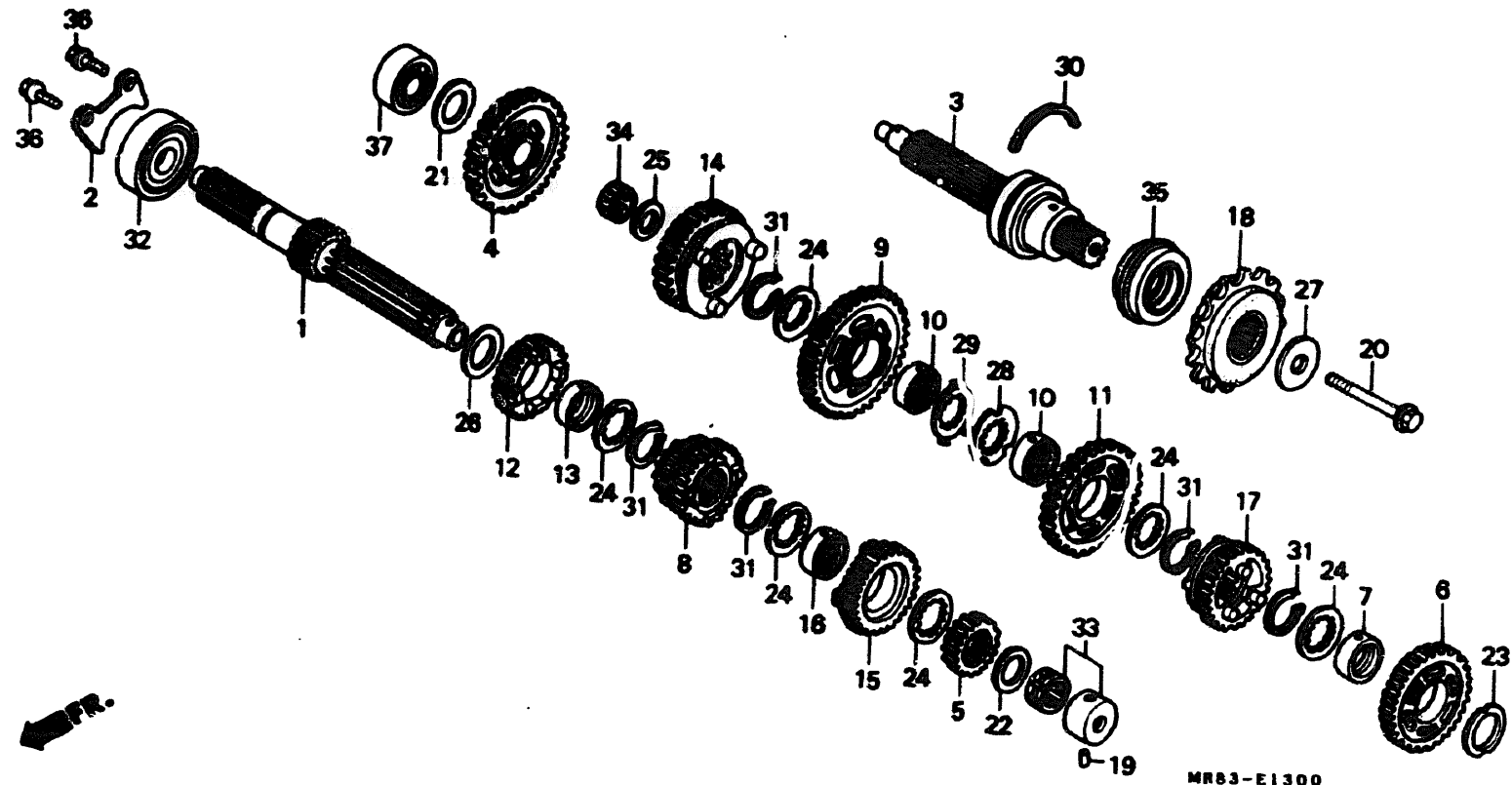
MR83-E1300

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 1L 3M	Serial No.	Area code
MAINSHAFT.....	*7.1	1	23211-MR8-000	MAINSHAFT.....	1 1		
(INC. RELATIVE PART)		2	23212-KE7-000	PLATE, BEARING SETTING.....	1 1		
COUNTERSHAFT COMP.		3	23220-MR8-000	COUNTERSHAFT COMP.....	1 1		
(INC. RELATIVE PART)		4	23421-MR8-000	GEAR, COUNTERSHAFT LOW (41T)..	1 1		
(WHEN SERVICING COMP., UNIT, F.R.T. IS 7.3.)		5	23431-MR8-000	GEAR, MAINSHAFT SECOND (18T)..	1 1		
SPROCKET, DRIVE.....	0.4	6	23441-MR8-000	GEAR, COUNTERSHAFT SECOND (39T)	1 1		
		7	23442-KY2-000	COLLAR, 25X28X9.....	1 1		
		8	23451-MR8-000	GEAR, MAINSHAFT THIRD & FOURTH (20T/22T)	1 1		
		9	23461-MR8-000	GEAR, COUNTERSHAFT THIRD (36T)	1 1		
		10	23462-KY2-000	COLLAR, SPLINE, 25X9.....	2 2		
		11	23481-MR8-000	GEAR, COUNTERSHAFT FOURTH (35T)	1 1		
		12	23491-MR8-600	GEAR, MAINSHAFT FIFTH (23T)...	1 1		
		13	23492-KY2-000	COLLAR, 25X28X11.....	1 1		
		14	23501-MR8-600	GEAR, COUNTERSHAFT FIFTH (33T)	1 1		
		15	23511-MR8-000	GEAR, MAINSHAFT SIXTH (22T)...	1 1		
		16	23512-KY2-000	COLLAR, SPLINE, 25X12.4.....	1 1		
		17	23521-MR8-000	GEAR, COUNTERSHAFT SIXTH (29T)	1 1		
		18	23801-KY2-005	SPROCKET, DRIVE (15T).....	1 1		
		19	24261-283-000	PIN, GEARSHIFT FORK GUIDE.....	1 1		
		20	90037-422-003	BOLT, SPECIAL, 10MM.....	1 1		
		21	90403-KE7-000	WASHER, THRUST, 17.2MM.....	1 1		
		22	90403-MF2-010	WASHER, THRUST, 17.2MM.....	1 1		
			1991.05.01	E	E7		

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Transmission



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L 3H	Serial No.	Area code
		23	90446-430-000	WASHER, THRUST, 25.2X34.....	1 1		
		24	90451-KY2-000	WASHER, SPLINE, 25X31X1.5....	6 6		
		25	90453-360-000	WASHER, THRUST, 20MM.....	1 1		
		26	90456-MA6-000	WASHER, THRUST, 25MM.....	1 1		
		27	90459-438-000	WASHER, 10.2MM.....	1 1		
		28	90461-KY2-000	WASHER, SPLINE, 25MM.....	1 1		
		29	90462-KY2-000	WASHER, LOCK, 25MM.....	1 -		
			90462-KAZ-000	WASHER, LOCK, 25MM.....	- 1		
		30	90601-MLO-000	RING, SET, 52MM.....	1 1		
		31	90601-107-000	CIRCLIP, 25MM.....	5 5		
		32	91014-969-003	BEARING, RADIAL BALL, 5205....	1 1		
		33	91021-MLO-721	BEARING, NEEDLE, 17MM.....	1 1		
		34	91023-MF2-711	BEARING, NEEDLE, 20X24X9.6....	1 1		
		35	91205-KE8-003	OIL SEAL, 34X52X13.....	1 1		
		36	95701-06016-00	BOLT, FLANGE, 6X16.....	2 2		
		37	96100-62030-00	BEARING, RADIAL BALL, 6203....	1 1		

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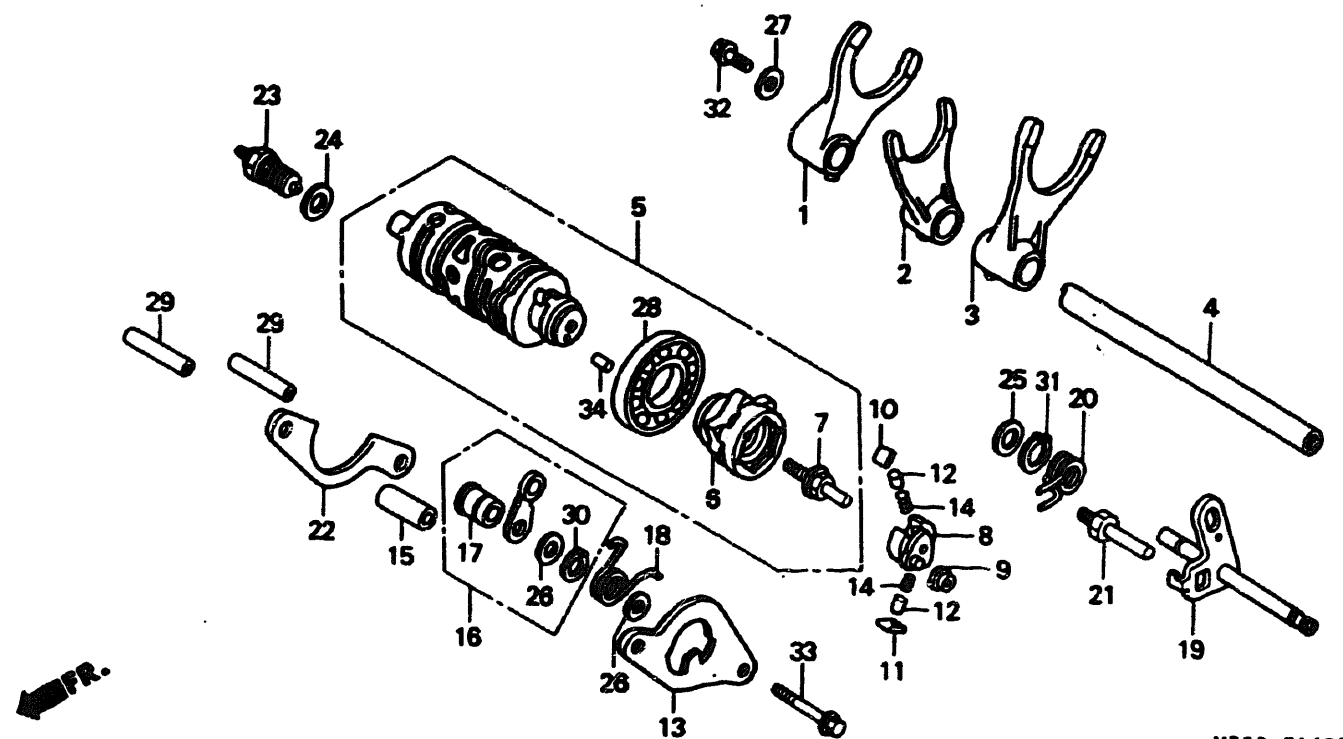
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E8



E-14

Gearshift drum



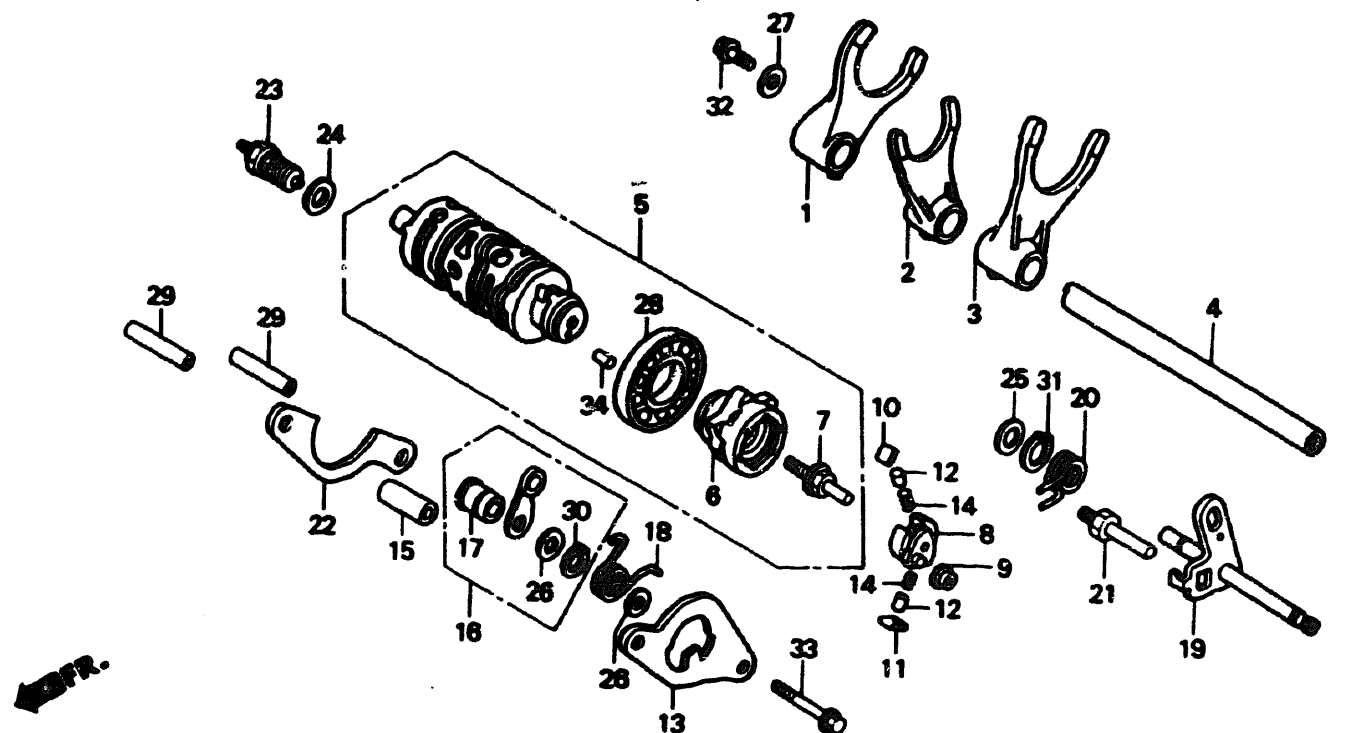
MRB3-E1400

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.	Serial No.	Area code
FORK, GEARSHIFT.....	2.8	1	24211-MJ8-000	FORK, R. GEARSHIFT.....	1 1		
(ONE OR ALL)		2	24212-MR8-000	FORK, CENTER GEARSHIFT.....	1 -		
DRUM COMP., GEARSHIFT.....	3.7		24212-MV4-000	FORK, CENTER GEARSHIFT.....	- 1		
CENTER, GEARSHIFT DRUM.....	1.6	3	24213-MJ8-000	FORK, L. GEARSHIFT.....	1 1		
SHIFTER, DRUM.....	1.5	4	24261-MLO-000	SHAFT, GEARSHIFT FORK.....	1 1		
(INC. RELATIVE PART)		5	24310-MR8-000	DRUM COMP., GEARSHIFT.....	1 1		
.STOPPER COMP., DRUM							
(INC. RELATIVE PART)		6	24312-KT7-751	CENTER, GEARSHIFT DRUM.....	1 1		
SPINDLE COMP., GEARSHIFT.....	1.4	7	24315-HAO-000	PIN, SHIFTER.....	1 1		
.SPRING, GEARSHIFT RETURN		8	24321-KT8-010	SHIFTER, DRUM.....	1 1		
SWITCH ASSY., NEUTRAL.....	0.4	9	24322-MM4-000	COLLAR, DRUM SHIFTER.....	1 1		
		10	24324-KA3-710	PAWL A, RATCHET.....	1 1		
		11	24325-KA3-710	PAWL B, RATCHET.....	1 1		
		12	24326-KT7-000	PLUNGER, PAWL.....	2 2		
		13	24328-MR7-010	PLATE, GUIDE.....	1 1		
		14	24329-KA3-740	SPRING, PAWL PLUNGER.....	2 2		
		15	24329-KT7-000	COLLAR, GUIDE PLATE DISTANCE..	1 1		
		16	24430-MR7-000	STOPPER COMP., DRUM.....	1 1		
		17	24434-MR7-000	COLLAR, DRUM STOPPER.....	1 1		
		18	24435-MR7-000	SPRING, DRUM STOPPER.....	1 1		
		19	24610-MR7-000	SPINDLE COMP., GEARSHIFT.....	1 1		
		20	24651-MR7-000	SPRING, GEARSHIFT RETURN.....	1 1		
		21	24652-035-000	PIN, SHIFT RETURN SPRING.....	1 1		
		22	24655-MR7-000	PLATE, SHIFT DRUM BEARING			
				SETTING	1 1		
		23	35600-KE8-003	SWITCH ASSY., NEUTRAL.....	1 1		
			1991.05.01	E	E9		

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Gearshift drum



MR83-E1400

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. no. VFR000R IL IN	Serial No.	Area code
		24	90443-MB0-000	WASHER, SEALING, 10MM.....	1 1		
		25	90451-155-000	WASHER, 14MM.....	1 1		
		26	90485-MR7-000	WASHER, 12MM.....	2 2		
		27	90488-MB0-000	WASHER, 6X2.3.....	1 1		
		28	91008-374-003	BEARING, BALL, 16005 (NTN)....	1 1		
		29	91104-KT7-000	PIN, DOWEL, 8X31.5.....	2 2		
		30	94510-12000	CIRCLIP, EXTERNAL, 12MM.....	1 1		
		31	94510-14000	CIRCLIP, EXTERNAL, 14MM.....	1 1		
		32	95701-06012-00	BOLT, FLANGE, 6X12.....	1 1		
		33	95701-06045-00	BOLT, FLANGE, 6X45.....	2 2		
		34	96220-40080	ROLLER, 4X8.....	1 1		

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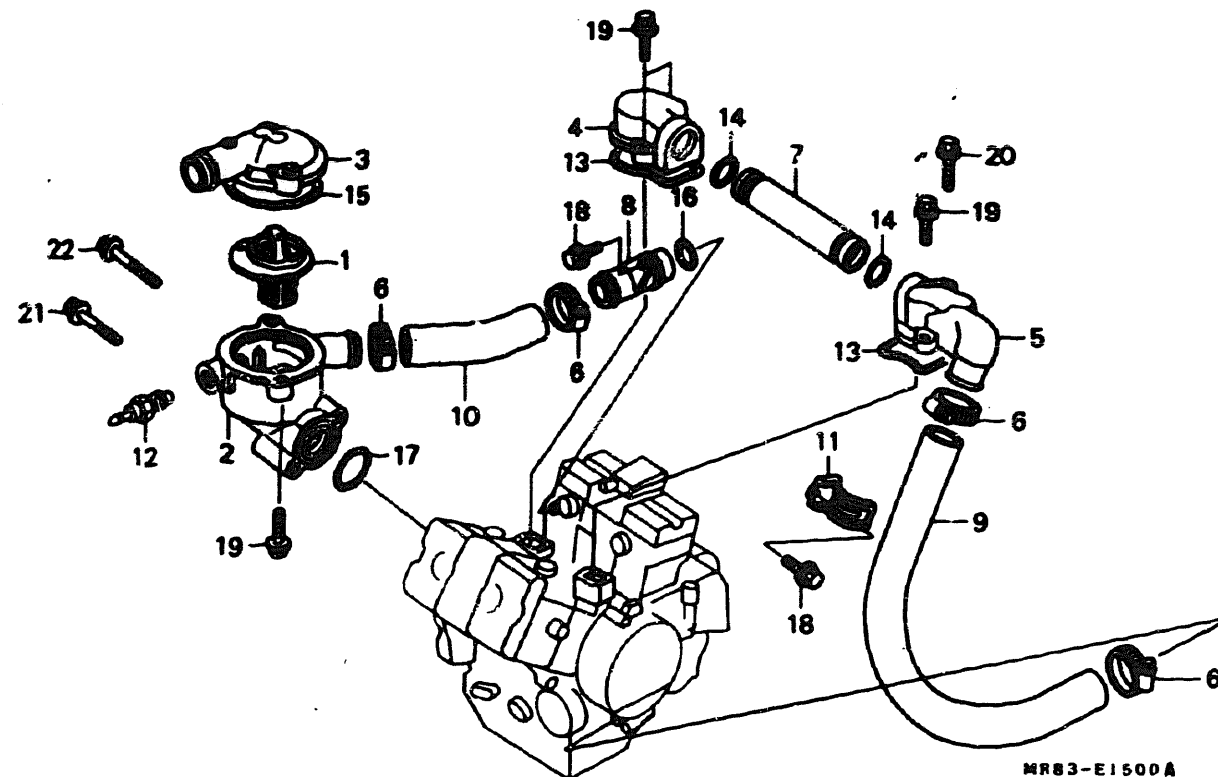
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Water pipe

MR.



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR/IR JL IM	Serial No.	Area code
THERMOSTAT ASSY.....	0.8	1	19300-ML7-003	THERMOSTAT ASSY.....	1 1		
.CASE, THERMOSTAT		2	19311-MR8-000	CASE, THERMOSTAT.....	1 1		
COVER, THERMOSTAT.....	0.6	3	19315-MR8-000	COVER, THERMOSTAT.....	1 1		
.HOSE A, WATER		4	19508-MN0-000	CAP A, CONNECTING PIPE.....	1 1		
CAP A, CONNECTING PIPE.....	0.9	5	19509-MR8-000	CAP B, CONNECTING PIPE.....	1 1		
.PIPE B, WATER							
.HOSE B, WATER		6	19517-ML7-690	CLAMP B, WATER HOSE.....	4 4		
CAP B, CONNECTING PIPE.....	1.0	7	19522-KE7-000	PIPE B, WATER.....	1 1		
.JOINT, WATER		8	19523-ML7-690	JOINT, WATER.....	1 1		
SENDING UNIT, WATER		9	19525-MLO-720	HOSE A, WATER.....	1 1		
TEMPERATURE. 0.5		10	19526-MLO-000	HOSE B, WATER.....	1 1		
		11	19535-MLO-720	CLAMPER, WATER HOSE.....	1 1		
		12	37750-PC1-004	SENDING UNIT, WATER			
				TEMPERATURE (ND)	1 1		
		13	91301-MB0-000	GASKET, CONNECTING CAP.....	2 2		
		14	91301-147-023	O-RING, 18.3X2.3 (ARAI).....	2 2		
		15	91311-KE8-000	O-RING, 47.5X2.....	1 1		
		16	91312-KE8-003	O-RING, 17X3 (ARAI).....	1 1		
		17	91331-PC9-003	O-RING, 21.2X2.4 (ARAI).....	1 1		
			91331-PC9-004	O-RING, 21.2X2.4 (NOK).....	1 1		
		18	96001-06014-07	BOLT, FLANGE, 6X14.....	2 2		
		19	96001-06022-00	BOLT, FLANGE, 6X22.....	5 5		
		20	96001-06035-00	BOLT, FLANGE, 6X35.....	1 1		
		21	96001-06040-00	BOLT, FLANGE, 6X40.....	1 1		
		22	96001-06055-00	BOLT, FLANGE, 6X55.....	1 1		

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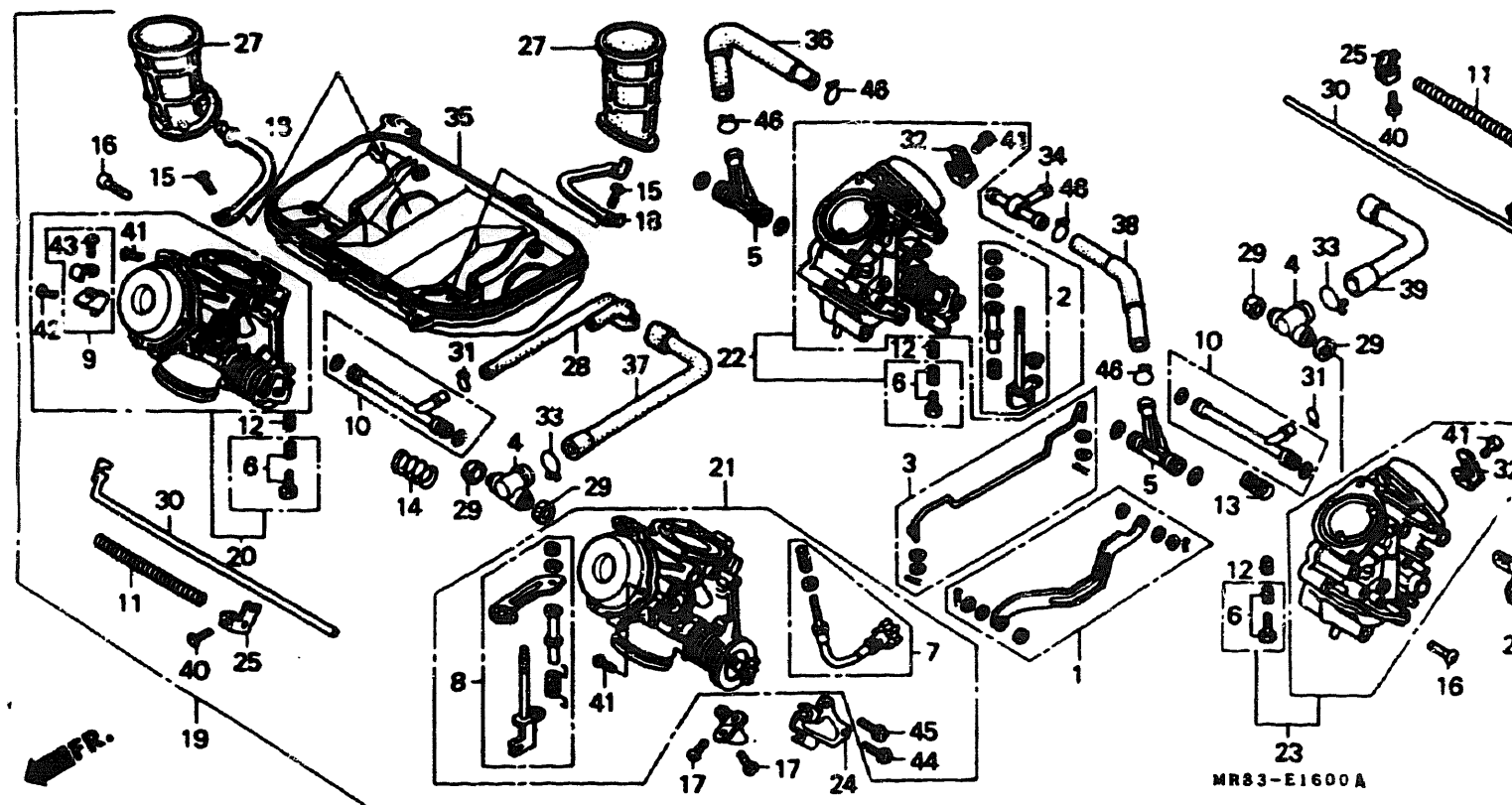
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Carburetor (Assy.)

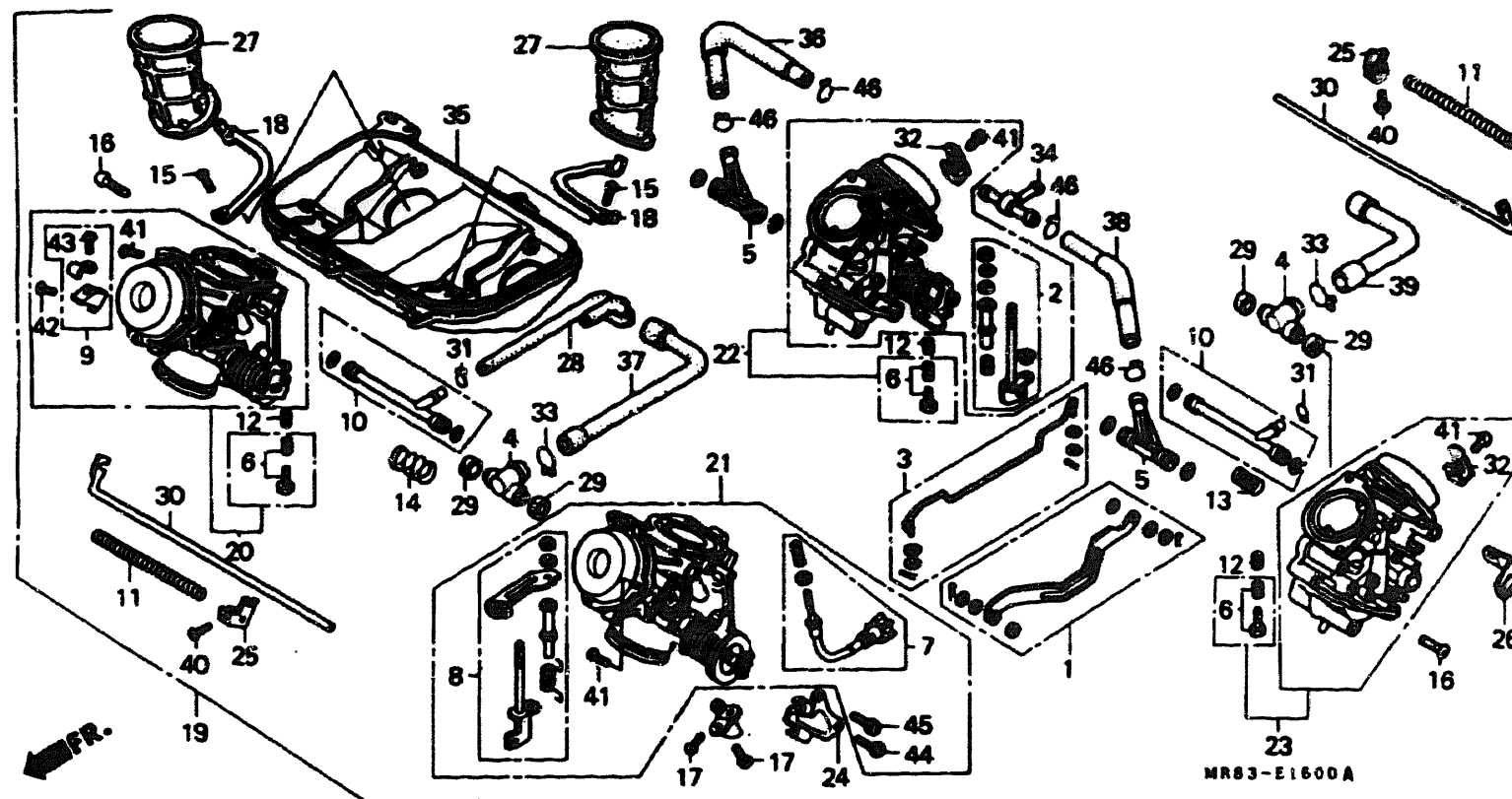


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 1L 1H	Serial No.	Area code
LEVER SET, LINK.....	1.2	1	16017-MLO-721	LEVER SET, LINK.....	1 1		
JOINT SET, FUEL.....		2	16018-MLO-721	LINK SET A, STARTER.....	1 1		
CARBURETOR ASSY.....	1.1	3	16019-MR8-003	ROD SET, STARTER LINK.....	1 1		
BASE, CLEANER.....		4	16026-MR8-003	I-JOINT.....	2 2		
CARBURETOR ASSY. 1.....	1.6	5	16027-MLO-004	JOINT.....	2 2		
(ADD 0.5 FOR EACH.)							
		6	16029-MBO-671	SCREW SET C.....	3 3		
		7	16029-MR8-003	SCREW SET.....	1 1		
		8	16031-MLO-721	LINK SET B, STARTER.....	1 1		
		9	16035-ML7-004	PLATE SET, STAY.....	1 1		
		10	16047-KE7-003	JOINT SET, FUEL.....	2 2		
		11	16050-MR8-003	SPRING, COMPRESSION COIL.....	2 2		
		12	16052-KG4-003	SPRING.....	3 3		
		13	16053-MBO-671	SPRING.....	1 1		
		14	16053-MG9-004	SPRING.....	1 1		
		15	16080-MBO-671	SCREW, PAN.....	8 8		
		16	16080-MLO-004	SCREW, PAN.....	2 2		
		17	16081-ML7-004	SCREW, PAN, 5X10.....	4 4		
		18	16090-ML7-004	WASHER, TONGUED.....	4 4		
		19	16100-MR8-600	CARBURETOR ASSY. (VDE3B A)....	1 -		
			16100-MR8-740	CARBURETOR ASSY. (VDE3F A)....	- 1		
		20	16101-MR8-600	CARBURETOR ASSY. 1.....	1 -		
			16101-MR8-740	CARBURETOR ASSY., R. FR.....	- 1		
		21	16102-MR8-600	CARBURETOR ASSY. 2.....	1 -		
			16102-MR8-740	CARBURETOR ASSY., L. FR.....	- 1		
		22	16103-MR8-600	CARBURETOR ASSY. 3.....	1 -		
			1991.05.01	E	E12		

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Carburetor (Assy.)



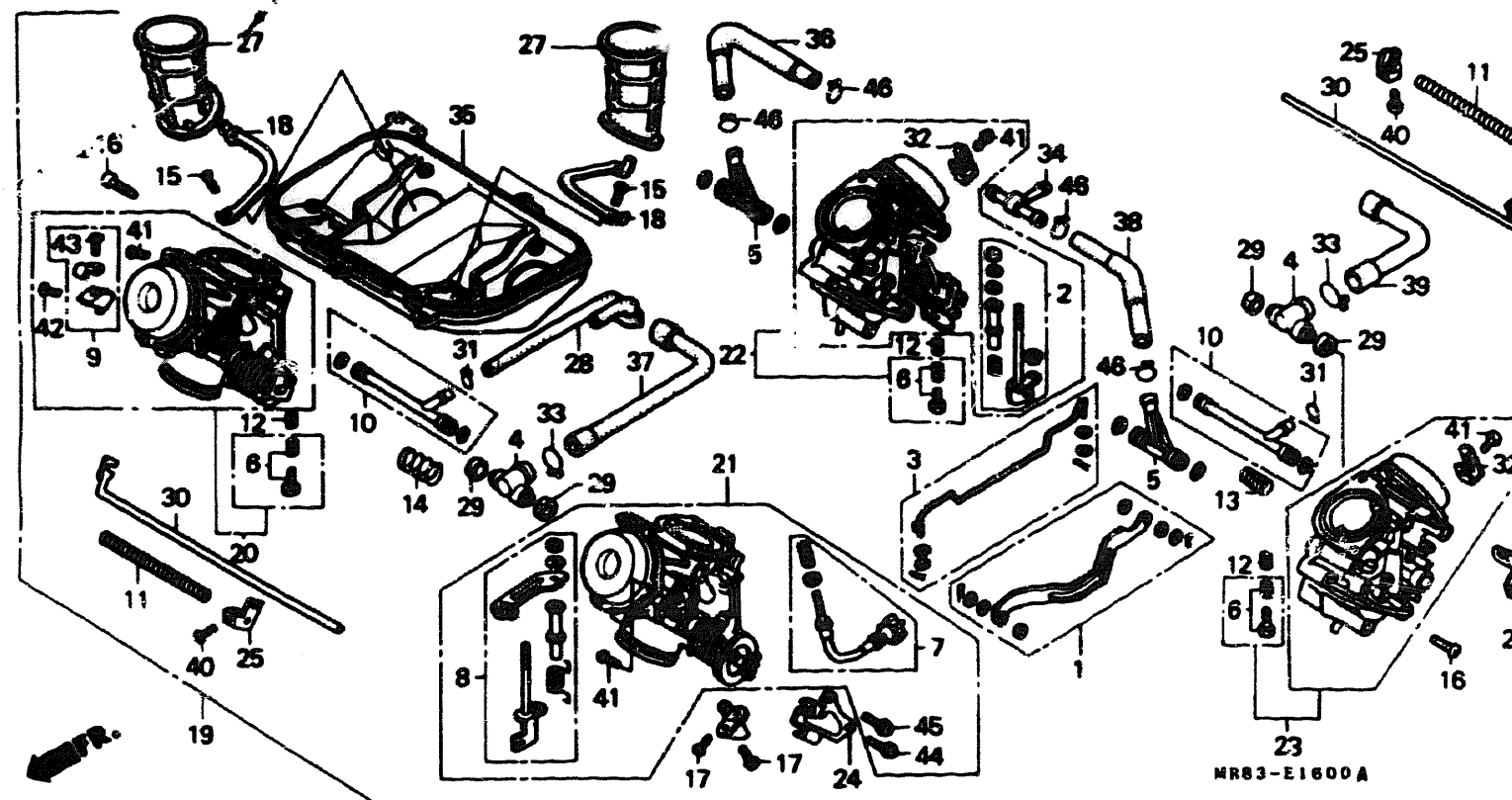
MR83-E1600A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R IL JM	Serial No.	Area code
		22)	16103-MR8-740	CARBURETOR ASSY., R. RR.....	- 1		
		23	16104-MR8-600	CARBURETOR ASSY. 4.....	1 -		
			16104-MR8-740	CARBURETOR ASSY., L. RR.....	- 1		
		24	16119-MR8-003	STAY, WIRE.....	1 1		
		25	16120-MR8-003	LEVER, STARTER.....	2 2		
		26	16134-MR8-003	BINDER.....	1 1		
		27	16141-MR8-003	FANNEL, AIR.....	4 4		
		28	16142-MR8-003	TUBE COMP.....	1 1		
		29	16144-MR8-003	TUBE.....	4 4		
		30	16145-MR8-003	SHAFT, STARTER LINK.....	2 2		
		31	16163-MR8-671	CLIP, TUBE.....	2 2		
		32	16179-ML4-651	PLATE, CLIP.....	2 2		
		33	16179-MR8-003	CLIP, TUBE.....	2 2		
		34	16180-KY6-004	T-JOINT.....	1 1		
		35	16188-MR8-003	BASE, CLEANER.....	1 -		
		*	16188-MR8-750	BASE, AIR CLEANER.....	- 1		
		36	16198-MR8-003	TUBE COMP.....	1 1		
		37	16198-MR8-600	TUBE.....	1 1		
		38	16199-MR8-003	TUBE COMP.....	1 1		
		39	16199-MR8-600	TUBE.....	1 1		
		40	93500-04008-1A	SCREW, PAN, 4X8.....	2 2		
		41	93500-04010-1A	SCREW, PAN, 4X10.....	15 15		
		42	93500-04012-1A	SCREW, PAN, 4X12.....	1 1		
		43	93892-04008-10	SCREW-WASHER, 4X8.....	1 1		
		44	93892-04016-10	SCREW-WASHER, 4X16.....	1 1		
			1991.05.01	E	E13		

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Carburetor (Assy.)



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L 3H	Serial No.	Area code
		45	93892-05012-10	SCREW-WASHER, 5X12.....	1	1	
		46	95002-02120	CLIP B12, TUBE.....	4	4	

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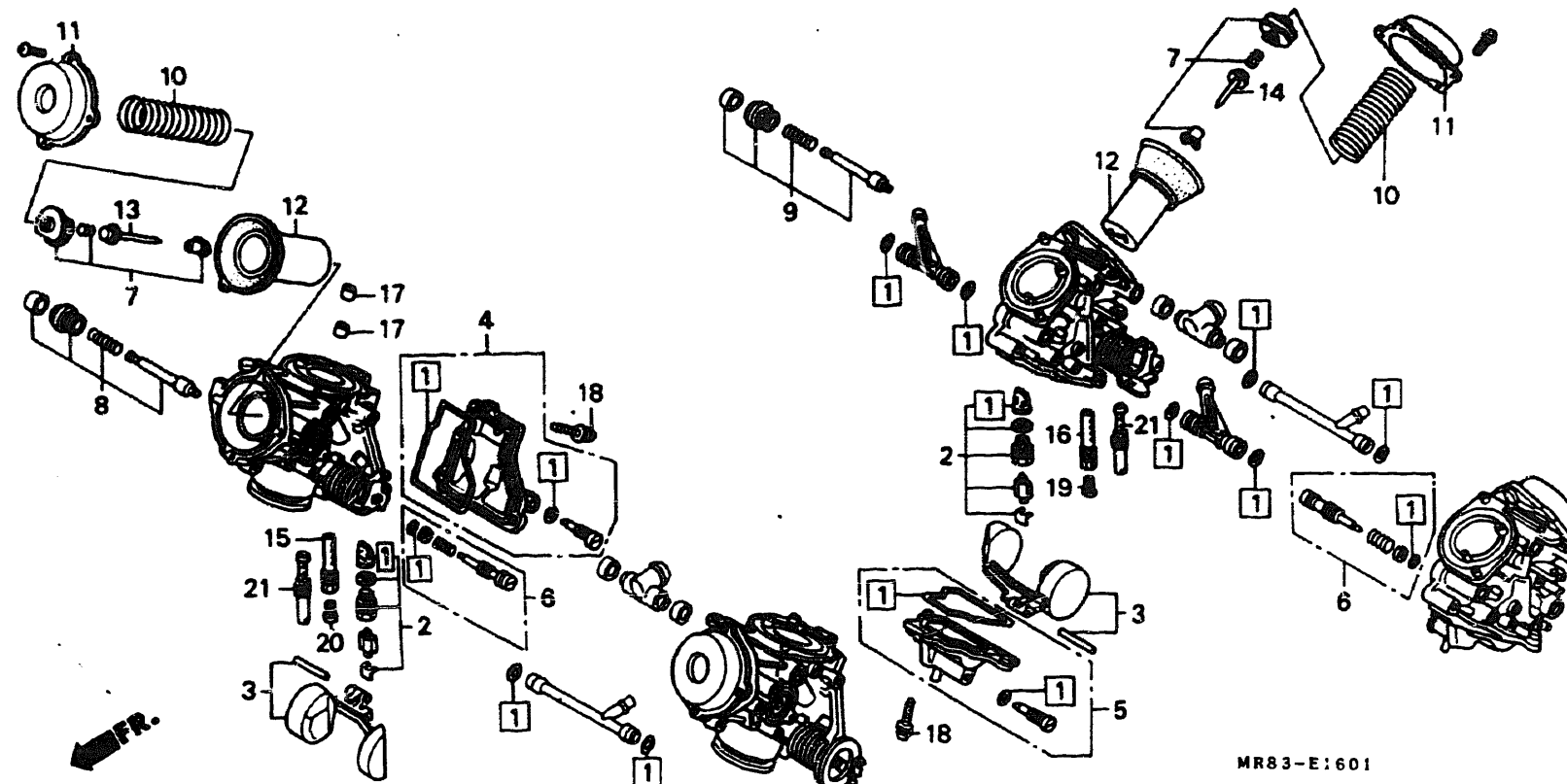
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E 15

E-16-1

Carburetor
(Component parts)



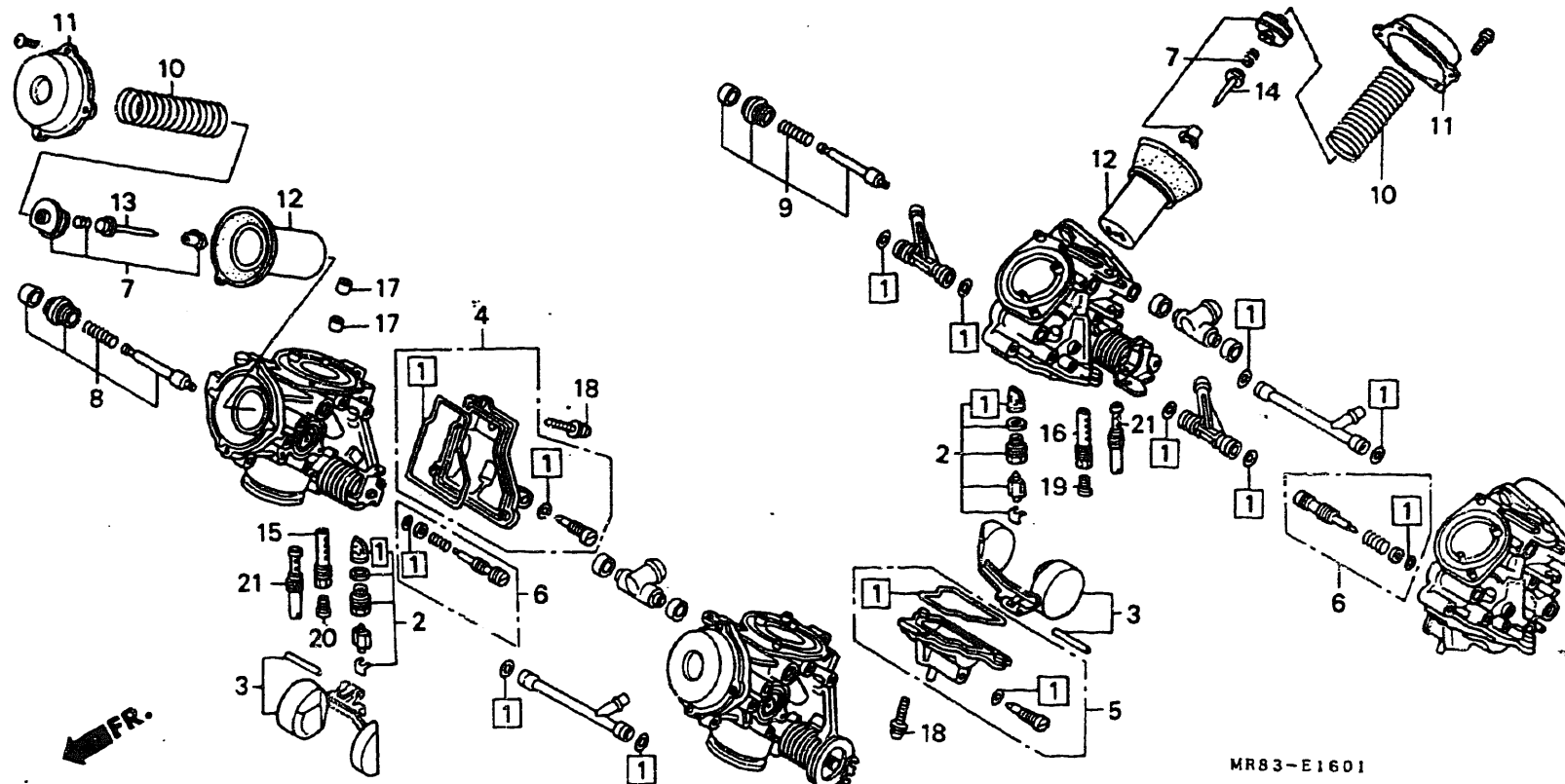
MR83-E1601

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L 3M	Serial No.	Area code
SEAT SET, VALVE.....	1.2	1	16010-MR8-003	GASKET SET.....	4 4		
(ADD 0.2 FOR EACH.)		2	16011-MR8-003	SEAT SET, VALVE.....	4 4		
.FLOAT SET		3	16013-KE8-004	FLOAT SET.....	4 4		
(ADD 0.2 FOR EACH.)		4	16015-MLO-014	CHAMBER SET, FLOAT.....			
.JET, MAIN,				(CYLINDER NO.1&4)	2 2		
(ADD 0.2 FOR EACH.)		5	16015-MR8-003	CHAMBER SET, FLOAT.....	2 2		
CHAMBER SET, FLOAT.....	1.0			(CYLINDER NO.2&3)			
(ADD 0.1 FOR EACH.)		6	16016-MLO-721	SCREW SET A.....	4 4		
VALVE SET, STARTER.....	0.9	7	16037-MR8-600	PLATE SET, VALVE.....	4 4		
(#2,3 SIDE 1.1)		8	16046-MG9-681	VALVE SET, STARTER.....			
PISTON COMP., VACUUM.....	0.5			(CYLINDER NO.1&4)	2 2		
(FR.CYLINDER SIDE 1.0)		9	16047-ML7-004	VALVE SET B, STARTER.....	2 2		
.NEEDLE COMP., JET				(CYLINDER NO.2&3)	2 2		
(FR.CYLINDER SIDE 1.0)		10	16050-MR8-600	SPRING, COMPRESSION COIL.....	4 4		
(ADD 0.2 FOR EACH.)							
		11	16107-MLO-721	TOP COMP.....	4 4		
		12	16111-MR8-600	PISTON COMP., VACUUM.....	4 4		
		13	16151-MR8-600	NEEDLE COMP., JET.....			
				(CYLINDER NO.2&4)	2 2		
		14	16151-MR8-640	NEEDLE COMP., JET.....	2 2		
				(CYLINDER NO.1&3)	2 2		
		15	16165-MR8-600	HOLDER, NEEDLE JET.....	2 2		
				(CYLINDER NO.2&4)			
		16	16165-MR8-640	HOLDER, NEEDLE JET.....			
				(CYLINDER NO.1&3)	2 2		
		17	16178-MB0-671	PIN, KNOCK.....	8 8		
		18	93892-04016-10	SCREW-WASHER, 4X16.....	12 12		
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Carburetor
(Component parts)



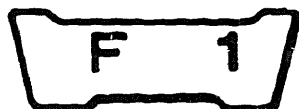
MR83-E1601

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L 3H	Serial No.	Area code
		19	99101-393-1200	JET, MAIN, #120..... (CYLINDER NO.1&3)	2 2		
		20	99101-393-1220	JET, MAIN, #122..... (CYLINDER NO.2&4)	2 2		
		21	99103-437-0350	JET, SLOW, #35.....	4 4		

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E16



EOP - 1

13MR8LE1

Gasket kit A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L 3H	Serial No.	Area code
			061A1-MR8-600	GASKET SET A..... (COMPONENT PARTS)	1 1		
		1	12208-MLO-721	SEAL, EX. VALVE STEM (ARAI)...	8 8		
		2	12209-MLO-722	SEAL, VALVE STEM (ARAI).....	8 8		
		3	12251-MR8-601	GASKET, CYLINDER HEAD.....	2 2		
		4	12332-MLO-721	GASKET, BREATHER COVER.....	1 1		
		5	12391-MR8-000	GASKET, CYLINDER HEAD COVER...	2 2		
		6	18291-MR8-000	GASKET, EX. PIPE.....	2 2		
		7	18291-216-0J0	GASKET, EX. PIPE (A).....	4 4		
		8	90441-706-000	WASHER, SEALING, 6MM.....	2 2		
		9	91311-KE8-000	O-RING, 47.5X2.....	1 1		
		10	91312-KE8-003	O-RING, 17X3 (ARAI).....	1 1		
		11	91331-PC9-003	O-RING, 21.2X2.4 (ARAI).....	1 1		
			91331-PC9-004	O-RING, 21.2X2.4 (NOK).....	1 1		



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13MR8LE1

Gasket kit B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R SL 3M	Serial No.	Area code
			06181-MR8-000	GASKET KIT B..... (COMPONENT PARTS)	1 1		
		1	11315-MLO-000	GASKET, OIL PAN.....	1 1		
		2	11394-MLO-000	GASKET, R. COVER.....	1 1		
		3	11632-ML7-000	GASKET, GEARSHIFT COVER.....	1 1		
		4	11636-MLO-000	GASKET, A.C. GENERATOR COVER..	1 1		
		5	15154-425-000	GASKET, OIL STRAINER.....	1 1		
		6	19226-KE7-000	GASKET, WATER PUMP COVER.....	1 1		
		7	90443-MBO-000	WASHER, SEALING, 10MM.....	2 2		
		8	90463-ML7-000	WASHER, SEALING, 6.5MM.....	3 3		
		9	91301-MBO-000	GASKET, CONNECTING CAP.....	2 2		
		10	91301-ML7-003	O-RING, 48.1X3.6 (ARAI).....	1 1		
		11	91301-147-023	O-RING, 18.3X2.3 (ARAI).....	2 2		
		12	91302-KE8-003	O-RING, 18X3 (ARAI).....	1 1		
		13	91302-MBO-013	O-RING, 32.95X2.62 (ARAI).....	1 1		
		14	91309-MBO-003	O-RING, 14.6X3.7 (ARAI).....	2 2		
		15	91309-425-003	O-RING, 24.4X3.1 (ARAI).....	1 1		
		16	91311-MBO-003	O-RING, 18.5X2.4 (ARAI).....	1 1		
		17	91313-MBO-003	O-RING, 14.7X2.2 (ARAI).....	1 1		
		18	91313-393-003	O-RING, 7.8X2.2 (ARAI).....	1 1		
		19	94109-12000	WASHER, DRAIN PLUG, 12MM.....	1 1		

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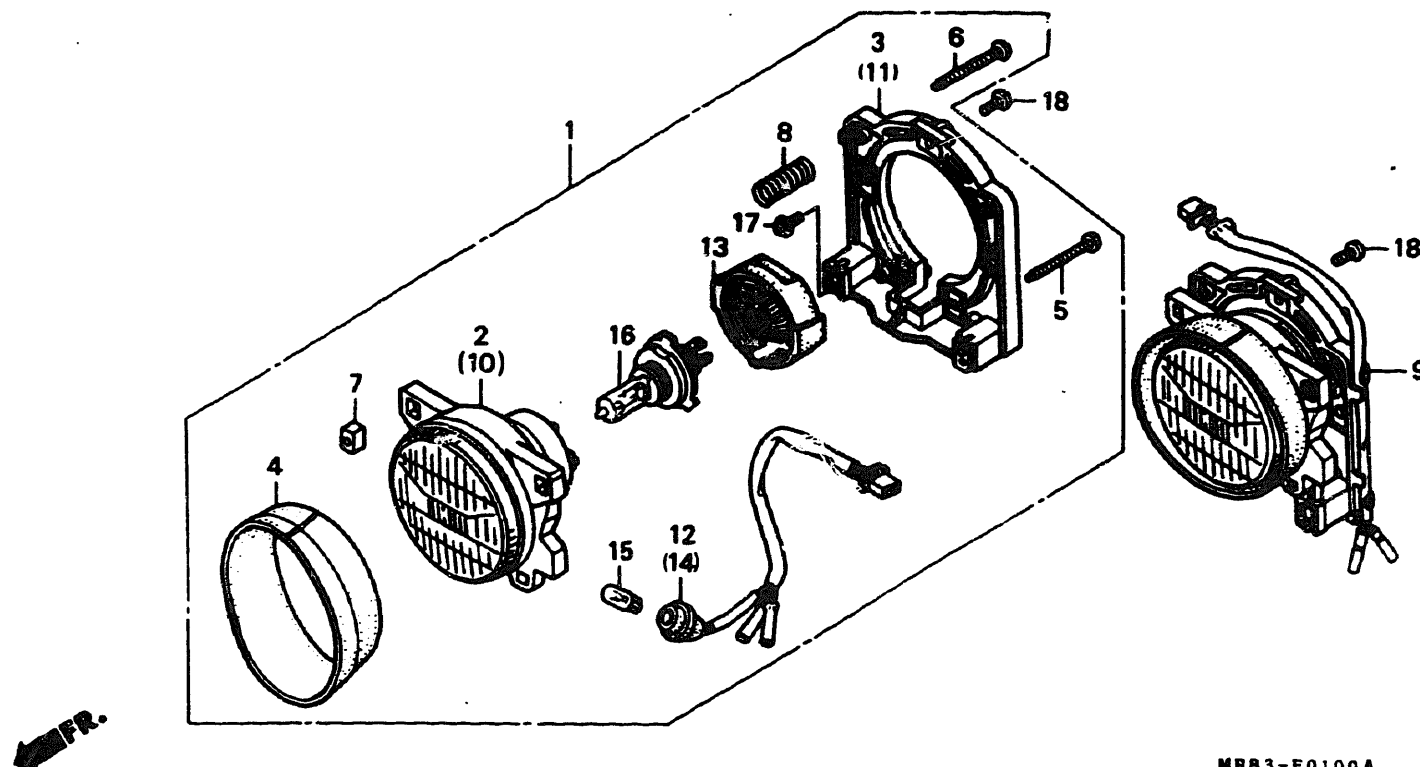
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F2

G 1

F-1

Headlight (AR, E)



MRB3-F0100A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R			
					JL	3W		
HEADLIGHT ASSY.....	0.4	1	33100-MR8-600	HEADLIGHT ASSY., R.....	1	1		
(ADD 0.1 FOR EACH.)		2	33101-MR8-600	HEADLIGHT UNIT.....	1	1		
HEADLIGHT UNIT.....	0.5	3	33105-MR8-000	HOUSING COMP., R.....	1	1		
(ADD 0.2 FOR EACH.)		4	33106-MR8-000	RUBBER, SHIELD.....	2	2		
.HOUSING COMP.		5	33107-KY2-701	SCREW, BEAM ADJUSTING.....	2	2		
(ADD 0.2 FOR EACH.)								
SOCKET COMP., POSITION LIGHT...	0.3	6	33107-MR7-003	SCREW, BEAM ADJUSTING.....	2	2		
BULB, HEADLIGHT.....	0.1	7	33108-MR7-003	NUT, BEAM ADJUSTING.....	4	4		
		8	33109-MR7-003	SPRING, COIL.....	4	4		
		9	33150-MR8-600	HEADLIGHT ASSY., L.....	1	1		
		10	33151-MR8-600	HEADLIGHT UNIT.....	1	1		
		11	33155-MR8-000	HOUSING COMP., L.....	1	1		
		12	33170-MR8-600	SOCKET COMP., POSITION LIGHT..	1	1		
		13	33180-MR7-003	COVER, RUBBER.....	2	2		
		14	33190-MR8-600	SOCKET COMP., POSITION LIGHT..	1	1		
		15	33301-SAO-741	BULB (12V 5W) (ECE) (STANLEY).	2	2		
		16	34901-MC7-601	BULB, HEADLIGHT				
				(H4 JA12V60/55W)	2	2		
		17	90148-MG9-771	SCREW, TAPPING, 4X16.....	2	2		
		18	93500-06016-0G	SCREW, PAN, 6X16.....	6	6		

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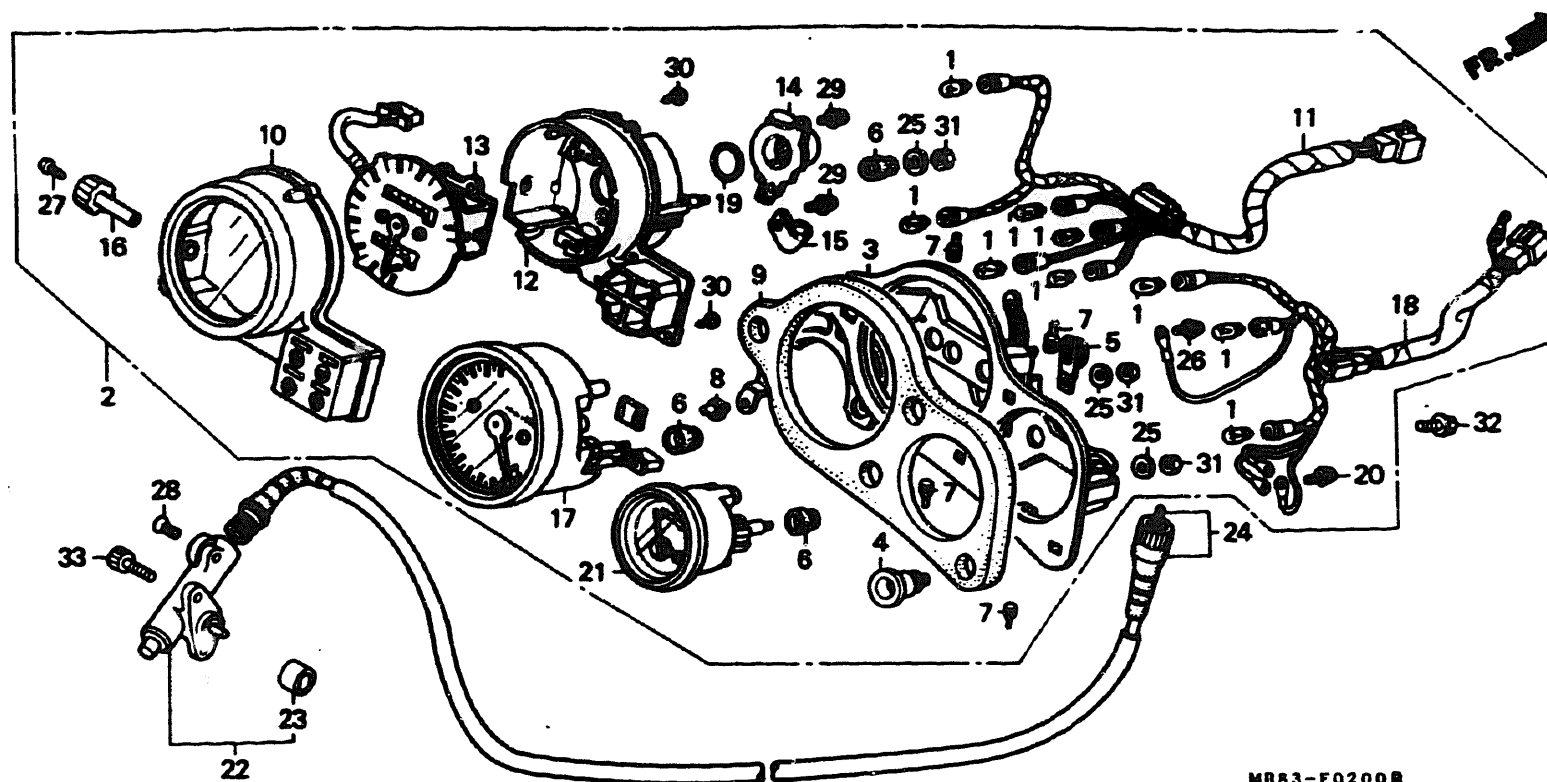
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G1

G 2

F - 2

Meter



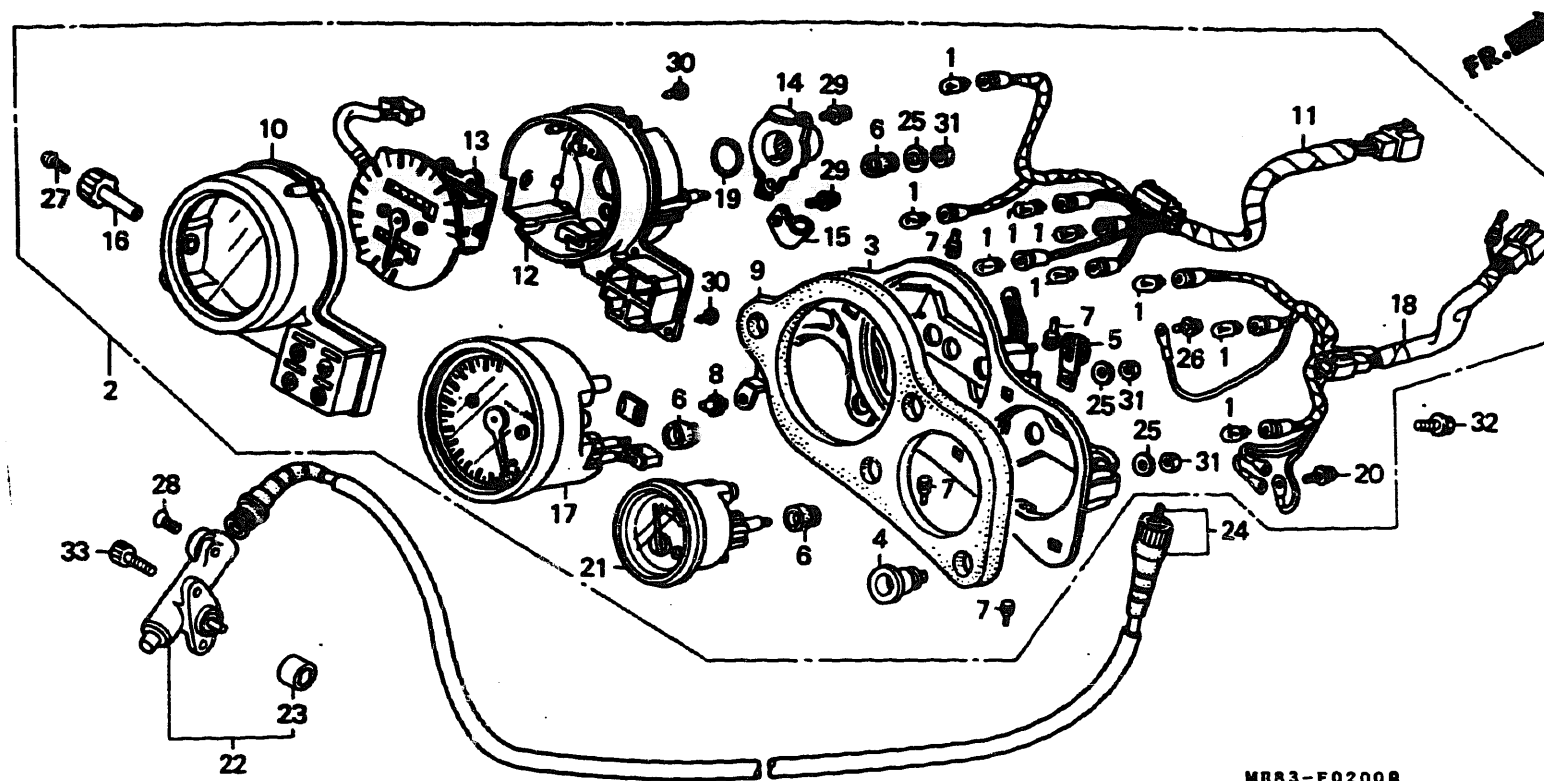
MR83-F0200B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL 3M		
METER ASSY., COMBINATION.....	0.4	1	34908-MG9-951	BULB, WEDGE BASE (12V 1.7W)...	9	9		
.BRACKET, METER		2	37100-MR8-601	METER ASSY., COMBINATION.....	1	1		
.CASE COMP., SPEEDOMETER UPPER		3	37105-MR8-008	BRACKET, METER.....	1	1		
CUSHION, RUBBER.....	0.2	4	37112-MR7-003	CLIP, METER PANEL.....	4	4		
.BOSS, ELBOW		5	37121-MJ4-000	CLIP, WIRE HARNESS.....	1	1		
SOCKET COMP., SPEEDOMETER.....	0.6	6	37125-MR7-008	RUBBER, SPEEDOMETER SETTING...	6	6		
.SPEEDOMETER COMP.		7	37126-MR7-008	CUSHION, RUBBER.....	4	4		
.SOCKET COMP., TACHOMETER		8	37127-MR7-008	GROMMET.....	2	2		
.METER ASSY., TEMPERATURE		9	37130-MR8-008	CUSHION.....	1	1		
CASE ASSY., SPEEDOMETER LOWER..	0.5	10	37202-MR8-601	CASE COMP., SPEEDOMETER UPPER.	1	1		
.TACHOMETER ASSY.		11	37205-MR8-601	SOCKET COMP., SPEEDOMETER.....	1	1		
BOX ASSY., SPEEDOMETER GEAR....	0.1	12	37208-MR8-601	CASE ASSY., SPEEDOMETER LOWER.	1	1		
CABLE ASSY., SPEEDOMETER.....	0.3	13	37210-MR8-601	SPEEDOMETER COMP.....	1	1		
		14	37211-KY2-711	BOSS, ELBOW.....	1	1		
		15	37215-KAF-008	CLAMP.....	1	1		
		16	37220-445-008	KNOB, TRIP METER.....	1	1		
		17	37250-MR8-601	TACHOMETER ASSY.....	1	1		
		18	37255-MR8-008	SOCKET COMP., TACHOMETER.....	1	1		
		19	37264-MR7-008	SEAL.....	1	1		
		20	37305-KE5-008	SCREW-WASHER, 3X22.....	3	3		
		21	37400-MR7-008	METER ASSY., TEMPERATURE.....	1	1		
		22	44800-MR7-003	BOX ASSY., SPEEDOMETER GEAR...	1	1		
		23	44808-MR7-013	JOINT, SPEEDOMETER.....	1	1		
		24	44830-MR8-000	CABLE ASSY., SPEEDOMETER.....	1	1		
		25	84103-443-740	WASHER, PLAIN, 5MM.....	6	6		
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Meter



MR83-F02008

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L 3H	Serial No.	Area code
		26	90102-KY1-008	SCREW-WASHER, 3X10.....	1 1		
		27	90158-KM7-911	SCREW, PAN, 2X6.....	1 1		
		28	93700-05020-06	SCREW, OVAL, 5X20.....	1 1		
		29	93893-04012-00	SCREW-WASHER, 4X12.....	4 4		
		30	93903-22310	SCREW, TAPPING, 3X12.....	5 5		
		31	94001-05000-0S	NUT, HEX., 5MM.....	6 6		
		32	96500-06010-07	BOLT, FLANGE, 6X10.....	2 2		
		33	96600-06012-07	BOLT, SOCKET, 6X12.....	2 2		

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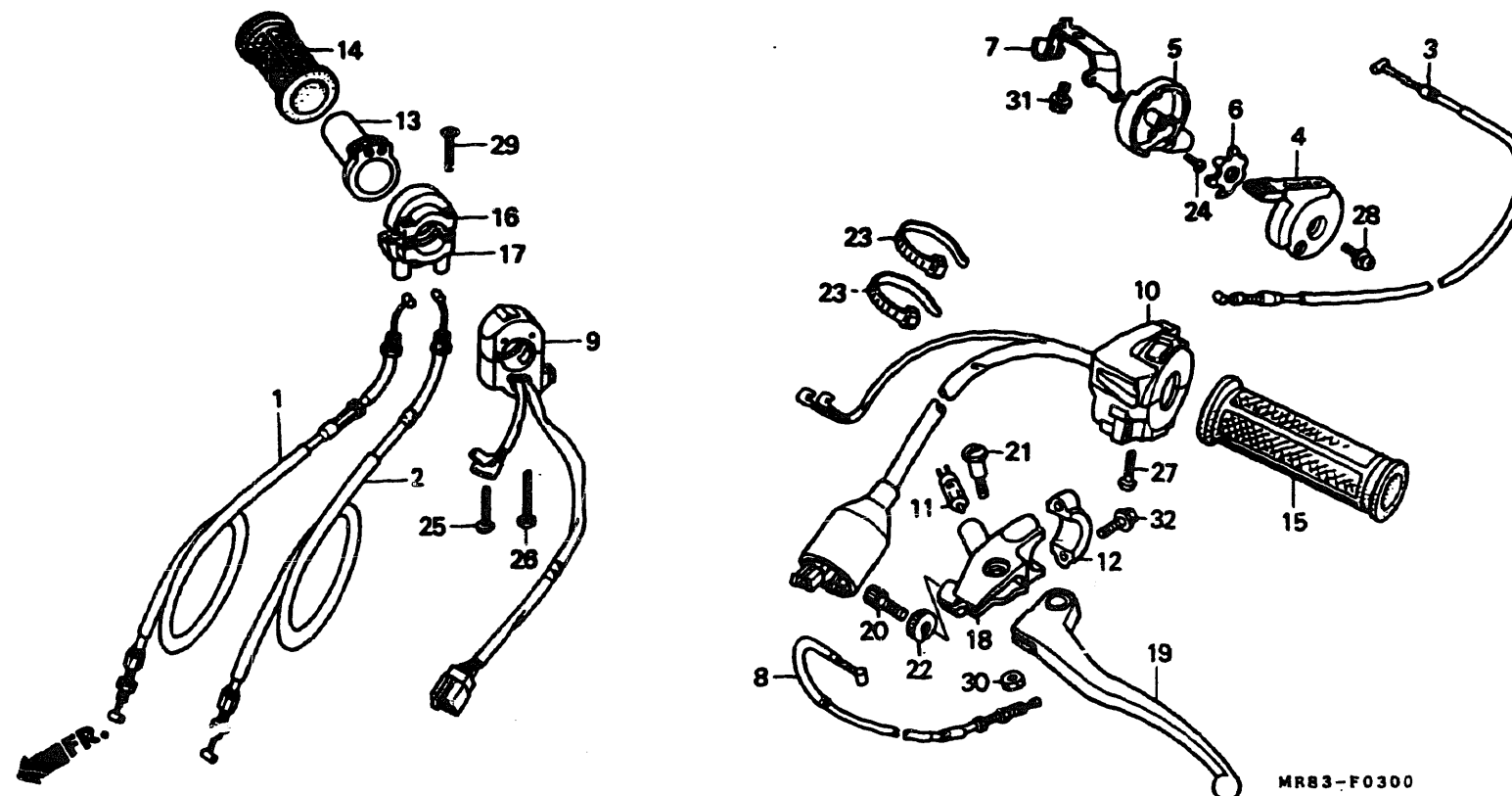
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G3

G 4

F - 3

Switch-Cable



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R IL JM	Serial No.	Area code
CABLE COMP., THROTTLE..... (ONE OR ALL)	0.9	1	17910-MR8-000	CABLE COMP. A, THROTTLE.....	1 1		
CABLE COMP., CHOKE.....	0.6	2	17920-MR8-000	CABLE COMP. B, THROTTLE.....	1 1		
.SWITCH ASSY., STARTER KILL		3	17950-MR8-000	CABLE COMP., CHOKE.....	1 1		
.SWITCH ASSY., WINKER		4	17961-KV3-700	LEVER, CHOKE.....	1 1		
LEVER, CHOKE.....	0.4	5	17962-KV3-700	CASE, CHOKE LEVER.....	1 1		
.CABLE COMP., CLUTCH		6	17963-KV3-700	WASHER, SPRING, 10MM.....	1 1		
SWITCH COMP., FR. LEVER.....	0.2	7	17964-MR8-000	STAY, CHOKE LEVER.....	1 1		
.GRIP, R. HANDLE		8	22870-MR8-010	CABLE COMP., CLUTCH.....	1 1		
.BRACKET, HANDLE LEVER		9	35130-MR8-780	SWITCH ASSY., STARTER KILL....	1 1		
PIPE, THROTTLE GRIP.....	0.3	10	35200-MR8-780	SWITCH ASSY., WINKER.....	1 1		
GRIP, L. HANDLE.....	0.1						
.LEVER COMP., L. HANDLE		11	35330-413-003	SWITCH COMP., FR. LEVER.....	1 1		
		12	45517-166-006	HOLDER, MASTER CYLINDER.....	1 1		
		13	53141-KT8-710	PIPE, THROTTLE GRIP.....	1 1		
		14	53165-KT8-710	GRIP, R. HANDLE.....	1 1		
		15	53166-KT8-710	GRIP, L. HANDLE.....	1 1		
		16	53167-KY1-003	HOUSING, THROTTLE UPPER.....	1 1		
		17	53168-KY1-003	HOUSING, THROTTLE UNDER.....	1 1		
		18	53172-KT8-710	BRACKET, HANDLE LEVER.....	1 1		
		19	53178-KV3-000	LEVER COMP., L. HANDLE.....	1 1		
		20	53192-329-690	BOLT, CLUTCH CABLE ADJUSTING..	1 1		
		21	90113-438-000	BOLT, L. STEERING HANDLE LEVER PIVOT	1 1		
		22	90321-MR8-000	NUT, FIXING.....	1 1		
		23	90651-KV6-003	BAND, WIRE.....	2 2		
		24	93500-03006-0G	SCREW, PAN, 3X6.....	2 2		

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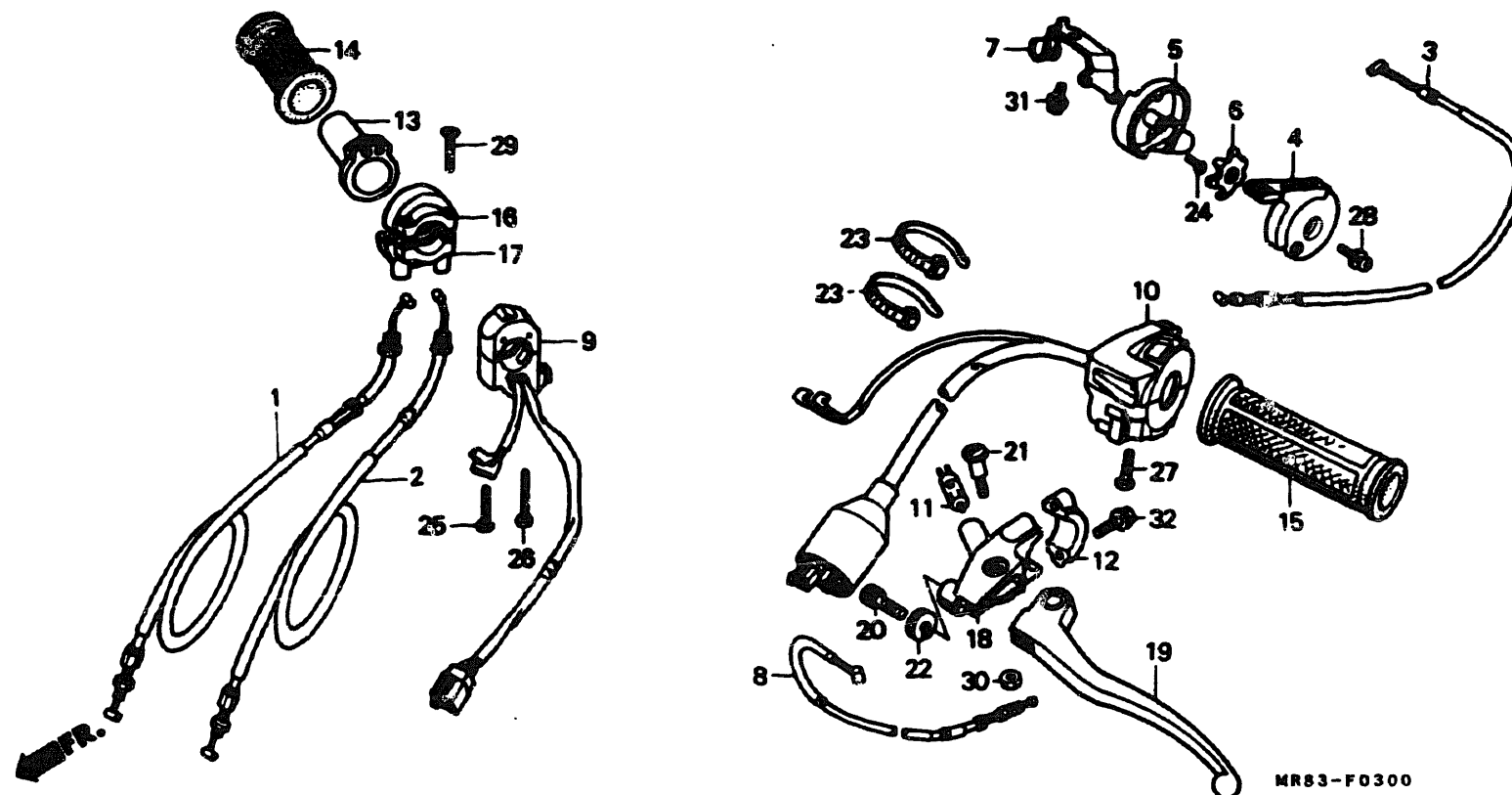
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G 5

F - 3

Switch-Cable

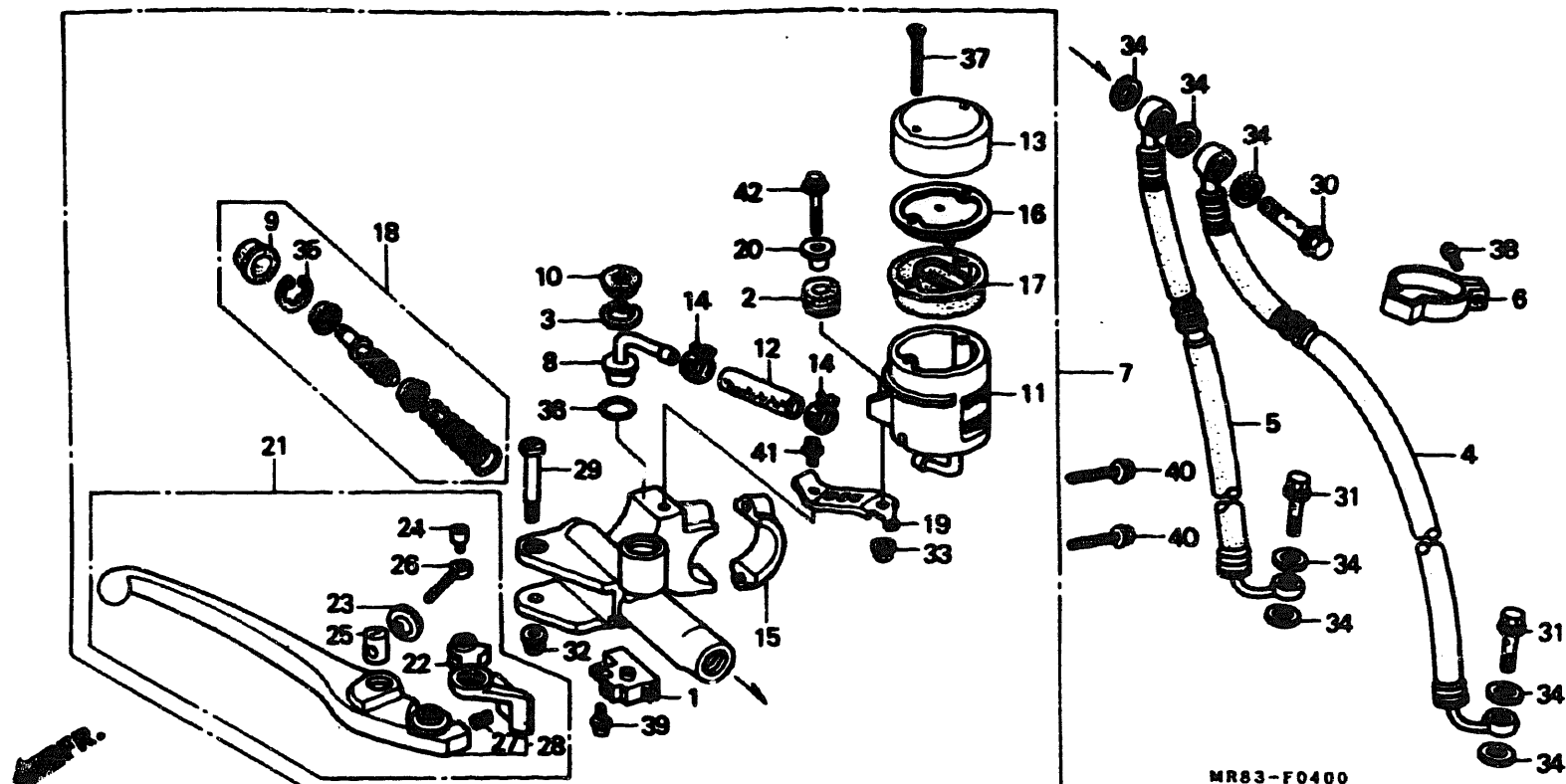


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L 3M	Serial No.	Area code
		25	93500-04032-0G	SCREW, PAN, 4X32.....	1 1		
		26	93500-04045-0G	SCREW, PAN, 4X45.....	1 1		
		27	93500-05020-0A	SCREW, PAN, 5X20.....	2 2		
		28	93891-06012-07	SCREW-WASHER, 6X12.....	1 1		
		29	93892-05025-07	SCREW-WASHER, 5X25.....	2 2		
		30	94001-06000-0S	NUT, HEX., 6MM.....	1 1		
		31	95701-06016-00	BOLT, FLANGE, 6X16.....	1 1		
		32	96001-06022-07	BOLT, FLANGE, 6X22.....	2 2		

G 6

F-4

Front brake master
Cylinder



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R JL JH	Serial No.	Area code
SWITCH ASSY., FR. STOP.....	0.1	1	35340-MA5-671	SWITCH ASSY., FR. STOP.....	1 1		
.DIAPHRAGM		2	43516-HA2-000	RUBBER, OIL CUP MOUNTING.....	1 1		
.LEVER ASSY., R. HANDLE (INC. RELATIVE PART)		3	43517-KS6-701	CIRCLIP, RR. MASTER CYLINDER..	1 1		
.LEVER SET, R. HANDLE		4	45124-MR8-781	HOSE, L. FR. BRAKE.....	1 1		
HOSE, FR. BRAKE.....	0.4	5	45125-MR8-781	HOSE, R. FR. BRAKE.....	1 1		
(ADD 0.1 FOR EACH.)							
.CYLINDER ASSY., FR. BRAKE MASTER		6	45156-KV3-700	CLAMPER B, FR. BRAKE HOSE.....	1 1		
.CYLINDER SET, MASTER		7	45500-MR8-006	CYLINDER ASSY., FR. BRAKE MASTER	1 1		
CUP COMP., OIL.....	0.2	8	45503-KV3-006	CONNECTOR, MASTER CYLINDER (NISSIN)	1 1		
.HOSE, MASTER CYLINDER OIL		9	45504-410-003	BOOT COMP.....	1 1		
		10	45505-KV3-006	COVER, DUST (NISSIN).....	1 1		
		11	45511-KV3-016	CUP COMP., OIL (NISSIN).....	1 1		
		12	45512-KV3-701	HOSE, MASTER CYLINDER OIL (NISSIN)	1 1		
		13	45513-KV3-006	CAP, OIL CUP (NISSIN).....	1 1		
		14	45514-KV3-006	CLAMP, MASTER CYLINDER OIL HOSE (NISSIN)	2 2		
		15	45517-166-006	HOLDER, MASTER CYLINDER.....	1 1		
		16	45518-KV3-006	PLATE, DIAPHRAGM (NISSIN).....	1 1		
		17	45520-KV3-006	DIAPHRAGM (NISSIN).....	1 1		
		18	45530-KV3-305	CYLINDER SET, MASTER.....	1 1		
		19	45550-MR8-006	STAY, FR. MASTER CYLINDER.....	1 1		
		20	50324-425-010	COLLAR, 6.3X13.....	1 1		
		21	53170-KV0-006	LEVER ASSY., R. HANDLE.....	1 1		

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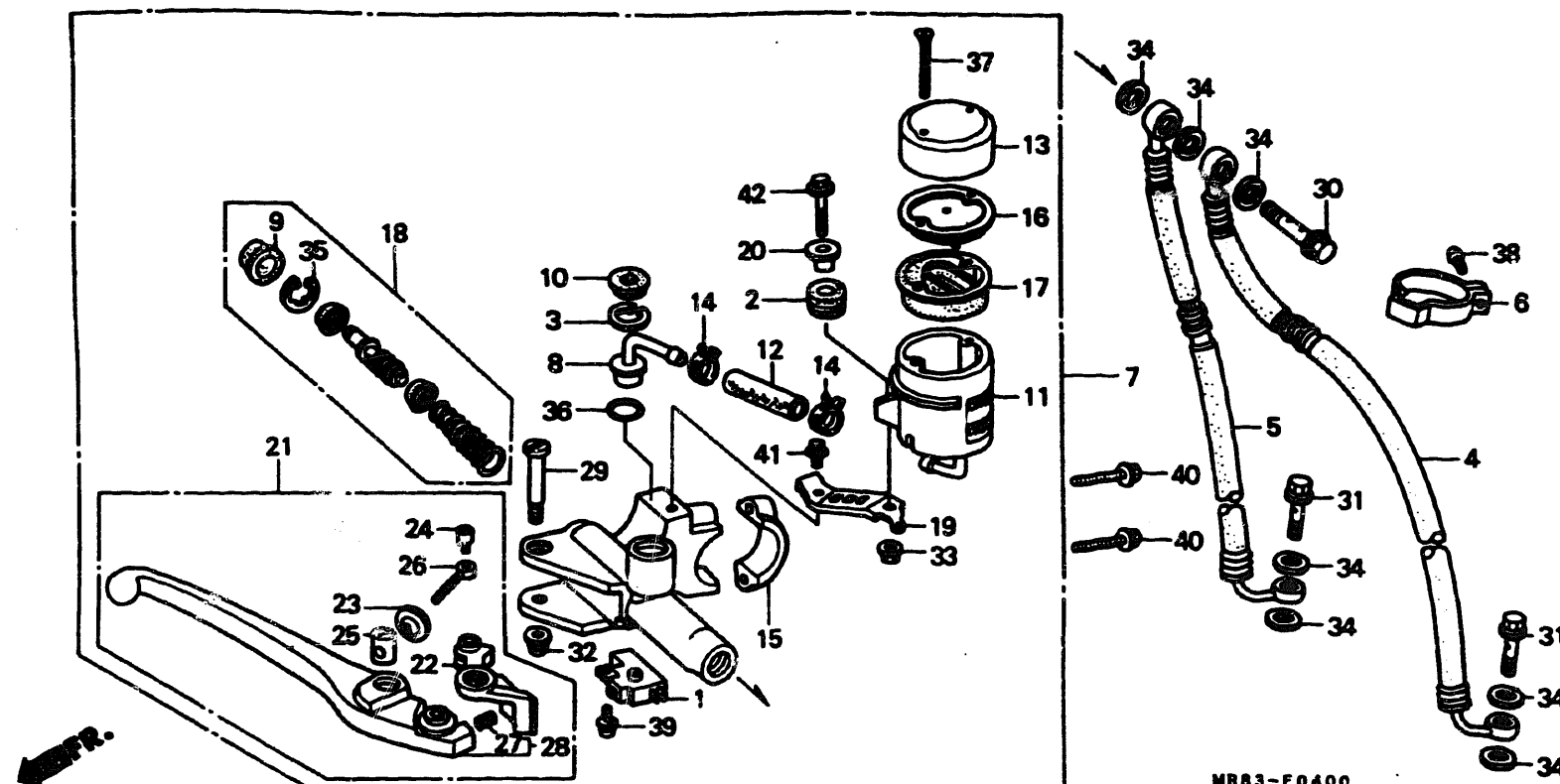
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G6

G 7

F-4

Front brake master
Cylinder



MR83-F0400

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR/IL/IN	Serial No.	Area code
		22	53171-MJ4-701	KNOCKER, MASTER CYLINDER.....	1 1		
		23	53172-KV0-006	ADJUSTER, R. HANDLE LEVER.....	1 1		
		24	53177-KV0-006	BOLT, LEVER SOCKET, 5X5.....	1 1		
		25	53179-KV0-006	JOINT, LEVER.....	1 1		
		26	53180-KV0-006	BOLT, ADJUSTING.....	1 1		
		27	53181-KV0-006	SPRING, HANDLE LEVER.....	1 1		
		28	53185-KV0-006	LEVER SET, R. HANDLE.....	1 1		
		29	90114-MA5-671	BOLT, R. STEERING HANDLE LEVER PIVOT	1 1		
		30	90145-MR8-004	BOLT, OIL, 10X34.....	1 1		
		31	90145-MS9-611	BOLT, OIL, 10X22.....	2 2		
		32	90201-415-000	NUT, CAP, 6MM.....	1 1		
		33	90301-473-003	NUT, U, 6MM.....	1 1		
		34	90545-300-000	WASHER, OIL BOLT.....	7 7		
		35	90651-MA5-671	CIRCLIP.....	1 1		
		36	91212-422-006	O-RING, 14.8X2.4.....	1 1		
		37	93600-04050-16	SCREW, FLAT, 4X50.....	2 2		
		38	93891-05020-17	SCREW-WASHER, 5X20.....	1 1		
		39	93893-04012-18	SCREW-WASHER, 4X12.....	1 1		
		40	96001-06022-07	BOLT, FLANGE, 6X22.....	2 2		
		41	96300-06012-07	BOLT, FLANGE, 6X12.....	1 1		
		42	96300-06025-07	BOLT, FLANGE, 6X25.....	1 1		

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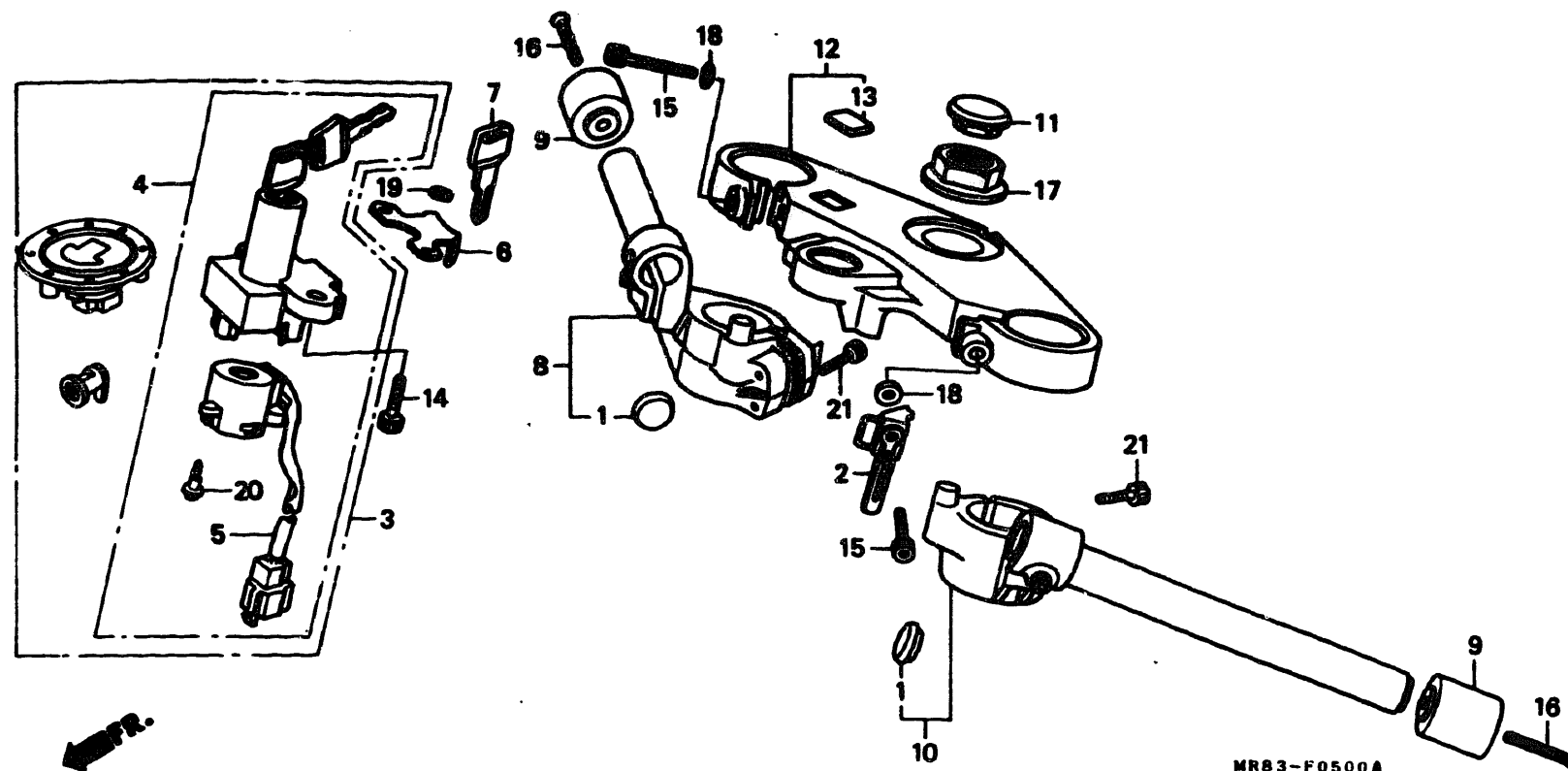
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G7

G 8

F - 5

Handle pipe-Top bridge

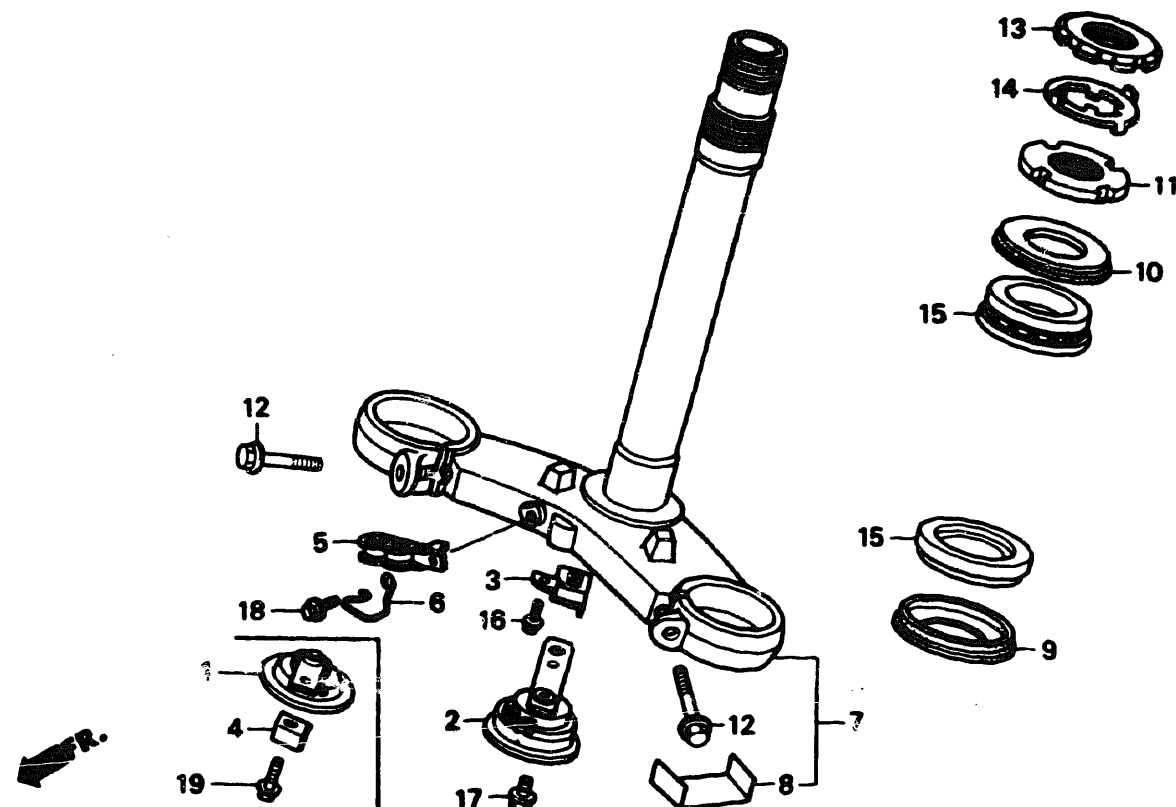


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL IN		
KEY SET.....	0.7	1	19902-865-780	GROMMET, SIDE COVER (A).....	2	2		
SWITCH ASSY., COMBINATION & LOCK.	0.5	2	22880-MR8-000	CLAMPER, CLUTCH CABLE.....	1	1		
.BASE COMP., CONTACT		3	35010-MR8-000	KEY SET.....	1	-		
PIPE COMP., R. STEERING HANDLE.	0.3		35010-MR8-020	KEY SET.....	-	1		
.PIPE COMP., L. STEERING HANDLE		4	35100-MR8-007	SWITCH ASSY., COMBINATION & LOCK	1	-		
BRIDGE COMP., FORK TOP.....	0.4		35100-MR8-027	SWITCH ASSY., COMBINATION & LOCK	-	1		
		5	35101-MR8-007	BASE COMP., CONTACT.....	1	1		
		7	35121-KW3-771	KEY, BLANK (TYPE 1).....	(1)	(1)		
			35122-KW3-771	KEY, BLANK (TYPE 2).....	(1)	(1)		
		8	53100-MR8-000	PIPE COMP., R. STEERING HANDLE	1	1		
		9	53104-MR8-000	WEIGHT, HANDLE.....	2	2		
		10	53150-MR8-000	PIPE COMP., L. STEERING HANDLE	1	1		
		11	53232-MR7-000	CAP, STEERING NUT.....	1	1		
		12	53300-MR8-000ZA	BRIDGE COMP., FORK TOP				
			NH249.....	MAT WORKS GRAY	1	1		
		13	86150-MR8-300	EMBLEM, WING MARK.....	1	1		
		14	90100-KV3-700	BOLT, SOCKET, 8MM.....	2	-		
			90100-MN8-910	BOLT, SOCKET, 8MM.....	-	2		
		15	90151-MB2-000	BOLT, SOCKET, 7X48.....	2	2		
		16	90191-KV0-000	SCREW, OVAL, 6X45.....	2	2		
		17	90305-MR8-000	NUT, STEERING STEM FLANGE.....	1	1		
		18	90511-MB2-000	WASHER, PLAIN, 7MM.....	2	2		
		20	91059-KY2-711	SCREW, TAPPING, 3X16.....	3	3		
		21	96600-06028-07	BOLT, SOCKET, 6X28.....	4	4		
			1991.05.01	E		68		

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Steering stem



MR83-F06008

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFRJIR 3L JH	Serial No.	Area code
HORN COMP.....	0.1	2	38110-MR8-600	HORN COMP.....	1 -		
STEM COMP., STEERING.....	1.5		38110-MR8-601	HORN COMP. (HIGH).....	- 1		
THREAD, STEERING HEAD TOP.....	0.4	3	38120-MR8-600	STAY, HORN.....	1 1		
BEARING, HEAD PIPE.....	1.4	5	45155-MR8-000	CLAMPER, FR. BRAKE HOSE.....	1 1		
(ONE OR ALL)		6	45156-MR8-000	CLAMPER B, FR. BRAKE HOSE.....	1 1		
		7	53200-MR8-000	STEM COMP., STEERING.....	1 1		
		8	53203-MR8-300	TAPE.....	1 1		
		9	53214-MR7-003	DUST SEAL, STEERING HEAD (ARAI)	1 1		
		10	53214-MR8-003	DUST SEAL, STEERING HEAD (ARAI)	1 1		
		11	53221-MR8-000	THREAD, STEERING HEAD TOP.....	1 1		
		12	90105-MR8-000	BOLT, FLANGE, 10X32.....	2 2		
		13	90302-MR7-000	THREAD B, STEERING HEAD TOP...	1 1		
		14	90506-MR7-000	WASHER, STEERING STEM.....	1 1		
		15	91016-MR7-003	BEARING, HEAD PIPE.....	2 2		
		16	95701-06008-07	BOLT, FLANGE, 6X8.....	1 1		
		17	95701-06012-07	BOLT, FLANGE, 6X12.....	1 1		
		18	95701-06016-07	BOLT, FLANGE, 6X16.....	1 1		

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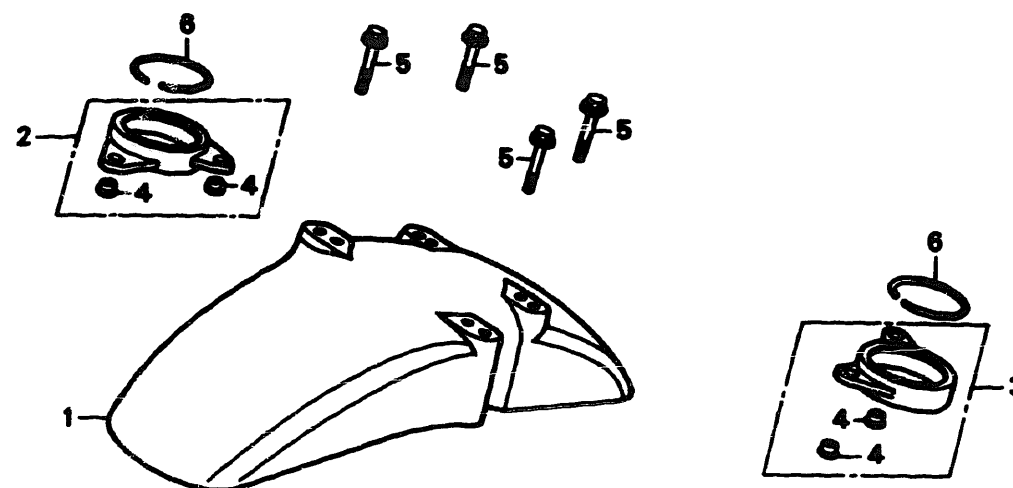
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G9

G 10

F - 7

Front fender



←MR.

MR83-F0700

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R IL JN	Serial No.	Area code
FENDER COMP., FR.....	0.1	1	61100-MR8-000ZB	FENDER COMP., FR. *NH196*.....ROSS WHITE	1 1		
		2	61102-KY2-710	STAY, R. FR. FENDER MOUNTING..	1 1		
		3	61103-KY2-710	STAY, L. FR. FENDER MOUNTING..	1 1		
		4	64630-KK4-000	COLLAR.....	4 4		
		5	90134-MR7-000	BOLT, FLANGE, 6X18.....	4 4		
		6	90605-MR7-000	RING, SNAP.....	2 2		

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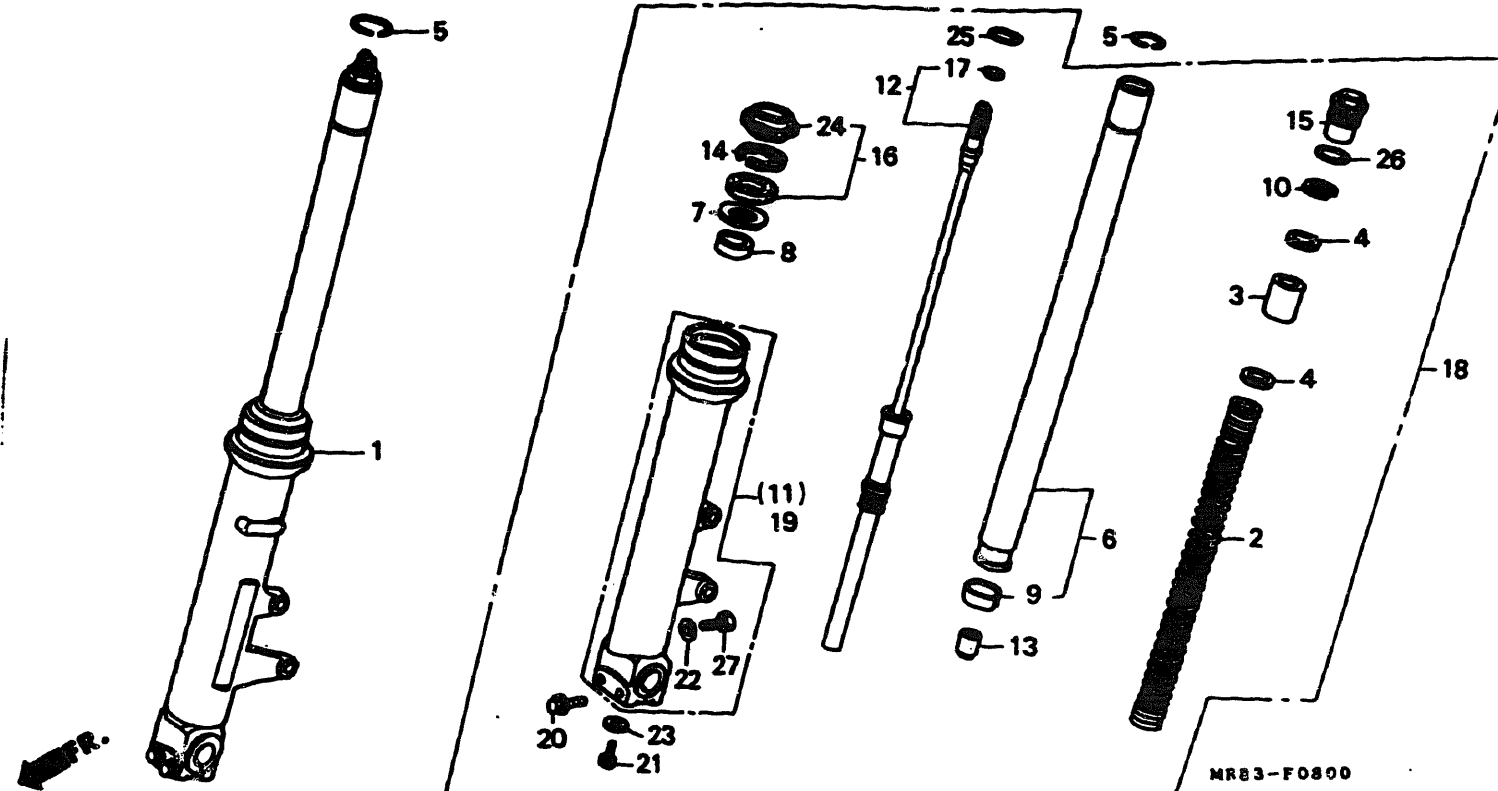
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G 11

F - 8

Front fork



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR40R JL JH	Serial No.	Area code
FORK ASSY., FR..... (ADD 0.2 FOR EACH.)	0.7	1	51400-MR8-601ZA	FORK ASSY., R. FR. (SHOWA) *NH236M*.SPARKLE FROST SILVER			
SPRING, FR. FORK.....	0.4			METALLIC	1	-	
PIPE COMP., FR. FORK..... (ADD 0.7 FOR EACH.)	1.2		51400-MR8-601ZB	*YR147M*...MAX BROWN METALLIC	-	1	
CASE COMP., BOTTOM (ADD 0.7 FOR EACH.)		2	51401-MR8-781	SPRING, FR. FORK (SHOWA).....	2	2	
DAMPER COMP., FR..... (ADD 0.5 FOR EACH.)	1.0	3	51402-MS2-003	COLLAR, SPRING (SHOWA).....	2	2	
SEAL SET, FR. FORK..... (ADD 0.6 FOR EACH.)	1.1	4	51403-KF0-003	SEAT, SPRING.....	4	4	
		5	51405-MB4-003	RING, STOPPER.....	2	2	
		6	51410-MR8-781	PIPE COMP., FR. FORK (SHOWA)..	2	2	
		7	51412-MB4-003	RING, BACK UP.....	2	2	
		8	51414-MN5-003	BUSH, GUIDE (SHOWA).....	2	2	
		9	51415-MN8-003	BUSH, SLIDER (SHOWA).....	2	2	
		10	51415-MS2-003	SEAT, SPRING (SHOWA).....	2	2	
		11	51421-MR8-003ZA	CASE COMP., R. BOTTOM *NH236M*.SPARKLE FROST SILVER			
				METALLIC	1	-	
			51421-MR8-003ZB	*YR147M*...MAX BROWN METALLIC	-	1	
		12	51430-MR8-781	DAMPER COMP., FR. (SHOWA).....	2	2	
		13	51432-MS2-003	PIECE, OIL LOCK (SHOWA).....	2	2	
		14	51447-KA4-711	RING, OIL SEAL STOPPER.....	2	2	
		15	51454-KV3-781	BOLT, FR. FORK.....	2	2	
		16	51490-MN8-305	SEAL SET, FR. FORK (SHOWA)....	2	2	
		17	51496-MR7-003	LABEL B.....	2	2	
		18	51500-MR8-601ZA	FORK ASSY., L. FR. (SHOWA) *NH236M*.SPARKLE FROST SILVER			
				METALLIC	1	-	

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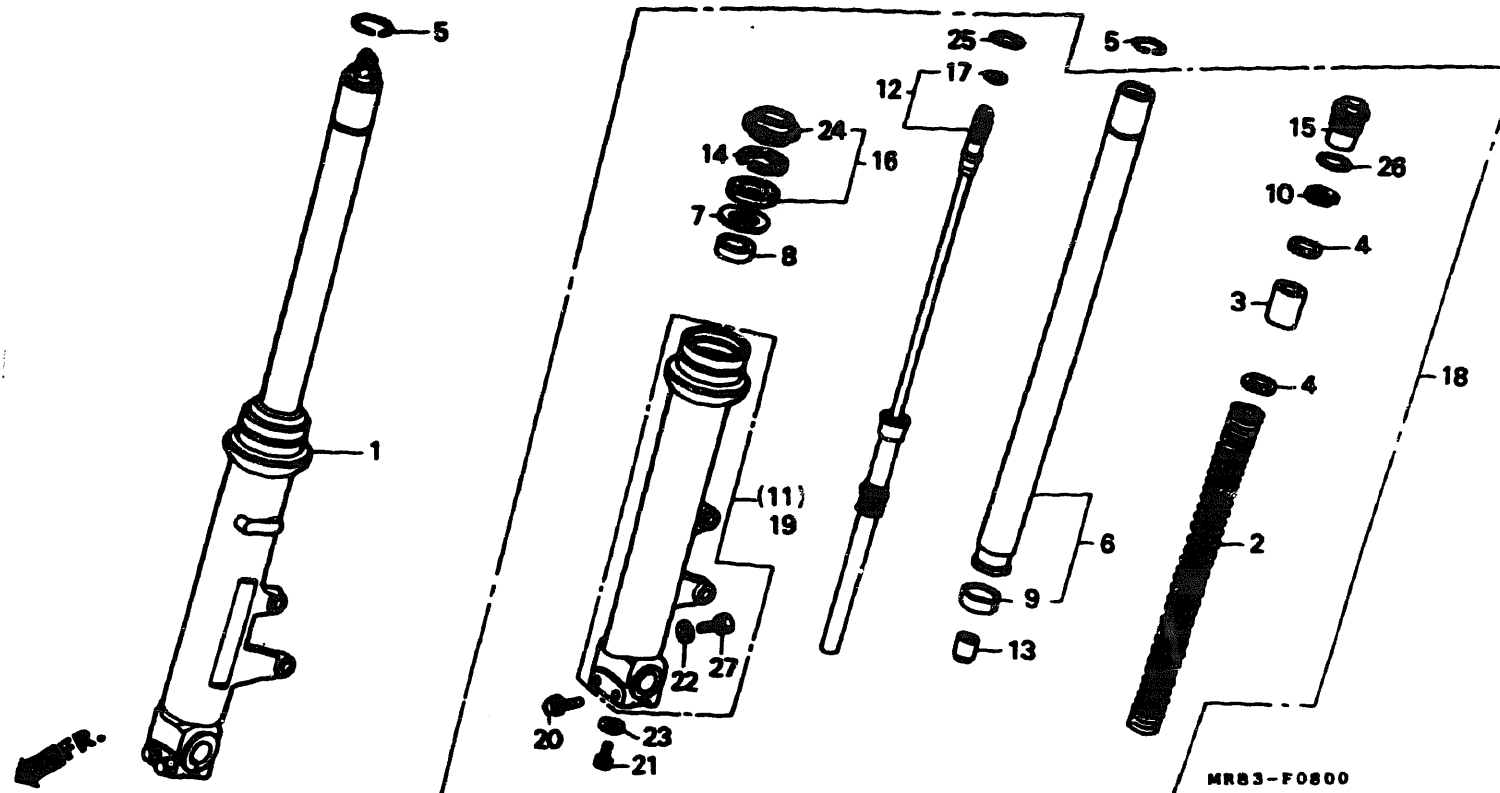
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G 12

F - 8

Front fork



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR101R 2L 1M	Serial No.	Area code
		18)	51500-MR8-6012B	FORK ASSY., L. FR. (SHOWA) *YR147M*...MAX BROWN METALLIC	- 1		
		19	51521-MR8-0032A	CASE COMP., L. BOTTOM *NH236M*...SPARKLE FROST SILVER METALLIC	1 -		
			51521-MR8-0032B	*YR147M*...MAX BROWN METALLIC	- 1		
		20	90109-MR7-000	BOLT, FLANGE, 8X45.....	4 4		
		21	90116-383-721	BOLT, SOCKET, 8MM (SHOWA).....	2 2		
		22	90543-273-000	PACKING, FR. FORK DRAIN COCK..	2 2		
		23	90544-283-000	WASHER, SPECIAL, 8MM.....	2 2		
		24	91254-MR8-003	SEAL, DUST.....	2 2		
		25	91311-MR7-003	O-RING, 13.8X2.4.....	2 2		
		26	91356-KF0-003	O-RING (SHOWA).....	2 2		
		27	92000-06008-0A	BOLT, HEX., 6X8.....	2 -		
		*	92101-06008-0A	BOLT, HEX., 6X8.....	- 2		

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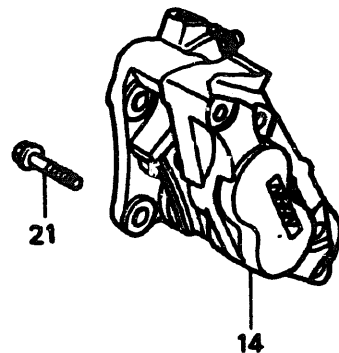
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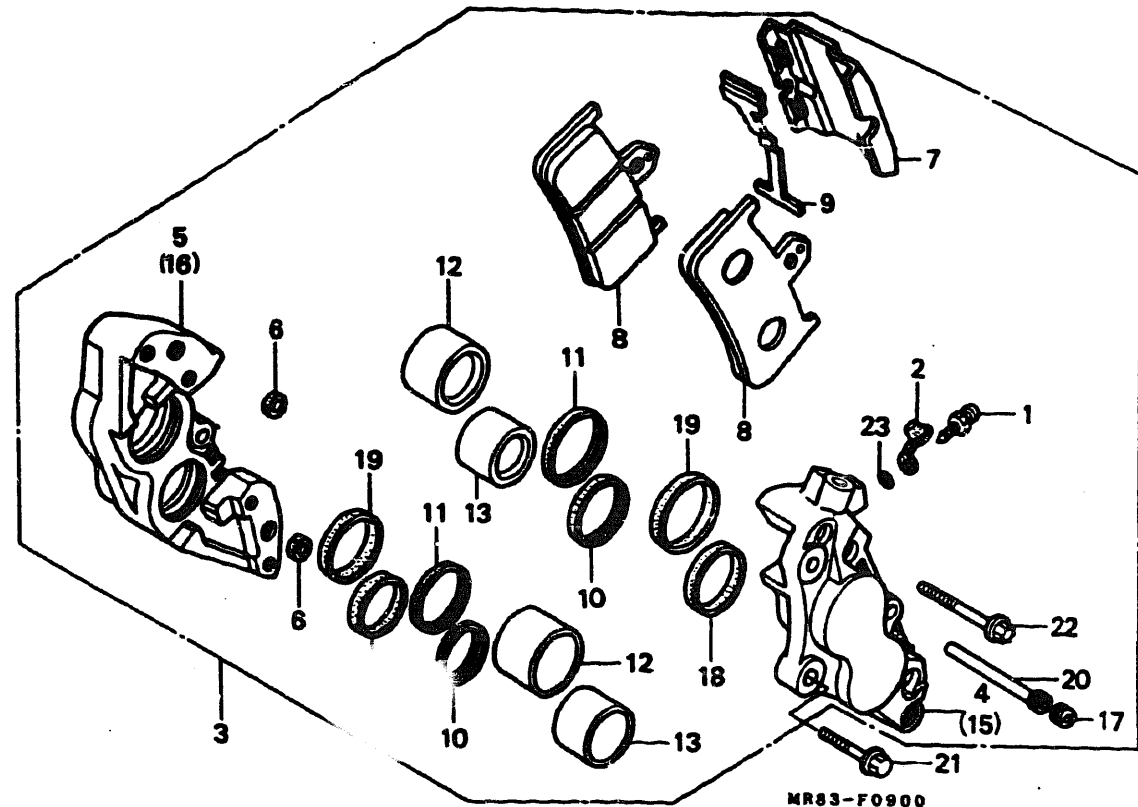
G 13

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Front brake caliper



FR.



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L 3M	Serial No.	Area code
CALIPER ASSY., FR.....	0.4	1	43352-MG9-006	SCREW, BLEEDER.....	2	2	
(ADD 0.2 FOR EACH.)		2	43353-MG9-006	CAP, BLEEDER.....	2	2	
BODY A, FR. CALIPER.....	0.6	3	45100-MR8-016	CALIPER ASSY., L. FR.....	1	-	
(ADD 0.4 FOR EACH.)			45100-KV3-772	CALIPER ASSY., L. FR. (NISSIN)	-	1	
BODY B, FR. CALIPER		4	45101-MR8-006	BODY A, L. FR. CALIPER.....	1	-	
(ADD 0.4 FOR EACH.)			45101-KV3-771	BODY A, L. FR. CALIPER			
PAD COMP.....	0.2			(NISSIN)	-	1	
PISTON.....	0.5	5	45102-MR8-006	BODY B, L. FR. CALIPER.....	1	-	
(ADD 0.1 FOR EACH.)			45102-KV3-701	BODY B, L. FR. CALIPER			
(INC. RELATIVE PART)				(NISSIN)	-	1	
		6	45103-MR7-006	SEAL, JOINT (NISSIN).....	4	4	
		7	45104-KV3-701	COVER.....	2	2	
		8	45105-KV3-701	PAD COMP. (JBCR FF) (NISSIN)..	4	4	
		9	45106-MR7-006	SPRING, PAD.....	2	2	
		10	45109-GE2-006	DUST SEAL.....	4	4	
		11	45109-166-006	DUST SEAL.....	4	4	
		12	45117-MR7-006	PISTON A (NISSIN).....	4	4	
		13	45118-KV3-701	PISTON (NISSIN).....	4	4	
		14	45200-MR8-016	CALIPER ASSY., R. FR.....	1	-	
			45200-KV3-772	CALIPER ASSY., R. FR. (NISSIN)	-	1	
		15	45201-MR8-006	BODY A, R. FR. CALIPER.....	1	-	
			45201-KV3-771	BODY A, R. FR. CALIPER			
				(NISSIN)	-	1	
		16	45202-MR8-006	BODY B, R. FR. CALIPER.....	1	-	
			45202-KV3-701	BODY B, R. FR. CALIPER			
				(NISSIN)	-	1	

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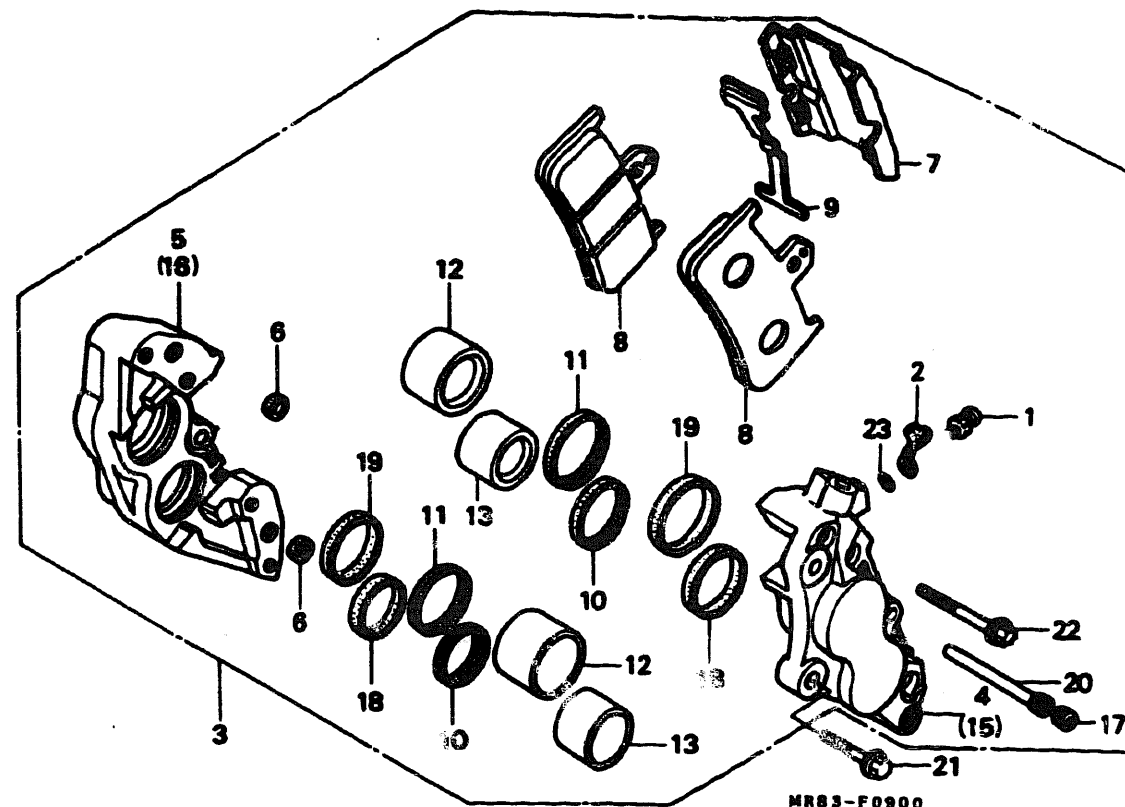
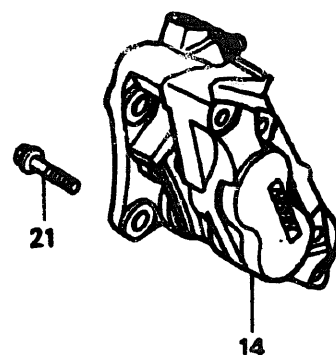
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F-9

Front brake caliper



MR83-F0900

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R JL JH	Serial No.	Area code
		17	45203-MG3-016	PLUG, PIN.....	2 2		
		18	45209-GE2-006	SEAL, PISTON.....	4 4		
		19	45209-166-006	SEAL, PISTON.....	4 4		
		20	45215-GE2-016	PIN, HANGER.....	2 2		
		21	90106-MR7-000	BOLT, FLANGE, 8X25.....	4 4		
		22	90107-KV3-701	BOLT, TORX.....	8 8		
		23	91355-MG9-006	O-RING (NISSIN).....	2 2		

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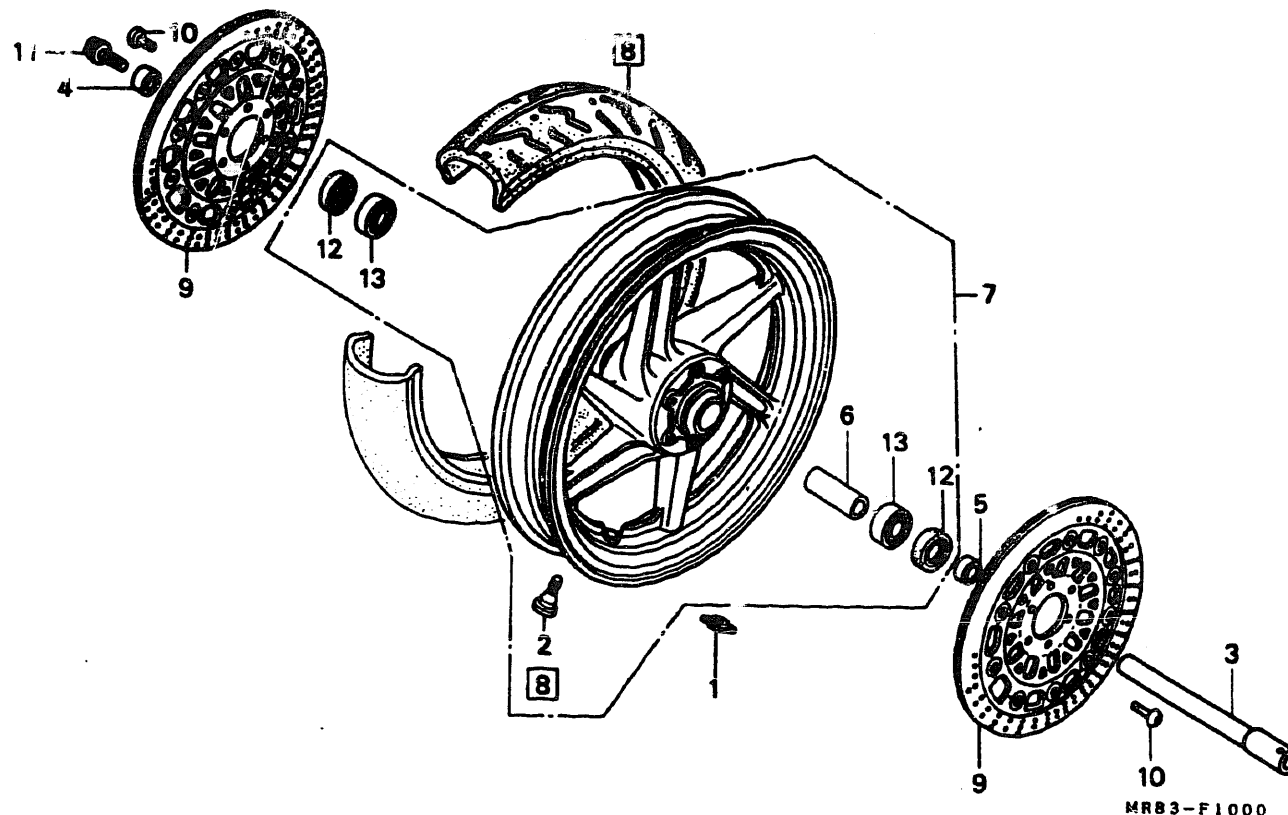
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Front wheel



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L 3M	Serial No.	Area code
WEIGHT, BALANCE.....	0.9	1	42704-MB0-000	WEIGHT, BALANCE (10G).....	N	N	
AXLE, FR. WHEEL.....	0.5		42705-MB0-000	WEIGHT, BALANCE (20G).....	N	N	
.DISK COMP., FR. BRAKE (ADD 0.1 FOR EACH.)			42706-MB0-000	WEIGHT, BALANCE (30G).....	N	N	
COLLAR, FR. AXLE DISTANCE.....	0.6	2	42753-ML7-004	VALVE, RIM (DUNLOP).....	1	1	
.BEARING, RADIAL BALL, 6004UU (ADD 0.1 FOR EACH.)			42753-ML7-003	VALVE, RIM (BS).....	-	1	
WHEEL SET, FR.....	1.4	3	44301-KV3-700	AXLE, FR. WHEEL.....	1	1	
TIRE ASSY., FR.....	1.2	4	44311-KV3-700	COLLAR, R. FR. WHEEL SIDE.....	1	-	
			44311-MR1-000	COLLAR, FR. WHEEL SIDE.....	-	1	
		5	44312-KV3-700	COLLAR, L. FR. WHEEL SIDE.....	1	1	
		6	44620-MR7-000	COLLAR, FR. AXLE DISTANCE.....	1	-	
			44620-MV4-000	COLLAR, FR. AXLE DISTANCE.....	-	1	
		7	44650-MR8-305ZA	WHEEL SET, FR.			
			NH196ROSS WHITE	1	1	
		8	44710-MR8-601	TIRE ASSY., FR. (DUNLOP) (120/60VR17 K510A)	1	1	
		9	45120-KY2-093	DISK COMP., FR. BRAKE.....	2	-	
			45120-MR8-781	DISK COMP., FR. BRAKE.....	-	2	
		10	90105-KN5-000	BOLT, DISK, 6X17.....	12	12	
		11	90305-KT8-000	BOLT, FR. AXLE.....	1	1	
		12	91257-KA3-711	DUST SEAL, 28X42X8 (NOK).....	2	2	
			91257-KA3-712	DUST SEAL, 28X42X8 (ARAI).....	2	2	
		13	96150-60040-10	BEARING, RADIAL BALL, 6004UU..	2	-	
			91054-MN8-741	BEARING, RADIAL BALL, 6004....	-	2	

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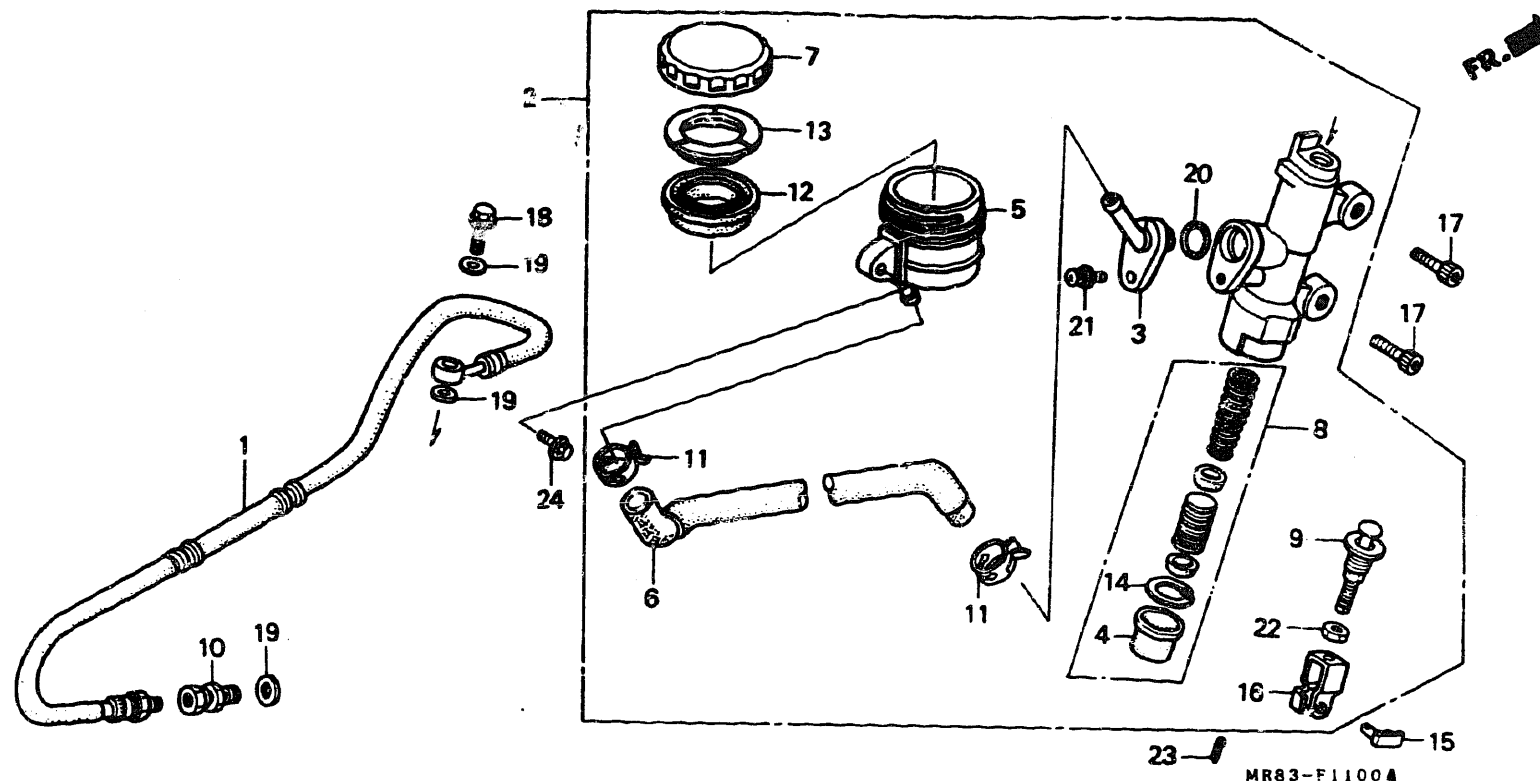
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G 16

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Rear brake master
cylinder

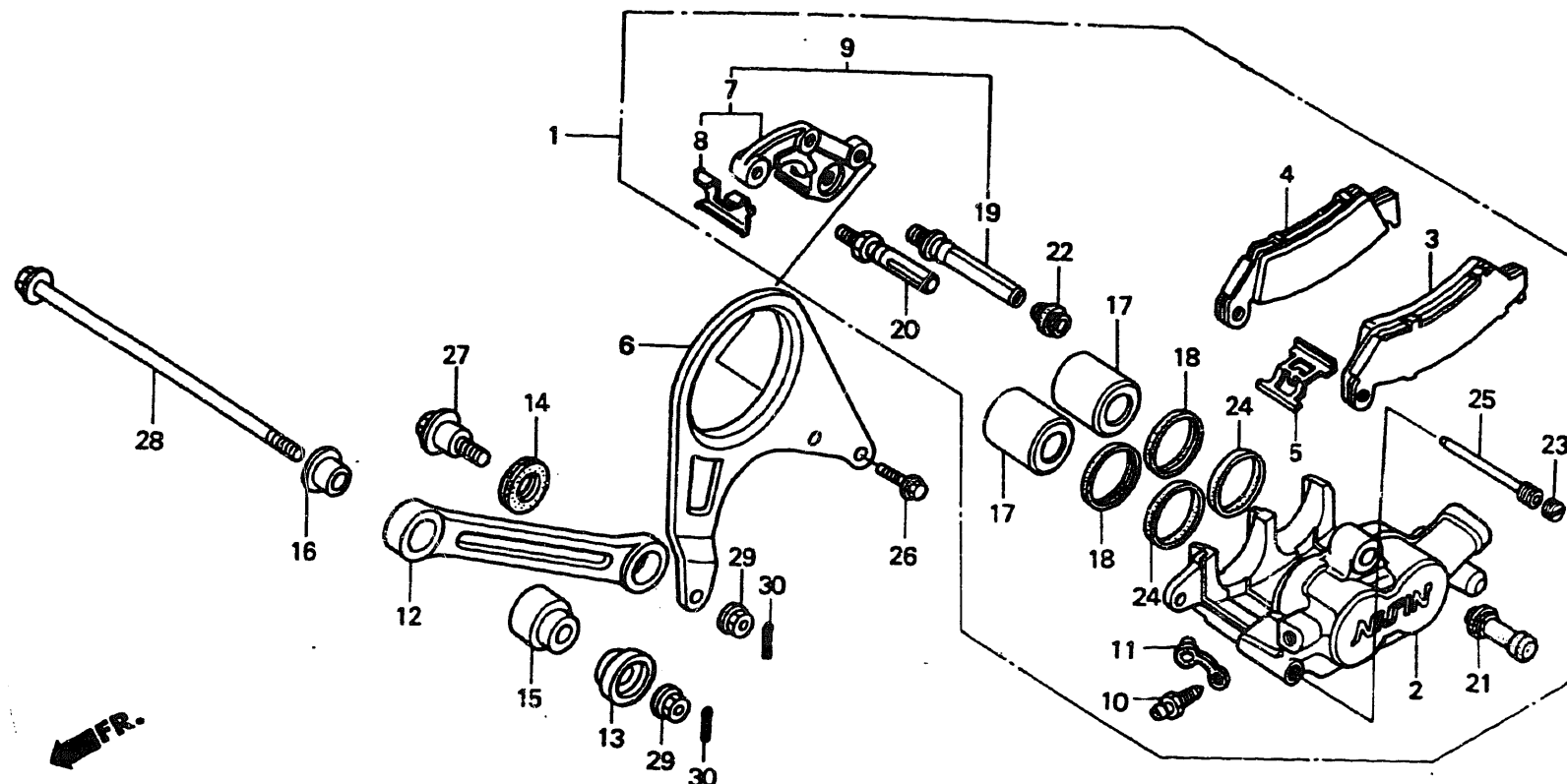


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L 3M	Serial No.	Area code
HOSE, RR. BRAKE.....	0.6	1	43310-MR8-781	HOSE, RR. BRAKE.....	1 1		
.CYLINDER ASSY., RR. MASTER		2	43500-MR8-601	CYLINDER ASSY., RR. MASTER....	1 1		
CUP COMP., OIL.....	0.3	3	43503-MR8-006	CONNECTOR, MASTER CYLINDER....	1 1		
HOSE, MASTER CYLINDER.....	0.4	4	43504-MB2-006	BOOT COMP.....	1 1		
PISTON SET, MASTER CYLINDER....	0.5	5	43511-MR7-006	CUP COMP., OIL (NISSIN).....	1 1		
DIAPHRAGM.....	0.2						
		6	43512-MR8-006	HOSE, MASTER CYLINDER.....	1 1		
		7	43513-MB4-672	CAP COMP., OIL CUP.....	1 1		
		8	43520-MB2-305	PISTON SET, MASTER CYLINDER...	1 1		
		9	43530-KV3-701	ROD COMP., PUSH.....	1 1		
		10	45127-KZ4-003	JOINT, BRAKE HOSE.....	1 1		
		11	45514-KV3-006	CLAMP, MASTER CYLINDER OIL HOSE (NISSIN)	2 2		
		12	45520-300-000	DIAPHRAGM.....	1 1		
		13	45521-MJ6-006	PLATE, DIAPHRAGM.....	1 1		
		14	46182-500-013	CIRCLIP.....	1 1		
		15	46503-KW3-000	PIN COMP., BRAKE ROD.....	1 1		
		16	46504-KV6-701	JOINT, BRAKE ROD.....	1 1		
		17	90118-ML7-000	BOLT, SOCKET, 6X20.....	2 2		
		18	90145-MS9-611	BOLT, OIL, 10X22.....	1 1		
		19	90545-300-000	WASHER, OIL BOLT.....	3 3		
		20	91212-422-006	O-RING, 14.8X2.4.....	1 1		
		21	93893-04012-18	SCREW-WASHER, 4X12.....	1 1		
		22	94002-08000-0S	NUT, HEX., 8MM.....	1 1		
		23	94201-20150	PIN, SPLIT, 2.0X15.....	1 1		
		24	96500-06014-00	BOLT, FLANGE, 6X14.....	1 1		
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Rear brake caliper



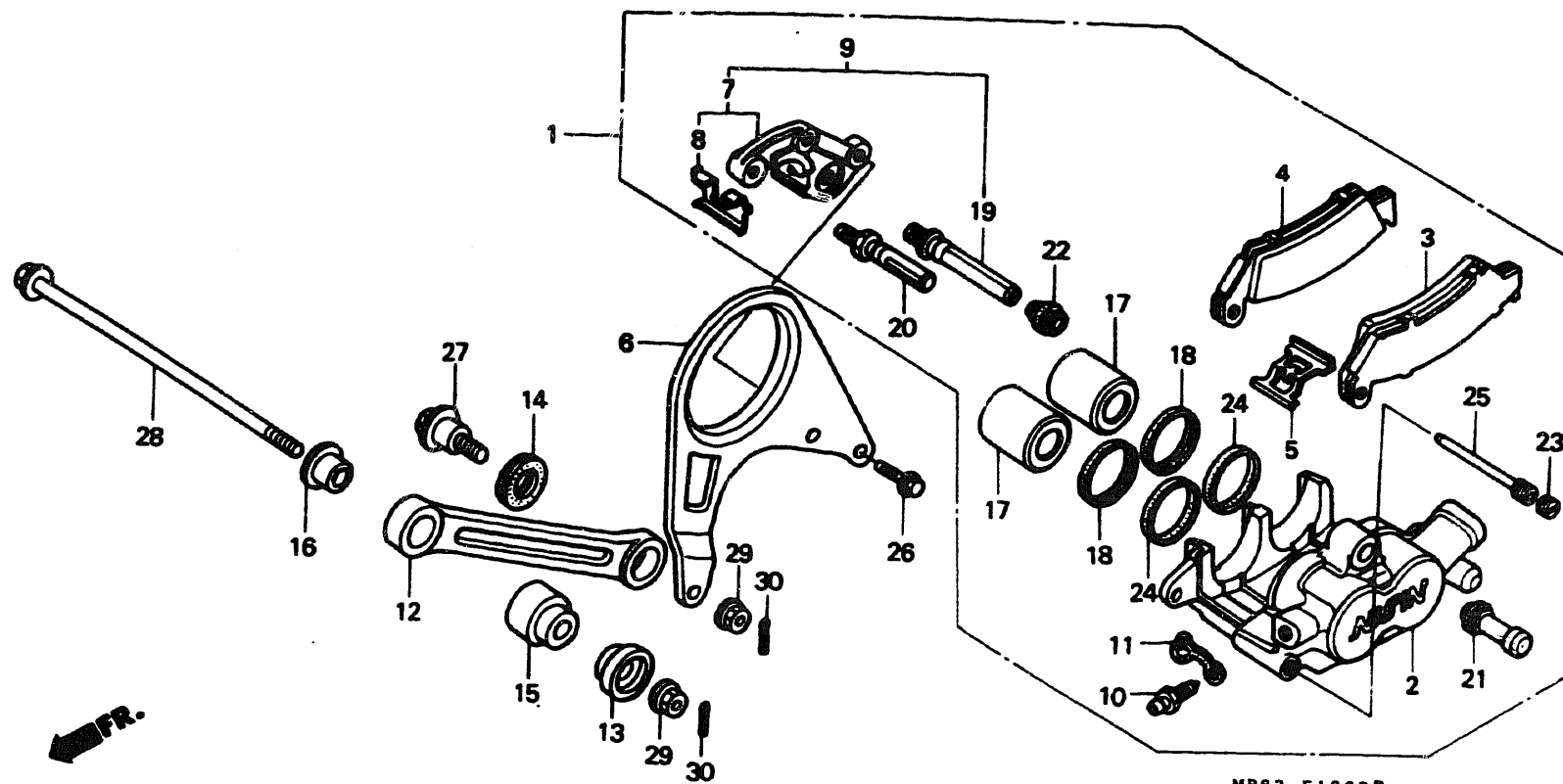
MR83-F1200B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR/00R 1L 3M	Serial No.	Area code
CALIPER ASSY., RR.....	0.5	1	43100-MR8-017	CALIPER ASSY., RR. (NISSIN)...	1	1	
BODY, RR. CALIPER.....	0.7	2	43101-MR7-006	BODY, RR. CALIPER (NISSIN)....	1	1	
PAD COMP. A.....	0.2	3	43105-MR7-017	PAD COMP. A (NISSIN).....	1	1	
.LINK, TORQUE		4	43106-MR7-017	PAD COMP. B (NISSIN).....	1	1	
BRACKET, RR. BRAKE.....	0.6	5	43108-KS6-701	SPRING, PAD.....	1	1	
.PISTON							
(ADD 0.1 FOR EACH.)		6	43111-MR8-000	BRACKET, RR. BRAKE.....	1	1	
(INC. RELATIVE PART)		7	43115-MR8-016	STAY COMP., RR. BRAKE.....	1	1	
STAY COMP., RR. BRAKE.....	0.3	8	43116-MR7-006	RETAINER (NISSIN).....	1	1	
		9	43119-MR8-305	STAY SET, RR.....	1	1	
		10	43352-568-003	SCREW, BLEEDER.....	1	1	
		11	43353-461-771	CAP, BLEEDER.....	1	1	
		12	43431-MR8-000	LINK, TORQUE.....	1	1	
		13	43433-MR8-000	COLLAR, TORQUE LINK.....	1	1	
		14	43434-MA3-640	WASHER, TORQUE LINK.....	1	1	
		15	43434-MR8-000	COLLAR, TORQUE LINK.....	1	1	
		16	43435-MLO-730	COLLAR, TORQUE LINK.....	1	1	
		17	45107-MN5-006	PISTON (NISSIN).....	2	2	
		18	45109-GE2-006	DUST SEAL.....	2	2	
		19	45131-HA5-672	BOLT, PIN (A).....	1	1	
		20	45131-166-016	BOLT, PIN.....	1	1	
		21	45132-166-016	BUSH, PIN.....	1	1	
		22	45133-MA3-006	BOOT (B).....	1	1	
		23	45213-MG3-016	PLUG, PIN.....	1	1	
		24	45207-GE2-006	SEAL, PISTON.....	2	2	
		25	45215-KA3-732	PIN, HANGER.....	1	1	
1991.05.01				E	H1		

H 2

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Rear brake caliper



MR83-F1200B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R JL JM	Serial No.	Area code
		26	90106-MR8-000	BOLT, FLANGE, 8X18.....	2 2		
		27	90124-ML7-000	BOLT, TORQUE LINK.....	1 1		
		28	90126-MR8-000	BOLT, FLANGE, 10X139.....	1 1		
		29	94050-10000	NUT, FLANGE, 10MM.....	2 2		
		30	94201-20180	PIN, SPLIT, 2.0X18.....	2 2		

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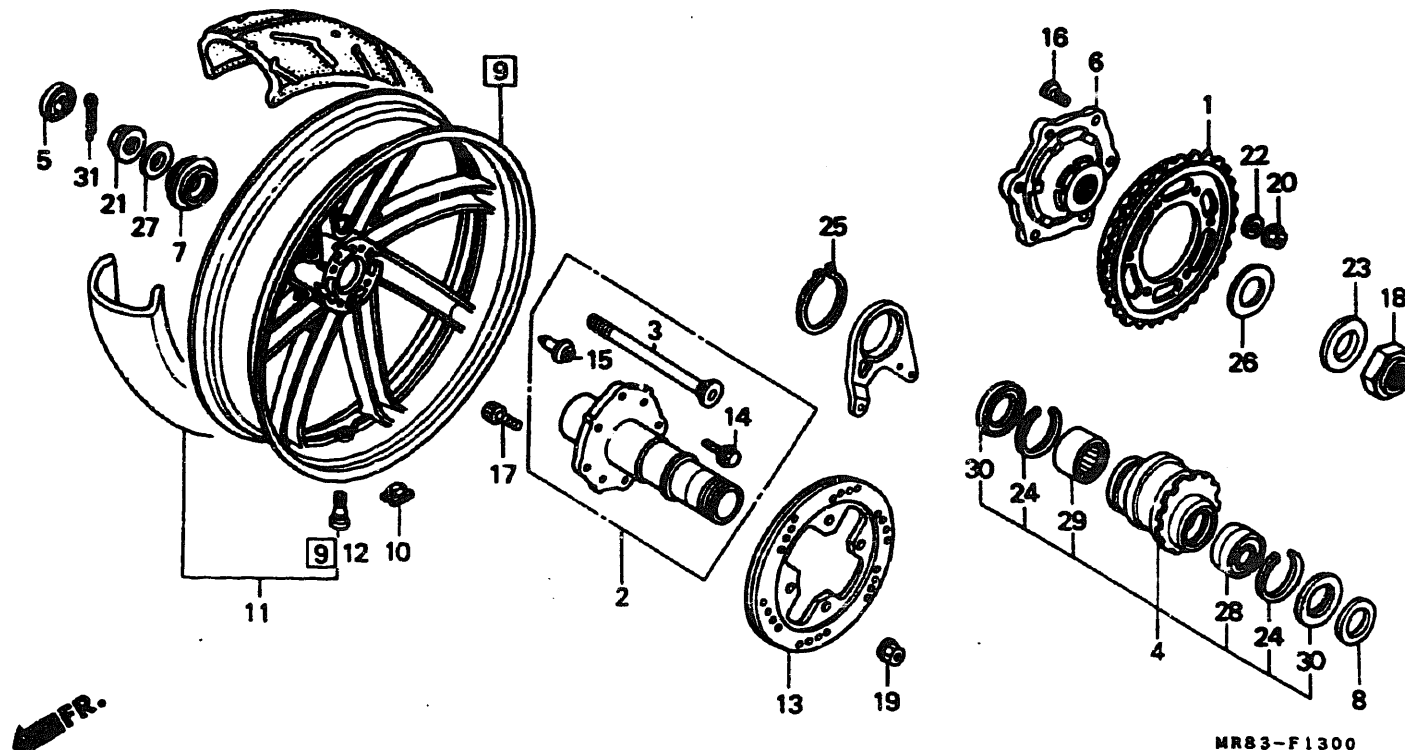
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H2

H 3

F-13

Rear wheel



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R IL JM	Serial No.	Area code
SPROCKET, FINAL DRIVEN.....	0.3	1	41201-MR7-000	SPROCKET, FINAL DRIVEN (40T)...	1 1		
.BOLT, RR. AXLE		2	42300-MR8-000	AXLE COMP., RR.....	1 1		
AXLE COMP., RR.....	0.6	3	42302-MR8-000	BOLT, RR. AXLE.....	1 1		
.FLANGE, FINAL DRIVEN		4	42500-MR8-000	HOLDER COMP., BEARING.....	1 1		
HOLDER COMP., BEARING.....	0.7	5	42603-MR8-000	COVER, RR. WHEEL NUT.....	1 1		
.WEIGHT, BALANCE							
WHEEL SET, RR.....	1.0	6	42605-MR8-000	FLANGE, FINAL DRIVEN.....	1 1		
.TIRE ASSY., RR.		7	42606-MR8-000	SPACER, CENTER LOCK.....	1 1		
DISK, RR. BRAKE.....	0.5	8	42621-MR8-000	COLLAR, RR. AXLE DISTANCE....	1 1		
BEARING, RADIAL BALL, 6908LU...	0.9	9	42650-MR8-3052A	WHEEL SET, RR. *NH196*.....ROSS WHITE	1 1		
.BEARING, RR. AXLE NEEDLE		10	42704-MB0-000	WEIGHT, BALANCE (10G).....	N N		
			42705-MB0-000	WEIGHT, BALANCE (20G).....	N N		
			42706-MB0-000	WEIGHT, BALANCE (30G).....	N N		
		11	42710-MR8-601	TIRE ASSY., RR. (DUNLOP) (150/60VR18 K510)	1 1		
		12	42753-ML7-004	VALVE, RIM (DUNLOP).....	1 1		
			42753-ML7-003	VALVE, RIM (BS).....	- 1		
		13	43251-MR8-000	DISK, RR. BRAKE.....	1 1		
		14	90113-MR7-000	BOLT, DRIVE PIN.....	4 4		
		15	90114-MR7-000	PIN, DRIVE.....	4 4		
		16	90120-MR8-000	BOLT, SPROCKET.....	6 6		
		17	90152-MR8-000	BOLT, SOCKET, 5X18.....	4 4		
		18	90306-MR8-000	NUT, LOCK, 38MM.....	1 1		
		19	90309-KF0-003	NUT, FLANGE, 8MM.....	4 4		
		20	90309-MR8-003	NUT, FLANGE, 8MM.....	6 6		

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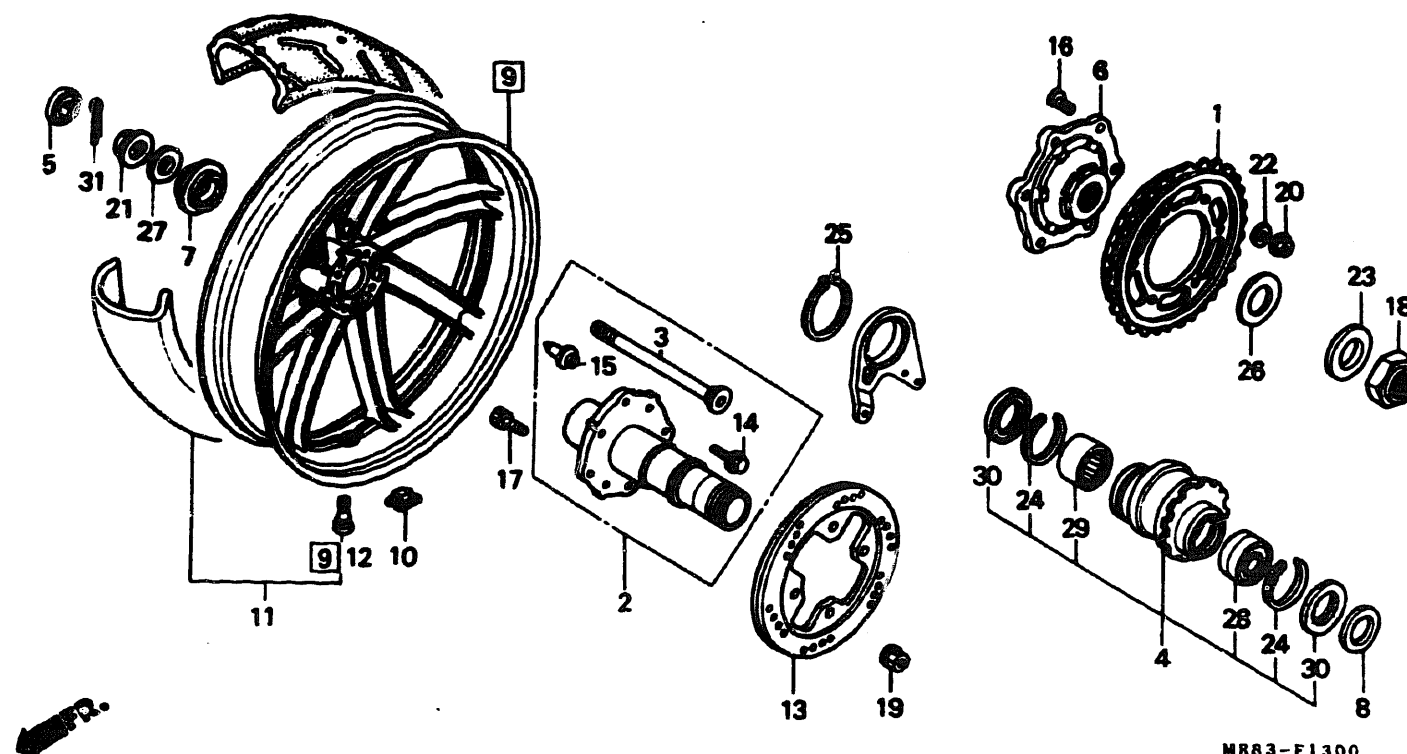
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H3

H 4

F-13

Rear wheel



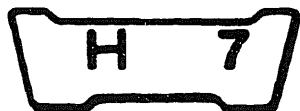
MR83-F1300

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.	Serial No.	Area code
					VFR100R 1L 3M		
		21	90316-MR8-000	NUT, RR. AXLE.....	1	1	
		22	90465-MC4-000	WASHER, 8MM.....	6	6	
		23	90501-MR7-003	WASHER, CONICAL SPRING, 38....	1	1	
		24	90651-MLO-731	CIRCLIP, INTERNAL, 62MM.....	2	2	
		25	90652-MLO-731	CIRCLIP, EXTERNAL, 75MM.....	1	1	
		26	90653-MR7-000	SHIM, DRIVEN FLANGE.....	1	1	
		27	90656-MR7-000	WASHER, RR. AXLE.....	1	1	
		28	91061-MLO-731	BEARING, RADIAL BALL, 6908LU..	1	1	
		29	91062-MR7-003	BEARING, RR. AXLE NEEDLE.....	1	1	
		30	91284-MR7-003	DUST SEAL, 50X62X5.....	2	2	
		31	94201-25400	PIN, SPLIT, 2.5.....	1	1	

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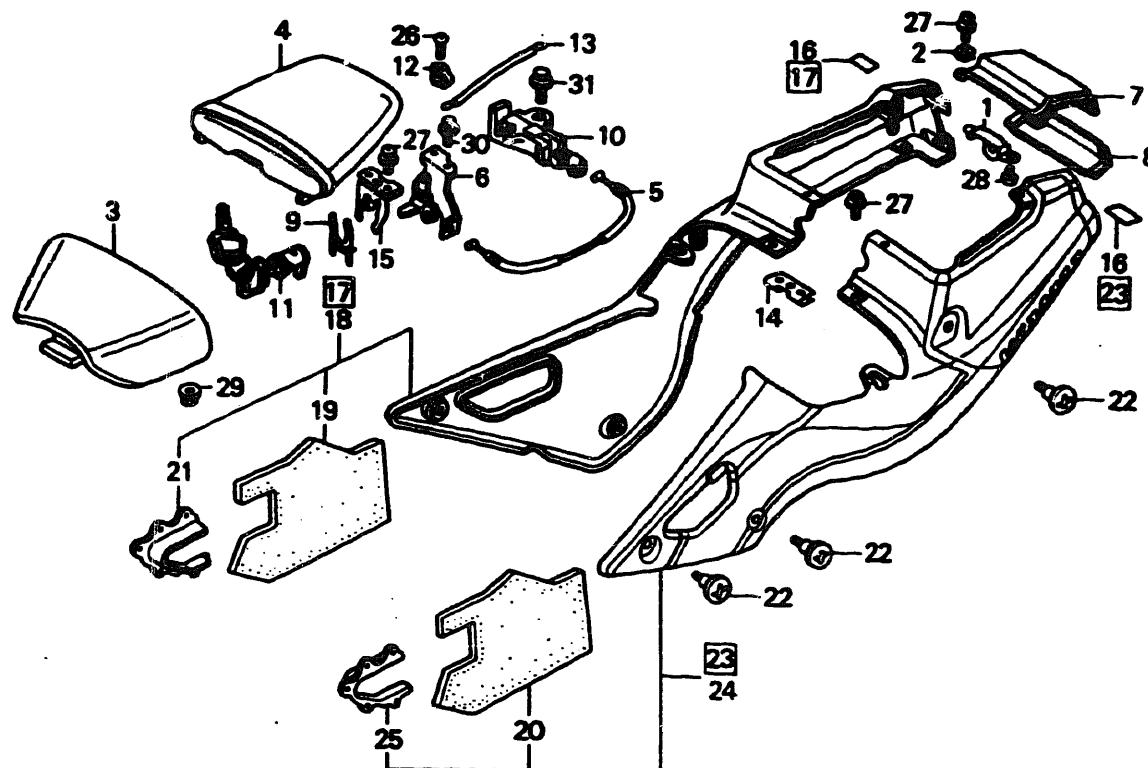
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H4



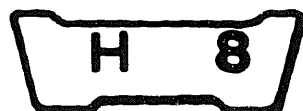
F-15

Seat-Side cover



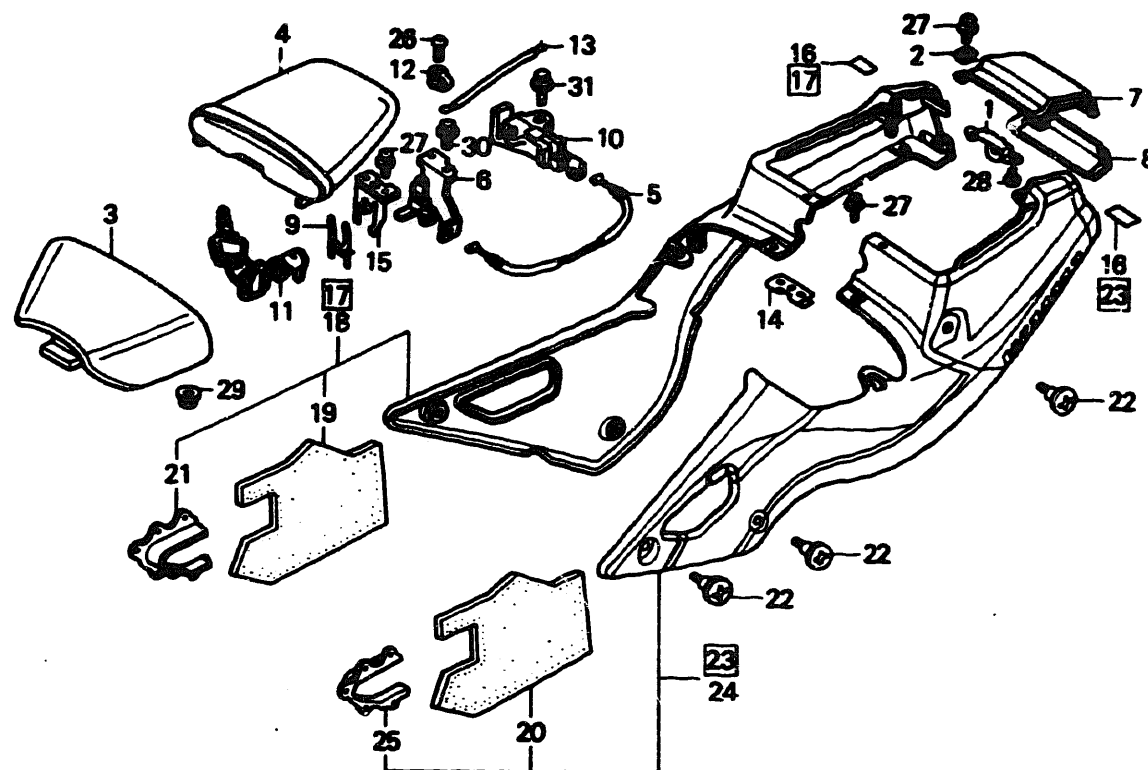
MR83-F1500B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L 3H	Serial No.	Area code
SEAT COMP., MAIN.....	0.2	1	33706-MR8-010	STAY, TAILLIGHT (B).....	1 1		
.CABLE, SEAT LOCK		2	64527-KY2-700	NUT, CLIP, 4MM.....	2 2		
.BRACKET COMP., SEAT LOCK		3	77100-MR8-003ZA	SEAT COMP., MAIN			
.COWL SET A, RR.				*NH1L*.....BLACK	1 1		
.COWL, RR.		4	77150-MR8-003ZA	SEAT COMP., PILLION			
.HOOK, SEAT CATCH				*R112L*.....FACTORY RED	1 1		
.LOCK ASSY., SEAT		5	77156-MR8-780	CABLE, SEAT LOCK.....	1 1		
SEAT COMP., PILLION.....	0.1	6	77160-MR8-780	BRACKET COMP., SEAT LOCK.....	1 1		
COVER ASSY., SIDE.....	0.3	7	77205-MR8-600ZA	COWL SET A, RR. (WL)			
(ONE OR ALL)				*NH196/TYPE1*			
Color chart for side cover plate (VFR400R2L)							
MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE					
Ross white	Fighting red	NH196K					
(VFR400R2H)							
MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE					
Ross white	Ross white	NH196H					
		8	77210-MR8-600ZA	(ROSS WHITE) COWL, RR. (B)	1 1		
				NH196.....ROSS WHITE	1 1		
		9	77211-ME4-000	SPRING, LOCK SETTING.....	1 1		
		10	77220-KY6-000	HOOK, SEAT CATCH.....	1 1		
		11	77225-MK4-000	LOCK ASSY., SEAT.....	1 1		
		12	77235-KV3-000	PLATE, HELMET WIRE.....	1 1		
		13	77236-MR8-000	WIRE, HELMET SET.....	1 1		
		14	83604-KV3-770ZC	PLATE, SIDE COVER *TYPE2*.....	1 -		
			83604-MR8-780ZA	PLATE, SIDE COVER *TYPE4*			
				(NH196)	- 1		
		15	83604-MR8-000ZA	PLATE, SIDE COVER *TYPE2*			
				(R134)	1 -		
			83603-MR8-780ZA	PLATE, SIDE COVER *TYPE4*			
				(NH196)	- 1		
		16	83607-MR8-300	TAPE.....	2 -		
			1991.05.01	E	H7		



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Seat-Side cover



MR83-F1500B

Service item

F.R.T.

Ref.
No.

Part No.

Description

Reqd. No.
VFR100R
IL IH

Serial No.

Area code

Color chart for side cover assy. (VFR400RB.)

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 1	Ross white	Ross white/ Fighting red	NH196K

(VFR400RB.)

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 4	Ross white	Ross white/ Fighting red	NH196H

17	83611-MR8-000ZA	COVER ASSY., R. SIDE (WL) *NH196*.....ROSS WHITE	1	-
18	83611-MR8-780ZA	COVER ASSY., R. SIDE (WL) *NH196/R134/TYPE4*	-	1
19	83612-MR8-300	MAT, R. SIDE COVER (C).....	1	1
20	83613-MR8-300	MAT, L. SIDE COVER (C).....	1	1
21	83615-MR8-000	RUBBER, R. HEAT GUARD.....	1	1
22	83641-MR8-CJO	BOLT, COWL SETTING (A).....	6	6
23	83711-MR8-000ZA	COVER ASSY., L. SIDE (WL) *NH196*.....ROSS WHITE	1	-
24	83711-MR8-780ZA	COVER ASSY., L. SIDE (WL) *NH196/R134/TYPE4*	-	1
25	83715-MR8-000	RUBBER, L. HEAT GUARD.....	1	1
26	93500-05012-0A	SCREW, PAN, 5X12.....	1	1
27	93891-04012-07	SCREW-WASHER, 4X12.....	6	6
28	93903-24380	SCREW, TAPPING, 4X12.....	2	-
	93903-24280	SCREW, TAPPING, 4X10.....	-	2
29	94071-06080	NUT-WASHER, 6MM.....	2	2
30	96001-06012-00	BOLT, FLANGE, 6X12.....	1	1
31	96001-06016-00	BOLT, FLANGE, 6X16.....	1	1

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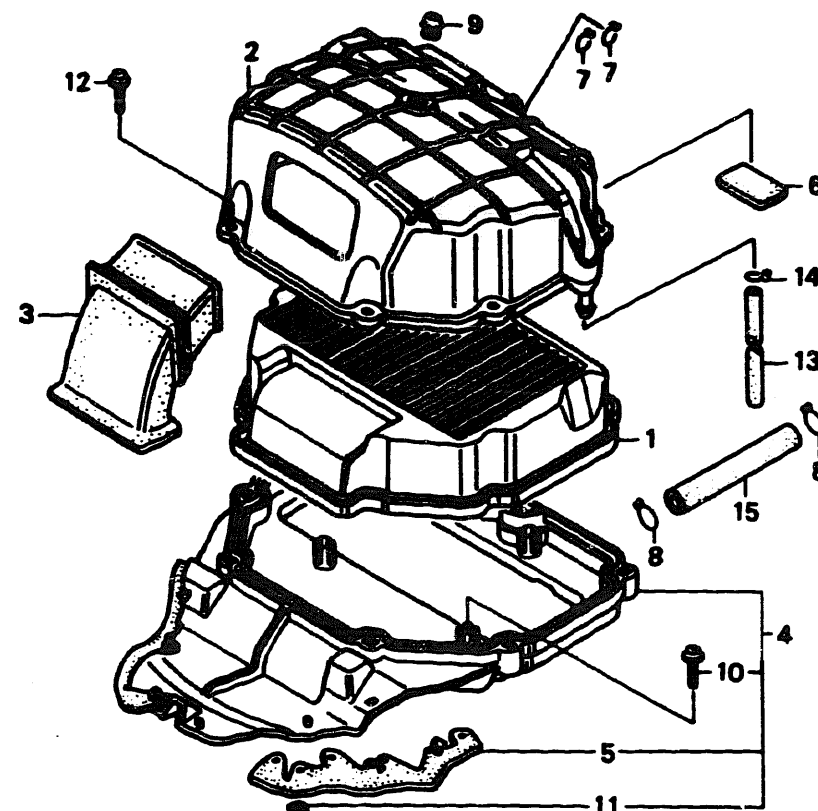
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H8

H 9

F-16

Air cleaner



MR83-F1600

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR10R 1L 3M	Serial No.	Area code
ELEMENT, AIR CLEANER.....	0.3	1	17210-MR8-010	ELEMENT, AIR CLEANER.....	1 1		
COVER, AIR CLEANER CASE.....	0.4	2	17221-MR8-010	COVER, AIR CLEANER CASE.....	1 1		
DUCT, AIR CLEANER IN.		3	17222-MR8-010	DUCT, AIR CLEANER IN.....	1 1		
CASE, AIR CLEANER		4	17230-MR8-010	CASE, AIR CLEANER.....	1 -		
			17230-MR8-020	CASE, AIR CLEANER.....	- 1		
		5	17233-MR8-300	RUBBER, SEAL.....	2 2		
		6	17253-KT8-000	FILTER, SUB AIR CLEANER.....	1 1		
		7	17369-KB4-670	CLIP, BREATHER TUBE.....	2 2		
		8	17724-102-700	CLIP, SUB TANK HOSE.....	2 2		
		9	50355-434-000	RUBBER C, STOPPER.....	1 1		
		10	90141-ML7-000	SCREW, PAN, 4X19.....	4 4		
		11	90301-GE0-000	NUT, CLIP.....	12 12		
		12	93893-05018-07	SCREW-WASHER, 5X18.....	7 7		
		13	95001-75790-40	TUBE, FUEL, 7.3X790.....	1 1		
		14	95002-02120	CLIP B12, TUBE.....	1 1		
		15	95005-14115-20	TUBE, 14X115.....	1 1		

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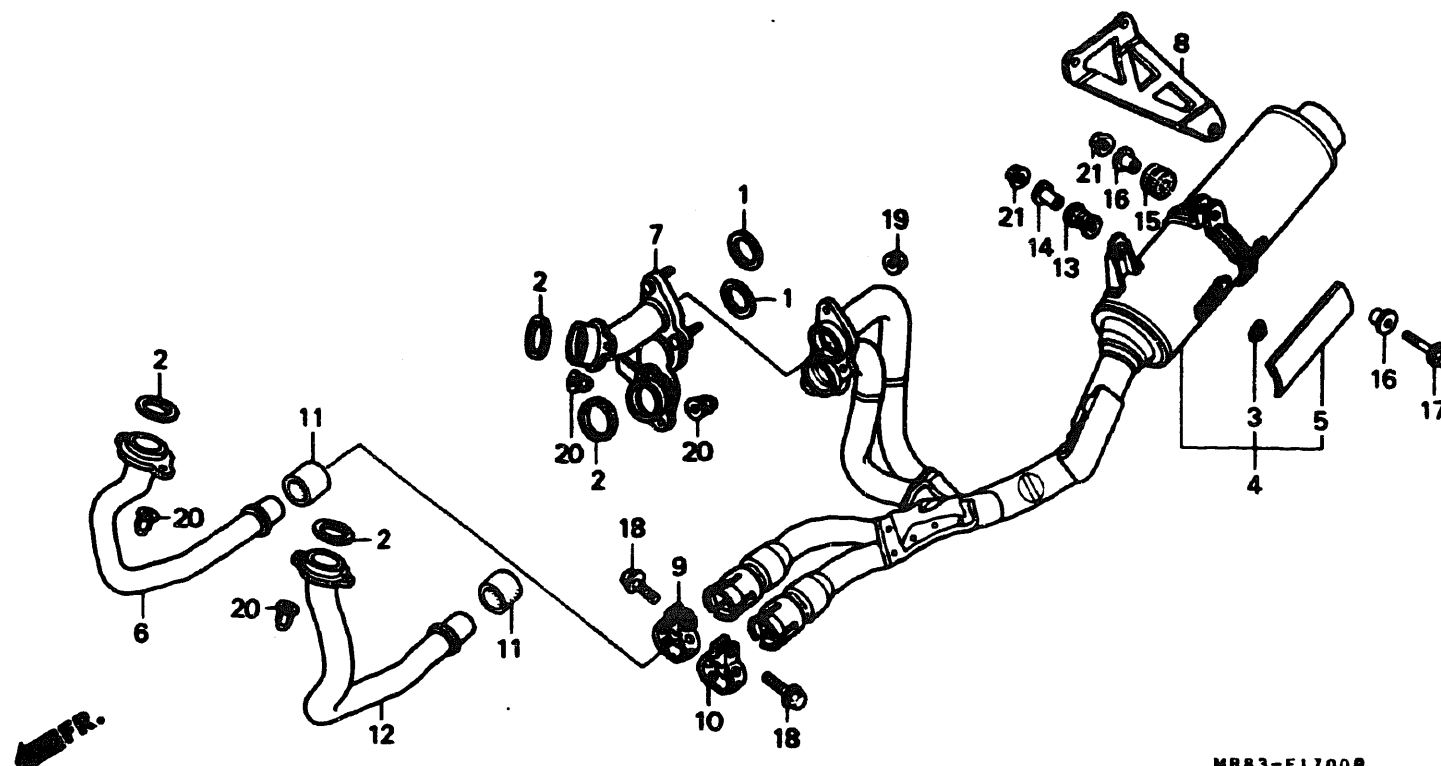
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H9

H 10

F-17

Exhaust muffler



MR83-F1700B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R JL 3H	Serial No.	Area code
MUFFLER COMP., EX.....	1.1	1	18291-MR8-000	GASKET, EX. PIPE.....	2 2		
PIPE, FR. EX.....	0.6	2	18291-216-000	GASKET, EX. PIPE (A).....	4 4		
(ADD 0.2 FOR EACH.)		3	18293-MN0-000	RUBBER, PROTECTOR.....	3 3		
PIPE COMP., RR. EX.....	1.6	4	18300-MR8-600	MUFFLER COMP., EX.....	1 -		
STAY, MUFFLER.....	0.2	5	18300-MR8-601	MUFFLER COMP., EX.....	- 1		
			18301-MR8-780	PROTECTOR, MUFFLER.....	1 1		
		6	18320-MR8-003	PIPE, R. FR. EX.....	1 1		
		7	18330-MR8-003	PIPE COMP., RR. EX.....	1 1		
		8	18350-MR8-000	STAY, MUFFLER.....	1 1		
		9	18373-ML0-000	BAND, R. EX. PIPE.....	1 1		
		10	18374-ML0-000	BAND, L. EX. PIPE.....	1 1		
		11	18391-310-000	PACKING, MUFFLER.....	2 2		
		12	18420-MR8-003	PIPE, L. FR. EX.....	1 1		
		13	18421-KE8-000	RUBBER, MUFFLER MOUNTING.....	1 1		
		14	18422-KE8-000	COLLAR, MUFFLER MOUNTING.....	1 1		
		15	80103-MG2-000	CUSHION, RR. FENDER.....	1 1		
		16	83511-HA2-670	COLLAR, TOOL BOX MOUNTING.....	2 2		
		17	90107-MR7-000	BOLT, FLANGE, 8X32.....	1 1		
		18	90161-ML7-000	BOLT, FLANGE, 8X35.....	2 2		
		* 19	90301-MR8-000	NUT, FLANGE, 8MM.....	3 3		
		20	90304-HB3-771	NUT, SPECIAL, 6MM.....	8 8		
		21	94050-08000	NUT, FLANGE, 8MM.....	2 2		

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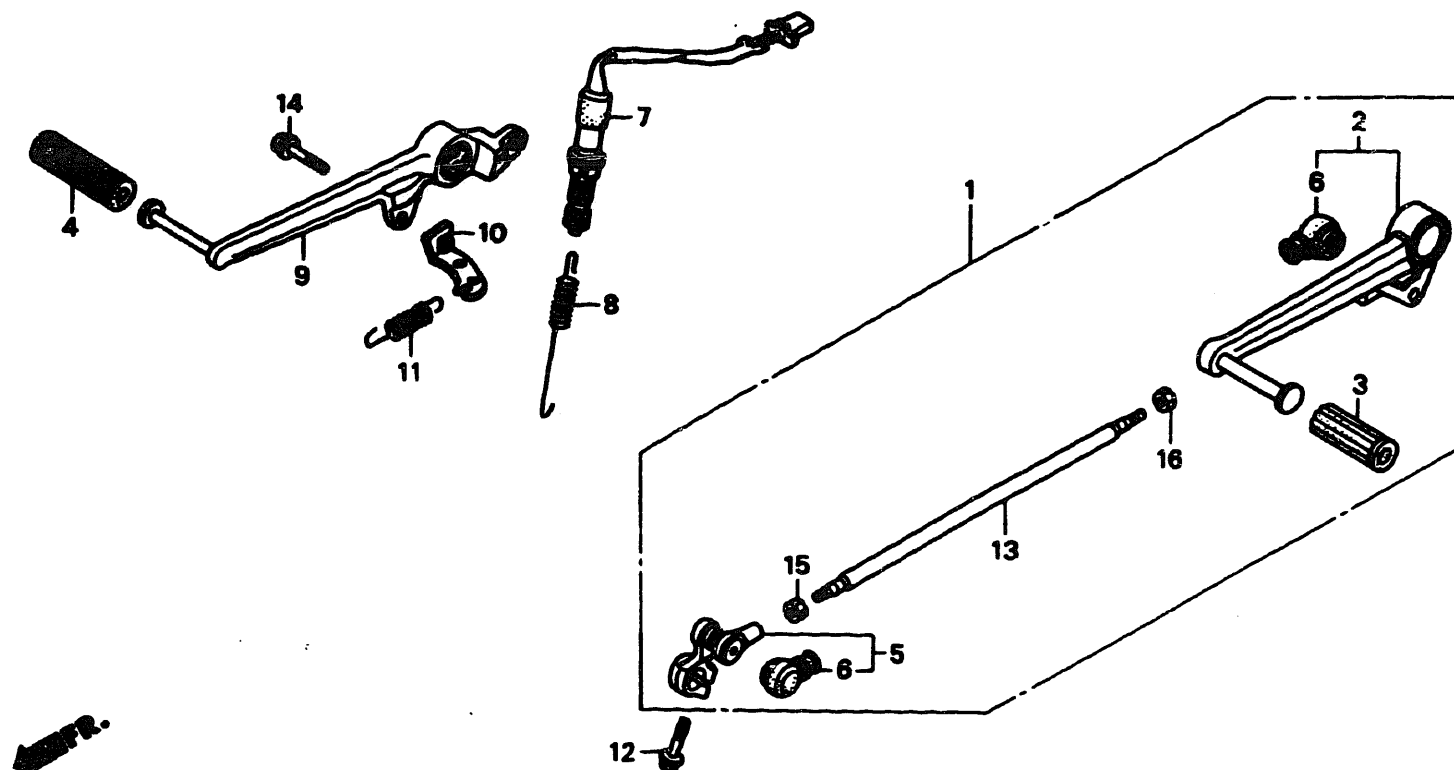
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H10

H 11

F-18

Brake pedal.
Change pedal



MR83-F1800

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	1L 3M		
PEDAL, GEAR CHANGE.....	0.2	1	24700-MR8-000	PEDAL, GEAR CHANGE.....	1	1		
.PEDAL COMP., GEAR CHANGE		2	24702-MR8-000	PEDAL COMP., GEAR CHANGE.....	1	1		
ARM COMP., GEAR CHANGE.....	0.1	3	24705-KV3-000	RUBBER, CHANGE PEDAL.....	1	1		
SWITCH ASSY., RR. STOP.....	0.4	4	24705-MR7-000	RUBBER, GEAR CHANGE PEDAL.....	1	1		
PEDAL, RR. BRAKE.....	0.3	5	24710-MR8-000	ARM COMP., GEAR CHANGE.....	1	1		
		6	24724-422-000	COVER, DUST.....	2	2		
		7	35350-MR8-000	SWITCH ASSY., RR. STOP.....	1	1		
		8	35357-KW7-900	SPRING, STOP SWITCH.....	1	1		
		9	46500-MR8-000	PEDAL, RR. BRAKE.....	1	1		
		10	46502-MR8-000	HOOK, RETURN SPRING.....	1	1		
		11	46514-ML7-000	SPRING, BRAKE PEDAL RETURN....	1	1		
		12	90010-MR8-000	BOLT, FLANGE, 6X20.....	1	1		
		13	90065-MR8-000	BAR, CHANGE.....	1	1		
		14	90106-MR8-000	BOLT, FLANGE, 8X18.....	1	1		
		15	90201-700-000	NUT, GOVERNOR ARM FIXING.....	1	1		
		16	94002-06020-0S	NUT, HEX., 6MM.....	1	1		

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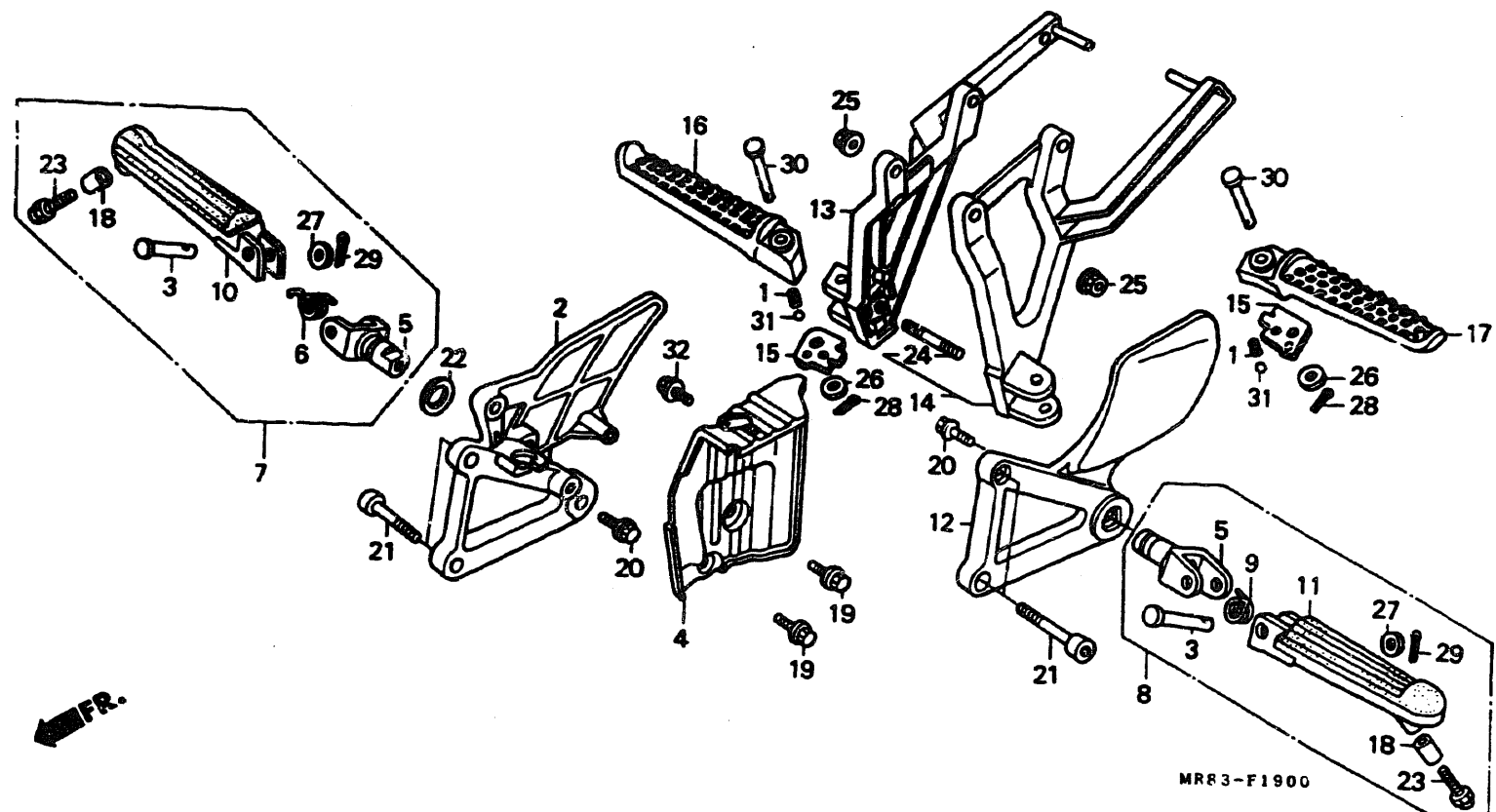
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H11

H 12

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Step

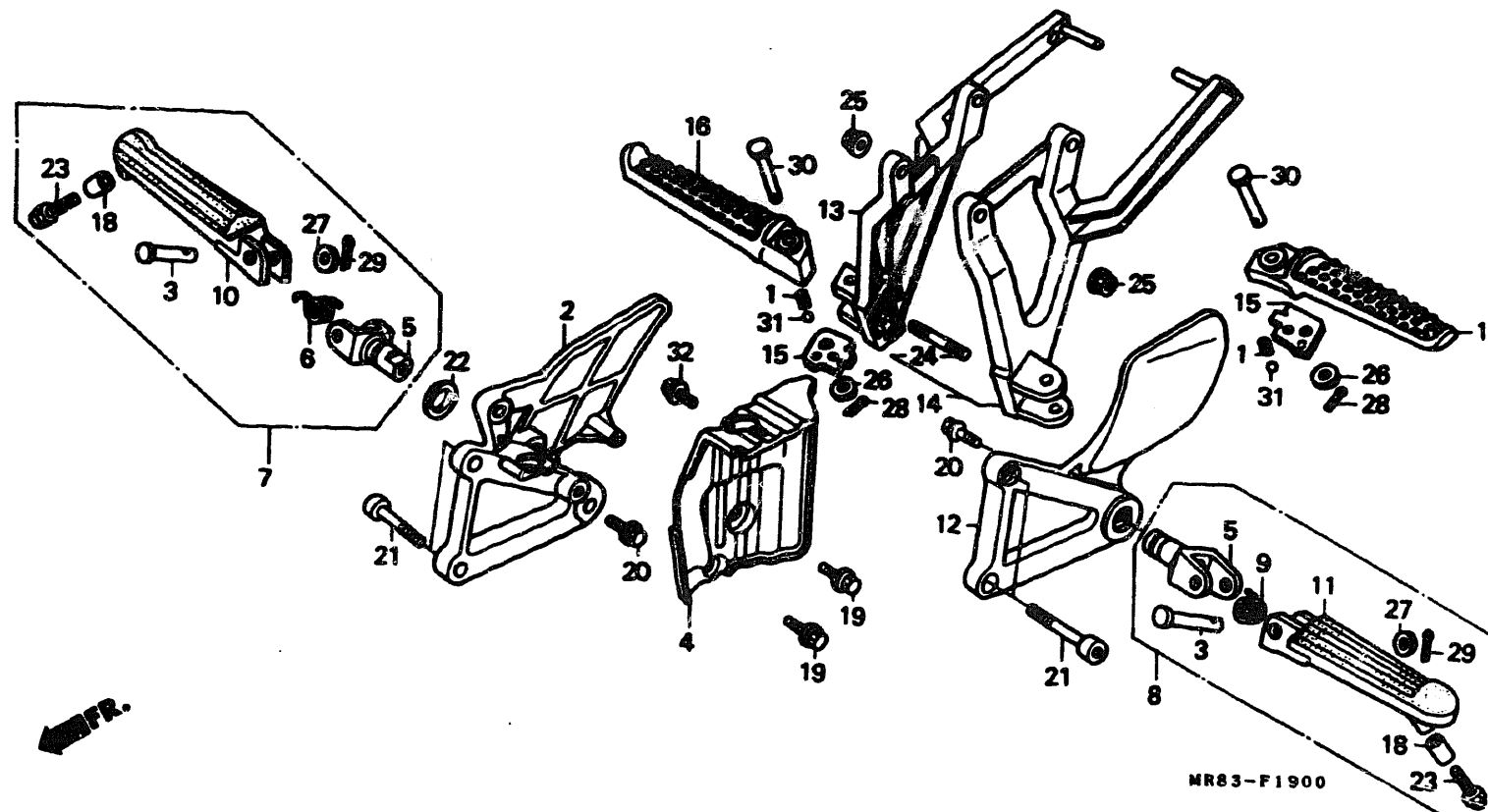


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L 3M	Serial No.	Area code
HOLDER, R. MAIN STEP.....	0.4	1	28333-300-000	SPRING, KICK STARTER STOPPER..	2 2		
GUARD, R. STEP HEAT.....	0.3	2	50600-MR8-003	HOLDER, R. MAIN STEP.....	1 1		
.HOLDER, R. PILLION STEP		3	50603-GS9-010	PIN, MAIN STEP BAR JOINT.....	2 2		
BRACKET, MAIN STEP.....	0.2	4	50606-MR8-000	GUARD, R. STEP HEAT.....	1 1		
.HOLDER, L. PILLION STEP		5	50612-KV3-700	BRACKET, MAIN STEP.....	2 2		
STEP ASSY., R. MAIN.....	0.1						
.STEP ASSY., L. MAIN		6	50617-445-840	SPRING, R. STEP RETURN.....	1 1		
.ARM COMP., R. STEP		7	50630-MR8-000	STEP ASSY., R. MAIN.....	1 1		
.ARM COMP., L. STEP		8	50640-MR8-000	STEP ASSY., L. MAIN.....	1 1		
.HOLDER, L. MAIN STEP		9	50644-445-840	SPRING, L. STEP RETURN.....	1 1		
.BAR, R. PILLION STEP		10	50660-KV3-700	ARM COMP., R. STEP.....	1 1		
.BAR, L. PILLION STEP							
		11	50670-KV3-700	ARM COMP., L. STEP.....	1 1		
		12	50700-MR8-003	HOLDER, L. MAIN STEP.....	1 1		
		13	50711-MR8-000	HOLDER, R. PILLION STEP.....	1 1		
		14	50712-MR8-000	HOLDER, L. PILLION STEP.....	1 1		
		15	50718-KT7-761	PLATE, PILLION STEP CLICK.....	2 2		
		16	50720-KT7-760	BAR, R. PILLION STEP.....	1 1		
		17	50730-KT7-760	BAR, L. PILLION STEP.....	1 1		
		18	51486-MR8-000	COLLAR, STEP LOWER.....	2 2		
		19	90021-MM5-000	BOLT-WASHER, 6X12.....	2 2		
		20	90105-KV3-700	BOLT, MAIN STEP BRACKET.....	2 2		
		21	90157-ME9-000	BOLT, SOCKET, 8X22.....	4 4		
		22	90505-MR7-000	WASHER, WAVE, 17.5MM.....	1 1		
		23	92501-08025-0A	BOLT, CAP, 8X25.....	2 2		
		24	92900-08032-0B	BOLT, STUD, 8X32.....	1 1		
		25	94050-08000	NUT, FLANGE, 8MM.....	4 4		
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H 13

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Step



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 1L 3M	Serial No.	Area code
		26	94101-06000	WASHER, PLAIN, 6MM.....	2 2		
		27	94102-08000	WASHER, PLAIN, 8MM.....	2 2		
		28	94201-16120	PIN, SPLIT, 1.6X12.....	2 2		
		29	94201-20150	PIN, SPLIT, 2.0X15.....	2 2		
		30	95015-83000	PIN C, PILLION STEP.....	2 2		
		31	96211-08000	BALL, STEEL, #3 (1/4).....	2 2		
		32	96500-06012-00	BOLT, FLANGE, 6X12.....	1 1		

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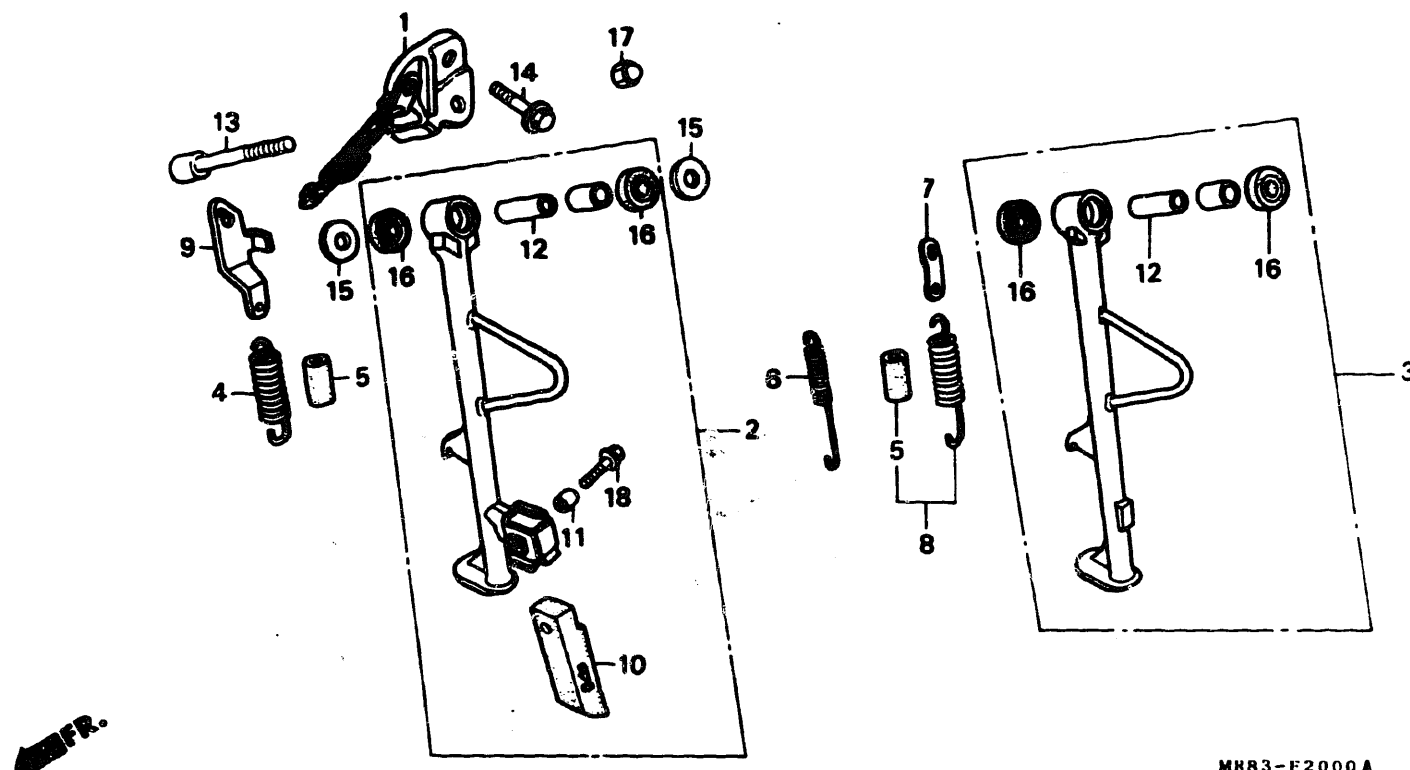
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H13

H 14

F - 20

Stand



MR83-F2000A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R			
					JL	JM		
BRACKET, SIDE STAND.....	0.3	1	50535-MR8-780	BRACKET, SIDE STAND.....	1	1		
BAR ASSY., SIDE STAND.....	0.2	2	50540-MR8-000	BAR ASSY., SIDE STAND.....	1	1		
SPRING, SIDE STAND.....	0.1	4	50541-KW3-000	SPRING, SIDE STAND.....	1	1		
		5	50542-KY6-000	COVER, SIDE STAND SPRING.....	1	1		
		9	50546-MR8-000	PLATE, STAND SPRING.....	1	1		
		10	50548-KW3-003	RUBBER, STAND.....	1	1		
		11	50549-356-700	COLLAR, STAND RUBBER SETTING..	1	1		
		12	50550-KW3-000	COLLAR, SIDE STAND.....	1	1		
		13	90101-KW3-000	BOLT, SOCKET, 10X45.....	1	1		
		14	90133-MR8-000	BOLT, FLANGE, 10X32.....	2	2		
		15	90501-KW3-000	WASHER, THRUST.....	2	2		
		16	91262-KW3-003	DUST SEAL, PIVOT.....	2	2		
		17	94021-10070-0S	NUT, CAP, 10MM.....	1	1		
		18	96300-06025-07	BOLT, FLANGE, 6X25.....	1	1		

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H14

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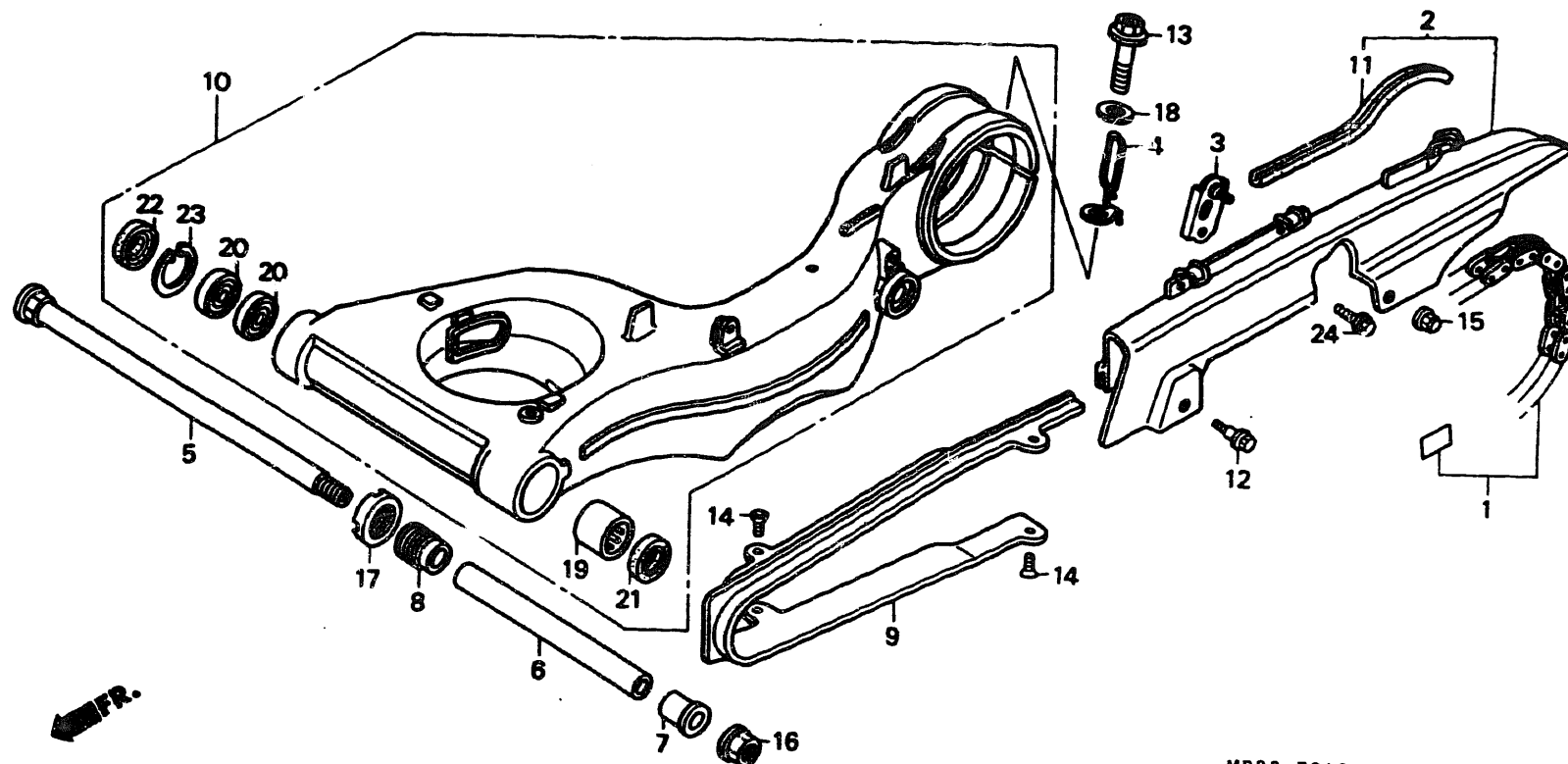
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H14

H 15

F - 21

Swing arm·Chain case



MR83-F2100

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 1L 3M	Serial No.	Area code
CHAIN SET, DRIVE.....	1.0	1	405B3-MR8-005	CHAIN SET, DRIVE (TAKASAGO)			
CASE COMP., DRIVE CHAIN.....	0.2			(RKGB525SM0-104LE)	1	1	
COLLAR, RR. FORK PIVOT.....	0.9	2	40510-MR8-780	CASE COMP., DRIVE CHAIN.....	1	1	
SLIDER, CHAIN.....	0.6	3	40512-MR8-000	STAY, DRIVE CHAIN CASE.....	1	1	
ARM SET, SWING.....	1.3	4	43350-MR8-780	GUIDE, BRAKE HOSE.....	1	1	
BEARING, NEEDLE		5	52101-MR8-000	BOLT, SWING ARM PIVOT.....	1	1	
BEARING, RADIAL BALL, 20X37X9..	1.2						
(ONE OR ALL)		6	52102-MR8-000	COLLAR, RR. FORK PIVOT.....	1	1	
		7	52106-MR7-000	COLLAR B, PIVOT.....	1	1	
		8	52109-MR8-000	BOLT, PIVOT ADJUSTING.....	1	1	
		9	52170-MR8-003	SLIDER, CHAIN.....	1	1	
		10	52200-MR8-305	ARM SET, SWING.....	1	1	
		11	64121-MLO-730	RUBBER, CHAIN CASE.....	1	1	
		12	90111-MLO-730	BOLT, FLANGE, 6MM.....	1	1	
		13	90155-MR8-000	BOLT, FLANGE, 14X51.....	1	1	
		14	90156-MR8-000	SCREW, FLAT, 5X12.....	4	4	
		15	90201-428-900	NUT, CAP, 6MM.....	1	1	
		16	90305-MB4-003	NUT, FLANGE, 18MM.....	1	1	
		17	90355-469-000	NUT, RR. FORK PIVOT.....	1	1	
		18	90559-MR8-000	WASHER, PLAIN, 14MM.....	1	1	
		19	91071-MR7-003	BEARING, NEEDLE.....	1	1	
		20	91072-MR7-003	BEARING, RADIAL BALL, 20X37X9..	2	2	
		21	91202-MR7-003	DUST SEAL, 28X37X4.....	1	1	
		22	91214-MR7-003	DUST SEAL, 26X37X5.....	1	1	
		23	94520-37000	CIRCLIP, INTERNAL, 37MM.....	1	1	
		24	96500-06012-07	BOLT, FLANGE, 6X12.....	1	1	

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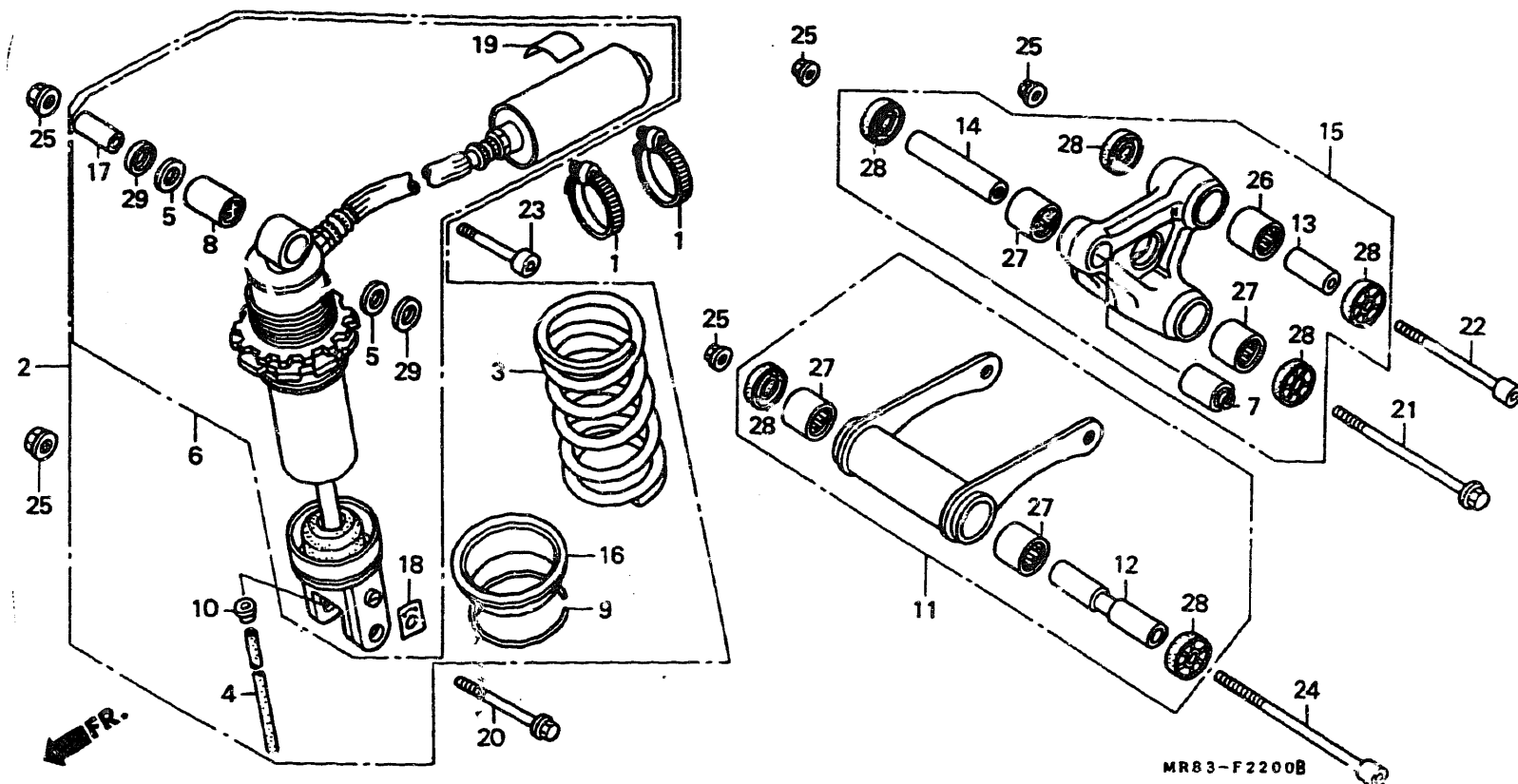
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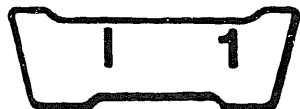
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Rear cushion

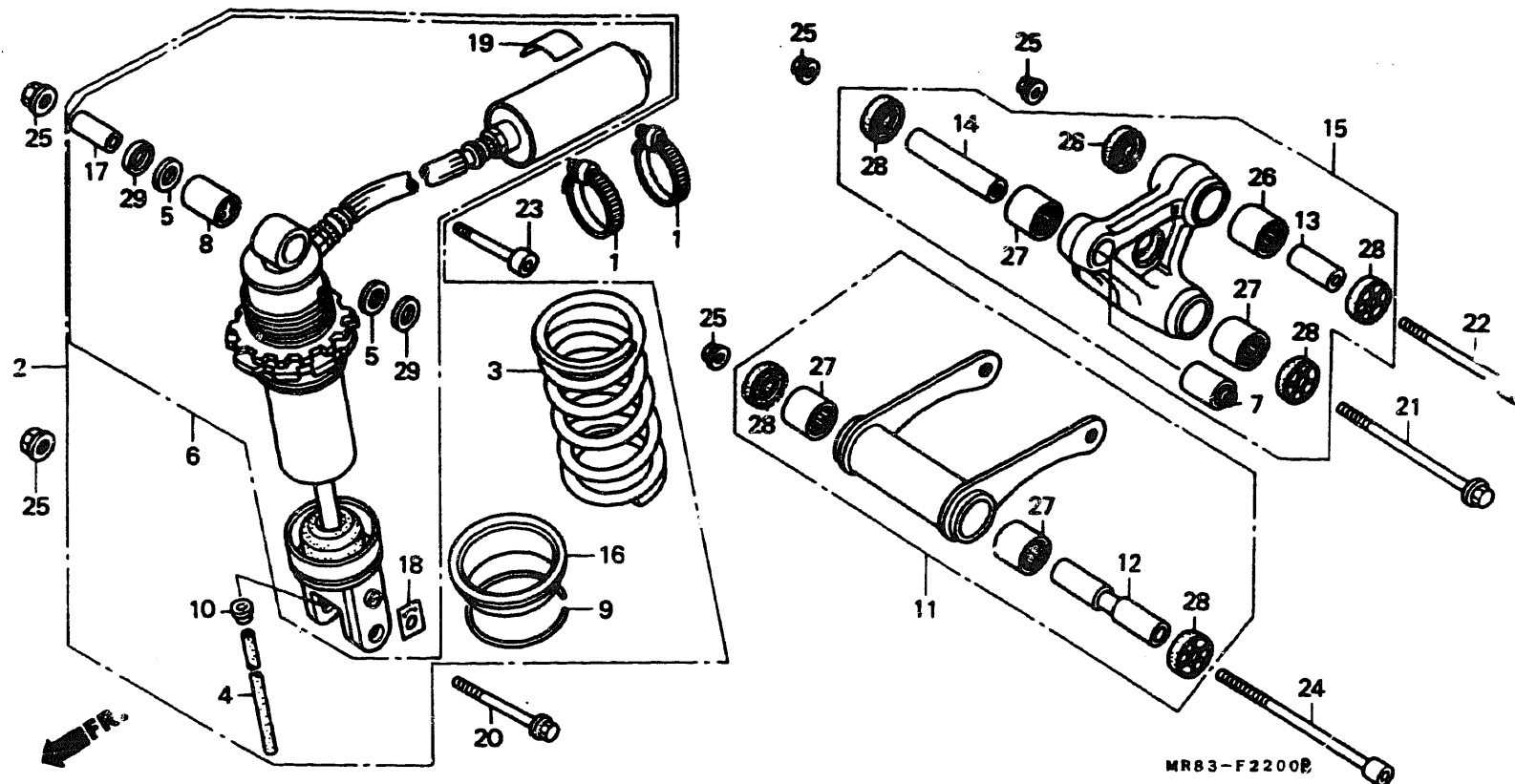


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R JL SM	Serial No.	Area code
CUSHION ASSY., RR.....	0.8	1	50252-KV3-781	BAND, SUB TANK.....	2 2		
.BEARING, NEEDLE (ADD 0.2 FOR EACH.)		2	52400-MR8-601	CUSHION ASSY., RR. (SHOWA)....	1 1		
SPRING, RR. CUSHION.....	1.0	3	52401-MR8-781	SPRING, RR. CUSHION.....	1 1		
.BUSH, DAMPER UPPER		4	52405-KB7-003	PIPE, DRAIN.....	1 1		
DAMPER SET, RR.....	1.1	5	52406-KB7-003	CAP, DUST SEAL.....	2 2		
BUSH, DAMPER LOWER.....	0.7	6	52409-MR8-306	DAMPER SET, RR.....	1 1		
ROD ASSY., CUSHION CONNECTING..	0.6	7	52451-MA0-000	BUSH, DAMPER LOWER.....	1 1		
.ARM ASSY., CUSHION		8	52452-KB7-003	BUSH, DAMPER UPPER.....	1 1		
COLLAR, CONNECTING ROD PIVOT...	0.4	9	52455-MM5-003	RING, STOPPER (SHOWA).....	1 1		
COLLAR, CUSHION ARM.....	0.5	10	52456-KB7-003	JOINT, PIPE.....	1 1		
.COLLAR, BUSH							
		11	52460-MR8-000	ROD ASSY., CUSHION CONNECTING.	1 1		
		12	52462-MLO-000	COLLAR, CONNECTING ROD PIVOT..	1 1		
		13	52463-KV3-000	COLLAR, CUSHION ARM.....	1 1		
		14	52463-MJU-000	COLLAR, CUSHION ARM.....	1 1		
		15	52470-MR8-000	ARM ASSY., CUSHION.....	1 1		
		16	52486-KZ3-003	SEAT, SPRING.....	1 1		
		17	52486-ML7-003	COLLAR, BUSH.....	1 1		
		18	52496-MR8-003	LABEL (B).....	1 1		
		19	87516-MR7-721	LABEL, RR. DAMPER WARNING.....	1 1		
		20	90107-MR8-000	BOLT, FLANGE, 10X57.....	1 1		
		21	90108-MR8-000	BOLT, FLANGE, 10X100.....	1 1		
		22	90110-MR7-000	BOLT, SOCKET, 10X70.....	1 1		
		23	90110-MR8-000	BOLT, SOCKET, 10X52.....	1 1		
		24	90111-MR7-000	BOLT, SOCKET, 10X130.....	1 1		
		25	90304-GE8-003	NUT, U, 10MM.....	5 5		
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Rear cushion



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R JL JM	Serial No.	Area code
		26	91071-KV3-005	BEARING, NEEDLE (KOYO).....	1 1		
		27	91072-MJ0-003	BEARING, NEEDLE, 17X24X25.....	4 4		
		28	91262-MG7-005	OIL SEAL, 17X27X5.....	6 6		
		29	91351-KB7-003	DUST SEAL B (SHOWA).....	2 2		

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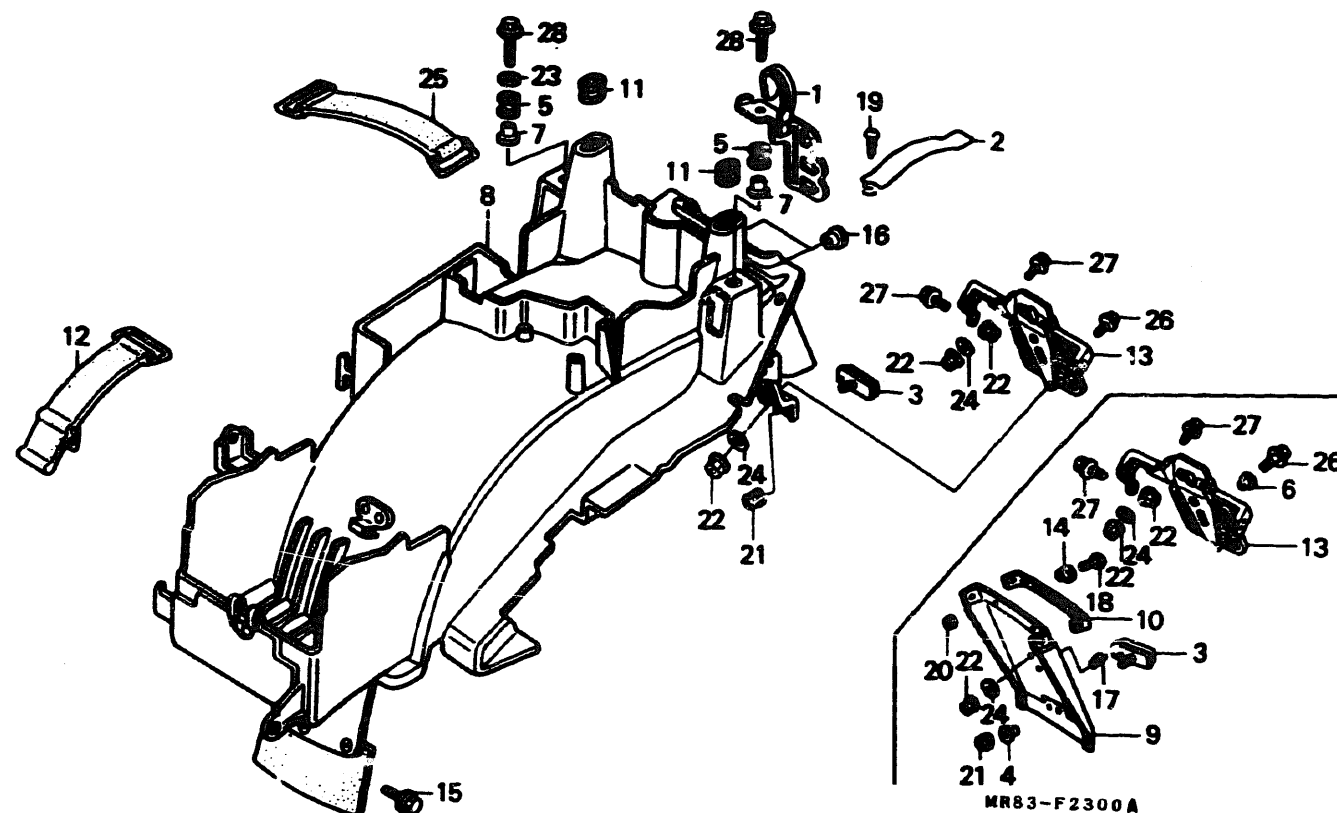
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Rear fender



MR83-F2300A

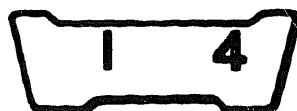
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	3L 3H		
FENDER, RR.....	0.7	1	30405-MR8-780	HOLDER, SPARK UNIT COUPLER....	1	1		
BRACKET, NUMBER PLATE.....	0.3	2	30406-MR8-000	HOLDER, SPARK UNIT.....	1	1		
		3	33741-MC7-612	REFLECTOR, REFLEX.....	1	1		
		5	61103-357-000	RUBBER, FR. FENDER MOUNTING...	2	2		
		7	61104-428-000	COLLAR, FR. FENDER.....	2	2		
		8	80100-MR8-600	FENDER, RR.....	1	1		
		11	83551-GE2-000	GROMMET, AIR CLEANER CASE.....	2	2		
		12	83606-198-900	BAND, TOOL BOX.....	1	1		
		13	84701-MR8-600	BRACKET, NUMBER PLATE.....	1	1		
		15	90113-MR8-000	BOLT, FLANGE, 6MM.....	1	1		
		16	90556-KS3-900	WASHER, CHAIN SLIDER.....	2	2		
		19	93901-25320	SCREW, TAPPING, 5X16.....	1	1		
		21	94050-05000	NUT, FLANGE, 5MM.....	1	1		
		22	94050-06070	NUT, FLANGE, 6MM.....	5	5		
		23	94103-06000	WASHER, PLAIN, 6MM.....	1	1		
		24	94103-06700	WASHER, PLAIN, 6MM.....	3	3		
		25	95012-17001	BAND F, BATTERY.....	1	1		
		26	96300-06012-07	BOLT, FLANGE, 6X12.....	1	1		
		27	96300-06016-07	BOLT, FLANGE, 6X16.....	4	4		
		28	96500-06025-00	BOLT, FLANGE, 6X25.....	2	2		

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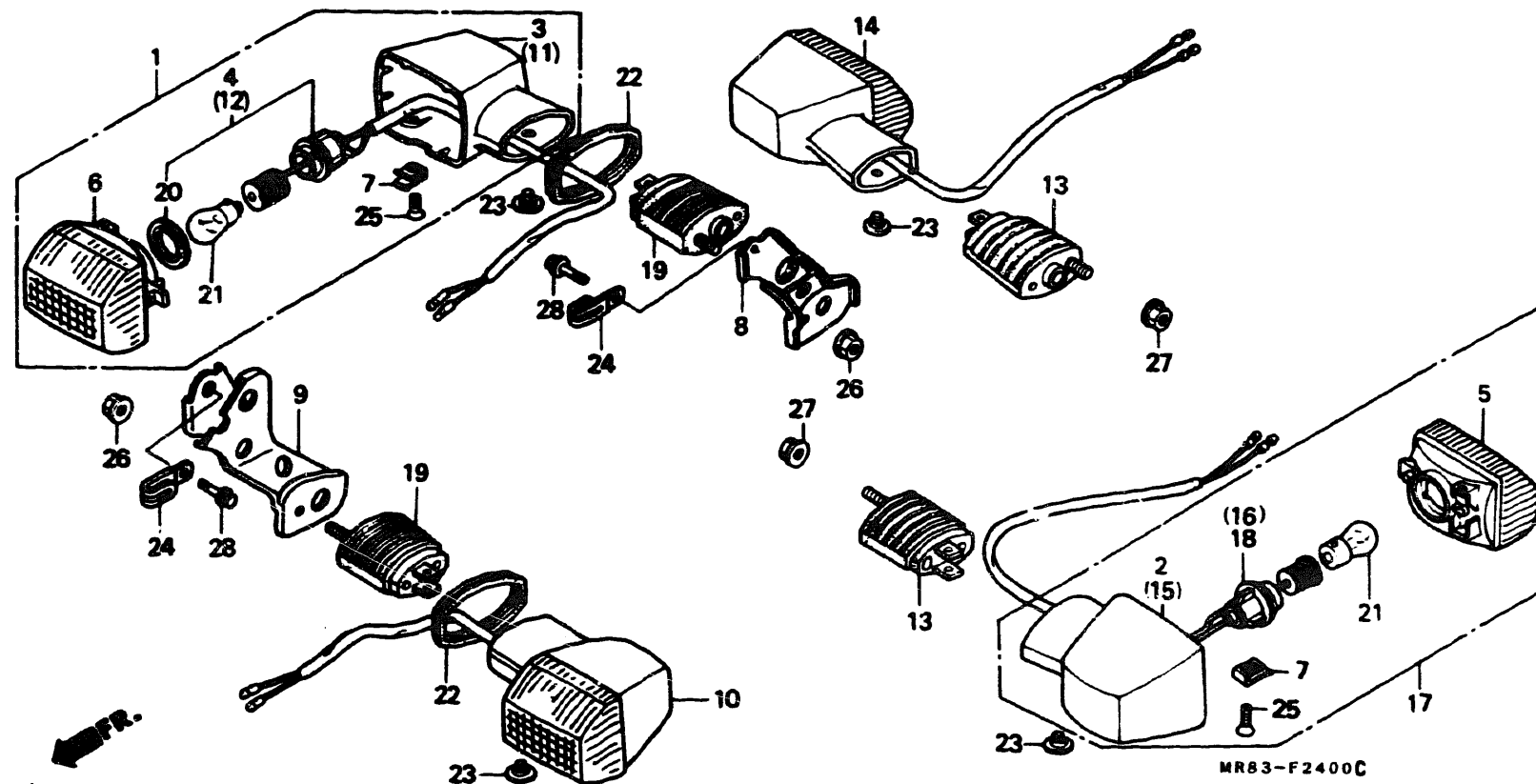
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Winker



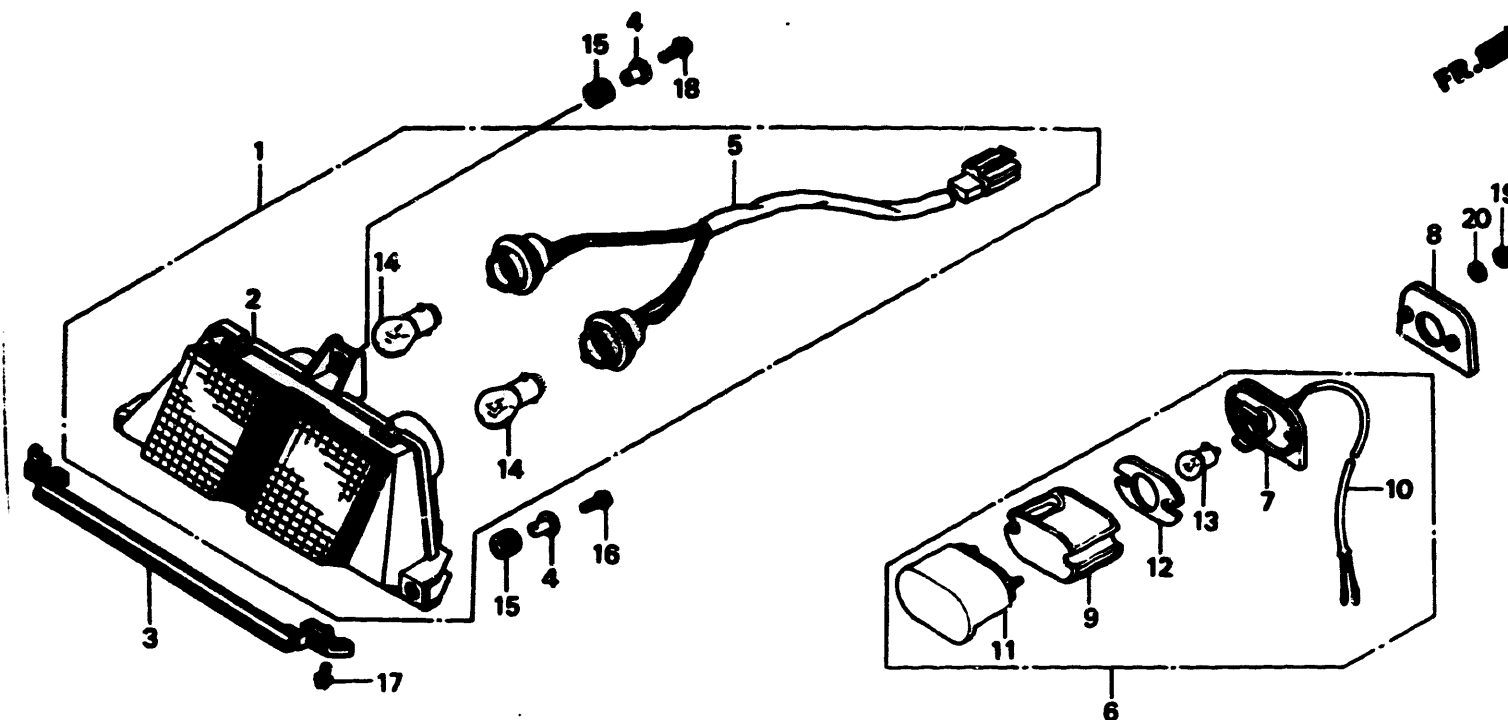
MR83-F2400C

Service	Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 1L 3M	Serial No.	Area code
			22	64136-ML7-600	RUBBER, FR. WINKER.....	2 2		
			23	90380-MB2-000	SCREW, SPECIAL, 6X8.....	4 4		
			25	93700-04012-1G	SCREW, OVAL, 4X12.....	4 4		
			26	94050-06000	NUT, FLANGE, 6MM.....	2 2		
			27	94050-06070	NUT, FLANGE, 6MM.....	2 2		
			28	96500-06010-07	BOLT, FLANGE, 6X10.....	2 2		

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Taillight



MR83-F2500A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R IL IN	Serial No.	Area code
TAILLIGHT UNIT.....	0.3	1	33701-MR8-601	TAILLIGHT UNIT (12V 21/5W)....	1 1		
.TAILLIGHT SUB ASSY.		2	33705-MR7-601	TAILLIGHT SUB ASSY.....	1 1		
.SOCKET COMP., TAILLIGHT		3	33705-MR8-010	STAY, TAILLIGHT (A).....	1 1		
.LIGHT ASSY., LICENSE		4	33707-MR8-000	COLLAR, TAILLIGHT MOUNTING....	3 3		
.BASE COMP.		5	33710-MR8-003	SOCKET COMP., TAILLIGHT.....	1 1		
.CORD COMP., LICENSE							
BULB.....	0.1	6	33720-MR8-600	LIGHT ASSY., LICENSE.....	1 1		
.BULB, TAILLIGHT		7	33721-MK5-611	BASE COMP.....	1 1		
(ONE OR ALL)		8	33721-MR8-610	PACKING, LICENSE LIGHT.....	1 1		
		9	33722-MB1-013	LENS, LICENSE.....	1 1		
		10	33725-MP7-600	CORD COMP., LICENSE.....	1 1		
		11	33727-MR8-671	COVER COMP., LICENSE.....	1 1		
		12	33729-MB1-003	PACKING, LENS.....	1 1		
		13	34904-634-611	BULB (12V5W) (ECE).....	1 1		
		14	34906-447-711	BULB, TAILLIGHT (12V 21/5W)...	2 2		
		15	37244-MM4-000	RUBBER, SPEEDOMETER MOUNTING..	3 3		
		16	93500-05022-0A	SCREW, PAN, 5X22.....	2 2		
		17	93891-05010-07	SCREW-WASHER, 5X10.....	2 2		
		18	93891-05025-07	SCREW-WASHER, 5X25.....	1 1		
		19	94021-04000-0S	NUT, CAP, 4MM.....	2 2		
		20	94101-04700	WASHER, PLAIN, 4MM.....	2 2		

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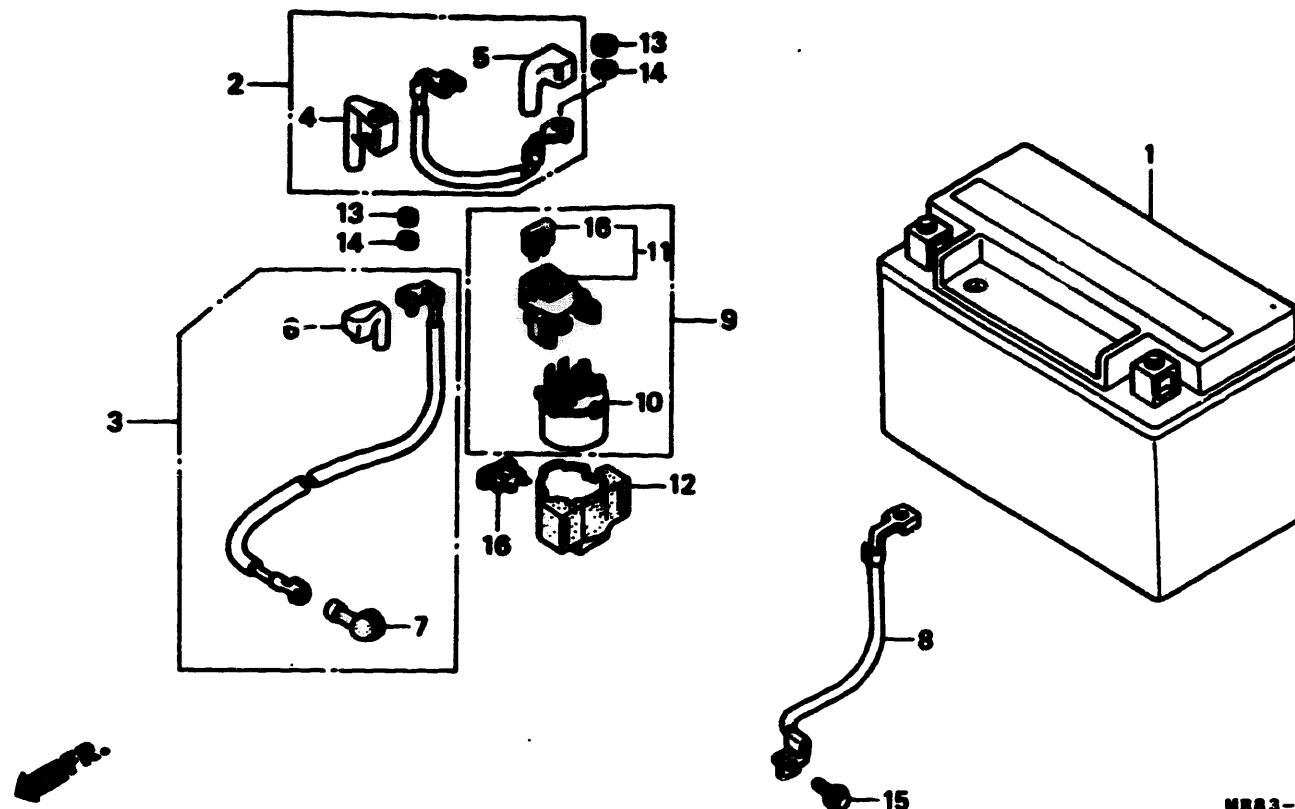
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Battery



MR83-F2600 A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R JL JM	Serial No.	Area code
BATTERY.....	0.3	1	3150J-HB7-744	BATTERY (YTX7A-BS YUASA).....	1 1		
.CABLE, STARTER BATTERY		2	32401-MR8-000	CABLE, STARTER BATTERY.....	1 1		
.CABLE, BATTERY EARTH		3	32402-MR8-000	CABLE, STARTER MOTOR.....	1 1		
CABLE, STARTER MOTOR.....	0.6	* 4	32411-MK3-300	COVER, BATTERY TERMINAL.....	1 1		
SWITCH ASSY., STARTER MAGNETIC.	0.4	5	32414-MLO-000	COVER A, MAGNETIC SWITCH.....	1 1		
		6	32416-MLO-000	COVER B, MAGNETIC SWITCH.....	1 1		
		7	32419-MLO-000	COVER, TERMINAL.....	1 1		
		8	32601-MR8-000	CABLE, BATTERY EARTH.....	1 1		
		9	35850-MF5-751	SWITCH ASSY., STARTER MAGNETIC	1 1		
		10	35851-MF5-751	SWITCH COMP., STARTER MAGNETIC	1 1		
		11	35855-MF5-751	HOLDER ASSY., FUSE.....	1 1		
		12	35856-MF5-751	RUBBER, SHOCK.....	1 1		
		13	94002-06080-0S	NUT, HEX., 6MM.....	2 2		
		14	94111-06800	WASHER, SPRING, 6MM.....	2 2		
		15	95701-06012-00	BOLT, FLANGE, 6X12.....	1 1		
		16	98200-33000	FUSE, BLADE (30A).....	2 2		

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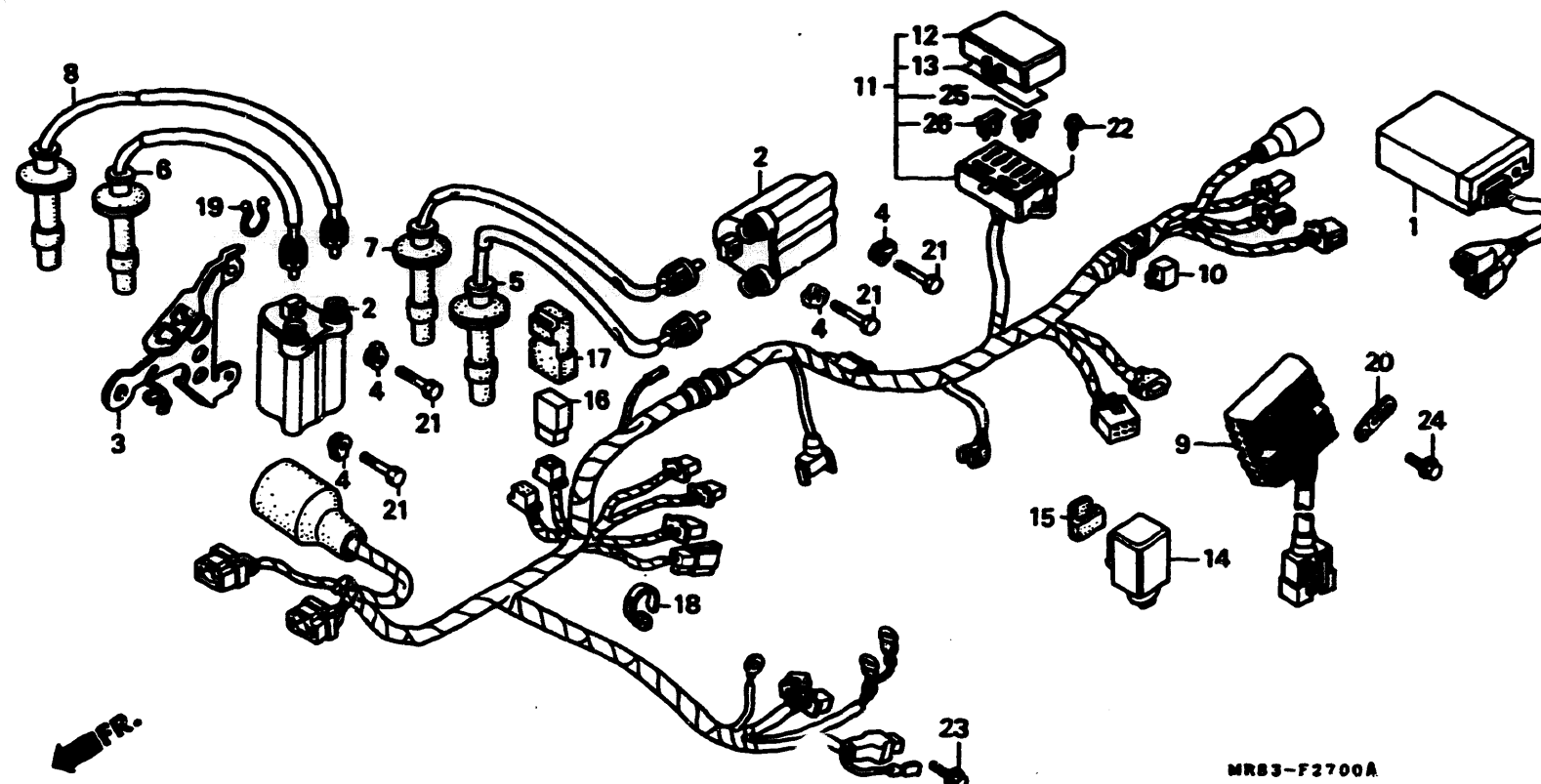
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Wire harness.
Ignition coil

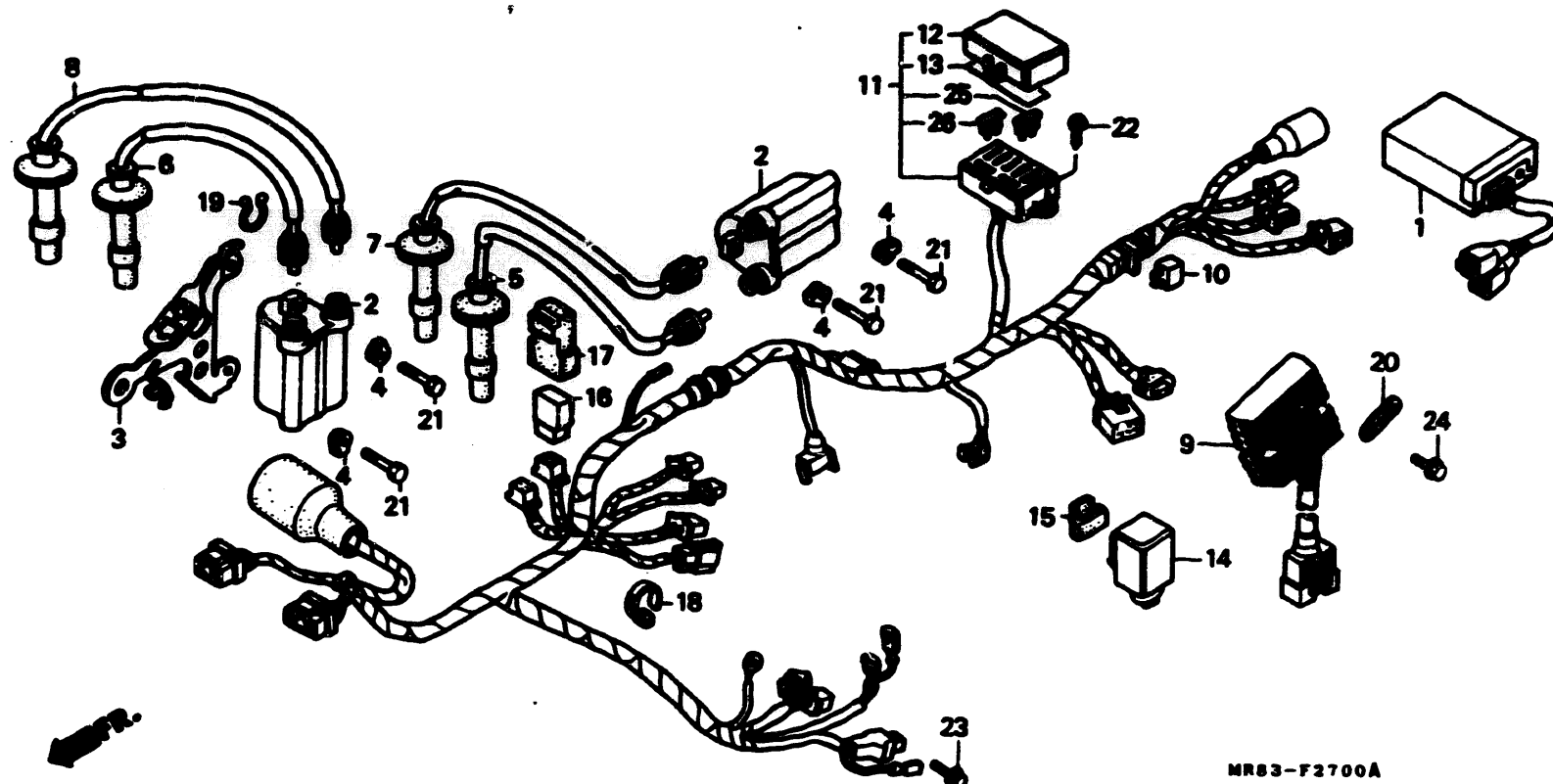


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL		
SPARK UNIT.....	0.5	1	30400-MR8-600	SPARK UNIT.....	1	1		
.COIL COMP., IGNITION		2	30510-KT7-013	COIL COMP., IGNITION.....	2	2		
(ADD 0.3 FOR EACH.)		3	30516-MR8-000	STAY, IGNITION COIL.....	1	1		
.RECTIFIER ASSY., REGULATE		4	30520-MLO-000	SPACER, IGNITION COIL.....	4	4		
RECTIFIER ASSY., SILICON.....	0.3	5	30751-MR8-000	CAP ASSY. 1, HIGH TENSION.....	1	1		
.RELAY COMP., WINKER		6	30752-MR8-000	CAP ASSY. 2, HIGH TENSION.....	1	1		
.RELAY COMP., STARTER		7	30753-MR8-000	CAP ASSY. 3, HIGH TENSION.....	1	1		
HARNESS, WIRE.....	1.7	8	30754-MR8-000	CAP ASSY. 4, HIGH TENSION.....	1	1		
		9	31600-MR8-601	RECTIFIER ASSY., REGULATE.....	1	1		
		10	31700-124-003	RECTIFIER ASSY., SILICON				
				(STANLEY)	1	1		
			31700-124-008	RECTIFIER ASSY., SILICON				
				(SHINDENGEN)	1	1		
		11	32100-MR8-600	HARNESS, WIRE.....	1	1		
		12	38210-KR0-005	COVER, FUSE BOX.....	1	1		
		13	38215-MR8-601	LABEL, FUSE.....	1	1		
		14	38301-KK9-952	RELAY COMP., WINKER (MITSUBA).	1	1		
		15	38306-GE7-000	SUSPENSION, WINKER RELAY.....	1	1		
		16	38501-GN2-014	RELAY COMP., STARTER.....	2	2		
		17	38506-GC7-611	SUSPENSION, STARTER RELAY				
				(MITSUBA)	2	2		
		18	90651-KV6-003	BAND, WIRE.....	1	1		
		19	90652-MR8-000	CLIP.....	1	1		
		20	91413-679-000	CLIP, 2X70.....	1	1		
		21	92101-05020-4J	BOLT, HEX., 5X20.....	4	4		
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Wire harness.
Ignition coil



MR83-F2700A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R IL IN	Serial No.	Area code
		22	93901-25320	SCREW, TAPPING, 5X16.....	2 2		
		23	95701-06012-08	BOLT, FLANGE, 6X12.....	1 1		
		24	96300-06025-07	BOLT, FLANGE, 6X25.....	2 2		
		25	98200-31000	FUSE, BLADE (10A).....	4 4		
		26	98200-32000	FUSE, BLADE (20A).....	2 2		

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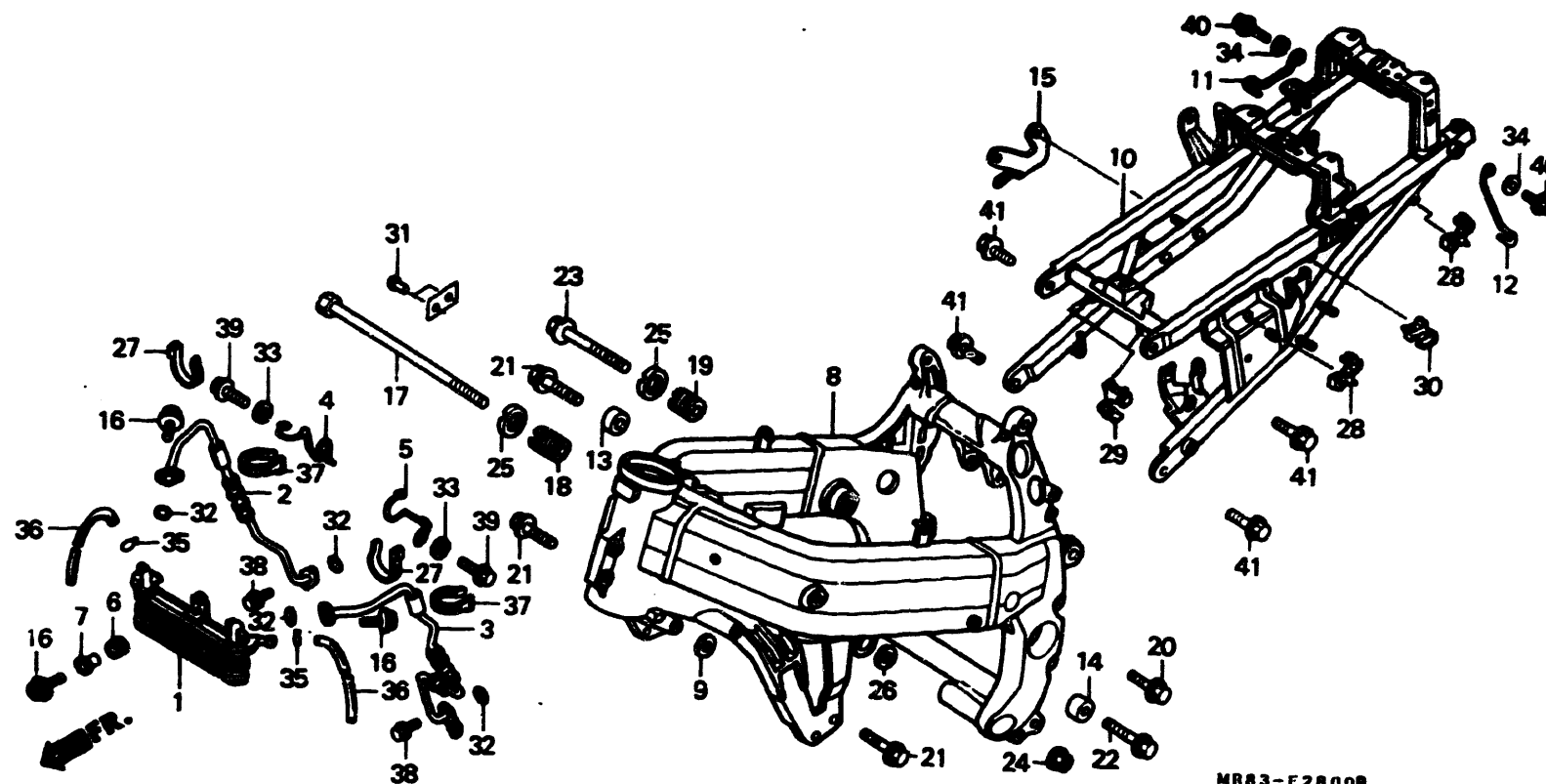
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Frame body



MR83-F28008

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.	Serial No.	Area code
					VFR100R 1L 1M		
		21	90131-MR7-000	BOLT, FLANGE, 10X40.....	3	3	
		22	90131-MR8-000	BOLT, FLANGE, 10X50.....	1	1	
		23	90134-MR8-000	BOLT, FLANGE, 10X60.....	1	1	
		24	90306-KA4-003	NUT, FLANGE, 12MM.....	1	1	
		25	90310-MR7-000	NUT, LOCK, 22X2.0.....	2	2	
		26	90504-SB0-000	WASHER, PLAIN, 12MM.....	1	1	
		27	90650-KW3-000	BAND, WIRE.....	2	2	
		28	90690-GHB-651	CLIP, CABLE, 15MM.....	2	2	
		29	90690-GHB-661	CLIP, CABLE, 20MM.....	2	2	
		30	90690-GHB-671	CLIP, CABLE, 25MM.....	1	1	
		31	90841-001-000	SCREW, RIVET, 1.5X5.....	2	2	
		32	91309-ML7-003	O-RING, 9.6X2.6 (ARAI).....	4	4	
		33	94101-10700	WASHER, PLAIN, 10MM.....	2	2	
		34	94103-06000	WASHER, PLAIN, 6MM.....	2	2	
		35	95002-70000	CLIP C11, TUBE.....	2	2	
		36	95003-19013-31	TUBE, VINYL, 7X11X130.....	2	2	
		37	95014-62300	BAND B3, WIRE.....	2	2	
		* 38	96001-06020-07	BOLT, FLANGE, 6X20.....	4	4	
		39	96300-10035-07	BOLT, FLANGE, 10X35.....	2	2	
		40	96500-06016-00	BOLT, FLANGE, 6X16.....	2	2	
		41	96500-10025-00	BOLT, FLANGE, 10X25.....	4	4	

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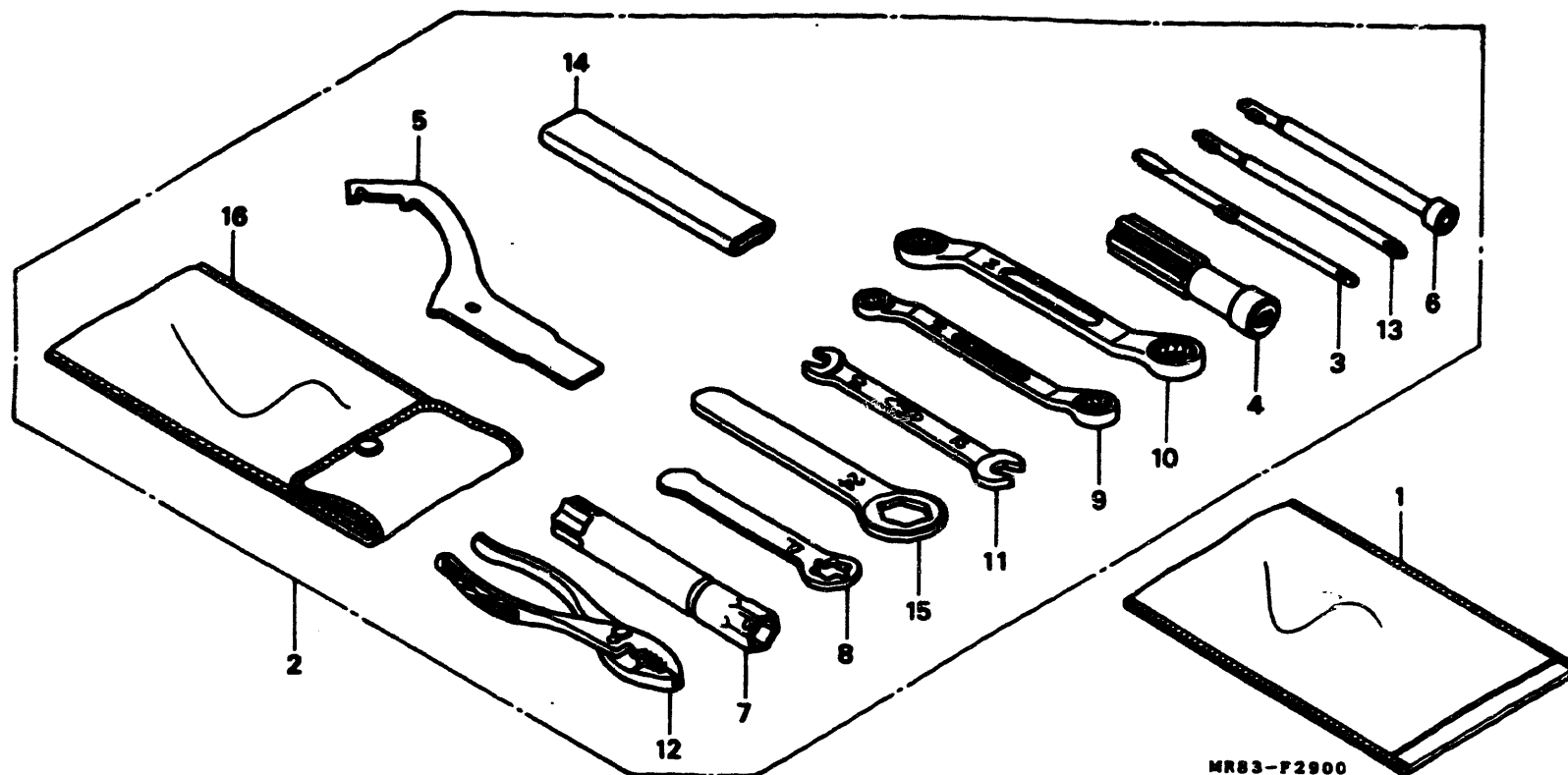
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Tools



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R JL JM	Serial No.	Area code
		1	77251-342-000	BAG, SERVICE BOOK.....	1 1		
		2	89010-MR8-000	TOOL SET.....	1 1		
		3	89102-538-000	SHAFT, SCREW DRIVER.....	1 1		
		4	89103-538-000	GRIP.....	1 1		
		5	89201-MR8-000	SPANNER, PIN.....	1 1		
		6	89211-KJ2-000	WRENCH, BOX, 8MM.....	1 1		
		7	89216-MR8-000	WRENCH, PLUG (13).....	1 1		
		8	89217-MR8-000	HANDLE, PLUG WRENCH.....	1 1		
		9	89227-461-000	WRENCH, EYE, 10X12.....	1 1		
		10	89228-MR8-000	WRENCH, EYE, 14X17.....	1 1		
		11	99001-10120	SPANNER, 10X12.....	1 1		
		12	99002-13500	PLIERS, 135.....	1 1		
		13	99003-20000	DRIVER 2, PLUS SCREW (NO.3)...	1 1		
		14	99006-12000	HANDLE, EYE WRENCH, 120MM.....	1 1		
		15	99006-24000	WRENCH, EYE, 24MM.....	1 1		
		16	99008-02000	BAG, TOOL, 200MM.....	1 1		

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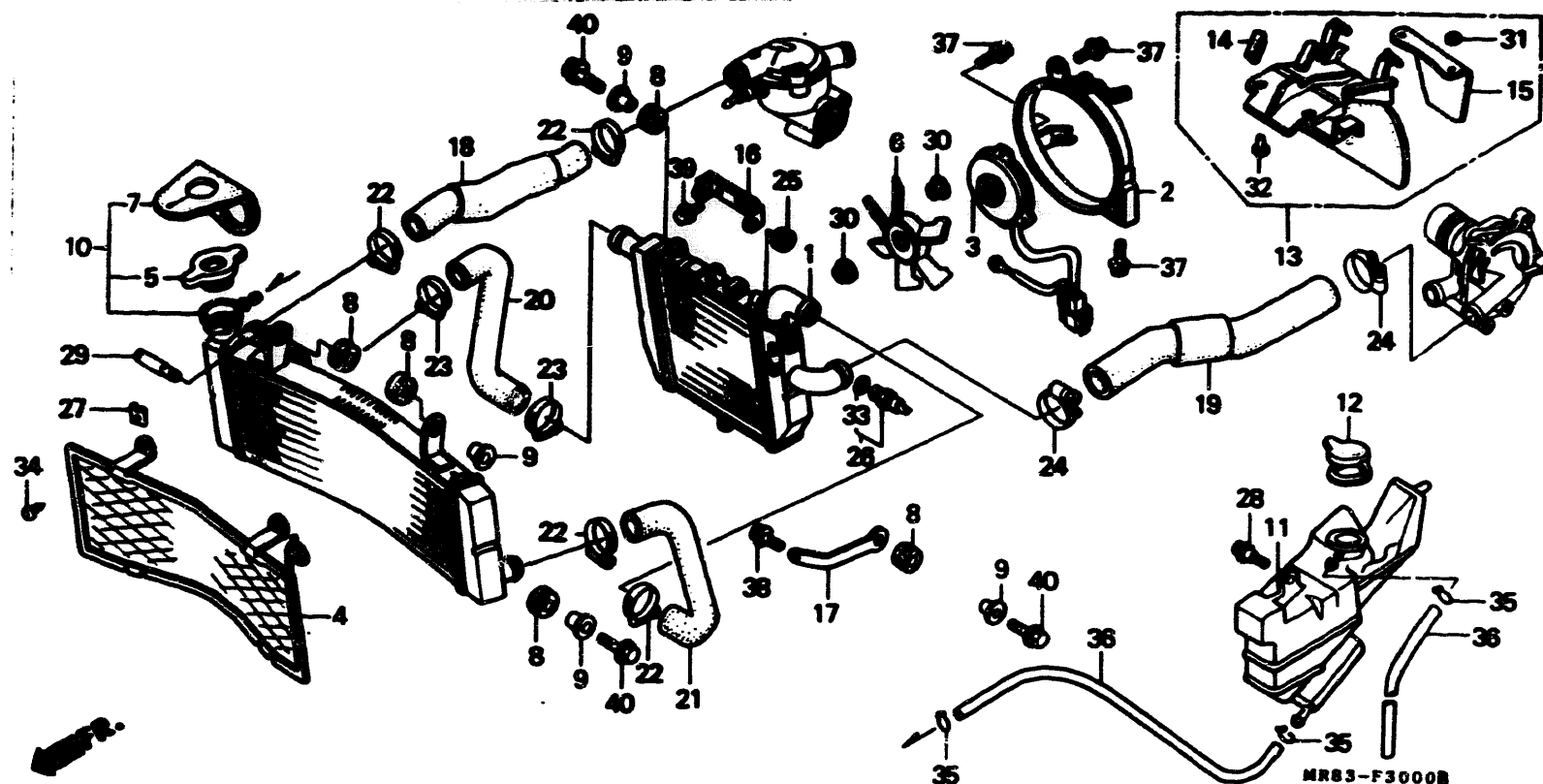
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Radiator



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 1L 1H	Serial No.	Area code
RADIATOR COMP.....	0.9	1	19010-MR8-003	RADIATOR COMP.....	1 1		
SHROUD COMP.....	0.7	2	19015-MR8-003	SHROUD COMP.....	1 1		
.FAN, COOLING		3	19030-MR8-013	MOTOR ASSY., FAN.....	1 1		
MOTOR ASSY., FAN.....	0.8	4	19032-MR8-000	GRILLE, RADIATOR UPPER.....	1 1		
.RADIATOR ASSY., UPPER		5	19037-KV3-003	CAP COMP.....	1 1		
.THERMOSWITCH ASSY.							
TANK, RESERVE.....	0.3	6	19040-MF5-751	FAN, COOLING.....	1 1		
HOSE, UPPER RADIATOR.....	0.6	7	19040-MR8-000	RUBBER, RADIATOR CAP GUARD....	1 1		
.HOSE, LOWER RADIATOR		8	19051-KA3-830	RUBBER, RADIATOR MOUNTING.....	5 5		
.HOSE, R. RADIATOR		9	19052-KA3-830	COLLAR, RADIATOR MOUNTING.....	4 -		
.HOSE, L. RADIATOR			19052-KV3-830	COLLAR, RADIATOR MOUNTING.....	- 4		
		10	19100-MR8-003	RADIATOR ASSY., UPPER (TOYO)..	1 1		
		11	19101-MR8-780	TANK, RESERVE.....	1 1		
		12	19104-MB0-700	CAP, RESERVE TANK.....	1 1		
		13	19130-MR8-000	GUARD COMP., HEAT.....	1 1		
		14	19131-MR8-300	RUBBER, HEAT GUARD.....	2 2		
		15	19132-MR8-300	RUBBER B, HEAT GUARD.....	1 1		
		16	19134-MR8-000	STAY, RADIATOR UNDER (A).....	1 1		
		17	19135-MR8-600	STAY, UNDER RADIATOR.....	1 1		
		18	19500-MR8-000	HOSE, UPPER RADIATOR.....	1 1		
		19	19501-MR8-000	HOSE, LOWER RADIATOR.....	1 1		
		20	19502-MR8-000	HOSE, R. RADIATOR (B).....	1 1		
		21	19503-MR8-000	HOSE, L. RADIATOR (B).....	1 1		
		22	19505-ML3-770	CLAMPER, WATER HOSE.....	4 4		
		23	19506-KS6-700	CLAMP, WATER HOSE (B).....	2 2		
		24	19516-ML7-700	CLAMP, HOSE.....	2 2		

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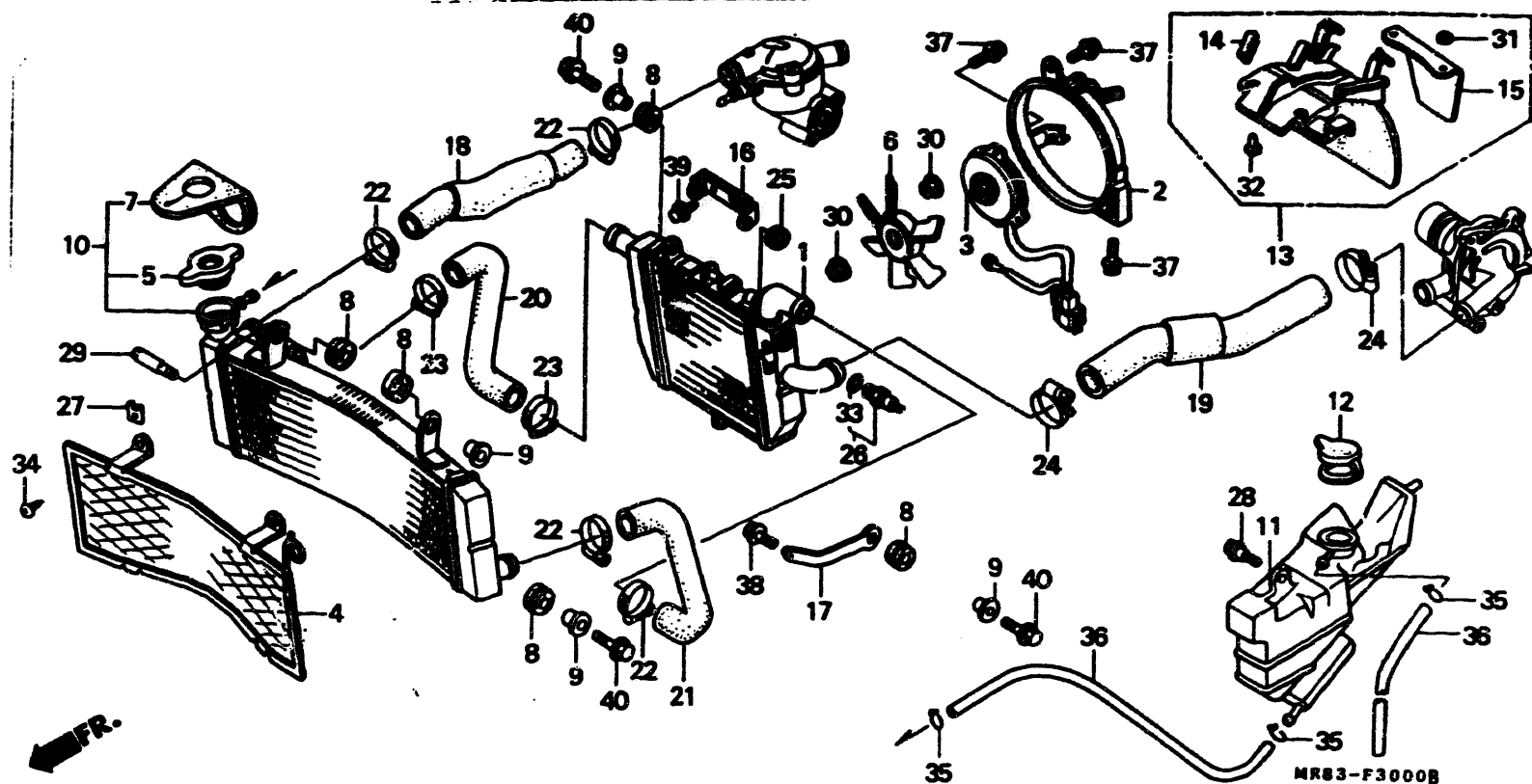
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Radiator



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R SL IM	Serial No.	Area code
		25	36043-657-000	GROMMET, WIRE HARNESS.....	1 1		
		26	37760-MR1-003	THERMOSWITCH ASSY.....	1 1		
		27	66871-KY2-700	NUT, UPPER COWL.....	4 4		
		28	90111-ZB5-000	BOLT, FLANGE, 6MM.....	1 1		
		29	90119-ML7-000	BOLT, SPECIAL, 6X22.....	1 1		
		30	90315-MK3-003	NUT, SERRATE, 5MM.....	4 4		
		31	90407-952-300	WASHER, SPECIAL, 6MM.....	2 2		
		32	90899-422-610	PLUG, CONE TYPE.....	2 2		
		33	91307-611-000	O-RING, 13.5X1.4.....	1 1		
		34	93903-24180	SCREW, TAPPING, 4X8.....	4 4		
		35	95002-50000	CLIP C9, TUBE.....	3 3		
		36	95005-50870-30	TUBE, 5X870.....	2 2		
		37	96001-06010-00	BOLT, FLANGE, 6X10.....	3 3		
		38	96001-06012-00	BOLT, FLANGE, 6X12.....	1 1		
		39	96001-06014-00	BOLT, FLANGE, 6X14.....	1 1		
		40	96001-06022-00	BOLT, FLANGE, 6X22.....	3 3		

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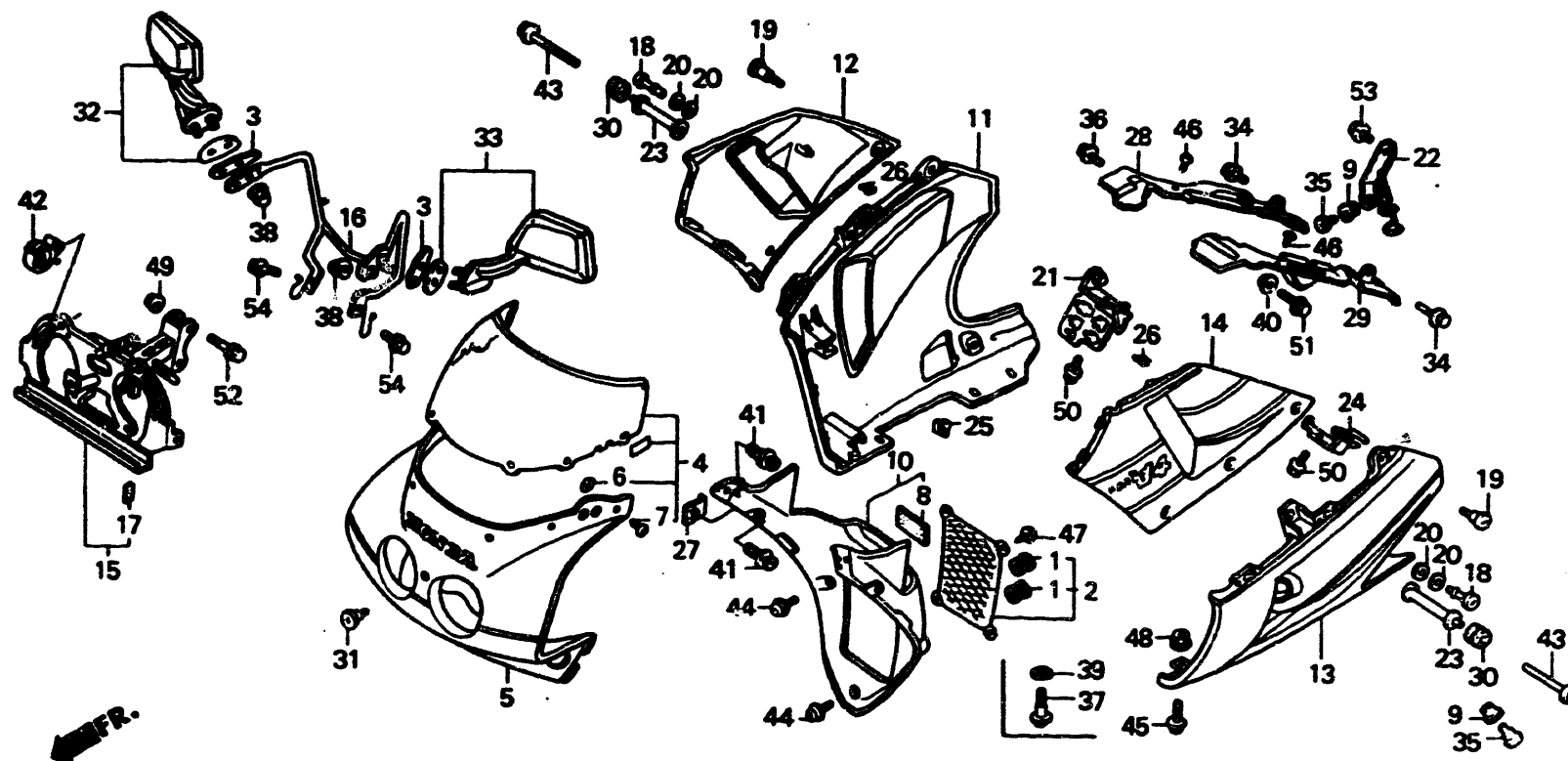
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Cowl



MR83-F3100C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L 3N	Serial No.	Area code
SCREEN SET, WIND.....	0.5	1	16613-883-610	GROMMET, CHÖKE ROD.....	2 2		
.STAY COMP., UPPER COWL MAIN		2	19031-MR8-010	GRILLE COMP., LOWER RADIATOR..	1 1		
COWL ASSY., FR. UPPER.....	0.6	3	61312-MR8-010	RUBBER, BACK MIRROR MOUNTING..	2 2		
COWL, INNER HALF.....	0.3	4	64110-MR8-600	SCREEN SET, WIND (WL).....	1 -		
COWL ASSY., LOWER.....	0.4	5	64110-MR8-740	SCREEN SET, WIND (WL).....	- 1		
(ONE OR ALL)			64202-MR8-600ZA	COWL ASSY., FR. UPPER	1 -		
LID ASSY., COWL SIDE.....	0.1			*NH196/TYPE1*	- 1		
(ONE OR ALL)			64202-MR8-740ZA	COWL ASSY., FR. UPPER (WL)	- 1		
.SUB STAY, UPPER COWL				*NH196/R134/TYPE4*	- 1		
Color chart for FR. upper cowl assy. (VFR400Rb.)							
	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE				
TYPE 1	Ross white	Ross white/ Wisteria blue	NH196K				
(VFR400Rb.)							
	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE				
TYPE 4	Ross white	Ross white/ Fighting red	NH196H				
6	64206-MJ0-000	NUT, SPEED, 4MM.....	6 6				
7	64206-MLO-700	PIN, SCREEN SETTING.....	6 6				
8	64233-MR7-300	PROTECTOR, HOSE.....	1 1				
9	64246-MJ4-670	RUBBER, FAIRING MOUNTING.....	2 2				
10	64270-MR8-000ZA	COWL, INNER HALF	1 1				
		NH196.....ROSS WHITE	1 1				
11	64351-MR8-600ZA	COWL ASSY., R. LOWER (WL)	1 -				
		NH196/TYPE1	- 1				
	64351-MR8-740ZA	COWL ASSY., R. LOWER (WL)	- 1				
		NH196/PB200/TYPE4	- 1				
12	64356-MR8-600ZA	LID ASSY., R. COWL SIDE (WL)	1 -				
		NH196.....ROSS WHITE	1 -				
	64356-MR8-740ZA	LID ASSY., R. COWL SIDE (WL)	- 1				
		NH196/PB200/TYPE4	- 1				
13	64361-MR8-600ZA	COWL ASSY., L. LOWER (WL)	1 -				
		NH196/TYPE1	- 1				
	64361-MR8-740ZA	COWL ASSY., L. LOWER (WL)	- 1				
		NH196/PB200/TYPE4	- 1				
Color chart for lower cowl assy. (VFR400Rb.)							
	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE				
TYPE 1	Ross white	Ross white/ Fighting red	NH196K				
(VFR400Rb.)							
	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE				
TYPE 4	Ross white	Ross white/ Darker blue	NH196H				

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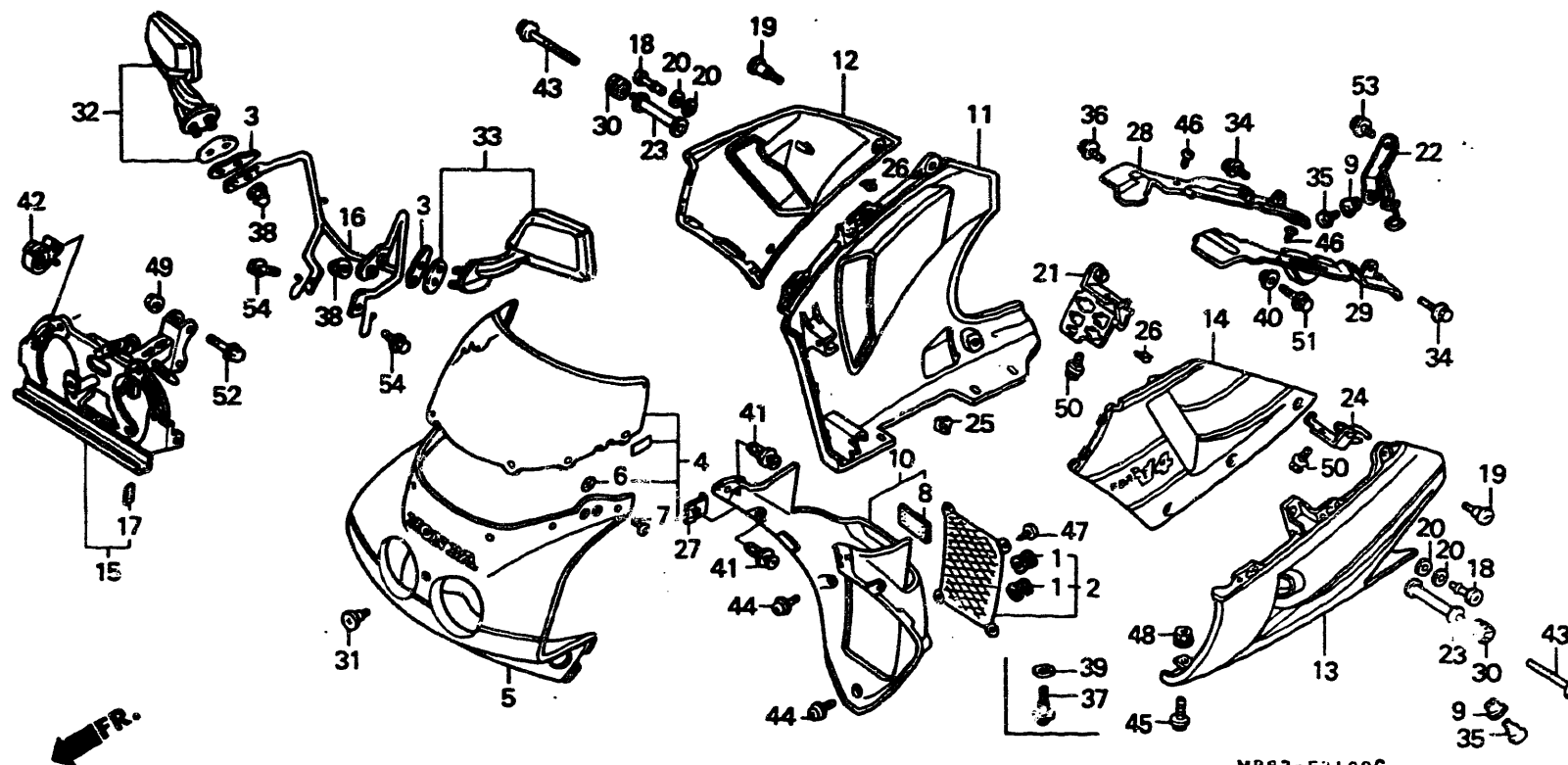
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Cowl



MR83-F3100C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L 3M	Serial No.	Area code
Color chart for cowl side lid assy. (VFR400RBL)		14	64366-MR8-600ZA	LID ASSY., L. COWL SIDE (WL) *NH196*.....ROSS WHITE	1	-	
			64366-MR8-740ZA	LID ASSY., L. COWL SIDE (WL) *NH196/PB200/TYPE4*	-	1	
		15	64501-MR8-600	STAY COMP., UPPER COWL MAIN...	1	1	
		16	64505-MR8-000	SUB STAY, UPPER COWL.....	1	1	
		17	64505-MT4-300	RUBBER, OIL COOLER MOUNTING...	2	2	
		18	64508-ML7-920	STUD, 6X14.....	4	-	
			64507-MN4-000	STUD, 6X14.....	-	4	
		19	64508-MR8-000	BOLT, COWL SETTING.....	2	2	
		20	64509-KE8-700	RETAINER, 6MM.....	8	8	
		21	64510-MR8-000	STAY, R. COWL SIDE.....	1	1	
		22	64515-MR8-000	STAY COMP., R. RR. LOWER COWL.	1	1	
		23	64517-MR8-000	COLLAR, COWL SETTING.....	2	2	
		24	64520-MR8-000	STAY, L. COWL SIDE.....	1	1	
		25	64527-KY2-700	NUT, CLIP, 4MM.....	3	3	
		26	64527-MR8-780	NUT, PLATE, 4MM.....	2	2	
		27	64528-MR8-780	PLATE, 6MM.....	2	2	
		28	64590-MR8-000	PANEL, R. INNER.....	1	1	
		29	64595-MR8-000	PANEL, L. INNER.....	1	1	
		30	66101-HA7-670	GROMMET, FR. FENDER SETTING...	2	2	
		31	83641-MR8-000	BOLT, COWL SETTING (A).....	1	1	
		32	82110-MR8-600ZA	MIRROR, R. BACK *NH1*.....BLACK	1	1	

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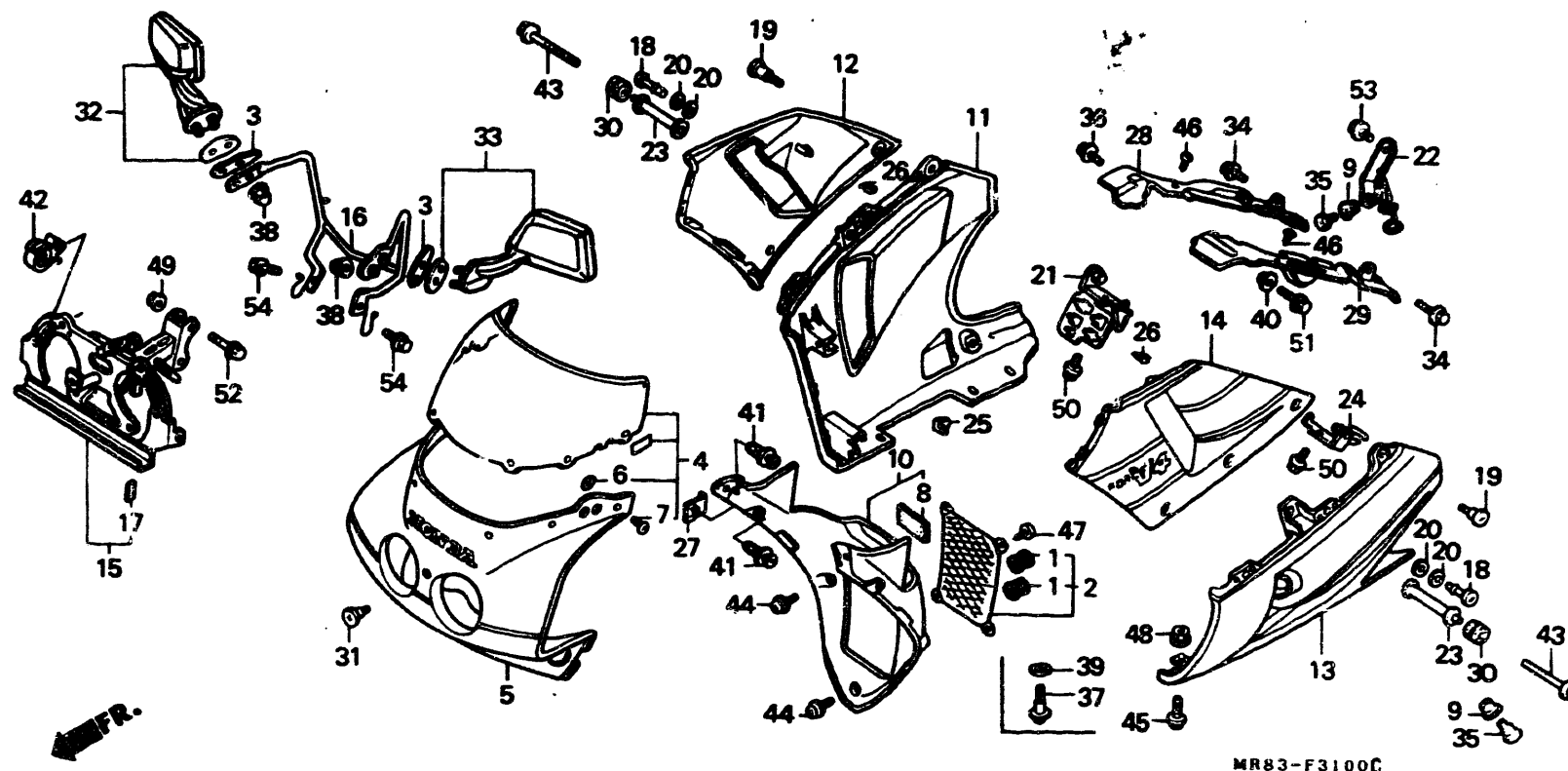
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Cowl



MR83-F3100C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L 3M	Serial No.	Area code
		33	88120-MR8-6002A	MIRROR, L. BACK			
				NH1.....BLACK	1 1		
		34	90111-187-000	BOLT, FLANGE, 6MM.....	2 2		
		35	90112-ML7-920	SCREW, FAIRING SETTING.....	2 2		
		* 36	90113-GE4-000	BOLT, FLANGE, 6MM (BLACK).....	1 1		
		38	90201-428-900	NUT, CAP, 6MM.....	4 4		
		40	90522-170-700	COLLAR, GEARSHIFT LEVER			
				SETTING	1 1		
		41	90683-GR1-003	CLIP, BODY COVER.....	4 4		
		43	93404-06060-07	BOLT-WASHER, 6X60.....	2 2		
		44	93891-04014-07	SCREW-WASHER, 4X14.....	3 3		
		45	93894-05012-10	SCREW-WASHER, 5X12.....	4 4		
		46	93903-24280	SCREW, TAPPING, 4X10.....	2 2		
		47	93903-24380	SCREW, TAPPING, 4X12.....	4 4		
		48	94050-05000	NUT, FLANGE, 5MM.....	4 4		
		49	94050-08070	NUT, FLANGE, 8MM.....	2 2		
		50	95701-06016-00	BOLT, FLANGE, 6X16.....	2 2		
		51	95701-06032-00	BOLT, FLANGE, 6X32.....	1 1		
		52	96400-08030-07	BOLT, FLANGE, 8X30.....	2 2		
		53	96500-06012-07	BOLT, FLANGE, 6X12.....	1 1		
		54	96500-06016-07	BOLT, FLANGE, 6X16.....	2 2		

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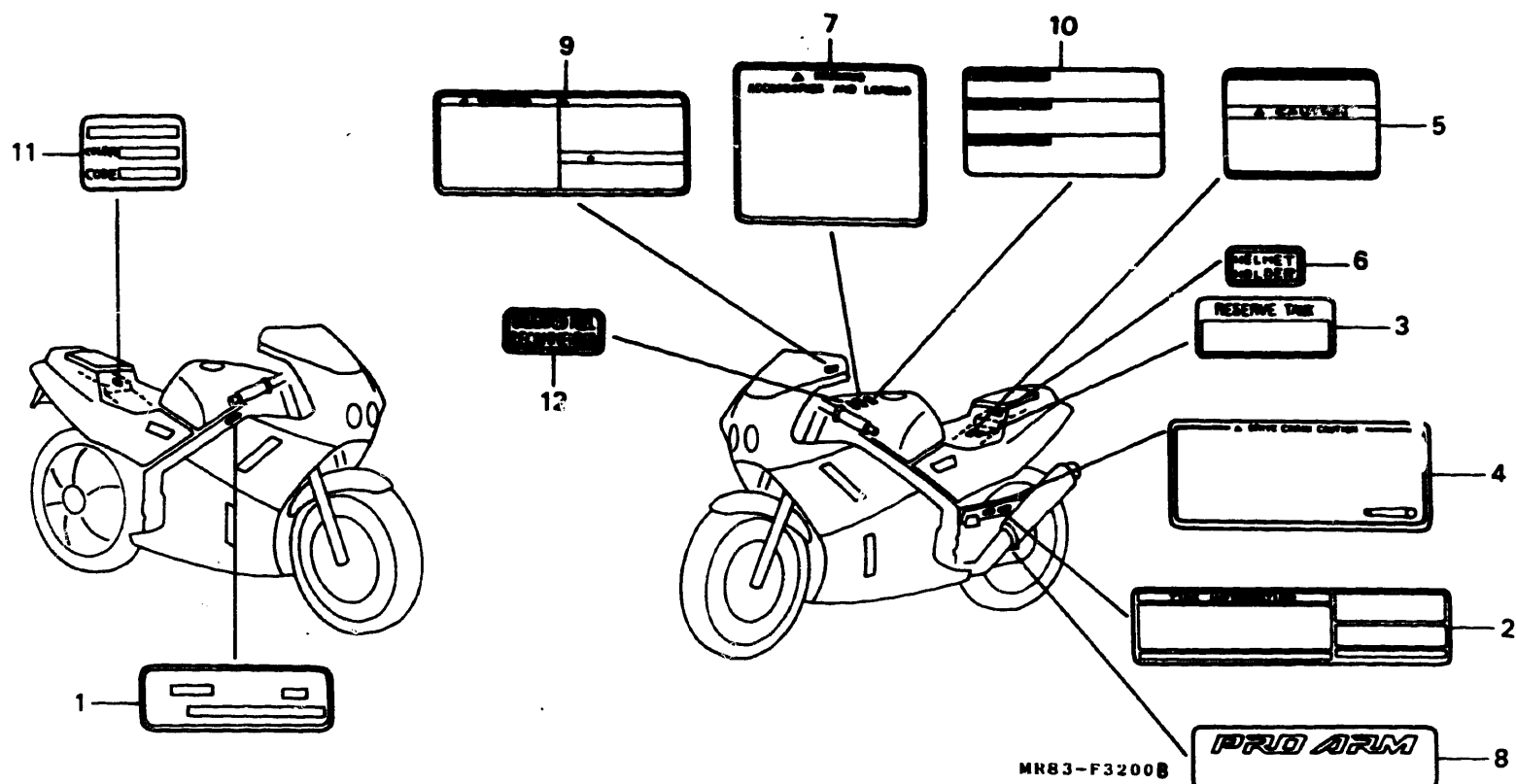
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J 1

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Caution label



MR83-F32008

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L 3H	Serial No.	Area code
		*	1	87501-MR8-601 PLATE, REGISTERED NUMBER.....	1	1	
			2	87505-MR8-600 LABEL, TIRE.....	1	1	
			3	87507-MB4-670 LABEL, RESERVE TANK.....	1	1	
			4	87507-MR8-600 MARK, DRIVE CHAIN CAUTION.....	1	1	
			5	87508-MT2-300 LABEL, RADIATOR.....	1	1	
			6	87511-KR3-600 LABEL, HELMET HOLDER.....	1	1	
			7	87512-MR8-600 LABEL, ACCESSORIES & LOADING..	1	1	
			8	87521-MLO-731 LABEL, SWING ARM.....	1	1	
			9	87522-MT2-300 LABEL, WINDSHIELD.....	1	1	
			10	87560-ME9-670ZA MARK, DRIVE CAUTION *TYPEG*...	1	1	
			11	87565-MR8-600ZA LABEL, COLOR *TYPE1* (NH196K)..	1	-	
				87565-MR8-740ZA LABEL, COLOR *TYPE1* (NH196)..	-	1	
			12	87586-MR6-670ZA LABEL, FUEL *TYPEG*.....	1	1	

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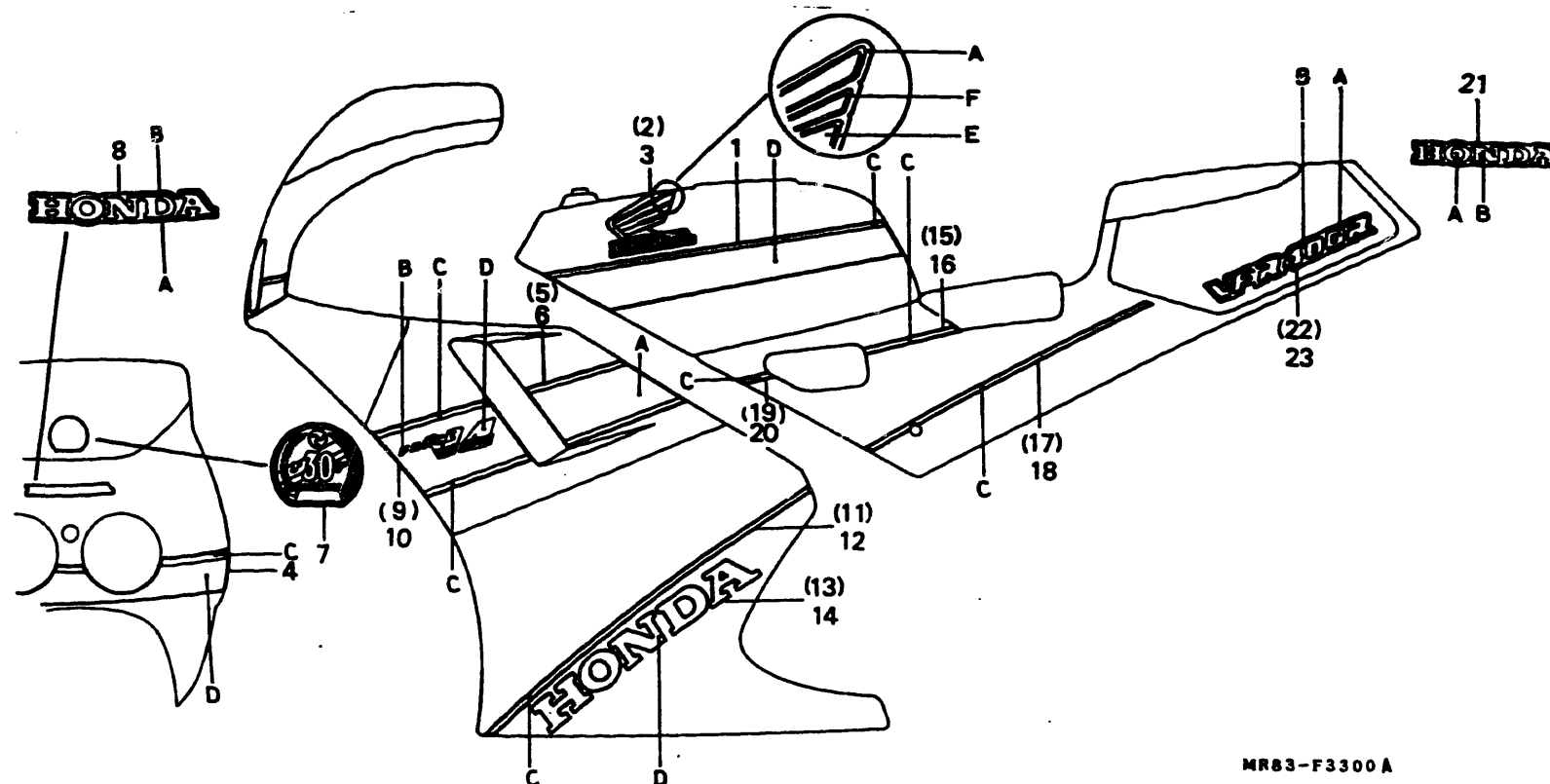
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J1

J 2

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Stripe-Mark
(VFR400R3L)



MR83-F3300A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L 3M	Serial No.	Area code
		1	17508-MR8-300ZA	STRIPE, FUEL TANK *TYPE1*.....	1 -		
		2	17531-MR8-300ZA	MARK, R. FUEL TANK *TYPE1*....	1 -		
		3	17532-MR8-300ZA	MARK, L. FUEL TANK *TYPE1*....	1 -		
		4	64217-MR8-300	STRIPE, UPPER COWL.....	1 -		
		5	64221-MR8-300	STRIPE, R. COWL LID (B).....	1 -		
		6	64222-MR8-300	STRIPE, L. COWL LID (B).....	1 -		
		7	64224-KY4-660	MARK, THIRTIETH ANNIVERSARY...	1 -		
		8	64226-MR8-300ZA	MARK A, UPPER COWL *TYPE1*....	1 -		
		9	64228-MR8-300	STRIPE, R. COWL LID (A).....	1 -		
		10	64229-MR8-300	STRIPE, L. COWL LID (A).....	1 -		
		11	64271-MR8-300ZA	STRIPE, R. LOWER COWL *TYPE1*.	1 -		
		12	64272-MR8-300ZA	STRIPE, L. LOWER COWL *TYPE1*.	1 -		
		13	64273-MR8-300ZA	MARK, R. LOWER COWL *TYPE1*...	1 -		
		14	64274-MR8-300ZA	MARK, L. LOWER COWL *TYPE1*...	1 -		
		15	77216-MR8-300ZA	STRIPE, R. SIDE COWL (A) *TYPE1*	1 -		
		16	77217-MR8-300ZA	STRIPE, L. SIDE COWL (A) *TYPE1*	1 -		
		17	77219-MR8-300	STRIPE, R. SIDE COWL (B).....	1 -		
		18	77220-MR8-300	STRIPE, L. SIDE COWL (B).....	1 -		
		19	77221-MR8-300ZA	STRIPE, R. SIDE COWL (D) *TYPE1*	1 -		
		20	77222-MR8-300ZA	STRIPE, L. SIDE COWL (D) *TYPE1*	1 -		
		21	77226-MR8-300ZA	MARK B, RR. COWL *TYPE1*.....	1 -		

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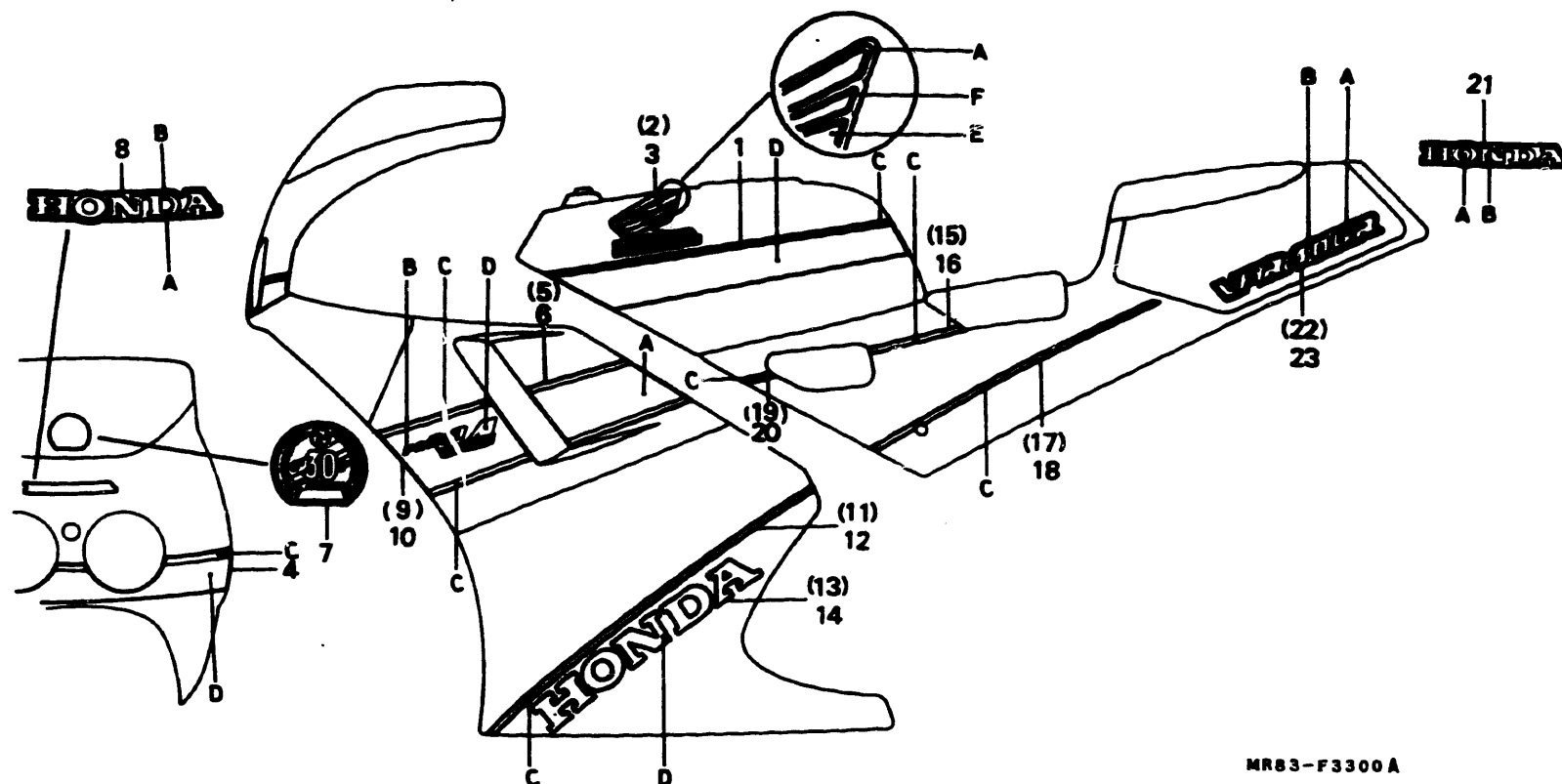
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J2

J 3

F - 33

Stripe-Mark
(VFR400R3L)



MR83-F3300A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R SL JM	Serial No.	Area code
		22	77230-MR8-300ZA	MARK, R. SIDE COWL *TYPE1*....	1	-	
		23	77231-MR8-300ZA	MARK, L. SIDE COWL *TYPE1*....	1	-	

Color chart for mark and stripe (VFR400R3L)							
Type	Main color	Position	A	B	C	D	E
Type 1	Ross white (NH196)		Ross white	Fighting red	Gold	Dark blue	Red

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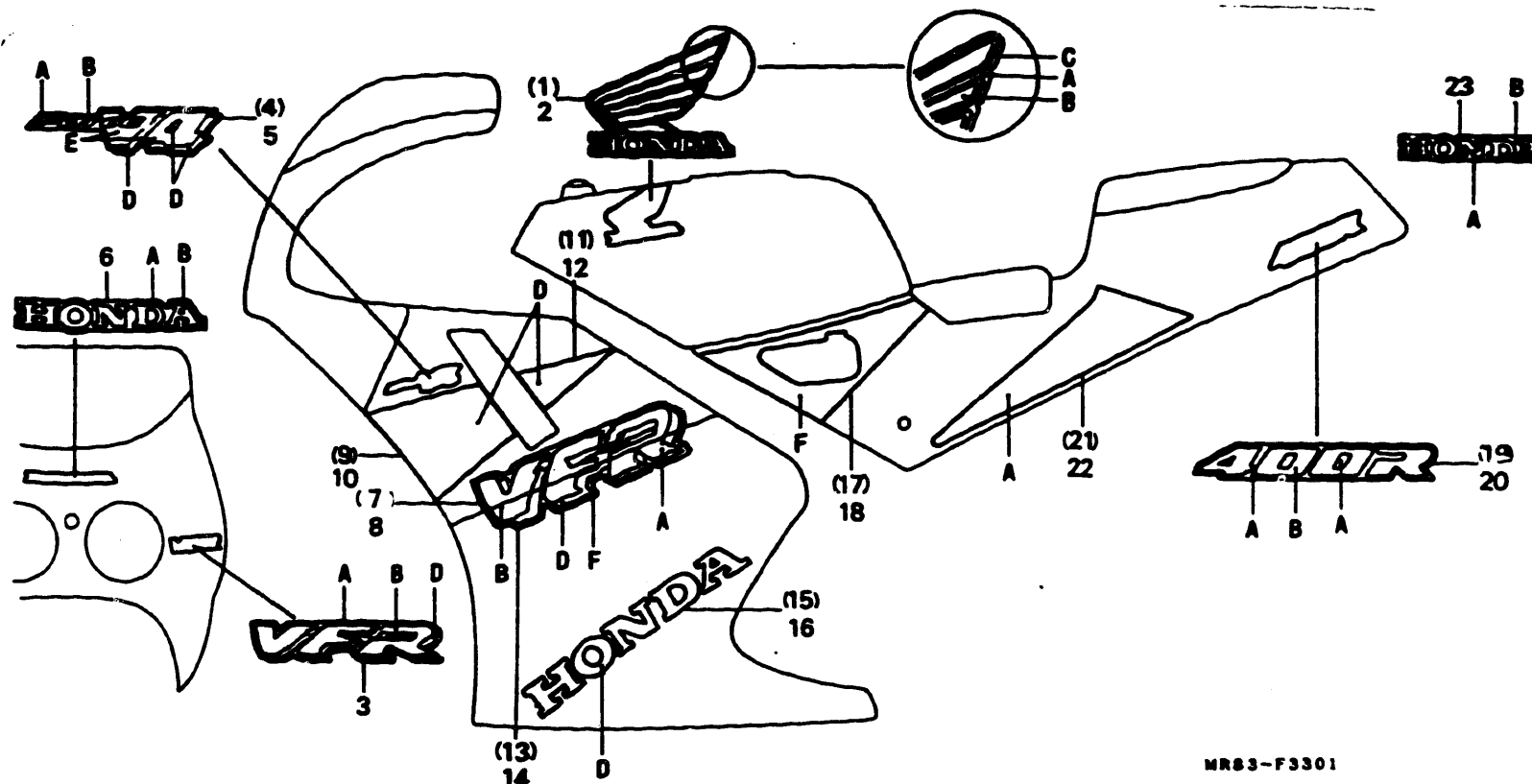
E

J3

J 4

F - 33 - 1

Stripe-Mark
(VFR400R3M)



MR83-F3301

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R JL JM	Serial No.	Area code
		1	17531-MR8-780ZA	MARK, R. FUEL TANK *TYPE4*....	- 1		
		2	17532-MR8-780ZA	MARK, L. FUEL TANK *TYPE4*....	- 1		
		3	64217-MR8-780ZA	MARK B, UPPER COWL *TYPE4*....	- 1		
		4	64221-MR8-780ZA	MARK, R. COWL LID (A) *TYPE4*.	- 1		
		5	64222-MR8-780ZA	MARK, L. COWL LID (A) *TYPE4*.	- 1		
		6	64226-MR8-780ZA	MARK A, UPPER COWL *TYPE4*....	- 1		
		7	64228-MR8-780ZA	MARK, R. COWL LID (B) *TYPE4*.	- 1		
		8	64229-MR8-780ZA	MARK, L. COWL LID (B) *TYPE4*.	- 1		
		9	64230-MR8-780ZA	STRIPE, R. COWL LID (A) *TYPE4*	- 1		
		10	64231-MR8-780ZA	STRIPE, L. COWL LID (A) *TYPE4*	- 1		
		11	64232-MR8-780ZA	STRIPE, R. COWL LID (B) *TYPE4*	- 1		
		12	64233-MR8-780ZA	STRIPE, L. COWL LID (B) *TYPE4*	- 1		
		13	64271-MR8-780ZA	MARK, R. LOWER COWL (A) *TYPE4*	- 1		
		14	64272-MR8-780ZA	MARK, L. LOWER COWL (A) *TYPE4*	- 1		
		15	64273-MR8-780ZA	MARK, R. LOWER COWL (B) *TYPE4*	- 1		
		16	64274-MR8-780ZA	MARK, L. LOWER COWL (B) *TYPE4*	- 1		
		17	77216-MR8-780ZA	STRIPE, R. SIDE COVER (A) *TYPE4*	- 1		

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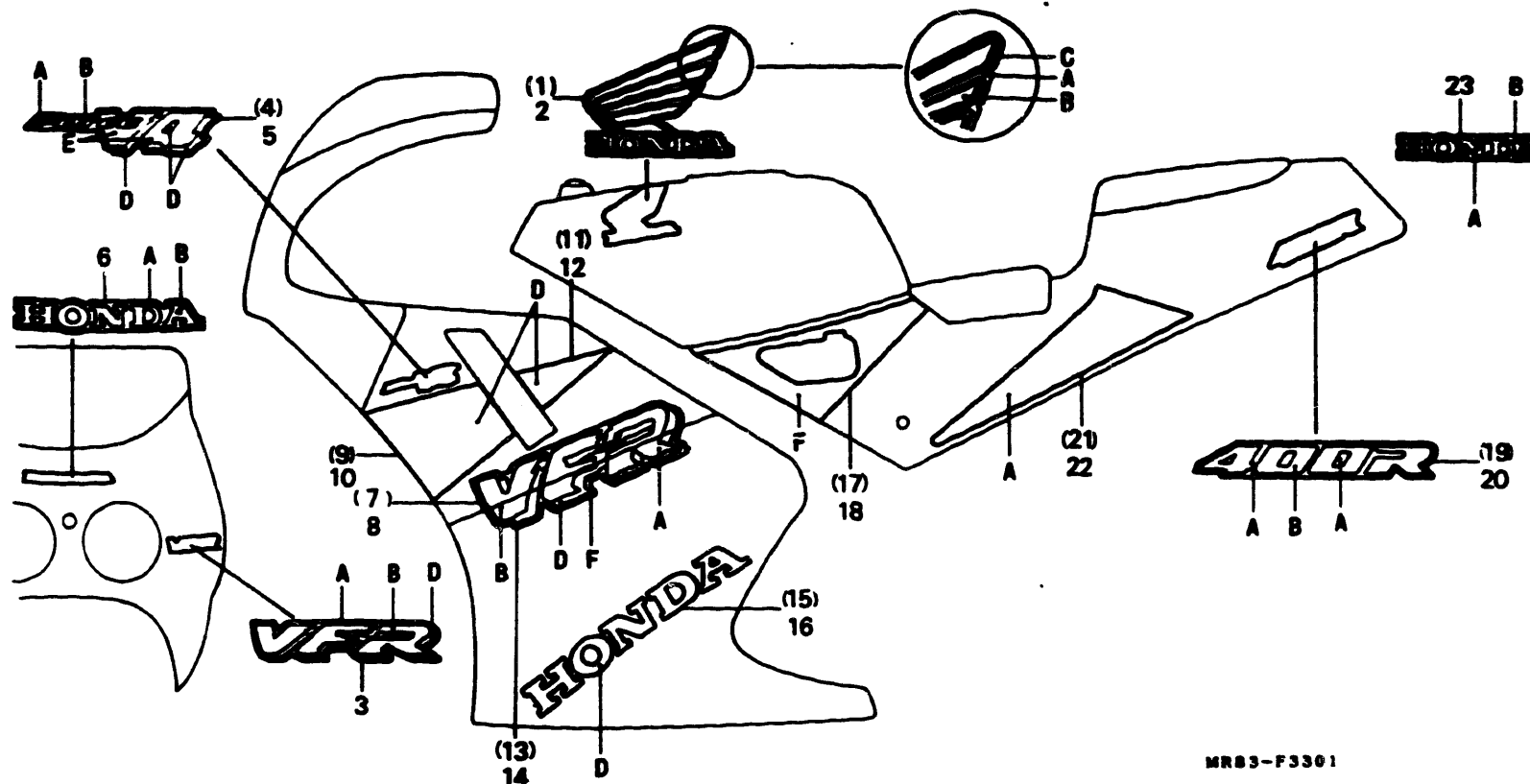
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J4

J 5

F-33-1

Stripe-Mark
(VFR400R3M)



MR83-F3301

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R JL JM	Serial No.	Area code
		18	77217-MR8-780ZA	STRIPE, L. SIDE COVER (A) *TYPE4*	- 1		
		19	77219-MR8-780ZA	MARK, R. SIDE COVER *TYPE4*...	- 1		
		20	77220-MR8-780ZA	MARK, L. SIDE COVER *TYPE4*...	- 1		
		21	77221-MR8-780ZA	STRIPE, R. SIDE COVER (B) *TYPE4*	- 1		
		22	77222-MR8-780ZA	STRIPE, L. SIDE COVER (B) *TYPE4*	- 1		
		23	77226-MR8-300ZA	MARK B, RR. COWL *TYPE1*.....	- 1		

Color chart for mark and stripe (VFR400R3M)							
Type	Position		A	B	C	D	E
	Main color						
Type 4	Ross white (NH198)		Fighting red	Ross white	Gold metallic	Seychell night blue	Seed silver metallic
							Dakar blue

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E

J5

K 1

PART NO. INDEX

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K 2

PART NO. INDEX

Part No.	Address No.	18000	19508-MN0-000	E11	24000	30754-MR8-000	I7	33420-MR8-600	I3
		18291-MR8-000	F1	19509-MR8-000	E11			33430-MR8-600	I3
			H10	19516-ML7-700	I12	24211-MJ8-000	E9	33450-MR7-600	I3
		18291-216-000	F1	19517-ML7-690	E11	24212-MR8-000	E9	33450-MR7-600	I3
			H10	19522-KE7-000	E11	24212-MV4-000	E9	33451-MV8-900	I3
		18293-MN0-000	H10	19523-ML7-690	E11	24213-MJ8-000	E9	33455-MR7-600	I3
		18300-MR8-600	H10	19525-MLO-720	E11	24261-MLO-000	E9	33491-MJ0-003	I3
		18300-MR8-601	H10	19526-MLO-000	E11	24261-283-000	E7	33600-MR8-600	I3
16219-KE7-010	D2	18301-MR8-780	H10	19535-MLO-720	E11	24310-MR8-000	E9	33601-MB6-003	I3
	D4	18320-MR8-003	H10	19902-865-780	G8	24312-KT7-751	E9	33605-MR8-600	I3
16613-883-610	I14	18330-MR8-003	H10			24315-HA0-000	E9	33650-MR8-600	I3
16950-MR8-013	H5	18350-MR8-000	H10	22000		24321-KT8-010	E9	33655-MR8-600	I3
16950-MR8-023	H5	18373-MLO-000	H10	22100-MLO-010	D13	24322-MM4-000	E9	33691-MB2-003	I3
16953-449-751	H5	18374-MLO-000	H10	22116-MJ8-000	D13	24324-KA3-710	E9	33701-MR8-601	I5
16955-MR8-000	H5	18391-310-000	H10	22120-MR8-010	D13	24325-KA3-710	E9	33705-MR7-601	I5
16956-MR8-000	H5	18420-MR8-003	H10	22120-MR8-010	D13	24326-KT7-000	E9	33705-MR8-010	I5
16958-KY6-003	H5	18421-KE8-000	H10	22131-MR8-010	D13	24328-MR7-010	E9	33706-MR8-010	H7
16960-ME9-000	H5	18422-KE8-000	H10	22141-MR8-000	D13	24329-KA3-740	E9	33707-MJ0-003	I3
16961-MR8-000	H5			22151-MR8-000	D13	24329-KT7-000	E9	33707-MR8-000	I5
16963-KY6-000	H5			22201-MR8-000	D13	24430-MR7-000	E9	33710-MR8-003	I5
		19000		22321-KE8-000	D13	24434-MR7-000	E9	33720-MR8-600	I5
		19010-MR8-003	I12	22351-MR8-013	D13	24435-MR7-000	E9	33721-MK5-611	I5
17000		19015-MR8-003	I12	22352-MR8-003	D13	24610-MR7-000	E9	33721-MR8-610	I5
17210-MR8-010	H9	19030-MR8-013	I12	22366-MR8-000	D13	24651-MR7-000	E9	33722-MB1-013	I5
17221-MR8-010	H9	19031-MR8-010	I14	22425-MR8-003	D13	24652-035-000	E9	33725-MR7-600	I5
17222-MR8-010	H9	19032-MR8-000	I12	22440-MR8-000	D13	24655-MR7-000	E9	33727-MN8-671	I5
17230-MR8-010	H9	19037-KV3-003	I12	22446-MR8-000	D13	24700-MR8-000	H11	33729-MB1-003	I5
17230-MR8-020	H9	19040-MF5-751	I12	22710-MLO-780	D16	24702-MR8-000	H11	33741-MC7-612	I2
17233-MR8-300	H9	19040-MR8-000	I12	22815-MLO-780	D16	24705-KV3-000	H11		
17253-KT8-000	H9	19051-KA3-830	I9	22821-MR8-000	D15	24710-MR7-000	H11		
17369-KB4-670	H9		I12	22850-MR8-000	D13	24710-MR8-000	H11		
17506-MR8-010ZA	H5	19052-KA3-830	I9	22852-MLO-780	D16	24724-422-000	H11		
17508-MR8-300ZA	J2		I12	22870-MR8-010	G4				
17511-KV3-000	H5	19052-KV3-830	I9	22880-MR8-000	G8				
17513-MR8-000	H5		I12			28000			
17520-MR8-780ZA	H5	19100-MR8-003	I12	23000		28110-MJ8-000	D14	33100-MR8-600	G1
17531-MR8-300ZA	J2	19101-MR8-780	I12	23103-MLO-010	D13	28115-MR8-000	D14	33101-MR8-600	G1
17531-MR8-780ZA	J4	19104-MB0-700	I12	23211-MR8-000	E7	28120-MR8-000	D14	33105-MR8-000	G1
17532-MR8-300ZA	J2	19130-MR8-000	I12	23212-KE7-000	E7	28125-426-000	D14	33106-MR8-000	G1
17532-MR8-780ZA	J4	19131-MR8-300	I12	23220-MR8-000	E7	28126-323-000	D14	33107-KY2-701	G1
17611-ML7-000	H5	19132-MR8-300	I12	23220-MR8-000	E7	28130-MR8-000	D14	33107-MR7-003	G1
17613-GF6-000	H5	19134-MR8-000	I12	23421-MR8-000	E7	28130-MR8-000	D14	33108-MR7-003	G1
17620-MR7-007	H5	19135-MR8-600	I12	23431-MR8-000	E7	28333-300-000	H12	33109-MR7-003	G1
17620-MR7-017	H5	19200-MLO-720	D16	23441-MR8-000	E7			33150-MR8-600	G1
17625-MLO-003	H5	19221-MR8-000	D16	23442-KY2-000	E7	30000		33151-MR8-600	G1
17630-MLO-000	H5	19226-KE7-000	D16	23451-MR8-000	E7	30300-MR8-003	D14	33155-MR8-000	G1
17631-MLO-003	H5		F2	23461-MR8-000	E7	30302-ML7-000	D12	33170-MR8-600	G1
17724-102-700	H9	19300-ML7-003	E11	23462-KY2-000	E7			33180-MR7-003	G1
17910-MR8-000	G4	19311-MR8-000	E11	23481-MR8-000	E7	30400-MR8-600	E3	33190-MR8-600	G1
17920-MR8-000	G4	19315-MR8-000	E11	23491-MR8-600	E7	30405-MR8-780	I7	33301-SAO-741	G1
17950-MR8-000	G4	19500-MR8-000	I12	23492-KY2-000	E7	30406-MR8-000	I2	33400-MR7-600	I3
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17963-KV3-700	G4	19503-MR8-000	I12	23512-KY2-000	E7	30520-MLO-000	I7	33401-MV8-900	I3
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						30753-MR8-000	I7	33406-MB2-671	I3
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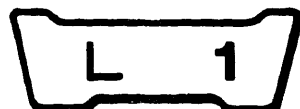
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			91262-KW3-003	H14	93404-06060-07	I16	I4		I6		D15
			91262-MG7-005	I1	93500-03006-0G	G4	H10	95701-06012-07	E5		D16
			91284-MR7-003	H4	93500-04008-1A	E13	H12		G9	96001-06035-00	E11
			91301-MB0-000	E11	93500-04010-1A	E13	I16	95701-06012-08	I8	96001-06035-07	D16
				F2	93500-04012-1A	E13	H2	95701-06014-00	E4	96001-06040-00	E11
			91301-MLO-781	D16	93500-04032-0G	G5	H8	95701-06016-00	E8	96001-06040-07	D12
			91301-ML7-003	D12	93500-04045-0G	G5	I5		G5		E1
90651-KV6-003	G4			F2	93500-05006-0G	D2	H13		I16	96001-06050-07	E1
	I7	91301-147-023	E11			D4	I10	95701-06016-07	G9	96001-06055-00	E11
90651-MA5-671	G7		F2	93500-05012-0A		H8	H13	95701-06022-07	D11	96001-06065-00	E1
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90652-MLO-731	H4		F2	93500-05020-0G	D2	94103-06000	I10	95701-06032-00	E4	96001-06080-07	E1
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90656-MR7-000	H4	91307-611-000	I13	93516-05025-0G	D2		F2	95701-06035-07	E5	96150-60040-10	G15
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90690-GHB-651	I10		F2	93600-04050-1G	G7	94201-16120	H13	95701-06045-07	E5	96220-30085	D11
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90841-001-000	I10		F1	93891-05020-17	G7	94301-08140	D12		D4		H14
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91000		91311-MR7-003	G12	93892-04008-10	E13		E5	95701-06080-07	E5	96400-08030-07	I16
		91312-KE8-003	E11	93892-04016-10	E13	94301-10160	D2	95701-08014-08	D14	96500-06010-07	G3
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91001-GG2-003	D16	91313-MB0-003	E3	93892-05012-10	E14	94302-08140	E5	95701-08045-07	E5	96500-06012-00	H13
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91014-969-003	E8		F2	93893-04012-18	G7	94510-12000	E10	95701-10080-07	E5	96500-06014-00	G16
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91021-MLO-721	E8	91331-PC9-003	E11	93893-05018-07	H9	94510-42000	D11	96000		96500-06016-07	I16
91022-MR8-003	D14		F1	93894-05012-10	I16	94520-37000	H15			96500-06025-00	I2
91023-MF2-711	E8	91331-PC9-004	E11	93901-25320	I2	94601-15000	D13	96001-06010-00	I13	96500-10025-00	I10
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91072-MJ0-003	I1					95002-02130	H6	96001-06016-00	H8	98049-58726	D3
91072-MR7-003	H15					95002-35000	H6	96001-06020-07	I10		D5
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91202-MR7-003	H15	92101-05020-4J	I7	94001-06000-0S	G5	95005-14115-20	H9		G7		D5
91204-KE8-003	D16	92101-06008-0A	G12	94002-06020-0S	H11	95005-50870-30	I13	96001-06025-00	D16	98049-60716	D3
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	G16		D4	94021-10070-0S	H14	95014-62300	I10		E4	98200-31000	I8
91214-MR7-003	H15	92900-08032-0B	H12	94050-05000	I2	95015-83000	H13	96001-06028-07	D15	98200-32000	I8
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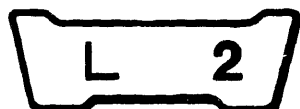
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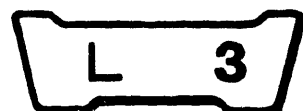
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(A)								
ADJUSTER, R. HANDLE LEVER.....	G7	23	BEARING, NEEDLE, 12X18X12.....	D16	14	BOLT, FLANGE, 6MM.....	I16	34
ARM ASSY., CUSHION.....	H16	15	BEARING, NEEDLE, 17MM.....	E8	33	BOLT, FLANGE, 6X10.....	G3	32
ARM COMP., GEAR CHANGE.....	H11	5	BEARING, NEEDLE, 17X24X25.....	I1	27		I4	28
ARM COMP., L. STEP.....	H12	11	BEARING, NEEDLE, 20X24X9.6.....	E8	34		I13	37
ARM COMP., R. STEP.....	H12	10	BEARING, NEEDLE, 26X30X17.....	D14	11	BOLT, FLANGE, 6X110.....	E1	30
ARM SET, SWING.....	H15	10	BEARING, RADIAL BALL, 20X37X9.....	H15	20	BOLT, FLANGE, 6X12.....	D15	10
ARM, VALVE ROCKER.....	D6	13	BEARING, RADIAL BALL, 5205.....	E8	32		D16	11
AXLE COMP., RR.....	H3	2	BEARING, RADIAL BALL, 6004.....	G15	13		E5	11
AXLE, FR. WHEEL.....	G15	3	BEARING, RADIAL BALL, 6004UU.....	G15	13		E10	32
(B)			BEARING, RADIAL BALL, 6203.....	E8	37		G7	41
BAG, SERVICE BOOK.....	I11	1	BEARING, RADIAL BALL, 6903.....	D13	24		G9	17
BAG, TOOL, 200MM.....	I11	16	BEARING, RADIAL BALL, 6908LU.....	H4	28		H6	31
BALL, STEEL, #8.....	H13	31	BEARING, RR. AXLE NEEDLE.....	H4	29		H8	30
BAND B3, WIRE.....	I10	37	BINDER.....	E13	26		H13	32
BAND F, BATTERY.....	I2	25	BODY A, L. FR. CALIPER.....	G13	4		H15	24
BAND, INSULATOR.....	D2	11	BODY A, R. FR. CALIPER.....	G13	15		I2	26
	D4	12	BODY B, L. FR. CALIPER.....	G13	5		I6	15
BAND, L. EX. PIPE.....	H10	10	BODY B, R. FR. CALIPER.....	G13	16		I8	23
BAND, R. EX. PIPE.....	H10	9	BODY COMP., FRAME.....	I9	8		I13	38
BAND, SUB TANK.....	H16	1	BODY, RR. CALIPER.....	H1	2		I16	53
BAND, TOOL BOX.....	I2	12	BOLT A, RR. ENGINE HANGER			BOLT, FLANGE, 6X14.....	D14	15
BAND, WIRE.....	G4	23	LOWER	I9	17		E4	27
	I7	18	BOLT B, RR. ENGINE HANGER				E11	18
	I10	27	LOWER	I9	18		G16	24
BAR ASSY., SIDE STAND.....	H14	2	BOLT 2, STUD, 6X20.....	D2	19		I13	39
BAR, CHANGE.....	H11	13		D4	20	BOLT, FLANGE, 6X16.....	E8	36
BAR, L. PILLION STEP.....	H12	17	BOLT-WASHER, 6X12.....	E3	16		G5	31
BAR, R. PILLION STEP.....	H12	16		H12	19		G9	18
BASE COMP.....	I5	7	BOLT-WASHER, 6X60.....	I16	43		H8	31
BASE COMP., CONTACT.....	G8	5	BOLT, ADJUSTING.....	G7	26		I2	27
BASE, AIR CLEANER.....	E13	35	BOLT, CAP, 8X25.....	H12	23		I10	40
BASE, CLEANER.....	E13	35	BOLT, CLUTCH CABLE ADJUSTING.....	G4	20		I16	50
BASE, L. WINKER.....	I3	11	BOLT, CONNECTING ROD.....	E6	6	BOLT, FLANGE, 6X18.....	G10	5
BASE, R. WINKER.....	I3	2	BOLT, COWL SETTING.....	H8	22	BOLT, FLANGE, 6X20.....	H11	12
BATTERY.....	I6	1		I15	19		I10	38
BEARING A, CRANKSHAFT.....	E6	12	BOLT, DISK, 6X17.....	G15	10	BOLT, FLANGE, 6X22.....	D11	29
BEARING A, FR. CONNECTING ROD.....	E6	9	BOLT, DRAIN PLUG, 12MM.....	E3	23		E11	19
BEARING A, RR. CONNECTING ROD.....	E6	10	BOLT, DRIVE PIN.....	H3	14		G5	32
BEARING B, CRANKSHAFT.....	E6	12	BOLT, FLANGE, 10X100.....	H16	21		G7	40
BEARING B, FR. CONNECTING ROD.....	E6	9	BOLT, FLANGE, 10X12.....	E5	3		I13	40
BEARING B, RR. CONNECTING ROD.....	E6	10	BOLT, FLANGE, 10X139.....	H2	28	BOLT, FLANGE, 6X25.....	D1	11
BEARING C, CRANKSHAFT.....	E6	12	BOLT, FLANGE, 10X25.....	I10	41		D16	21
BEARING C, FR. CONNECTING ROD.....	E6	9	BOLT, FLANGE, 10X32.....	G9	12		E2	12
BEARING C, RR. CONNECTING ROD.....	E6	10		H14	14		E4	28
BEARING, BALL, 16005.....	E10	28	BOLT, FLANGE, 10X35.....	I9	20		G7	42
BEARING, HEAD PIPE.....	G9	15	BOLT, FLANGE, 10X40.....	I10	21		H14	18
BEARING, NEEDLE.....	H15	19	BOLT, FLANGE, 10X50.....	I10	22		I2	28
	I1	26	BOLT, FLANGE, 10X57.....	H16	20		I8	24
BEARING, NEEDLE, 12X16X10.....	D16	15	BOLT, FLANGE, 10X60.....	I10	23	BOLT, FLANGE, 6X28.....	D15	11
			BOLT, FLANGE, 10X80.....	E5	22		E4	31
			BOLT, FLANGE, 14X51.....	H15	13	BOLT, FLANGE, 6X32.....	D12	10
			BOLT, FLANGE, 6MM.....	H15	12		D15	13
				I2	15		D16	22
				I13	28		E4	29



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Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.
BOLT, FLANGE, 6X32.....	E5	12	BOLT, PIN.....	H1	19	BULB.....	I5	13
	I16	51	BOLT, PIVOT ADJUSTING.....	H15	8	BULB, HEADLIGHT.....	G1	16
BOLT, FLANGE, 6X35.....	D16	24	BOLT, R. STEERING HANDLE LEVER			BULB, TAILLIGHT.....	I5	14
	E5	13	PIVOT	G7	29	BULB, WEDGE BASE.....	G2	1
	E11	20	BOLT, RR. AXLE.....	H3	3	BUSH, DAMPER LOWER.....	H16	7
BOLT, FLANGE, 6X40.....	D2	16	BOLT, RR. UPPER HANGER			BUSH, DAMPER UPPER.....	H16	8
	D4	17	ADJUSTING	I9	19	BUSH, GUIDE.....	G11	8
	D12		BOLT, SETTING.....	E2	5	BUSH, PIN.....	H1	21
	E1	25	BOLT, SOCKET, 10X130.....	H16	24	BUSH, SLIDER.....	G11	9
	E11	21	BOLT, SOCKET, 10X45.....	H14	13	BOLT, FR. FORK.....	G11	15
BOLT, FLANGE, 6X45.....	D2	24	BOLT, SOCKET, 10X52.....	H16	23			
	D4	24	BOLT, SOCKET, 10X70.....	H16	22	(C)		
	E5	14	BOLT, SOCKET, 4X21.....	H6	21	CABLE ASSY., SPEEDOMETER.....	G2	24
	E10	33	BOLT, SOCKET, 4X6.....	H5	20	CABLE COMP. A, THROTTLE.....	G4	1
BOLT, FLANGE, 6X50.....	E1	26	BOLT, SOCKET, 6X12.....	G3	33	CABLE COMP. B, THROTTLE.....	G4	2
	E5	15	BOLT, SOCKET, 6X20.....	G16	17	CABLE COMP., CHOKE.....	G4	3
BOLT, FLANGE, 6X55.....	E11	22		I9	16	CABLE COMP., CLUTCH.....	G4	8
BOLT, FLANGE, 6X60.....	D2	13	BOLT, SOCKET, 6X28.....	G8	21	CABLE, BATTERY EARTH.....	I6	8
	D4	14	BOLT, SOCKET, 7X48.....	G8	15	CABLE, SEAT LOCK.....	H7	5
BOLT, FLANGE, 6X65.....	E1	27	BOLT, SOCKET, 8MM.....	G8	14	CABLE, STARTER BATTERY.....	I6	2
	E5	17		G12	21	CABLE, STARTER MOTOR.....	I6	3
BOLT, FLANGE, 6X70.....	E1	28	BOLT, SOCKET, 8X18.....	H3	17	CALIPER ASSY., L. FR.....	G13	3
BOLT, FLANGE, 6X77.....	D2	15	BOLT, SOCKET, 8X22.....	H12	21	CALIPER ASSY., R. FR.....	G13	14
	D4	16	BOLT, SPECIAL, 10MM.....	E7	20	CALIPER ASSY., RR.....	H1	1
BOLT, FLANGE, 6X8.....	G9	16	BOLT, SPECIAL, 6X22.....	I13	29	CAMSHAFT COMP., FR. EX.....	D6	5
BOLT, FLANGE, 6X80.....	E1	29	BOLT, SPECIAL, 6X64.....	D2	12	CAMSHAFT COMP., FR. IN.....	D6	3
	E4	30		D4	13	CAMSHAFT COMP., RR. EX.....	D6	6
	E5	18	BOLT, SPROCKET.....	H3	16	CAMSHAFT COMP., RR. IN.....	D6	4
BOLT, FLANGE, 8X14.....	D14	14	BOLT, STUD, 8X32.....	H12	24	CAP A, CONNECTING PIPE.....	E11	4
BOLT, FLANGE, 8X18.....	H2	26	BOLT, SWING ARM PIVOT.....	H15	5	CAP ASSY. 1, HIGH TENSION.....	I7	5
	H11	14	BOLT, TORQUE LINK.....	H2	27	CAP ASSY. 2, HIGH TENSION.....	I7	6
BOLT, FLANGE, 8X25.....	G14	21	BOLT, TORX.....	G14	22	CAP ASSY. 3, HIGH TENSION.....	I7	7
BOLT, FLANGE, 8X28.....	H6	30	BOLT, UBS, 10X35.....	D14	9	CAP ASSY. 4, HIGH TENSION.....	I7	8
BOLT, FLANGE, 8X30.....	I16	52		D15	8	CAP B, CONNECTING PIPE.....	E11	5
BOLT, FLANGE, 8X32.....	H10	17	BOLT, UBS, 8X75.....	E5	4	CAP COMP.....	I12	5
BOLT, FLANGE, 8X35.....	H10	18	BOLT, UBS, 8X95.....	E5	5	CAP COMP., FUEL FILLER.....	H5	14
BOLT, FLANGE, 8X45.....	E5	19	BOOT.....	H1	22	CAP COMP., OIL CUP.....	G16	7
	G12	20	BOOT COMP.....	G6	9	CAP, BLEEDER.....	G13	2
BOLT, FLANGE, 8X70.....	E5	20		G16	4		H1	11
BOLT, FLANGE, 8X75.....	E5	21	BOSS, ELBOW.....	G2	14	CAP, CHECK VALVE.....	H5	16
BOLT, FLANGE, 8X83.....	D2	14	BOSS, OIL FILTER.....	E3	15	CAP, DUST SEAL.....	H16	5
	D4	15	BOX ASSY., SPEEDOMETER GEAR.....	G2	22	CAP, OIL CUP.....	G6	13
	D11	24	BRACKET COMP., SEAT LOCK.....	H7	6	CAP, RESERVE TANK.....	I12	12
BOLT, FR. AXLE.....	G15	11	BRACKET, HANDLE LEVER.....	G4	18	CAP, STARTING CLUTCH ROLLER		
BOLT, HEAD COVER.....	D1	7	BRACKET, MAIN STEP.....	H12	5	SPRING	D14	6
BOLT, HEX., 5X20.....	I7	21	BRACKET, METER.....	G2	3	CAP, STEERING NUT.....	G8	11
BOLT, HEX., 6X8.....	G12	27	BRACKET, NUMBER PLATE.....	I2	13	CAP, 45MM.....	D12	2
BOLT, L. STEERING HANDLE LEVER			BRACKET, RR.....	E2	3	CARBURETOR ASSY.....	E12	19
PIVOT	G4	21	BRACKET, RR. BRAKE.....	H1	6	CARBURETOR ASSY. 1.....	E12	20
BOLT, LEVER SOCKET, 5X5.....	G7	24	BRACKET, SIDE STAND.....	H14	1	CARBURETOR ASSY. 2.....	E12	21
BOLT, MAIN STEP BRACKET.....	H12	20	BRIDGE COMP., FORK TOP.....	G8	12	CARBURETOR ASSY. 3.....	E12	22
BOLT, OIL, 10X22.....	G7	31	BRUSH SET, TERMINAL.....	E2	2	CARBURETOR ASSY. 4.....	E13	23
	G16	18	BULB.....	G1	15			
BOLT, OIL, 10X34.....	G7	30		I3	21			



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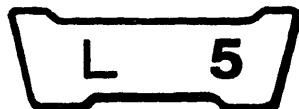
Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.
CARBURETOR ASSY., L. FR.	E12	21	CLIP B12, TUBE	H9	14	COLLAR, 20.2X6.5	D13	21
CARBURETOR ASSY., L. RR.	E13	23	CLIP C11, TUBE	I10	35	COLLAR, 25X28X11	E7	13
CARBURETOR ASSY., R. FR.	E12	20	CLIP C6.5, TUBE	H6	27	COLLAR, 25X28X9	E7	7
CARBURETOR ASSY., R. RR.	E13	22	CLIP C9, TUBE	I13	35	COLLAR, 6.3X13	G6	20
CARTRIDGE, OIL FILTER	E3	10	CLIP, BODY COVER	I16	41	COLLAR, 8.8X11	H6	23
CASE ASSY., SPEEDOMETER LOWER	G2	12	CLIP, BREATHER TUBE	H9	7	CONNECTOR, MASTER CYLINDER	G6	8
CASE COMP., DRIVE CHAIN	H15	2	CLIP, CABLE, 15MM	I10	28		G16	3
CASE COMP., L. BOTTOM	G12	19	CLIP, CABLE, 20MM	I10	29	COOLER COMP., OIL	I9	1
CASE COMP., R. BOTTOM	G11	11	CLIP, CABLE, 25MM	I10	30	CORD COMP., LICENSE	I5	10
CASE COMP., SPEEDOMETER UPPER	G2	10	CLIP, METER PANEL	G2	4	CORD HOLDER, CYLINDER HEAD	D1	6
CASE, AIR CLEANER	H9	4	CLIP, PISTON PIN, 14MM	E6	4	COTTER, VALVE	D6	22
CASE, CHOKE LEVER	G4	5	CLIP, PISTON PIN, 15MM	D13	25	COUNTERSHAFT COMP.	E7	3
CASE, THERMOSTAT	E11	2	CLIP, SUB TANK HOSE	H9	8	COVER	G13	7
CENTER B, CLUTCH	D13	5	CLIP, TUBE	E13	31	COVER A, MAGNETIC SWITCH	I6	5
CENTER, CLUTCH	D13	4		H6	26	COVER ASSY., L. SIDE	H8	23
CENTER, GEARSHIFT DRUM	E9	6	CLIP, WIRE HARNESS	G2	5	COVER ASSY., R. SIDE	H8	17
CHAIN SET, DRIVE	H15	1	CLIP, 2X70	D1	9	COVER B, MAGNETIC SWITCH	I6	6
CHAIN, OIL PUMP	E3	5		I7	20	COVER COMP., L.	D16	1
CHAMBER SET, FLOAT	E15	4	CLUTCH, ONE WAY	D13	13	COVER COMP., LICENSE	I5	11
CIRCLIP	G7	35	COCK ASSY., FUEL AUTO	H5	1	COVER SET, COCK	H5	2
	G16	14	COIL COMP., IGNITION	I7	2	COVER, A.C. GENERATOR	D15	2
CIRCLIP, EXTERNAL, 12MM	E10	30	COLLAR	G10	4	COVER, AIR CLEANER CASE	H9	2
CIRCLIP, EXTERNAL, 14MM	E10	31	COLLAR B, ENGINE HANGER	I9	9	COVER, BATTERY TERMINAL	I6	4
CIRCLIP, EXTERNAL, 42MM	D11	28	COLLAR B, PIVOT	H15	7	COVER, BREATHER	D1	3
CIRCLIP, EXTERNAL, 75MM	H4	25	COLLAR, BUSH	H16	17	COVER, CHANGE	D16	2
CIRCLIP, INTERNAL, 37MM	H15	23	COLLAR, CONNECTING ROD PIVOT	H16	12	COVER, DUST	G6	10
CIRCLIP, INTERNAL, 62MM	H4	24	COLLAR, COWL SETTING	I15	23		H11	6
CIRCLIP, INTERNAL, 77MM	D13	23	COLLAR, CUSHION ARM	H16	13	COVER, FR. CYLINDER HEAD	D1	1
CIRCLIP, RR. MASTER CYLINDER	G6	3	COLLAR, DRUM SHIFTER	E9	9	COVER, FUSE BOX	I7	12
CIRCLIP, 25MM	E8	31	COLLAR, DRUM STOPPER	E9	17	COVER, R.	D12	1
CLAMP	G2	15	COLLAR, FR. AXLE DISTANCE	G15	6	COVER, RR. CYLINDER HEAD	D1	2
CLAMP B, WATER HOSE	E11	6	COLLAR, FR. FENDER	I2	7	COVER, RR. WHEEL NUT	H3	5
CLAMP, HIGH TENSION CORD	D1	10	COLLAR, FR. WHEEL SIDE	G15	4	COVER, RUBBER	G1	13
CLAMP, HOSE	I12	24	COLLAR, GEARSHIFT LEVER			COVER, SIDE STAND SPRING	H14	5
CLAMP, MASTER CYLINDER OIL			SETTING	I16	40	COVER, TERMINAL	I6	7
HOSE	G6	14	COLLAR, GUIDE PLATE DISTANCE	E9	15	COVER, THERMOSTAT	E11	3
	G16	11	COLLAR, L. FR. WHEEL SIDE	G15	5	COVER, WATER PUMP	D16	5
CLAMP, PULSER CORD	D12	5	COLLAR, MAIN PIPE ENGINE			COWL ASSY., FR. UPPER	I14	5
	E3	14	HANGER	I9	13	COWL ASSY., L. LOWER	I14	13
CLAMP, SWITCH CORD	D12	6	COLLAR, MUFFLER MOUNTING	H10	14	COWL ASSY., R. LOWER	I14	11
	D15	7	COLLAR, R. FR. WHEEL SIDE	G15	4	COWL SET A, RR.	H7	7
	D16	10	COLLAR, RADIATOR MOUNTING	I9	7	COWL, INNER HALF	I14	10
CLAMP, WATER HOSE	I12	23		I12	9	COWL, RR.	H7	8
CLAMPER B, FR. BRAKE HOSE	G6	6	COLLAR, RR. AXLE DISTANCE	H3	8	CRANKCASE SET	E5	1
	G9	6	COLLAR, RR. FORK PIVOT	H15	6	CRANKSHAFT COMP.	E6	11
CLAMPER, CLUTCH CABLE	G8	2	COLLAR, SIDE STAND	H14	12	CUP COMP., OIL	G6	11
CLAMPER, FR. BRAKE HOSE	G9	5	COLLAR, SPLINE, 25X12.4	E7	16		G16	5
CLAMPER, L. OIL HOSE	I9	5	COLLAR, SPLINE, 25X9	E7	10	CUSHION	G2	9
CLAMPER, R. OIL HOSE	I9	4	COLLAR, SPRING	G11	3	CUSHION ASSY., RR.	H16	2
CLAMPER, WATER HOSE	E11	11	COLLAR, STAND RUBBER SETTING	H14	11	CUSHION, FUEL TANK	H5	12
	I12	22	COLLAR, STEP LOWER	H12	18	CUSHION, FUEL TANK RR.	H5	13
CLIP	I7	19	COLLAR, TAILLIGHT MOUNTING	I5	4	CUSHION, RR. FENDER	H10	15
CLIP B10, TUBE	H6	25	COLLAR, TOOL BOX MOUNTING	H10	16	CUSHION, RUBBER	G2	7
CLIP B12, TUBE	E14	46	COLLAR, TORQUE LINK	H1	13			



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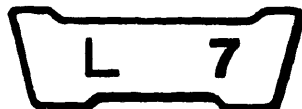
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CYLINDER ASSY., FR. BRAKE MASTER	G6	7	(G)			GROMMET, AIR CLEANER CASE	I2	11	
CYLINDER ASSY., RR. MASTER	G16	2	GASKET KIT B	F2		GROMMET, CHOKE ROD	I14	1	
CYLINDER SET, MASTER	G6	18	GASKET SET	E15	1	GROMMET, FR. FENDER SETTING	I15	30	
			GASKET SET A	F1		GROMMET, FUEL TANK	H5	10	
(D)			GASKET, A.C. GENERATOR COVER	D15	1	GROMMET, SIDE COVER	G8	1	
				F2	4	GROMMET, WIRE HARNESS	I13	25	
DAMPER COMP., FR.	G11	12	GASKET, BREATHER COVER	D1	4	GUARD COMP., HEAT	I12	13	
DAMPER SET, RR.	H16	6		F1	4	GUARD, R. STEP HEAT	H12	4	
DIAPHRAGM	G6	17	GASKET, CONNECTING CAP	E11	13	GUIDE, BRAKE HOSE	H15	4	
	G16	12		F2	9	GUIDE, CLUTCH OUTER	D13	3	
DISK COMP., FR. BRAKE	G15	9	GASKET, CYLINDER HEAD	D2	7	GUIDE, EX. VALVE	D2	5	
DISK, CLUTCH FRICTION	D13	8		D4	7		D4	5	
DISK, RR. BRAKE	H3	13		F1	3	GUIDE, VALVE	D2	3	
DRIVER 2, PLUS SCREW	I11	13	GASKET, CYLINDER HEAD COVER	D1	5		D4	3	
DRUM COMP., GEARSHIFT	E9	5		F1	5				
DUCT, AIR CLEANER IN.	H9	3	GASKET, EX. PIPE	F1	6	(H)			
DUST SEAL	G13	10		H10	1				
	H1	18	GASKET, GEARSHIFT COVER	D16	3	HANDLE, EYE WRENCH, 120MM	I11	14	
DUST SEAL B	I1	29		F2	3	HANDLE, PLUG WRENCH	I11	8	
DUST SEAL, PIVOT	H14	16	GASKET, OIL PAN	E3	2	HARNESS, WIRE	I7	11	
DUST SEAL, STEERING HEAD	G9	9		F2	1	HEAD COMP., FR. CYLINDER	D2	6	
DUST SEAL, 26X37X5	H15	22	GASKET, OIL STRAINER	E3	8	HEAD COMP., RR. CYLINDER	D4	6	
DUST SEAL, 28X37X4	H15	21		F2	5	HEADLIGHT ASSY., L.	G1	9	
DUST SEAL, 28X42X8	G15	12	GASKET, R. COVER	D12	3	HEADLIGHT ASSY., R.	G1	1	
DUST SEAL, 50X62X5	H4	30		F2	2	HEADLIGHT UNIT	G1	2	
			GASKET, WATER PUMP COVER	D16	6	HOLDER ASSY., FUSE	I6	11	
				F2	6	HOLDER COMP., BEARING	H3	4	
(E)			GAUGE, OIL LEVEL	D12	4	HOLDER SET, BRUSH	E2	6	
ELEMENT, AIR CLEANER	H9	1	GEAR COMP., STARTER REDUCTION	D14	7	HOLDER SET, CAMSHAFT	D2	1	
EMBLEM, WING MARK	G8	13	GEAR COMP., STARTING CLUTCH	D14	2		D4	1	
			GEAR TRAIN COMP., FR.	D6	7	HOLDER, L. MAIN STEP	H12	12	
			GEAR TRAIN COMP., RR.	D6	8	HOLDER, L. PILLION STEP	H12	14	
(F)			GEAR, CAMSHAFT	D6	9	HOLDER, MASTER CYLINDER	G4	12	
FAN, COOLING	I12	6	GEAR, COUNTERSHAFT FIFTH	E7	14		G6	15	
FANNEL, AIR	E13	27	GEAR, COUNTERSHAFT FOURTH	E7	11	HOLDER, NEEDLE JET	E15	15	
FENDER COMP., FR.	G10	1	GEAR, COUNTERSHAFT LOW	E7	4	HOLDER, R. MAIN STEP	H12	2	
FENDER, RR.	I2	8	GEAR, COUNTERSHAFT SECOND	E7	6	HOLDER, R. PILLION STEP	H12	13	
FILTER, SUB AIR CLEANER	H9	6	GEAR, COUNTERSHAFT SIXTH	E7	17	HOLDER, SPARK UNIT	I2	2	
FLANGE, FINAL DRIVEN	H3	6	GEAR, COUNTERSHAFT THIRD	E7	9	HOLDER, SPARK UNIT COUPLER	I2	1	
FLANGE, STARTING CLUTCH	D14	3	GEAR, MAINSHAFT FIFTH	E7	12	HOOK, L. ROPE	I9	12	
FLOAT SET	E15	3	GEAR, MAINSHAFT SECOND	E7	5	HOOK, R. ROPE	I9	11	
FLYWHEEL COMP.	D15	5	GEAR, MAINSHAFT SIXTH	E7	15	HOOK, RETURN SPRING	H11	10	
FORK ASSY., L. FR.	G12	18	GEAR, MAINSHAFT THIRD & FOURTH	E7	8	HOOK, SEAT CATCH	H7	10	
FORK ASSY., R. FR.	G11	1	GEAR, PRIMARY DRIVE	D13	17	HORN COMP.	G9	2	
FORK, CENTER GEARSHIFT	E9	2	GENERATOR ASSY., FLYWHEEL TYPE			HOSE A, WATER	E11	9	
FORK, L. GEARSHIFT	E9	3		A.C.	D15	4	HOSE B, WATER	E11	10
FORK, R. GEARSHIFT	E9	1	GENERATOR ASSY., PULSE	D14	8	HOSE, L. FR. BRAKE	G6	4	
FUSE, BLADE	I6	16	GRILLE COMP., LOWER RADIATOR	I14	2	HOSE, L. RADIATOR	I12	21	
	I8	25	GRILLE, RADIATOR UPPER	I12	4	HOSE, LOWER RADIATOR	I12	19	
			GRIP	I11	4	HOSE, MASTER CYLINDER	G16	6	
			GRIP, L. HANDLE	G4	15	HOSE, MASTER CYLINDER OIL	G6	12	
			GRIP, R. HANDLE	G4	14	HOSE, R. FR. BRAKE	G6	5	
			GROMMET	G2	8	HOSE, R. RADIATOR	I12	20	



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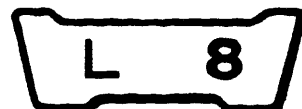
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HOSE, RR. BRAKE.....	G16	1	LENS COMP., WINKER.....	I3	5	(N)		
HOSE, UPPER RADIATOR.....	I12	18	LENS, LICENSE.....	I5	9	NEEDLE COMP., JET.....	E15	13
HOUSING COMP., L.....	G1	11	LEVER ASSY., R. HANDLE.....	G6	21	NUT-WASHER, 6MM.....	E2	8
HOUSING COMP., R.....	G1	3	LEVER COMP., CLUTCH.....	D16	7		H8	29
HOUSING, THROTTLE UNDER.....	G4	17	LEVER COMP., L. HANDLE.....	G4	19	NUT, BEAM ADJUSTING.....	G1	7
HOUSING, THROTTLE UPPER.....	G4	16	LEVER SET, LINK.....	E12	1	NUT, CAP, 10MM.....	H14	17
			LEVER SET, R. HANDLE.....	G7	28	NUT, CAP, 4MM.....	I5	19
(I)			LEVER, CHOKE.....	G4	4	NUT, CAP, 6MM.....	G7	32
INNER, ONE WAY CLUTCH.....	D13	6	LEVER, FUEL COCK.....	H5	8		H15	15
INSULATOR, CARBURETOR.....	D2	10	LEVER, STARTER.....	E13	25		I16	38
	D4	10	LID ASSY., L. COWL SIDE.....	I15	14	NUT, CLIP.....	H9	11
			LID ASSY., R. COWL SIDE.....	I14	12	NUT, CLIP, 4MM.....	H7	2
(J)			LIGHT ASSY., LICENSE.....	I5	6		I15	25
JET, MAIN, #120.....	E16	19	LINK SET A, STARTER.....	E12	2	NUT, CONNECTING ROD.....	E6	7
JET, MAIN, #122.....	E16	20	LINK SET B, STARTER.....	E12	8	NUT, FIXING.....	G4	22
JET, SLOW, #35.....	E16	21	LINK, TORQUE.....	H1	12	NUT, FLANGE, 10MM.....	H2	29
JOINT.....	E12	5	LOCK ASSY., SEAT.....	H7	11	NUT, FLANGE, 12MM.....	I10	24
JOINT SET, FUEL.....	E12	10	(M)			NUT, FLANGE, 18MM.....	H15	16
JOINT, BOOST.....	D4	11	MAINSHAFT.....	E7	1	NUT, FLANGE, 5MM.....	I2	21
JOINT, BRAKE HOSE.....	G16	10	MARK A, UPPER COWL.....	J2	8		I16	48
JOINT, BRAKE ROD.....	G16	16		J4	6	NUT, FLANGE, 6MM.....	I2	22
JOINT, LEVER.....	G7	25	MARK B, RR. COWL.....	J2	21		I4	26
JOINT, PIPE.....	H16	10		J5	23	NUT, FLANGE, 8MM.....	H3	19
JOINT, SPEEDOMETER.....	G2	23	MARK B, UPPER COWL.....	J4	3		H10	19
JOINT, WATER.....	E11	8	MARK, DRIVE CAUTION.....	J1	10		H12	25
(K)			MARK, DRIVE CHAIN CAUTION.....	J1	4	NUT, GOVERNOR ARM FIXING.....	I16	49
KEY SET.....	G8	3	MARK, L. COWL LID.....	J4	5	NUT, HEX., 5MM.....	H11	15
KEY, BLANK.....	G8	7	MARK, L. FUEL TANK.....	J2	3	NUT, HEX., 6MM.....	G3	31
KNOB, TRIP METER.....	G2	16		J4	2		G5	30
KNOCKER, MASTER CYLINDER.....	G7	22	MARK, L. LOWER COWL.....	J2	14		H11	16
(L)				J4	2	NUT, HEX., 8MM.....	I6	13
LABEL.....	H16	18	MARK, L. SIDE COVER.....	J5	20		G16	22
LABEL B.....	G11	17	MARK, L. SIDE COWL.....	J3	23	NUT, LOCK, 20MM.....	D13	18
LABEL, ACCESSORIES & LOADING.....	J1	7	MARK, R. COWL LID.....	J4	4	NUT, LOCK, 22X2.0.....	I10	25
LABEL, COLOR.....	J1	11	MARK, R. FUEL TANK.....	J2	2	NUT, LOCK, 38MM.....	H3	18
LABEL, FUEL.....	J1	12		J4	1	NUT, PLATE, 4MM.....	I15	26
LABEL, FUSE.....	I7	13	MARK, R. LOWER COWL.....	J2	13	NUT, RR. AXLE.....	H4	21
LABEL, HELMET HOLDER.....	J1	6		J4	13	NUT, RR. FORK PIVOT.....	H15	17
LABEL, RADIATOR.....	J1	5	MARK, R. SIDE COVER.....	J5	19	NUT, SERRATE, 5MM.....	I13	30
LABEL, RESERVE TANK.....	J1	3	MARK, R. SIDE COWL.....	J3	22	NUT, SPECIAL.....	I3	7
LABEL, RR. DAMPER WARNING.....	H16	19	MARK, THIRTIETH ANNIVERSARY.....	J2	7	NUT, SPECIAL, 6MM.....	H10	20
LABEL, SWING ARM.....	J1	8	MAT, L. SIDE COVER.....	H8	20	NUT, SPEED, 4MM.....	I14	6
LABEL, TIRE.....	J1	2	MAT, R. SIDE COVER.....	H8	19	NUT, STEERING STEM FLANGE.....	G8	17
LABEL, WINDSHIELD.....	J1	9	METER ASSY., COMBINATION.....	G2	2	NUT, U, 10MM.....	H16	25
			METER ASSY., TEMPERATURE.....	G2	21	NUT, U, 6MM.....	G7	33
			MIRROR, L. BACK.....	I16	33	NUT, UPPER COWL.....	I13	27
			MIRROR, R. BACK.....	I15	32	(O)		
			MOTOR ASSY., FAN.....	I12	3	O-RING.....	E2	11
			MOTOR ASSY., STARTER.....	E2	1		G12	26
			MUFFLER COMP., EX.....	H10	4		G14	23



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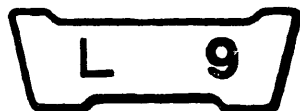
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REFLECTOR, REFLEX.....	I2	3	(S)			SCREW, SPECIAL, 6X8.....	I4	23
RELAY COMP., STARTER.....	I7	16	SCREEN SET, WIND.....	I14	4	SCREW, TAPPING, 3X12.....	G3	30
RELAY COMP., WINKER.....	I7	14	SCREW SET.....	E12	7	SCREW, TAPPING, 3X16.....	G8	20
RETAINER.....	H1	8	SCREW SET A.....	E15	6	SCREW, TAPPING, 4X10.....	H8	28
RETAINER, VALVE SPRING.....	D6	19	SCREW SET C.....	E12	6		I16	46
RETAINER, 6MM.....	I15	20	SCREW-WASHER, 3X10.....	G3	26	SCREW, TAPPING, 4X12.....	H8	28
RING.....	E2	7	SCREW-WASHER, 3X22.....	G2	20		I16	47
RING SET, PISTON.....	E6	1	SCREW-WASHER, 4X12.....	G3	29	SCREW, TAPPING, 4X16.....	G1	17
RING, BACK UP.....	G11	7		G7	39	SCREW, TAPPING, 4X8.....	I13	34
RING, OIL SEAL STOPPER.....	G11	14		G16	21	SCREW, TAPPING, 5X16.....	I2	19
RING, SET, 52MM.....	E8	30		H8	27		I8	22
RING, SNAP.....	G10	6	SCREW-WASHER, 4X14.....	I16	44	SEAL.....	G2	19
RING, STOPPER.....	G11	5	SCREW-WASHER, 4X16.....	E13	44	SEAL SET, FR. FORK.....	G11	16
	H16	9		E15	18	SEAL, DUST.....	G12	24
ROD ASSY., CUSHION CONNECTING.....	H16	11	SCREW-WASHER, 4X8.....	E13	43	SEAL, EX. VALVE STEM.....	D6	1
ROD ASSY., FR. CONNECTING.....	E6	5	SCREW-WASHER, 5X10.....	I5	17		F1	1
ROD ASSY., RR. CONNECTING.....	E6	8	SCREW-WASHER, 5X12.....	E14	45	SEAL, JOINT.....	G13	6
ROD COMP., CLUTCH LIFTER.....	D13	16		I16	45	SEAL, PACKING.....	I3	20
ROD COMP., PUSH.....	G16	9	SCREW-WASHER, 5X18.....	H9	12	SEAL, PISTON.....	G14	18
ROD SET, STARTER LINK.....	E12	3	SCREW-WASHER, 5X20.....	G7	38		H1	24
ROLLER, 10.2X11.5.....	D14	12	SCREW-WASHER, 5X25.....	G5	29	SEAL, VALVE STEM.....	D6	2
ROLLER, 3X8.5.....	D11	30		I5	18		F1	2
ROLLER, 4X8.....	E10	34	SCREW-WASHER, 6X12.....	G5	28	SEAT COMP., MAIN.....	H7	3
RUBBER B, HEAT GUARD.....	I12	15	SCREW, BEAM ADJUSTING.....	G1	5	SEAT COMP., PILLION.....	H7	4
RUBBER C, STOPPER.....	H9	9	SCREW, BLEEDER.....	G13	1	SEAT SET, VALVE.....	E15	2
RUBBER, BACK MIRROR MOUNTING.....	I14	3		H1	10	SEAT, CLUTCH SPRING.....	D13	15
RUBBER, CHAIN CASE.....	H15	11	SCREW, COCK LEVER SETTING.....	H6	22	SEAT, SPRING.....	G11	4
RUBBER, CHANGE PEDAL.....	H11	3	SCREW, FAIRING SETTING.....	I16	35		H16	16
RUBBER, FAIRING MOUNTING.....	I14	9	SCREW, FLAT, 4X50.....	G7	37	SEAT, VALVE SPRING INNER.....	D6	21
RUBBER, FR. FENDER MOUNTING.....	I2	5	SCREW, FLAT, 5X12.....	H15	14	SEAT, VALVE SPRING OUTER.....	D6	20
RUBBER, FR. WINKER.....	I4	22	SCREW, OVAL, 4X12.....	I4	25	SENDING UNIT, WATER.....		
RUBBER, GEAR CHANGE PEDAL.....	H11	4	SCREW, OVAL, 5X20.....	G3	28		E11	12
RUBBER, HEAT GUARD.....	I12	14	SCREW, OVAL, 6X45.....	G8	16	SHAFT, GEARSHIFT FORK.....	E9	4
RUBBER, L. FUEL TANK SIDE.....	H5	19	SCREW, PAN.....	E12	15	SHAFT, ROCKER ARM.....	D6	12
RUBBER, L. HEAT GUARD.....	H8	25	SCREW, PAN, 2X6.....	G3	27	SHAFT, SCREW DRIVER.....	I11	3
RUBBER, MOUNTING.....	D1	8	SCREW, PAN, 3X6.....	G4	24	SHAFT, STARTER LINK.....	E13	30
RUBBER, MUFFLER MOUNTING.....	H10	13	SCREW, PAN, 4X10.....	E13	41	SHIFTER, DRUM.....	E9	8
RUBBER, OIL COOLER MOUNTING.....	I15	17	SCREW, PAN, 4X12.....	E13	42	SHIM, DRIVEN FLANGE.....	H4	26
RUBBER, OIL CUP MOUNTING.....	G6	2	SCREW, PAN, 4X19.....	H9	10	SHIM, APPET.....	D9	23
RUBBER, PROTECTOR.....	H10	3	SCREW, PAN, 4X32.....	G5	25	SHROU COMP.....	I12	2
RUBBER, R. FUEL TANK SIDE.....	H5	18	SCREW, PAN, 4X45.....	G5	26	SLIDE, CHAIN.....	H15	9
RUBBER, R. HEAT GUARD.....	H8	21	SCREW, PAN, 4X8.....	E13	40	SOCKET COMP., L. FR. WINKER.....	I3	12
RUBBER, RADIATOR CAP GUARD.....	I12	7	SCREW, PAN, 5X10.....	E12	17	SOCKET COMP., L. RR. WINKER.....	I3	18
RUBBER, RADIATOR MOUNTING.....	I9	6	SCREW, PAN, 5X12.....	H8	26	SOCKET COMP., POSITION LIGHT.....	G1	12
	I12	8	SCREW, PAN, 5X20.....	D2	21	SOCKET COMP., R. FR. WINKER.....	I3	4
RUBBER, SEAL.....	H9	5		G5	27	SOCKET COMP., R. RR. WINKER.....	I3	16
RUBBER, SHIELD.....	G1	4	SCREW, PAN, 5X22.....	I5	16	SOCKET COMP., SPEEDOMETER.....	G2	11
RUBBER, SHOCK.....	I6	12	SCREW, PAN, 5X25.....	D2	22	SOCKET COMP., TACHOMETER.....	G2	18
RUBBER, SPEEDOMETER MOUNTING.....	I5	15		D4	22	SOCKET COMP., TAILLIGHT.....	I5	5
RUBBER, SPEEDOMETER SETTING.....	G2	6	SCREW, PAN, 5X6.....	D2	20	SPACER, CENTER LOCK.....	H3	7
RUBBER, STAND.....	H14	10		D4	21	SPACER, IGNITION COIL.....	I7	4
			SCREW, PAN, 6X16.....	G1	18	SPANNER, PIN.....	I11	5
			SCREW, RIVET, 1.5X5.....	I10	31	SPANNER, 10X12.....	I11	11
						SPARK UNIT.....	I7	1



PART NAME INDEX

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Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.
SPEEDOMETER COMP.	G2	13	STAY, TAILLIGHT	I5	3	TOOL SET	I11	2
SPINDLE COMP., GEARSHIFT	E9	19	STAY, UNDER RADIATOR	I12	17	TOP COMP.	E15	11
SPRING	E12	12	STAY, WINKER	I3	13	TUBE	E13	29
SPRING SET, CLUTCH	D13	14	STAY, WIRE	E13	24	TUBE COMP.	E13	28
SPRING, BRAKE PEDAL RETURN	H11	11	STEM COMP., STEERING	G9	7	TUBE, AUTO COCK AIR	H5	7
SPRING, CAM GEAR	D6	10	STEP ASSY., L. MAIN	H12	8	TUBE, FUEL	H5	3
SPRING, CAMSHAFT GEAR	D6	11	STEP ASSY., R. MAIN	H12	7	TUBE, FUEL TANK DRAIN	H5	11
SPRING, CARBON BRUSH	E2	4	STOPPER COMP., DRUM	E9	16	TUBE, FUEL, 7.3X790	H9	13
SPRING, CLUTCH LEVER	D16	8	STRAINER COMP., OIL	E3	7	TUBE, VINYL, 7X11X130	I10	36
SPRING, COIL	G1	8	STRIPE, FUEL TANK	J2	1	TUBE, 14X115	H9	15
SPRING, COMPRESSION COIL	E12	11	STRIPE, L. COWL LID	J2	6	TUBE, 5.3X430	H6	28
	E15	10		J4	10	TUBE, 5.3X700	H6	29
SPRING, DRUM STOPPER	E9	13	STRIPE, L. LOWER COWL	J2	12	TUBE, 5X870	I13	36
SPRING, FR. FORK	G11	2	STRIPE, L. SIDE COVER	J5	18			
SPRING, GEARSHIFT RETURN	E9	20	STRIPE, L. SIDE COWL	J2	16	(V)		
SPRING, HANDLE LEVER	G7	27	STRIPE, R. COWL LID	J2	5	VALVE ASSY., CHECK	H5	15
SPRING, KICK STARTER STOPPER	H12	1		J4	9	VALVE ASSY., RELIEF	E3	9
SPRING, L. STEP RETURN	H12	9	STRIPE, R. LOWER COWL	J2	11	VALVE SET B, STARTER	E15	9
SPRING, LOCK SETTING	H7	9	STRIPE, R. SIDE COVER	J4	17	VALVE SET, STARTER	E15	8
SPRING, PAD	G13	9	STRIPE, R. SIDE COWL	J2	15	VALVE, EX.	D6	16
	H1	5	STRIPE, UPPER COWL	J2	4	VALVE, IN.	D6	15
SPRING, PAWL PLUNGER	E9	14	STUD, 6X14	I15	18	VALVE, RIM	G15	2
SPRING, R. STEP RETURN	H12	6	SUB STAY, UPPER COWL	I15	16		H3	12
SPRING, ROCKER ARM SIDE	D6	14	SUSPENSION, STARTER RELAY	I7	17			
SPRING, RR. CUSHION	H16	3	SUSPENSION, WINKER RELAY	I7	15	(W)		
SPRING, SIDE STAND	H14	4	SWITCH ASSY., COMBINATION & LOCK	G8	4	WASHER, CHAIN SLIDER	I2	16
SPRING, STARTING CLUTCH ROLLER	D14	5	SWITCH ASSY., FR. STOP	G6	1	WASHER, CONICAL SPRING, 38	H4	23
SPRING, STOP SWITCH	H11	8	SWITCH ASSY., NEUTRAL	E9	23	WASHER, DRAIN PLUG, 12MM	E4	24
SPRING, VALVE INNER	D6	18	SWITCH ASSY., OIL PRESSURE	E5	2		F2	19
SPRING, VALVE OUTER	D6	17	SWITCH ASSY., RR. STOP	H11	7	WASHER, LOCK	D13	20
SPROCKET, DRIVE	E7	18	SWITCH ASSY., STARTER KILL	G4	9	WASHER, LOCK, 25MM	E8	29
SPROCKET, FINAL DRIVEN	H3	1	SWITCH ASSY., STARTER MAGNETIC	I6	9	WASHER, OIL BOLT	G7	34
SPROCKET, OIL PUMP DRIVE	D13	1	SWITCH ASSY., WINKER	G4	10		G16	19
SPROCKET, OIL PUMP DRIVEN	E3	4	SWITCH COMP., FR. LEVER	G4	11	WASHER, PLAIN, 10MM	I10	33
STATOR COMP.	D15	6	SWITCH COMP., STARTER MAGNETIC	I6	10	WASHER, PLAIN, 12MM	I10	26
STAY COMP., R. RR. LOWER COWL	I15	22				WASHER, PLAIN, 14MM	H15	18
STAY COMP., RR. BRAKE	H1	7	(T)			WASHER, PLAIN, 4MM	I5	20
STAY COMP., UPPER COWL MAIN	I15	15	T-JOINT	E12	4	WASHER, PLAIN, 5MM	G2	25
STAY SET, RR.	H1	9	TACHOMETER ASSY.	G2	17	WASHER, PLAIN, 6MM	H13	26
STAY, CHOKE LEVER	G4	7	TAILLIGHT SUB ASSY.	I5	2		I2	23
STAY, DRIVE CHAIN CASE	H15	3	TAILLIGHT UNIT	I5	1		I10	34
STAY, FR. MASTER CYLINDER	G6	19	TANK ASSY., FUEL	H5	9	WASHER, PLAIN, 7MM	G8	18
STAY, HORN	G9	3	TANK, RESERVE	I12	11	WASHER, PLAIN, 8MM	H13	27
STAY, IGNITION COIL	I7	3	TAPE	G9	8	WASHER, RR. AXLE	H4	27
STAY, L. COWL SIDE	I15	24		H7	16	WASHER, SEALING, 10MM	E5	6
STAY, L. FR. FENDER MOUNTING	G10	3	THERMOSTAT ASSY.	E11	1		E10	24
STAY, L. FR. WINKER	I3	9	THERMOSWITCH ASSY.	I13	26		F2	7
STAY, MUFFLER	H10	8	THREAD B, STEERING HEAD TOP	G9	13	WASHER, SEALING, 6.5MM	D16	12
STAY, R. COWL SIDE	I15	21	THREAD, STEERING HEAD TOP	G9	11		E5	7
STAY, R. FR. FENDER MOUNTING	G10	2	TIRE ASSY., FR.	G15	8		F2	8
STAY, R. FR. WINKER	I3	8	TIRE ASSY., RR.	H3	11			
STAY, RADIATOR UNDER	I12	16						
STAY, SUB TANK MOUNTING	I9	15						
STAY, TAILLIGHT	H7	1						



PART NAME INDEX

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Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.
WASHER, SEALING, 6MM.....	D11	26						
	F1	8						
WASHER, SPECIAL, 6MM.....	I13	31						
WASHER, SPECIAL, 8MM.....	G12	23						
WASHER, SPLINE, 25MM.....	E8	28						
WASHER, SPLINE, 25X31X1.5.....	E8	24						
WASHER, SPRING, 10MM.....	G4	6						
WASHER, SPRING, 6MM.....	I6	14						
WASHER, STEEL PLATE.....	E2	9						
WASHER, STEERING STEM.....	G9	14						
WASHER, THRUST.....	H14	15						
WASHER, THRUST, 17.2MM.....	E7	21						
WASHER, THRUST, 20MM.....	D13	19						
	E8	25						
WASHER, THRUST, 25.2X34.....	E8	23						
WASHER, THRUST, 25MM.....	E8	26						
WASHER, THRUST, 5MM.....	D2	17						
	D4	18						
WASHER, TONGUED.....	E12	18						
WASHER, TORQUE LINK.....	H1	14						
WASHER, WAVE, 17.5MM.....	H12	22						
WASHER, 10.2MM.....	E8	27						
WASHER, 10X25X4.....	D14	10						
	D15	9						
WASHER, 12MM.....	E10	26						
WASHER, 14MM.....	E10	25						
WASHER, 36X66X1.6.....	D13	22						
WASHER, 42X53X2.....	D11	25						
WASHER, 6X2.3.....	E10	27						
WASHER, 8MM.....	H4	22						
WEIGHT, BALANCE.....	G15	1						
	H3	10						
WEIGHT, HANDLE.....	G8	9						
WHEEL SET, FR.....	G15	7						
WHEEL SET, RR.....	H3	9						
WINKER ASSY., L. FR.....	I3	10						
WINKER ASSY., L. RR.....	I3	17						
WINKER ASSY., R. FR.....	I3	1						
WINKER ASSY., R. RR.....	I3	14						
WIRE, HELMET SET.....	H7	13						
WRENCH, BOX, 8MM.....	I11	6						
WRENCH, EYE, 10X12.....	I11	9						
WRENCH, EYE, 14X17.....	I11	10						
WRENCH, EYE, 24MM.....	I11	15						
WRENCH, PLUG.....	I11	7						
(X)								
X-RING, 10.5X6.5.....	D16	18						